

GC288136

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6288136

ORDER NO.
25716

46

02EX

5716 G6288136

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER

25716

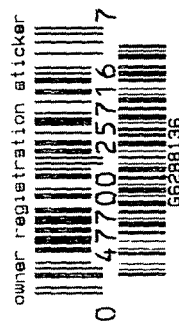
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



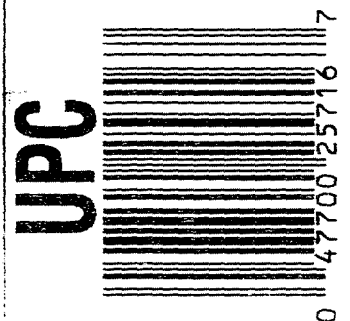
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

-- INSTRUCTION BOOK 3518



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

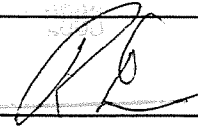
G6288136



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288136

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-8-03	AC
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR 		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/28/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/28/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/28/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/28/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	9-29-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.25</u> <u>2.0</u>	9-29-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>022</u> <u>023</u> <u>023</u>	9-29-03	RTL
	J) ASSEMBLE STOCK		9-12-03	RTL
	K) ASSEMBLE SWIVEL STUDS		9-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-12-03	RTL
	M) IRON SIGHT ALIGNMENT		9-12-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-12-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
645	INSPECT FOR LIVE AMMO		9-24-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.33</u> <u>2.25</u> <u>2.18</u> <u>2.18</u>	9/29/03	DA
	C) FUNCTION		9-29-03	RTL
660	PACK		9-30-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-8-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.46	2.75		2.65	
PULL #2	2.55	2.67		2.77	
PULL #3	2.48	2.54		2.67	
PULL #4	2.49	2.43		2.66	
PULL #5	2.55	2.54		2.76	
TOTAL	12.53	12.93		13.51	
AVERAGE	2.50	2.58		2.70	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.33		
PULL #2	3.21	3.45		
PULL #3	3.23	3.19		
PULL #4	3.18	3.17		
PULL #5	3.17	3.21		
TOTAL	16.02	16.35		
AVERAGE	3.20	3.27		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.32	4.40		4.35
PULL #2	4.49	4.21		4.17
PULL #3	4.23	4.17		4.01
PULL #4	4.15	4.16		4.22
PULL #5	4.10	4.13		4.20
TOTAL	21.29	21.07		20.95
AVERAGE	4.25	4.21		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288136.___0
FILE DATE AND TIME: 09/24/2003 07:51

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

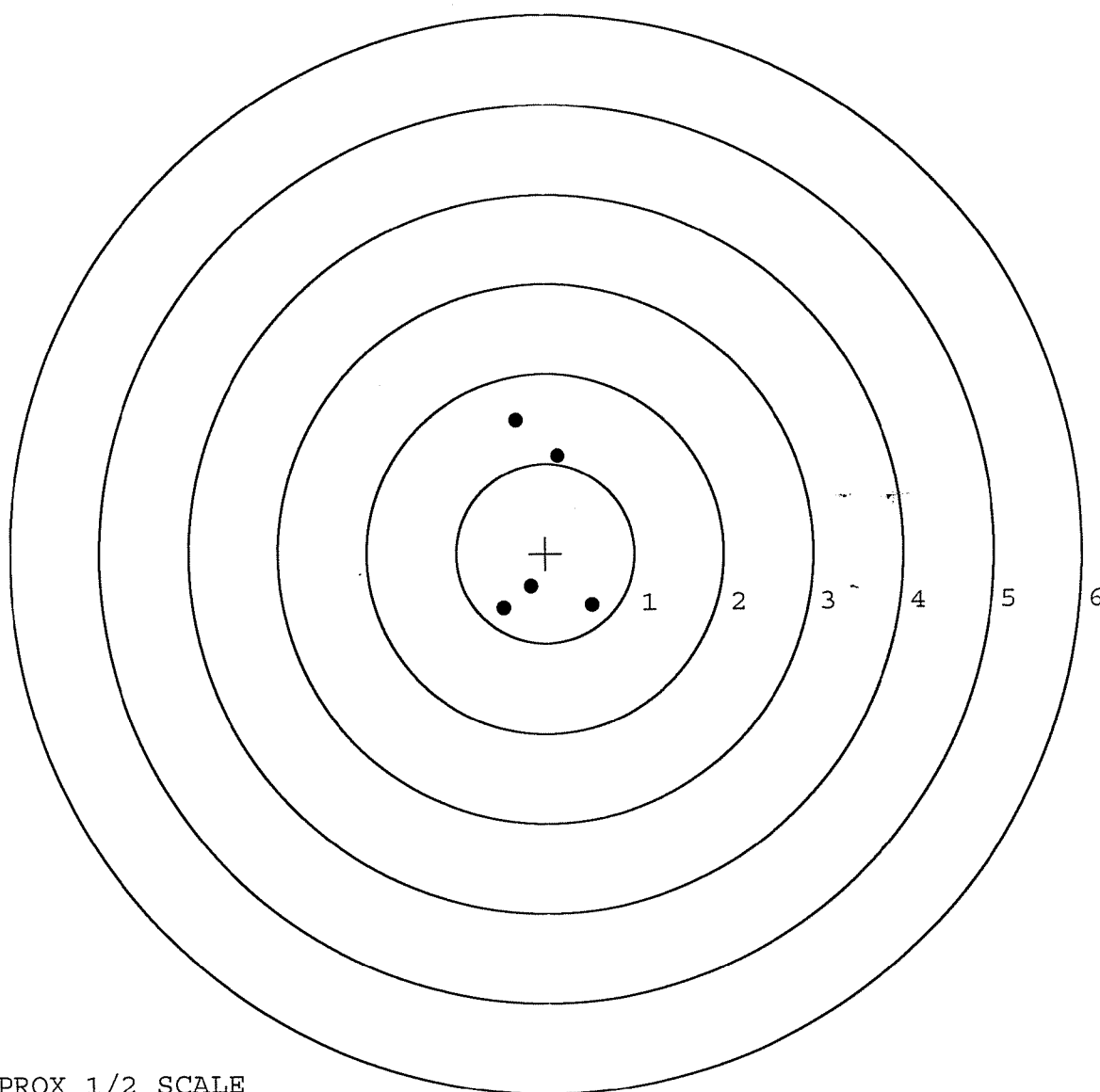
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean. 8435

SERIAL NUMBER: G6288136. __0
TARGET NUMBER: 1
FILE DATE: 09/24/2003
FILE TIME: 07:51

POINT#	X	Y
1:	0.522	-0.586
2:	-0.173	-0.371
3:	-0.474	-0.619
4:	0.144	1.084
5:	-0.329	1.480

X CENTROID: -0.062
Y CENTROID: 0.198
POA TO CENTROID: 0.207
HORZ SPREAD: 0.996
VERT SPREAD: 2.099
GROUP SPREAD: 2.234
MIN RADIUS: 0.579
MAX RADIUS: 1.310
MEAN RADIUS: 0.938
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

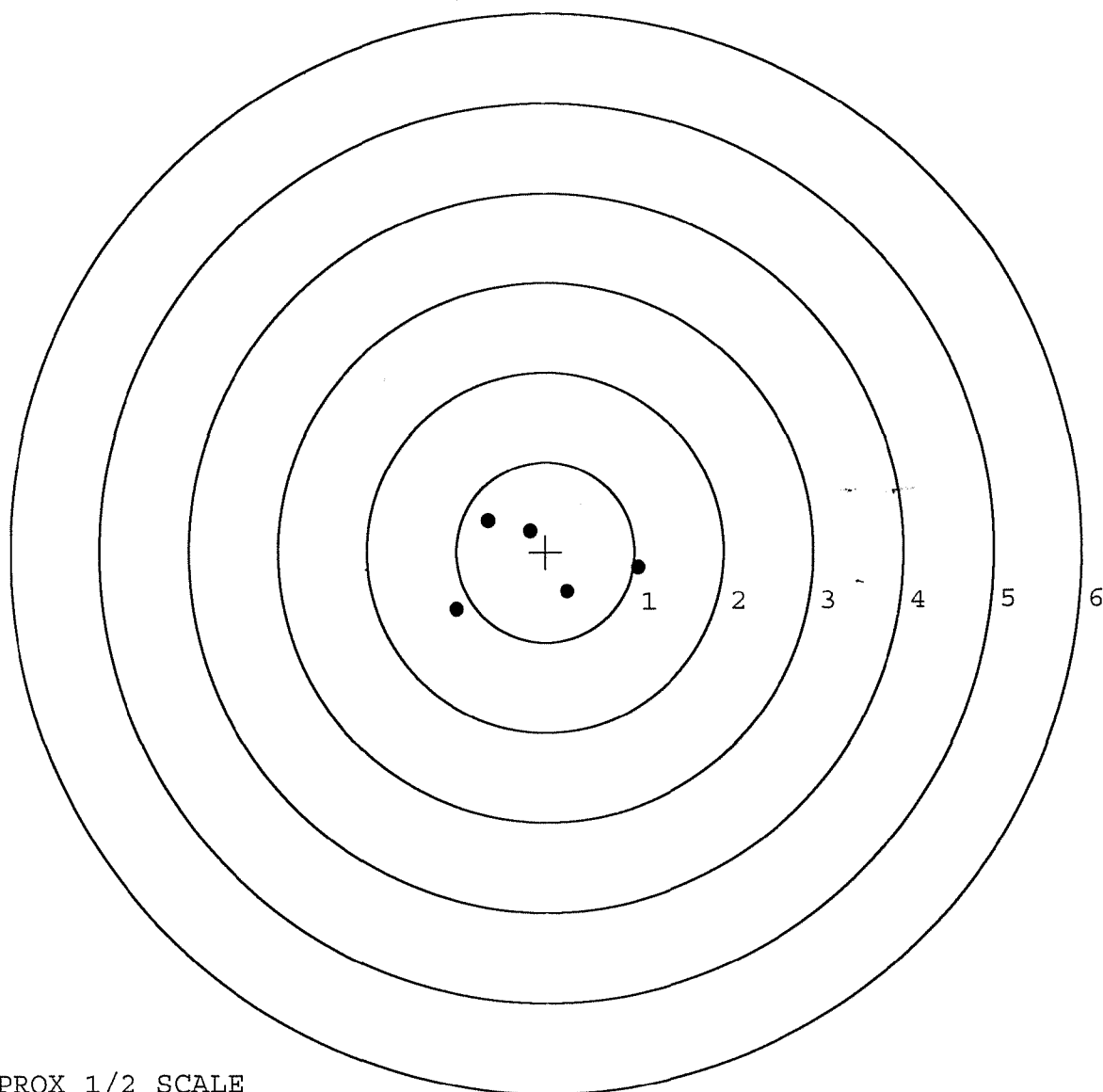


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288136. __0
TARGET NUMBER: 2
FILE DATE: 09/24/2003
FILE TIME: 07:51

POINT#	X	Y
1:	1.045	-0.179
2:	0.242	-0.446
3:	-1.006	-0.640
4:	-0.176	0.231
5:	-0.644	0.346

X CENTROID: -0.108
Y CENTROID: -0.138
POA TO CENTROID: 0.175
HORZ SPREAD: 2.051
VERT SPREAD: 0.986
GROUP SPREAD: 2.102
MIN RADIUS: 0.375
MAX RADIUS: 1.154
MEAN RADIUS: 0.749
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE