

6288137

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66288137**
Order No. **25716**

Made in Illinois, U.S.A. Pat. & M. Off. Marca Registrada. Marque Deposee.

02EX

5716 66288137

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYS1

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYS1

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

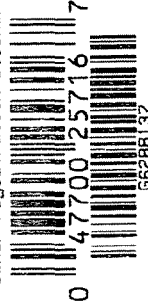
— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



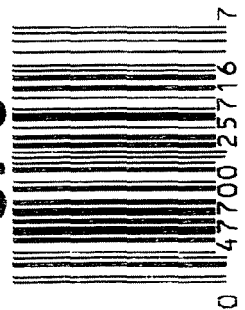
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288137

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288137

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNA FLUX INSPECTED	8-8-03	AL
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TH
	(BOLT)		8-26	TH
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.25</u> <u>6.5</u>	9-24-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-24-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.0235</u> <u>.0235</u>	9-24-03	TRW
	J) ASSEMBLE STOCK		9-9-03	Rw
	K) ASSEMBLE SWIVEL STUDS		9-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-17-03	Rw
	M) IRON SIGHT ALIGNMENT		9-17-03	Rw
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-17-03	Rw
640	GALLERY TEST AND TARGET	PASS FAIL	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
645	INSPECT FOR LIVE AMMO		9-24-03	A
655	FINAL INSPECTION A) HEADSPACE		9-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.80</u> <u>2.81</u> <u>2.79</u> <u>2.97</u>	9-25-03	RTL
	C) FUNCTION		9-25-03	RTL
660	PACK		9/26/03	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288137.___0
FILE DATE AND TIME: 09/24/2003 07:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

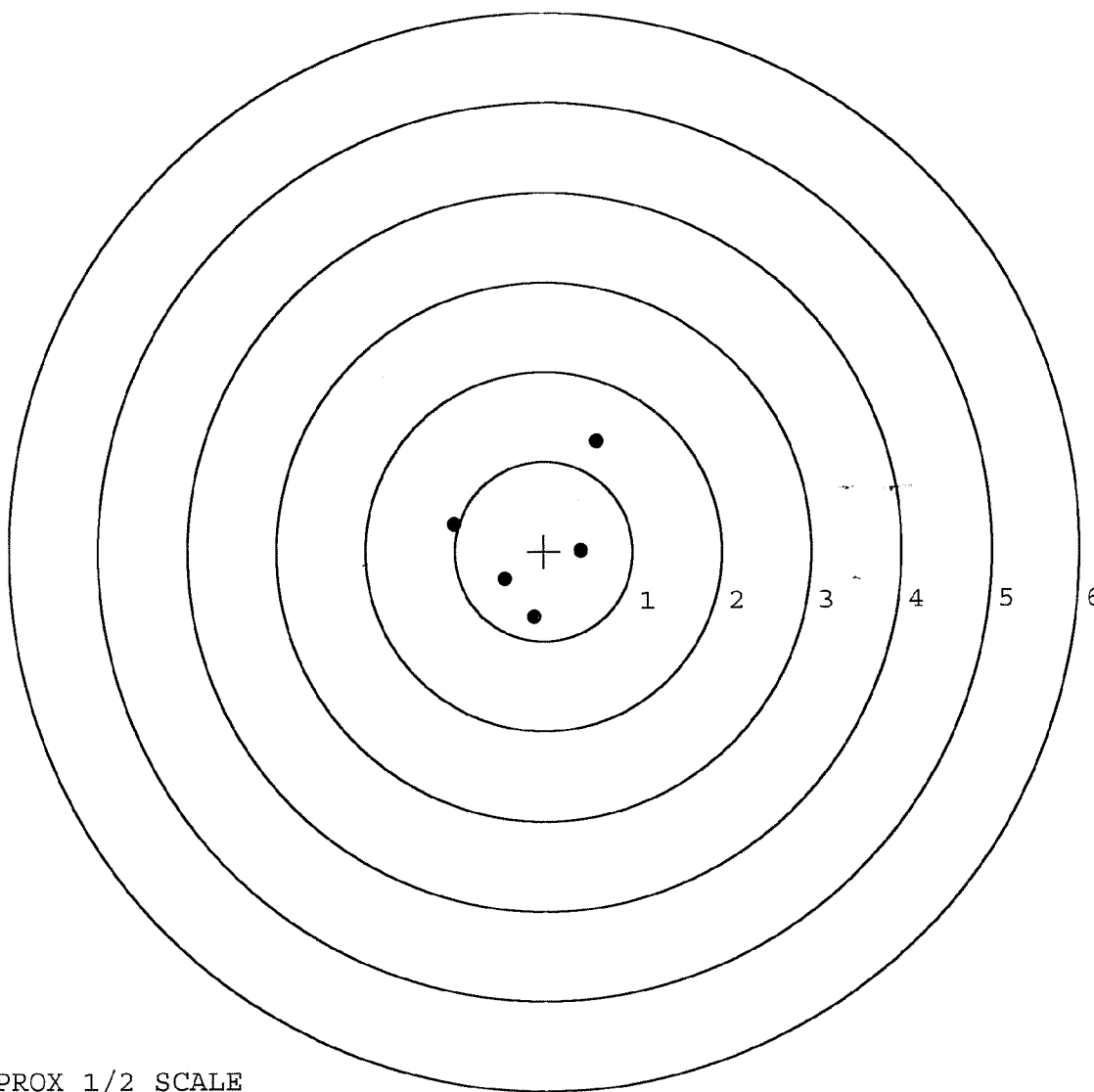
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WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .766

