

G 6288/31

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
G6288131

ORDER NO.
25716

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Patent Registered. Marque Deposee.

07EX

5716 G6288131

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

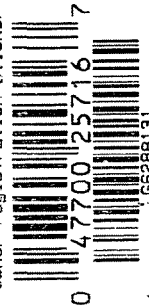
- INSTRUCTION BOOK 3518

28 FORM

proof of purchase



owner registration sticker



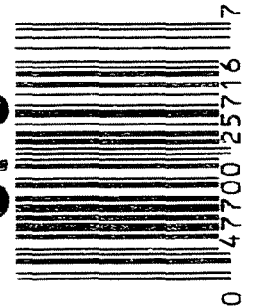
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288131

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288131

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-2-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-2-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-2-03	RW
	D) OIL FIRING PIN ASSEMBLY		10-2-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10-3-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>8.0</u>	10-3-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	10-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.0215</u> <u>.0215</u>	10-3-03	TRW
	J) ASSEMBLE STOCK		10-2-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-3-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-2-03	RW
	M) IRON SIGHT ALIGNMENT		10-2-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-2-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
645	INSPECT FOR LIVE AMMO		10-3-03	TRW
655	FINAL INSPECTION A) HEADSPACE		10-3-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.50</u> <u>2.49</u> <u>2.51</u> <u>2.55</u>	10/3/03	RW
	C) FUNCTION		10-3-03	RW
660	PACK		10-4-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-13-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.50		2.49	
PULL #2	2.43	2.41		2.40	
PULL #3	2.33	2.46		2.50	
PULL #4	2.43	2.39		2.42	
PULL #5	2.28	2.39		2.39	
TOTAL	12.00	12.15		12.20	
AVERAGE	2.40	2.43		2.44	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.46	3.44		
PULL #2	3.48	3.46		
PULL #3	3.44	3.47		
PULL #4	3.43	3.48		
PULL #5	3.44	3.43		
TOTAL	17.25	17.28		
AVERAGE	3.45	3.45		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.30	4.19		4.45
PULL #2	4.21	3.94		4.29
PULL #3	4.25	4.04		4.34
PULL #4	4.27	4.03		4.38
PULL #5	4.30	4.04		4.39
TOTAL	21.33	20.24		21.85
AVERAGE	4.26	4.04		4.37

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288131.__0
FILE DATE AND TIME: 10/03/2003 06:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

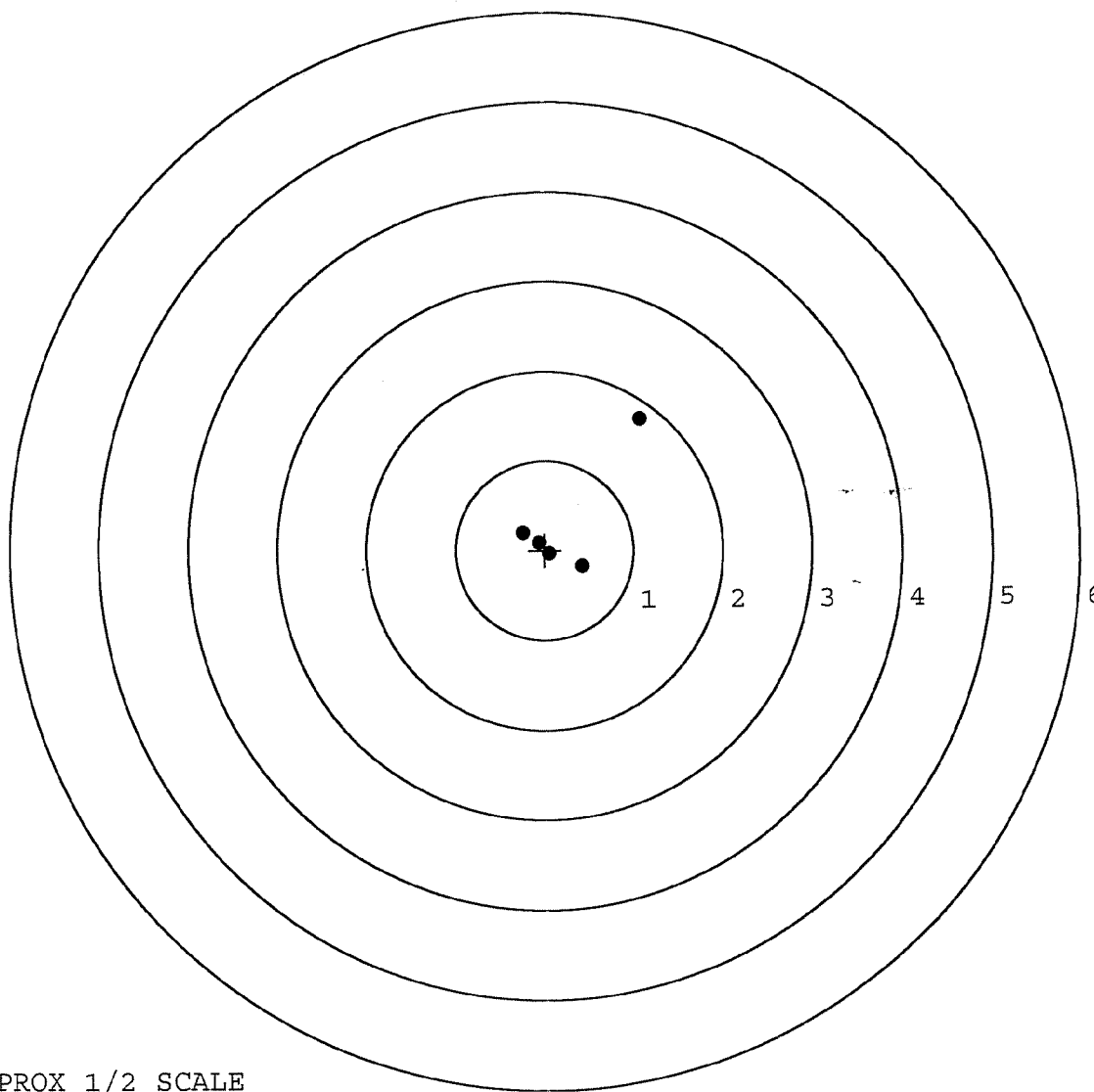
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .6195

SERIAL NUMBER: G6288131. __0
TARGET NUMBER: 1
FILE DATE: 10/03/2003
FILE TIME: 06:27

POINT#	X	Y
1:	0.426	-0.183
2:	0.053	-0.044
3:	-0.068	0.084
4:	-0.250	0.200
5:	1.078	1.466

X CENTROID: 0.248
Y CENTROID: 0.305
POA TO CENTROID: 0.393
HORZ SPREAD: 1.328
VERT SPREAD: 1.649
GROUP SPREAD: 1.835
MIN RADIUS: 0.385
MAX RADIUS: 1.428
MEAN RADIUS: 0.648
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

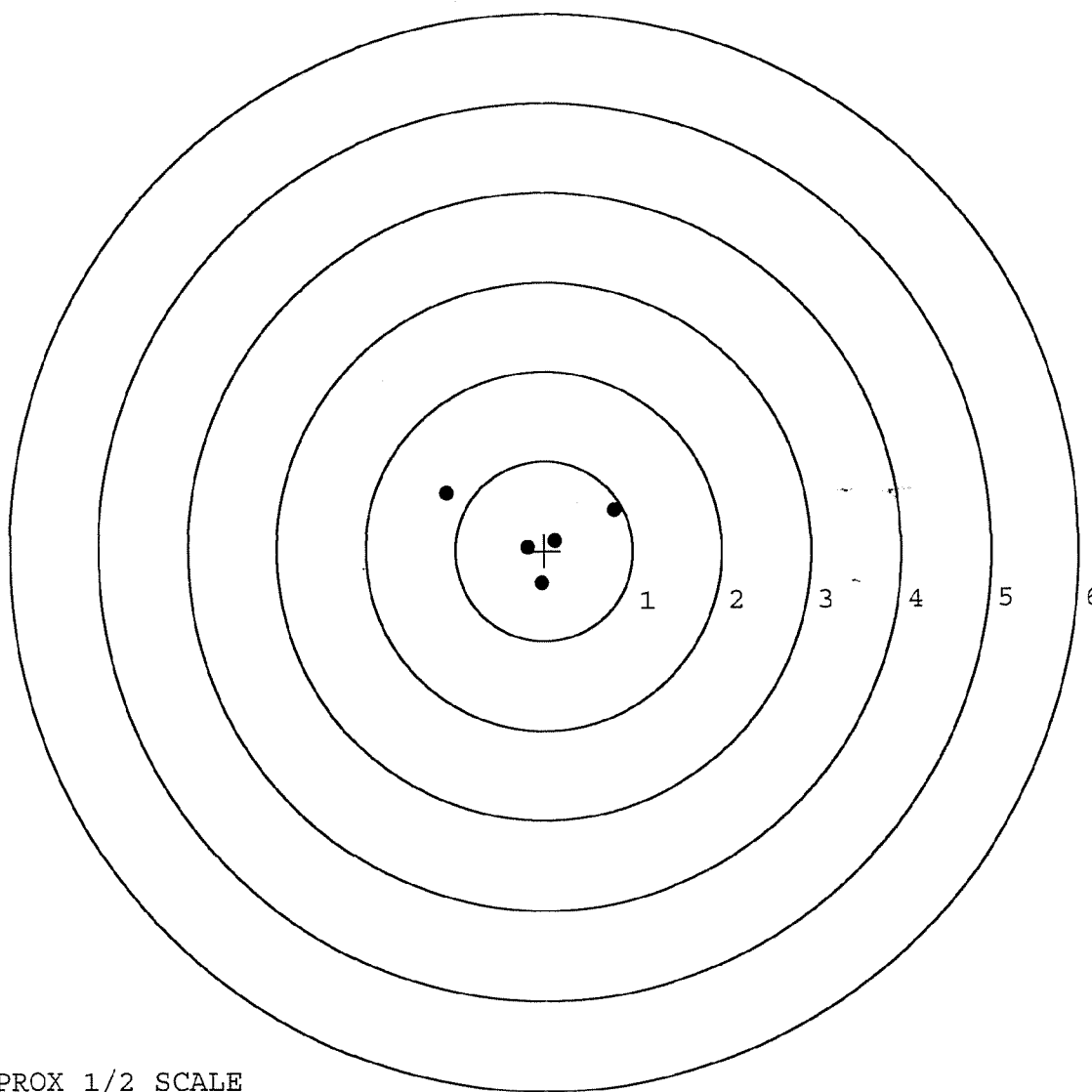


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288131.___0
TARGET NUMBER: 2
FILE DATE: 10/03/2003
FILE TIME: 06:27

POINT#	X	Y
1:	0.792	0.451
2:	-1.087	0.640
3:	0.126	0.110
4:	-0.191	0.034
5:	-0.029	-0.362

X CENTROID: -0.078
Y CENTROID: 0.175
POA TO CENTROID: 0.191
HORZ SPREAD: 1.879
VERT SPREAD: 1.002
GROUP SPREAD: 1.888
MIN RADIUS: 0.181
MAX RADIUS: 1.111
MEAN RADIUS: 0.591
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE