

G 6288/33

Remington®

M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Mar



5736 66288133

ORDER 25736

M/24 .300 WIN MAG (RIFLE ONLY)

UPC



0 47700 25736 5

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SERIAL NO.

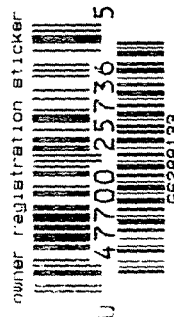
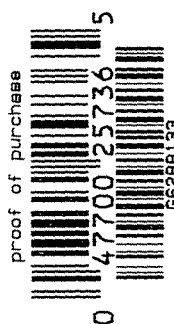


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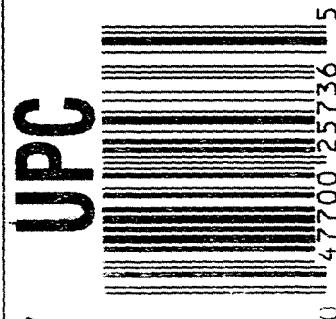
- INSTRUCTION BOOK 3518

46 FORM 200348



ORDER NO.	25736
BARREL LENGTH	24"
CAPACITY	5

G6288133



INSPECTION CHECKLIST-NEW GUNS

300 WIN

GUN SERIAL # G6288133

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/16/03	RW
600	PROOF		1/16/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX	1/16/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1/16/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 17 2003 OPERATOR JRS		
615	ROLLMARK CALIBER		1/16/03	RW
617	DRILL AND TAP SIGHT HOLES		1-20-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-12	TH
	(BOLT)		2-12	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/14/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/14/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/14/03	RA
	D) OIL FIRING PIN ASSEMBLY		2/14/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>9.5</u> <u>9</u>	<u>2-19-03</u>	<u>RW</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	<u>2-19-03</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN			
	J) ASSEMBLE STOCK		<u>2/18/03</u>	<u>RTL</u>
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>2-18-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>2-18-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>2-18-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>2-18-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>2-18-03</u>	<u>TRW</u>
645	INSPECT FOR LIVE AMMO		<u>2-18-03</u>	<u>TRW</u>
655	FINAL INSPECTION A) HEADSPACE		<u>2-19-03</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.91</u> <u>2.45</u> <u>2.77</u> <u>2.77</u>	<u>2-19-03</u>	<u>RW</u>
	C) FUNCTION		<u>2-19-03</u>	<u>RW</u>
660	PACK			

2.50#
3.00# + .75#
4.00# + 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.50		2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.49	2.44		2.26	
PULL #3	2.44	2.53		2.28	
PULL #4	2.55	2.50		2.47	
PULL #5	2.48	2.45		2.50	
TOTAL	12.48	12.42		11.99	
AVG.	2.49	2.48		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.10		
PULL #2	3.20	3.04		
PULL #3	3.10	3.05		
PULL #4	3.08	3.19		
PULL #5	3.09	3.11		
TOTAL	15.60	15.49		
AVG.	3.12	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.33	4.37		4.40
PULL #2	4.13	4.44		4.17
PULL #3	4.11	4.34		4.05
PULL #4	4.31	4.46		4.36
PULL #5	4.16	4.38		4.31
TOTAL	21.04	21.99		21.29
AVG.	4.20	4.39		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288133.___0
FILE DATE AND TIME: 02/19/2003 11:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.088
The Average Y Centroid of the Five Target Set:	-0.033
The Average Point of Impact of the Five Target Set:	0.094
The Average Mean Radius of the Five Target Set:	1.039
The Distance from POA to Centroid Target #1:	0.368
The Distance from Centroid Target #2 to Centroid Target #1:	0.328
The Distance from Centroid Target #3 to Centroid Target #1:	0.325
The Distance from Centroid Target #4 to Centroid Target #1:	0.685
The Distance from Centroid Target #5 to Centroid Target #1:	0.456

SERIAL NUMBER: G6288133. 0

TARGET NUMBER: 1

FILE DATE: 02/19/2003

FILE TIME: 11:45

POINT#	X	Y
1:	1.191	-2.581
2:	0.940	-1.650
3:	0.677	-1.413
4:	1.959	-0.218
5:	-0.082	0.463
6:	-0.263	-0.007
7:	-0.932	-0.637
8:	-0.764	1.791
9:	0.571	1.845
10:	0.384	2.379

X CENTROID: 0.368

Y CENTROID: -0.003

POA TO CENTROID: 0.368

HORZ SPREAD: 2.891

VERT SPREAD: 4.960

GROUP SPREAD: 5.025

MIN RADIUS: 0.631

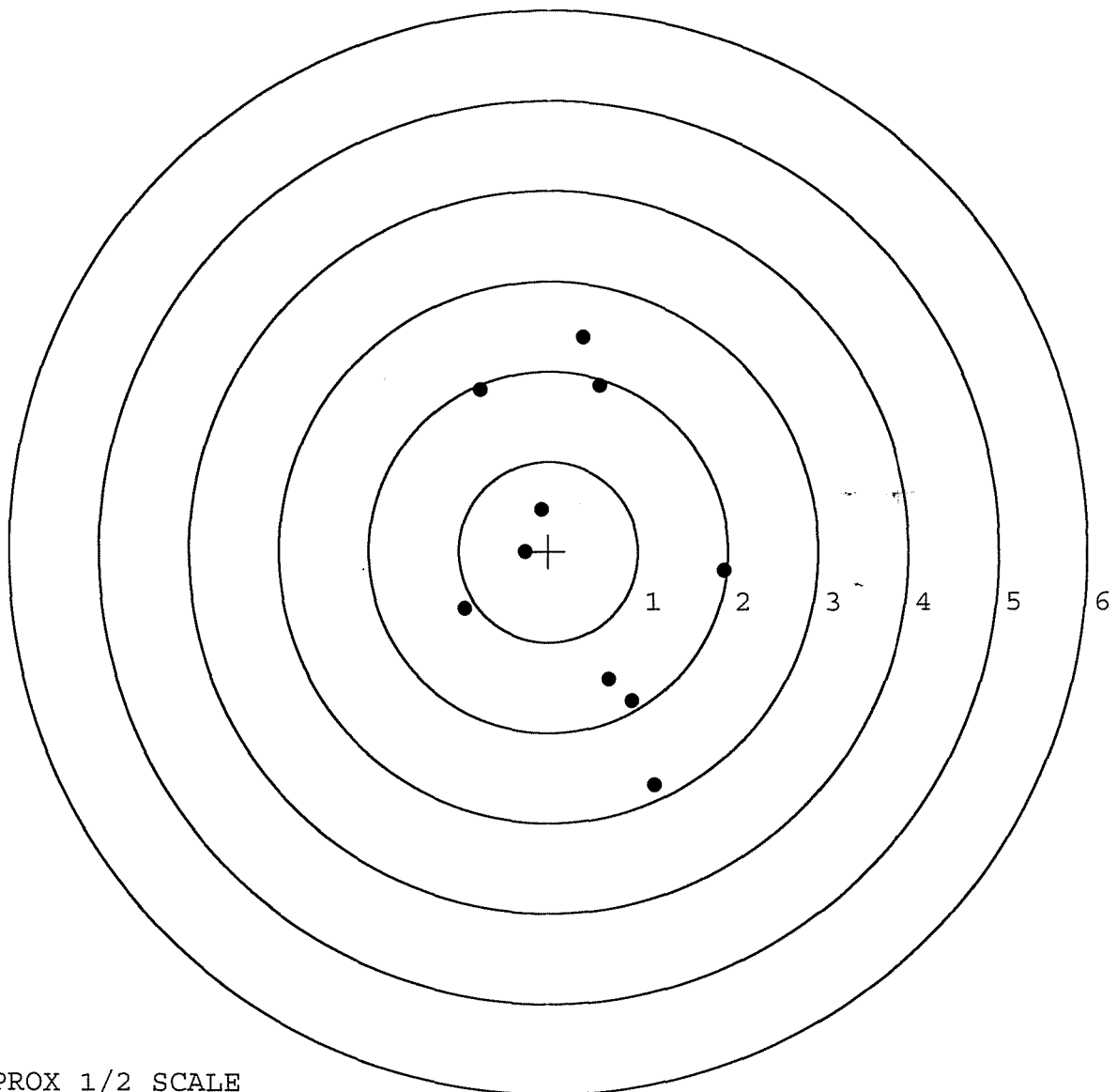
MAX RADIUS: 2.706

MEAN RADIUS: 1.659

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288133. __0

TARGET NUMBER: 2

FILE DATE: 02/19/2003

FILE TIME: 11:45

POINT#	X	Y
1:	1.546	0.647
2:	1.814	0.810
3:	0.290	0.750
4:	0.578	0.336
5:	-0.484	0.600
6:	-1.041	0.450
7:	0.264	-0.368
8:	-0.240	-0.282
9:	0.254	-0.044
10:	-0.064	0.261

X CENTROID: 0.292

Y CENTROID: 0.316

POA TO CENTROID: 0.430

HORZ SPREAD: 2.855

VERT SPREAD: 1.178

GROUP SPREAD: 2.878

MIN RADIUS: 0.287

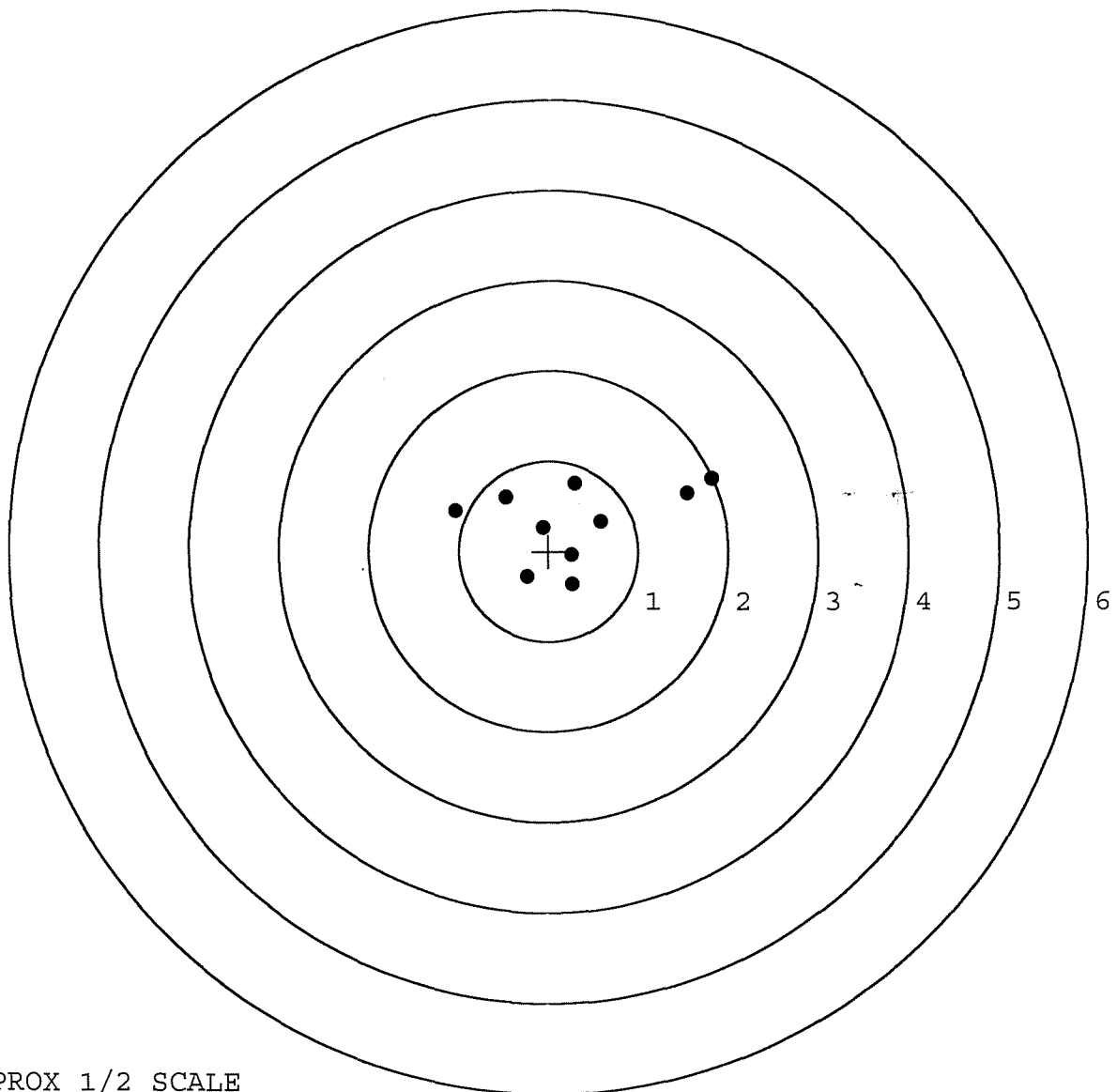
MAX RADIUS: 1.600

MEAN RADIUS: 0.799

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288133. __0

TARGET NUMBER: 3

FILE DATE: 02/19/2003

FILE TIME: 11:45

POINT#	X	Y
1:	1.337	-2.406
2:	0.757	-0.461
3:	-0.328	-0.692
4:	-1.569	0.464
5:	-0.439	0.776
6:	0.123	0.915
7:	0.419	0.662
8:	0.277	0.433
9:	0.070	0.388
10:	-0.188	0.305

X CENTROID: 0.046

Y CENTROID: 0.038

POA TO CENTROID: 0.060

HORZ SPREAD: 2.906

VERT SPREAD: 3.321

GROUP SPREAD: 4.084

MIN RADIUS: 0.350

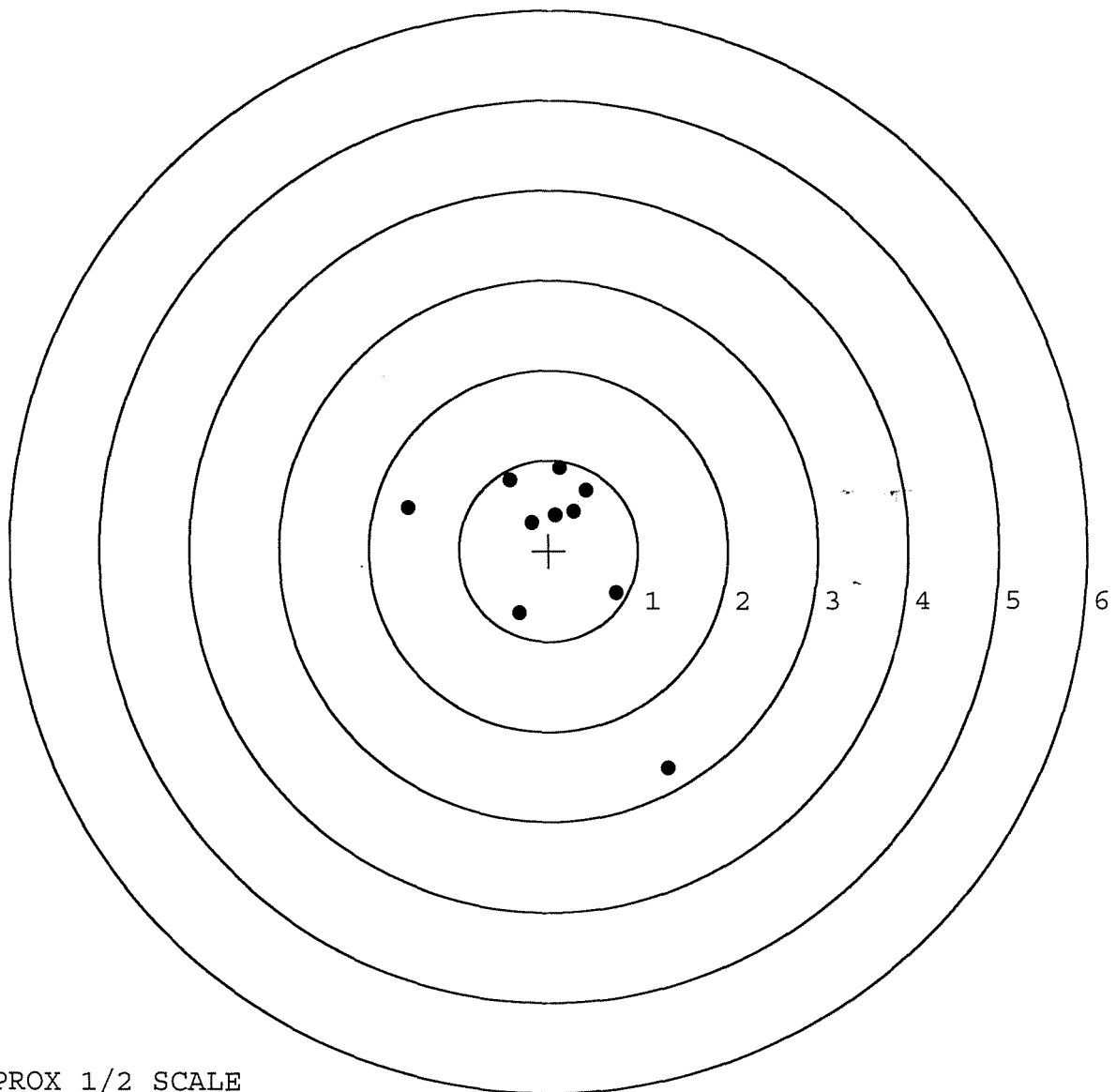
MAX RADIUS: 2.764

MEAN RADIUS: 0.978

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288133. __0

TARGET NUMBER: 4

FILE DATE: 02/19/2003

FILE TIME: 11:45

POINT#	X	Y
1:	0.226	-1.514
2:	-0.643	-1.153
3:	-0.852	-0.974
4:	-0.803	-0.760
5:	-0.359	-0.204
6:	-0.252	0.462
7:	0.386	0.476
8:	0.817	0.478
9:	-0.269	-0.362

X CENTROID: -0.194

Y CENTROID: -0.395

POA TO CENTROID: 0.440

HORZ SPREAD: 1.669

VERT SPREAD: 1.992

GROUP SPREAD: 2.212

MIN RADIUS: 0.081

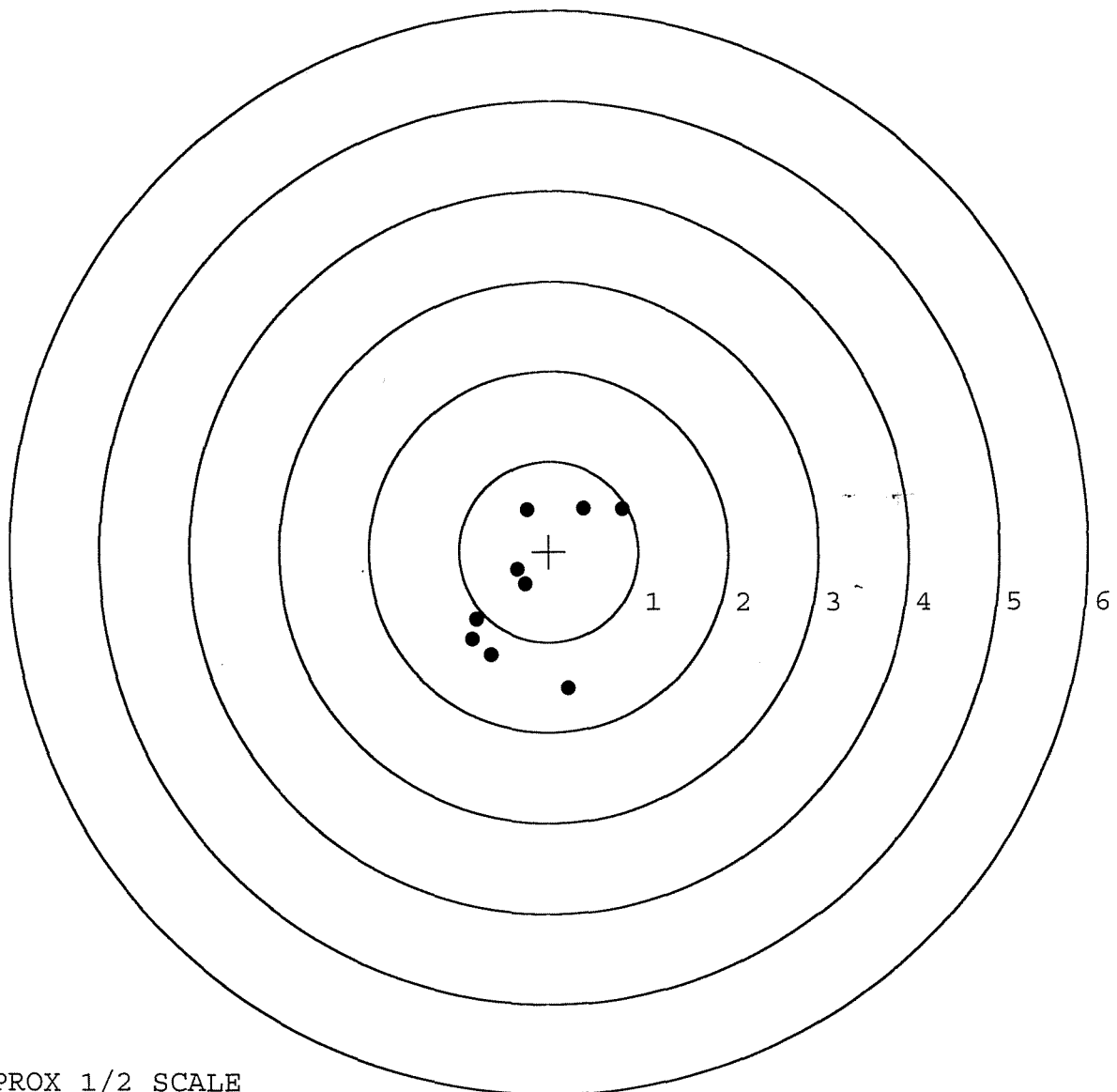
MAX RADIUS: 1.336

MEAN RADIUS: 0.804

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

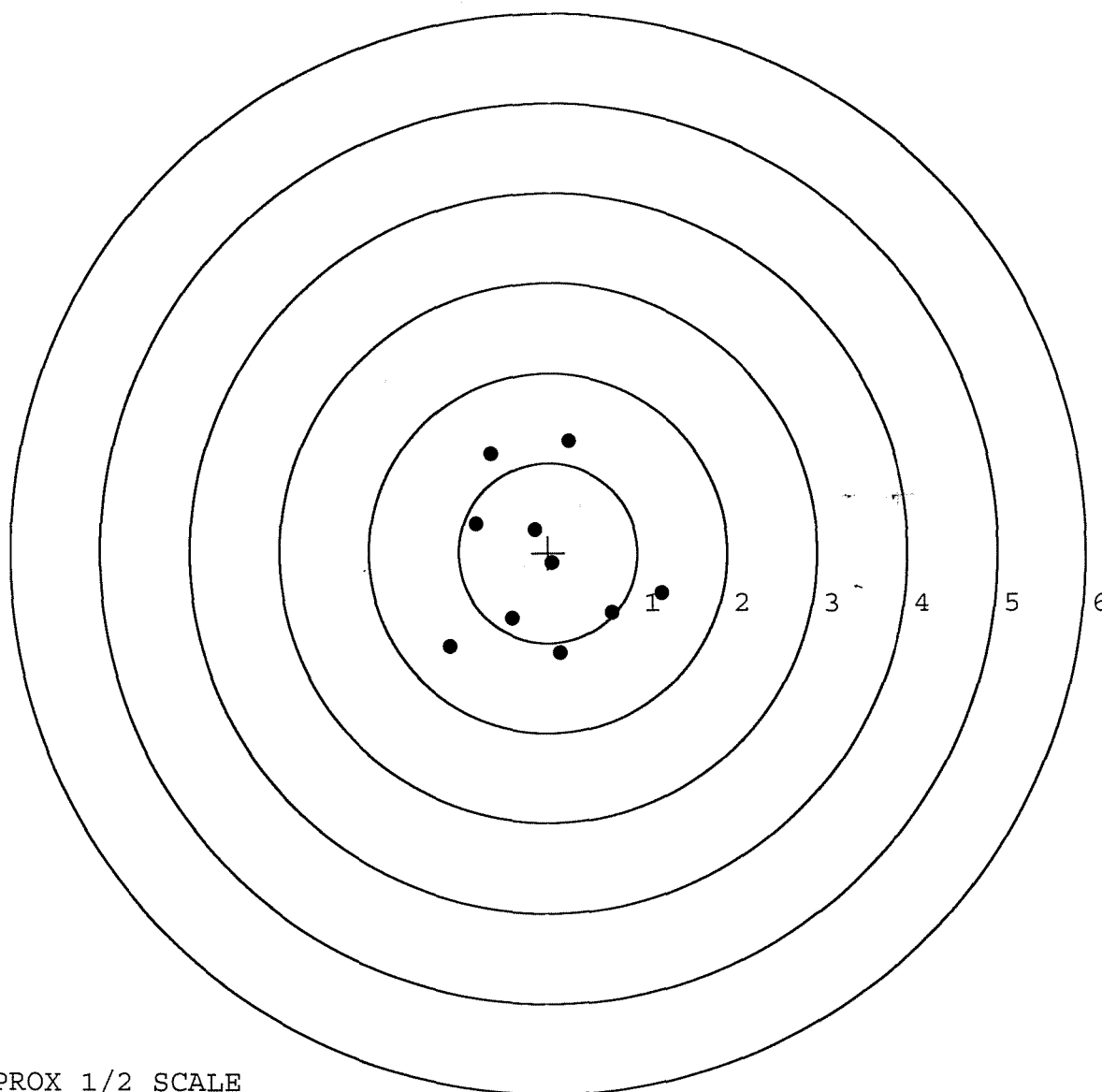


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288133. __0
TARGET NUMBER: 5
FILE DATE: 02/19/2003
FILE TIME: 11:45

POINT#	X	Y
1:	1.267	-0.449
2:	0.717	-0.666
3:	0.137	-1.115
4:	-0.404	-0.736
5:	-1.099	-1.049
6:	0.046	-0.119
7:	-0.149	0.254
8:	-0.813	0.318
9:	-0.643	1.098
10:	0.223	1.246

X CENTROID: -0.072
Y CENTROID: -0.122
POA TO CENTROID: 0.141
HORZ SPREAD: 2.366
VERT SPREAD: 2.361
GROUP SPREAD: 2.649
MIN RADIUS: 0.118
MAX RADIUS: 1.399
MEAN RADIUS: 0.954
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE