

G 628 8143

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
item.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288143**
Order No. **25716**

Made in Illinois, U.S.A. Pat. & Reg. Off. Remington-Union Deposition

28AX

5716 66288143

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



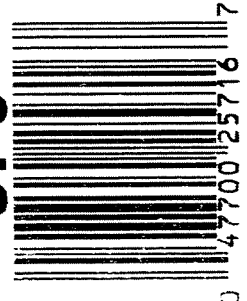
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288143

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288143

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN		1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 16 2003 OPERATOR <u>RE</u>		
615	ROLLMARK CALIBER		1/16/03	LB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	A
	D) OIL FIRING PIN ASSEMBLY		3-14-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10.0</u> <u>10.0</u> <u>9.5</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.75</u> <u>4.0</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-22-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.024</u> <u>.025</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3-22-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-22-03	RTL
	M) IRON SIGHT ALIGNMENT		3-22-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-22-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
645	INSPECT FOR LIVE AMMO		3-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.74</u> <u>2.55</u> <u>2.78</u> <u>2.55</u>	3-22-03	TRW
	C) FUNCTION		3-22-03	RTL
660	PACK		3-24-03	DA

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 1-10-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.31	2.20	2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.33	2.50	2.20	
PULL #3	2.49	2.54	2.16	
PULL #4	2.56	2.43	2.19	
PULL #5	2.58	2.29	2.36	
TOTAL	12.27	11.96	11.33	
AVG.	2.45	2.39	2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.27	3.07	
PULL #2	3.21	3.05	
PULL #3	3.19	3.04	
PULL #4	3.25	3.20	
PULL #5	3.16	3.07	
TOTAL	16.08	15.43	
AVG.	3.21	3.08	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACC
PULL #1	4.05	4.11		4.19
PULL #2	4.16	4.02		4.08
PULL #3	4.14	4.07		4.19
PULL #4	4.13	3.98		4.14
PULL #5	4.12	4.06		4.10
TOTAL	20.60	20.24		20.70
AVG.	4.12	4.04		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288143.__0
FILE DATE AND TIME: 03/16/2003 11:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .696

SERIAL NUMBER: G6288143. 0

TARGET NUMBER: 1

FILE DATE: 03/16/2003

FILE TIME: 11:27

POINT#	X	Y
1:	0.024	0.218
2:	0.350	0.787
3:	-1.119	0.893
4:	-0.503	-1.040
5:	0.233	-0.825

X CENTROID: -0.203

Y CENTROID: 0.007

POA TO CENTROID: 0.203

HORZ SPREAD: 1.469

VERT SPREAD: 1.933

GROUP SPREAD: 2.186

MIN RADIUS: 0.310

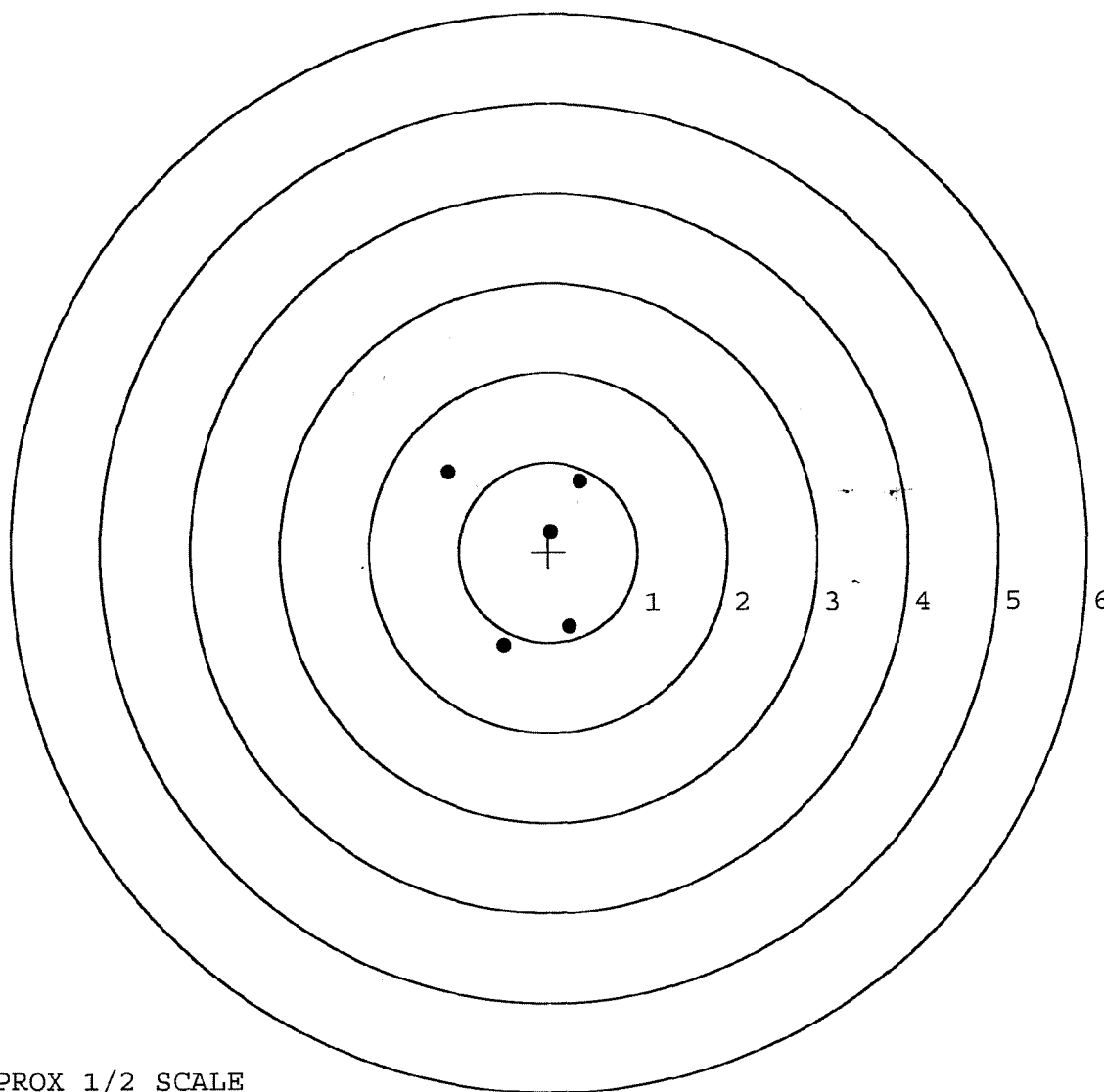
MAX RADIUS: 1.275

MEAN RADIUS: 0.914

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

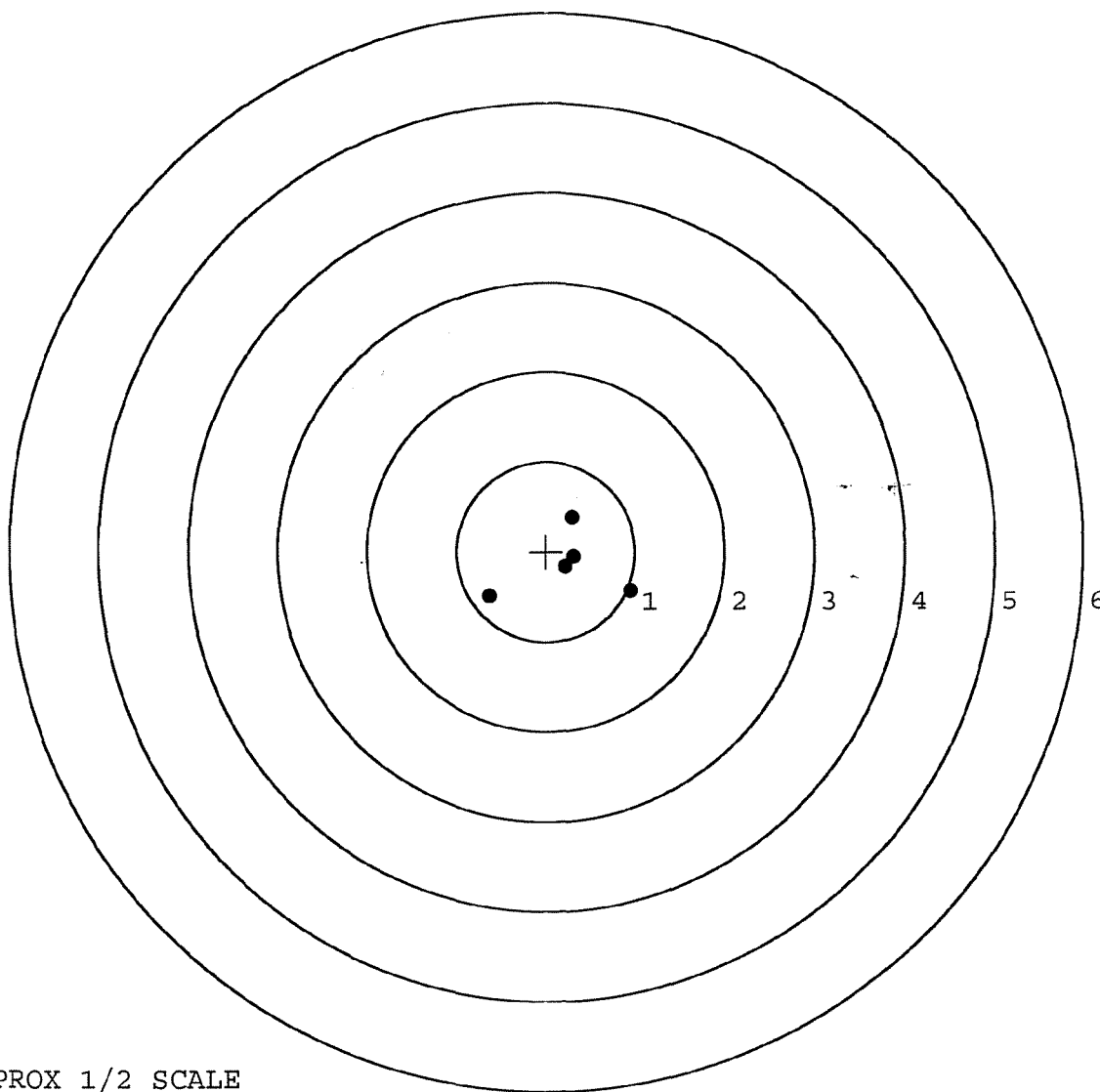


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288143. 0
TARGET NUMBER: 2
FILE DATE: 03/16/2003
FILE TIME: 11:27

POINT#	X	Y
1:	0.950	-0.438
2:	0.214	-0.162
3:	0.313	-0.060
4:	0.291	0.382
5:	-0.637	-0.498

X CENTROID: 0.226
Y CENTROID: -0.155
POA TO CENTROID: 0.274
HORZ SPREAD: 1.587
VERT SPREAD: 0.880
GROUP SPREAD: 1.588
MIN RADIUS: 0.014
MAX RADIUS: 0.929
MEAN RADIUS: 0.478
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE