

✓
GC288142

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66288142

ORDER NO.
25716

46

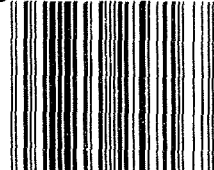
Made in Illinois, Inc. Reg. U.S. Pat. & Tm. Off. Marca Registrada Parquet Deposee.

02EX

5716 66288142

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

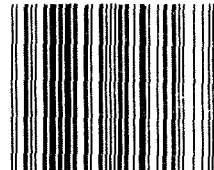
UPC



0 47700 25716 7

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



66288142

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

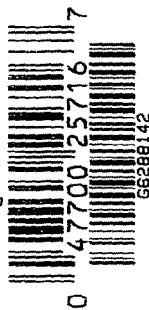
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



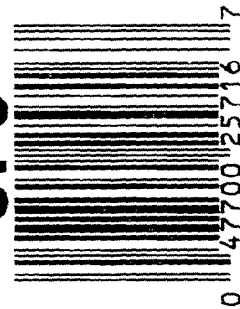
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288142

UPC



02EX

25716

ORDER NO.

66288142

SERIAL NO.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288142

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	AC
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TH
	(BOLT)		9-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-5-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>5.0</u> <u>4.5</u>	9/12/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.2</u>	9/12/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		9-22-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>1021</u> <u>1021</u> <u>1023</u>	9/14/03	DA
	J) ASSEMBLE STOCK		9-5-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-03	RW
	M) IRON SIGHT ALIGNMENT		9-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-11-03	✓
	MALFUNCTION	CORRECTION	9-11-03	✓
	MALFUNCTION	CORRECTION	9-11-03	✓
	MALFUNCTION	CORRECTION	9-11-03	✓
	MALFUNCTION	CORRECTION	9-11-03	✓
645	INSPECT FOR LIVE AMMO		9-11-03	✓
655	FINAL INSPECTION A) HEADSPACE		9-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.60</u> <u>2.65</u> <u>2.72</u> <u>2.84</u>	9/12/03	DA
	C) FUNCTION		9-22-03	RTL
660	PACK		9/22/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-4-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.48	2.68		2.28	
PULL #2	2.44	2.61		2.47	
PULL #3	2.56	2.53		2.26	
PULL #4	2.42	2.46		2.38	
PULL #5	2.47	2.43		2.32	
TOTAL	12.37	12.71		11.71	
AVERAGE	2.47	2.54		2.34	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.37		
PULL #2	3.45	3.36		
PULL #3	3.25	3.41		
PULL #4	3.45	3.22		
PULL #5	3.46	3.09		
TOTAL	17.00	16.45		
AVERAGE	3.40	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.40		4.31
PULL #2	4.36	4.34		4.25
PULL #3	4.31	4.32		4.00
PULL #4	4.32	4.37		4.18
PULL #5	4.21	4.34		4.14
TOTAL	21.43	21.77		20.88
AVERAGE	4.28	4.35		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288142.__0
FILE DATE AND TIME: 09/11/2003 07:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .7725

SERIAL NUMBER: G6288142. 0

TARGET NUMBER: 1

FILE DATE: 09/11/2003

FILE TIME: 07:58

POINT#	X	Y
1:	0.539	-0.013
2:	0.232	-0.027
3:	-0.503	0.083
4:	-1.004	-0.500
5:	1.426	-1.037

X CENTROID: 0.138

Y CENTROID: -0.299

POA TO CENTROID: 0.329

HORZ SPREAD: 2.430

VERT SPREAD: 1.120

GROUP SPREAD: 2.489

MIN RADIUS: 0.288

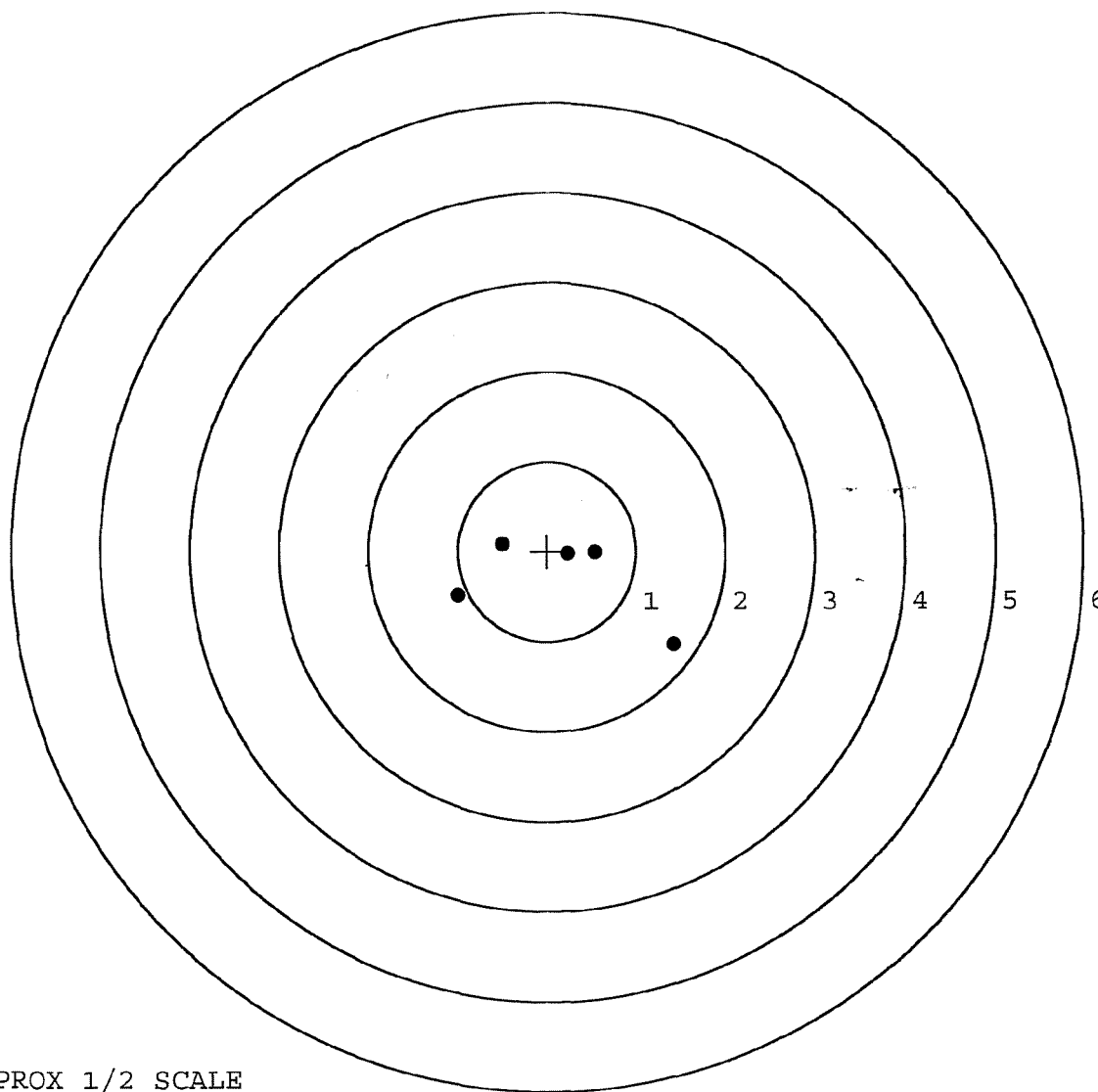
MAX RADIUS: 1.485

MEAN RADIUS: 0.834

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

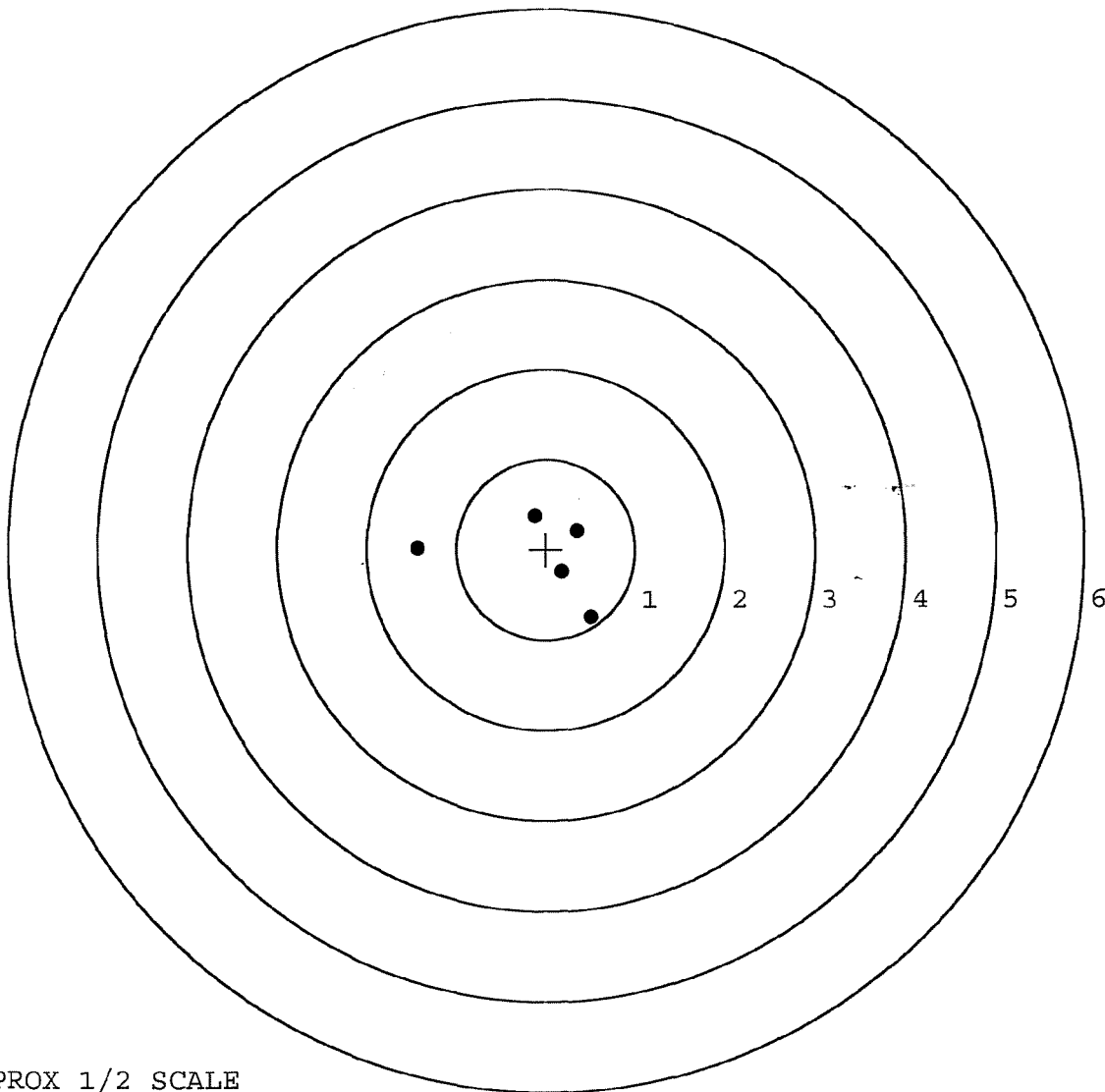


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288142. 0
TARGET NUMBER: 2
FILE DATE: 09/11/2003
FILE TIME: 07:58

POINT#	X	Y
1:	0.506	-0.749
2:	0.174	-0.248
3:	0.348	0.207
4:	-0.132	0.373
5:	-1.433	0.010

X CENTROID: -0.107
Y CENTROID: -0.081
POA TO CENTROID: 0.135
HORZ SPREAD: 1.939
VERT SPREAD: 1.122
GROUP SPREAD: 2.082
MIN RADIUS: 0.327
MAX RADIUS: 1.329
MEAN RADIUS: 0.711
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE