

56288141

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66288141

ORDER NO.
25716

46

Made in Hilton, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Fair que Deposee

02EX

5716 66288141

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



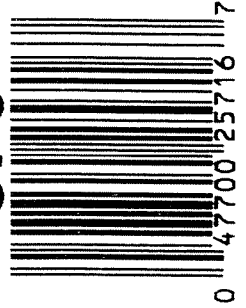
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288141

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6628841

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	Ac
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-8-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-8-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-8-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-8-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.2</u> <u>5.5</u> <u>5.5</u>	9/22/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.0</u>	9/22/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.23</u> <u>0.22</u> <u>0.23</u>	9/16/03	DA
	J) ASSEMBLE STOCK		9-28-03	RLW
	K) ASSEMBLE SWIVEL STUDS		9-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-03	RTL
	M) IRON SIGHT ALIGNMENT		9-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
645	INSPECT FOR LIVE AMMO		9-12-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-23-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.50</u> <u>2.47</u> <u>2.52</u> <u>2.54</u>	9/22/03	DA
	C) FUNCTION		9-22-03	RTL
660	PACK		9-23-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

9-8-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.57	2.42		2.54	
PULL #2	2.42	2.44		2.80	
PULL #3	2.40	2.41		2.53	
PULL #4	2.74	2.49		2.58	
PULL #5	2.51	2.45		2.56	
TOTAL	12.64	12.21		13.01	
AVERAGE	2.52	2.44		2.60	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.33		
PULL #2	3.16	3.17		
PULL #3	3.17	3.11		
PULL #4	3.16	3.19		
PULL #5	3.04	3.17		
TOTAL	15.67	15.97		
AVERAGE	3.13	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.10		4.11
PULL #2	4.27	4.27		4.33
PULL #3	4.22	4.16		4.09
PULL #4	4.11	4.09		3.91
PULL #5	4.15	4.03		4.09
TOTAL	20.93	20.65		20.53
AVERAGE	4.18	4.13		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288141.___0
FILE DATE AND TIME: 09/12/2003 06:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .2945

SERIAL NUMBER: G6288141. 0

TARGET NUMBER: 1

FILE DATE: 09/12/2003

FILE TIME: 06:58

POINT#	X	Y
1:	0.385	-0.587
2:	-0.519	-0.720
3:	-0.285	-0.157
4:	0.326	1.011
5:	0.627	1.698

X CENTROID: 0.107

Y CENTROID: 0.249

POA TO CENTROID: 0.271

HORZ SPREAD: 1.146

VERT SPREAD: 2.418

GROUP SPREAD: 2.676

MIN RADIUS: 0.564

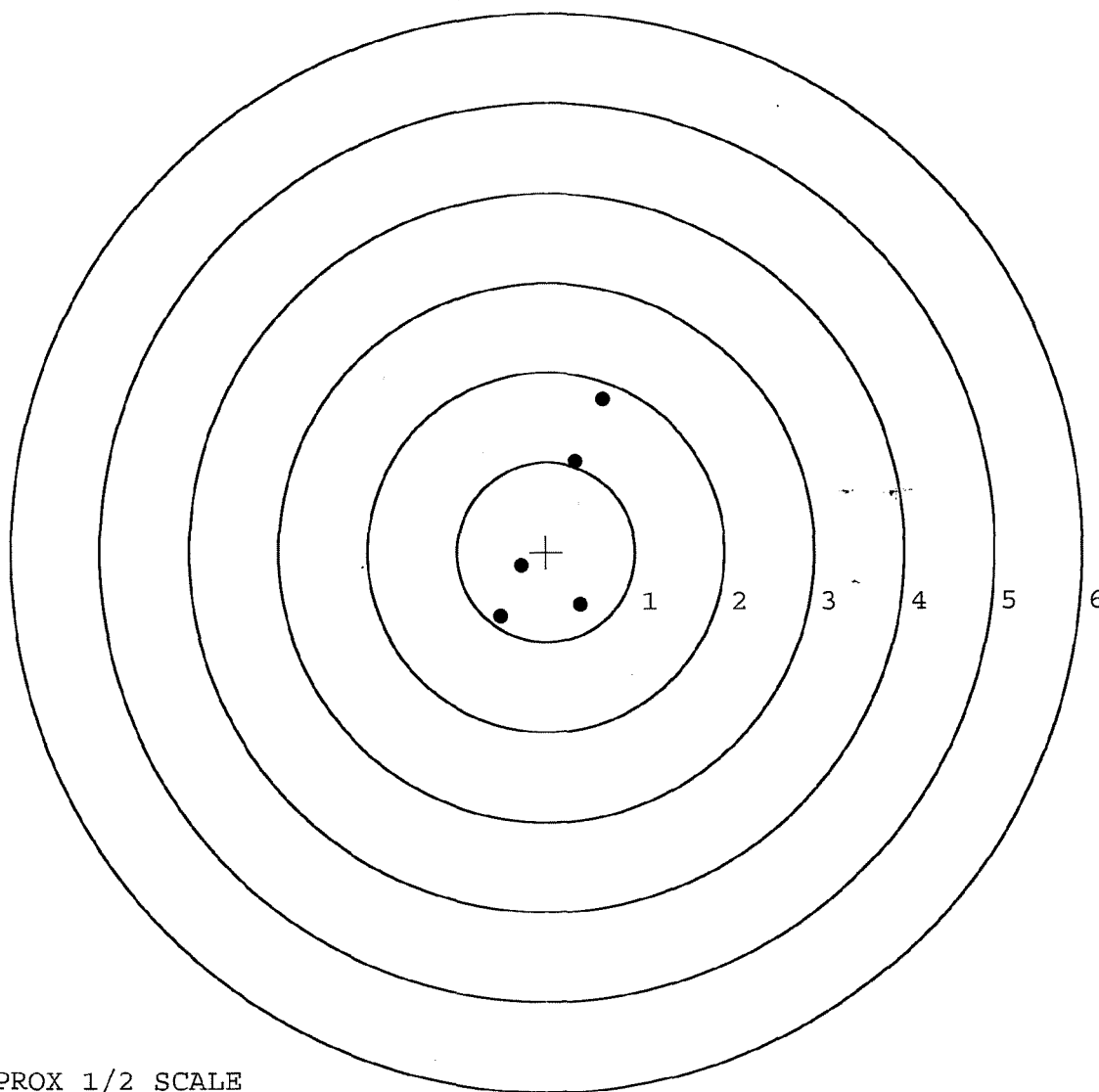
MAX RADIUS: 1.540

MEAN RADIUS: 0.986

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



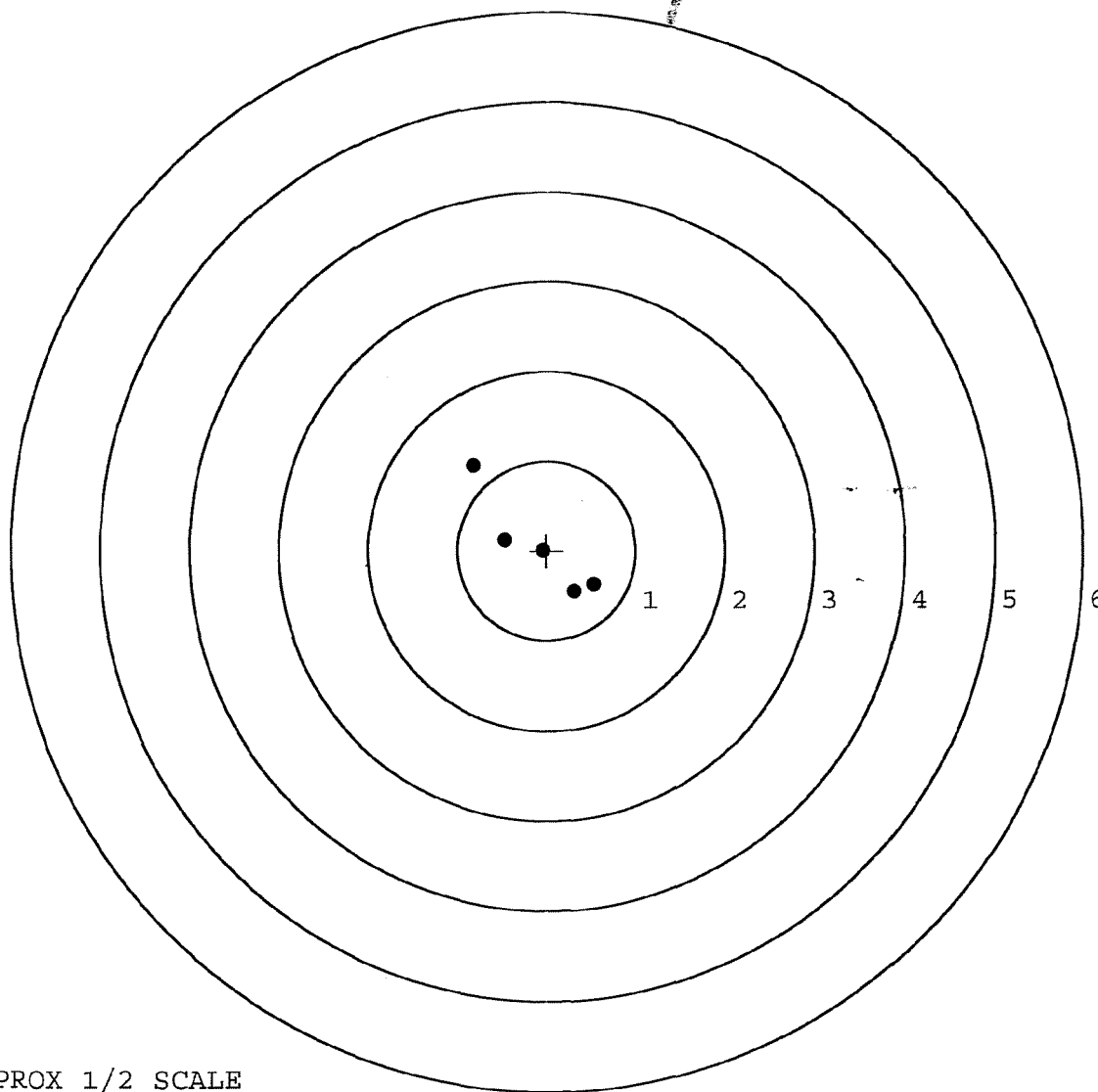
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288141. 0
TARGET NUMBER: 2
FILE DATE: 09/12/2003
FILE TIME: 06:58

POINT#	X	Y
1:	0.527	-0.377
2:	0.312	-0.454
3:	-0.046	0.003
4:	-0.469	0.126
5:	-0.822	0.952

X CENTROID: -0.100
Y CENTROID: 0.050
POA TO CENTROID: 0.111
HORZ SPREAD: 1.349
VERT SPREAD: 1.406
GROUP SPREAD: 1.894
MIN RADIUS: 0.071
MAX RADIUS: 1.156
MEAN RADIUS: 0.603
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

09/12/2003
06:58
G6288141.0



TARGET APPROX 1/2 SCALE

365
365
—
730
343
—
1073