

66288134

VERY IMPORTANT!
INSTRUCTION BOOK
6606566 TO assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Trade in 1110m. NY Reg. U.S. Pat. & Inv. Off. Marque Registrada Marque-Japonaise.

SERIAL NO.
66288134

ORDER NO.
25716

46

02EX

5716 66288134

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



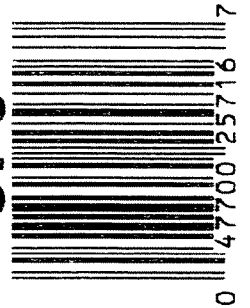
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288134

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 8134

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>BK</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-19-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>6.0</u> <u>6.0</u>	9-22-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.9</u> <u>2.25</u>	9-27-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9-22-03	RTL
	J) ASSEMBLE STOCK		9-19-03	FW
	K) ASSEMBLE SWIVEL STUDS		9-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-19-03	FW
	M) IRON SIGHT ALIGNMENT		9-19-03	FW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-19-03	FW
640	GALLERY TEST AND TARGET	PASS FAIL	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
645	INSPECT FOR LIVE AMMO		9-22-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-27-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.78</u> <u>2.76</u> <u>2.70</u> <u>2.64</u>	9/27/03	DA
	C) FUNCTION		9-27-03	RTL
660	PACK		9/27/03	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288134.__0
FILE DATE AND TIME: 09/23/2003 08:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .803

SERIAL NUMBER: G6288134. 0

TARGET NUMBER: 1

FILE DATE: 09/23/2003

FILE TIME: 08:27

POINT#	X	Y
1:	0.527	0.128
2:	0.077	-0.375
3:	-0.316	-0.445
4:	-0.961	0.383
5:	-0.649	1.400

X CENTROID: -0.264

Y CENTROID: 0.218

POA TO CENTROID: 0.343

HORZ SPREAD: 1.488

VERT SPREAD: 1.845

GROUP SPREAD: 1.918

MIN RADIUS: 0.665

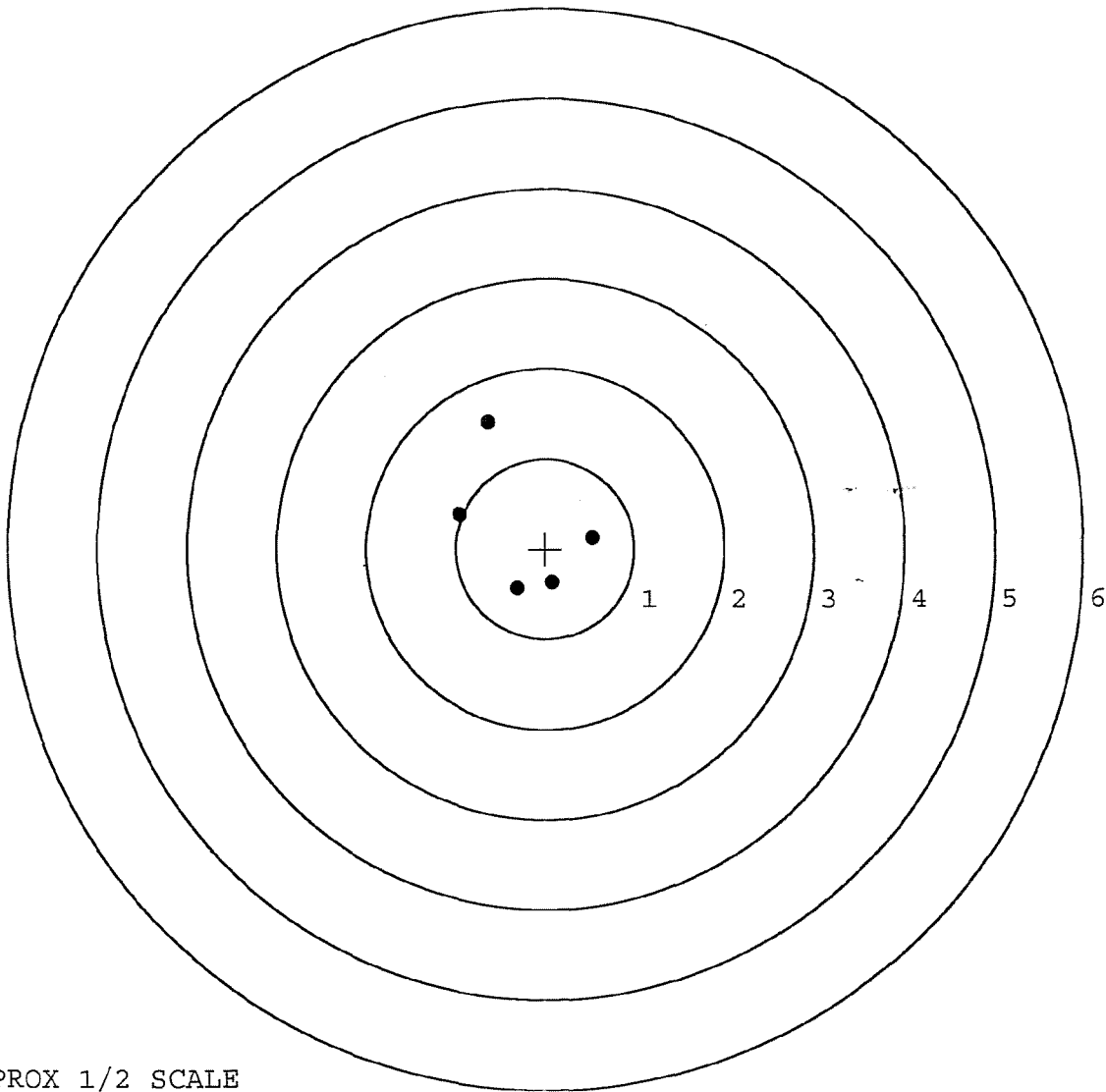
MAX RADIUS: 1.243

MEAN RADIUS: 0.821

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

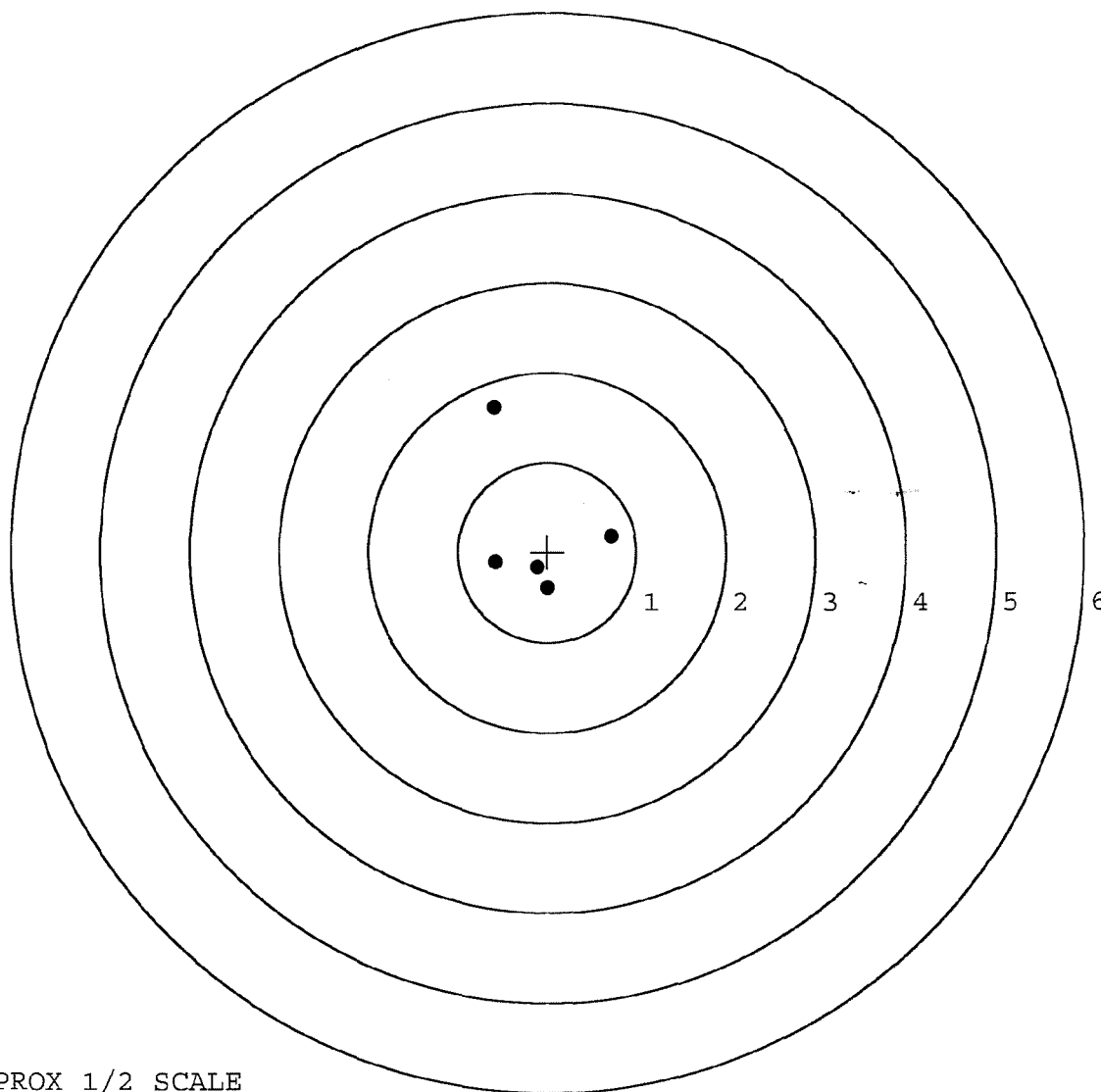


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288134. __0
TARGET NUMBER: 2
FILE DATE: 09/23/2003
FILE TIME: 08:27

POINT#	X	Y
1:	0.002	-0.403
2:	-0.116	-0.179
3:	0.717	0.174
4:	-0.586	-0.120
5:	-0.602	1.618

X CENTROID: -0.117
Y CENTROID: 0.218
POA TO CENTROID: 0.247
HORZ SPREAD: 1.319
VERT SPREAD: 2.021
GROUP SPREAD: 2.109
MIN RADIUS: 0.397
MAX RADIUS: 1.482
MEAN RADIUS: 0.785
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-3-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.60	2.37		2.41	
PULL #2	2.45	2.20		2.87	
PULL #3	2.23	2.21		2.34	
PULL #4	2.31	2.25		2.26	
PULL #5	2.23	2.16		2.33	
TOTAL	11.82	11.19		12.21	
AVERAGE	2.36	2.23		2.44	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.23		
PULL #2	3.17	3.24		
PULL #3	3.35	3.37		
PULL #4	3.32	3.28		
PULL #5	3.30	3.19		
TOTAL	16.47	16.31		
AVERAGE	3.29	3.26		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	4.26		4.17
PULL #2	4.15	4.28		4.20
PULL #3	4.22	4.26		4.22
PULL #4	4.24	4.45		4.31
PULL #5	4.11	4.42		4.20
TOTAL	20.91	21.67		21.10
AVERAGE	4.18	4.33		4.22