SERIAL NUMBER: G6288137. __0
TARGET NUMBER: 1
FILE DATE: 09/24/2003
FILE TIME: 07:53

POINT#	X	Y
1:	-0.115	-0.737
2:	-0.443	-0.312
3:	-1.010	0.306
4:	0.416	0.012
5:	0.597	1.220

X CENTROID: -0.111
Y CENTROID: 0.098
POA TO CENTROID: 0.148
HORZ SPREAD: 1.607
VERT SPREAD: 1.957
GROUP SPREAD: 2.082
MIN RADIUS: 0.527
MAX RADIUS: 1.327
MEAN RADIUS: 0.829
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288137. 0

TARGET NUMBER: 2

FILE DATE: 09/24/2003

FILE TIME: 07:53

POINT#	X	Y
1:	0.822	-0.348
2:	-0.244	-0.571
3:	-1.069	-0.013
4:	-0.131	0.380
5:	0.040	0.577

X CENTROID: -0.116

Y CENTROID: 0.005

POA TO CENTROID: 0.117

HORZ SPREAD: 1.891

VERT SPREAD: 1.148

GROUP SPREAD: 1.920

MIN RADIUS: 0.375

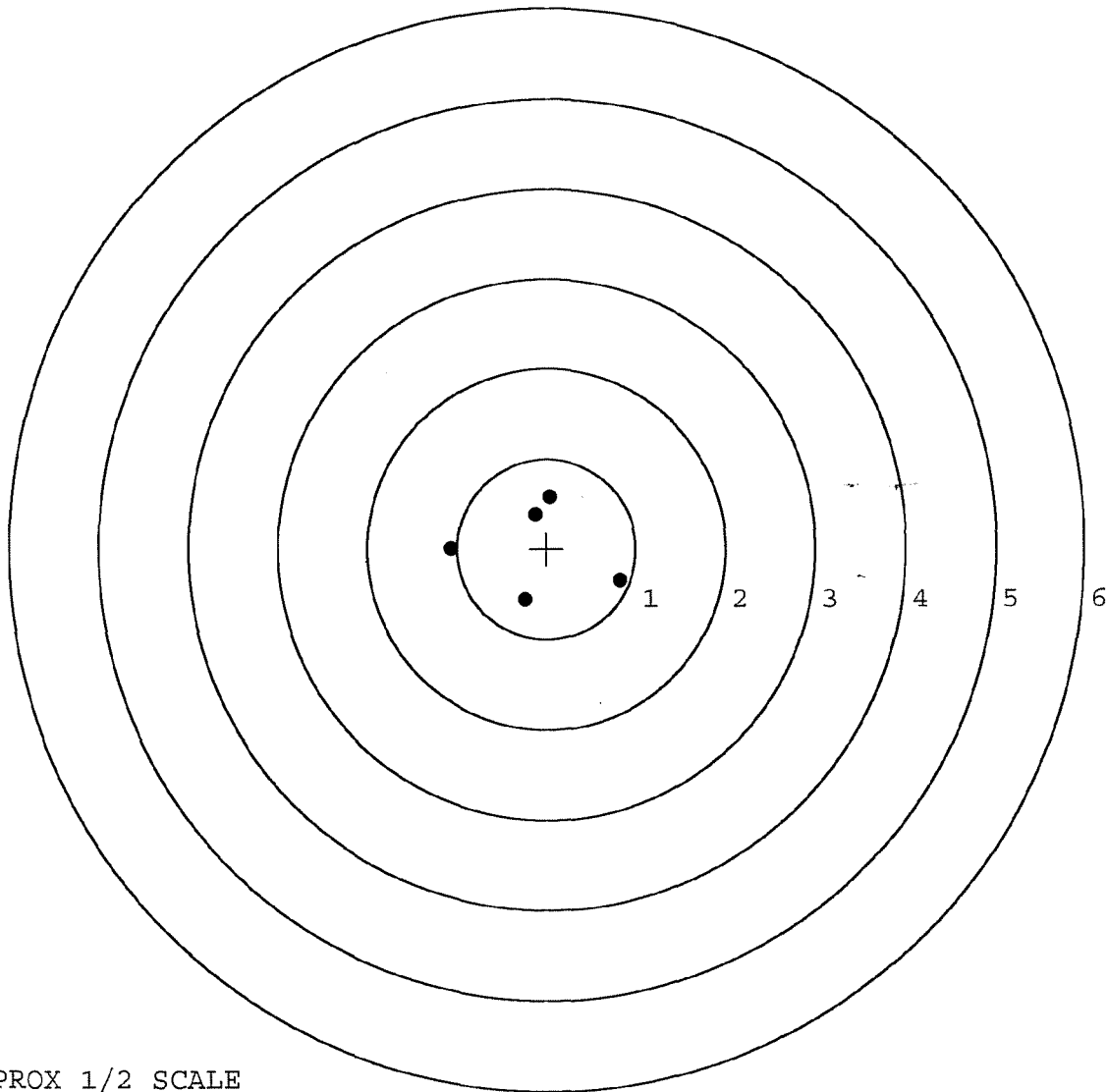
MAX RADIUS: 1.003

MEAN RADIUS: 0.703

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-25-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.57		2.68	
PULL #2	2.31	2.40		2.53	
PULL #3	2.30	2.49		2.74	
PULL #4	2.46	2.43		2.41	
PULL #5	2.23	2.41		2.42	
TOTAL	11.80	12.30		12.78	
AVERAGE	2.36	2.46		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.09		
PULL #2	3.03	3.22		
PULL #3	3.11	3.16		
PULL #4	3.05	3.11		
PULL #5	3.00	3.10		
TOTAL	15.31	15.68		
AVERAGE	3.06	3.13		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.08		4.13
PULL #2	4.13	3.96		4.18
PULL #3	4.00	4.02		4.14
PULL #4	4.16	4.12		4.16
PULL #5	4.10	4.13		4.07
TOTAL	20.61	20.31		20.68
AVERAGE	4.12	4.06		4.13