

G 628 8147

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
G6288147

ORDER NO.
25716

46

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Remco Registered Trademark Deposited

02EX

5716 G6288147

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



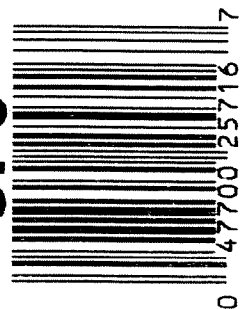
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288147

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288147

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-8-03	AC
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.25</u>	9-23-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.0</u>	9-23-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9-23-03	TRW
	J) ASSEMBLE STOCK		9-10-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-17-03	RW
	M) IRON SIGHT ALIGNMENT		9-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-17-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-23-03	A
	MALFUNCTION	CORRECTION	9-23-03	A
	MALFUNCTION	CORRECTION	9-23-03	A
	MALFUNCTION	CORRECTION	9-23-03	A
	MALFUNCTION	CORRECTION	9-23-03	A
645	INSPECT FOR LIVE AMMO		9-23-03	A
655	FINAL INSPECTION A) HEADSPACE		9-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.4</u> <u>2.44</u> <u>2.42</u> <u>2.53</u> <u>2.53</u>	9/24/03	OTA
	C) FUNCTION		9-24-03	RTL
660	PACK		9/26/03	OTA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288147.__0
FILE DATE AND TIME: 09/23/2003 09:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

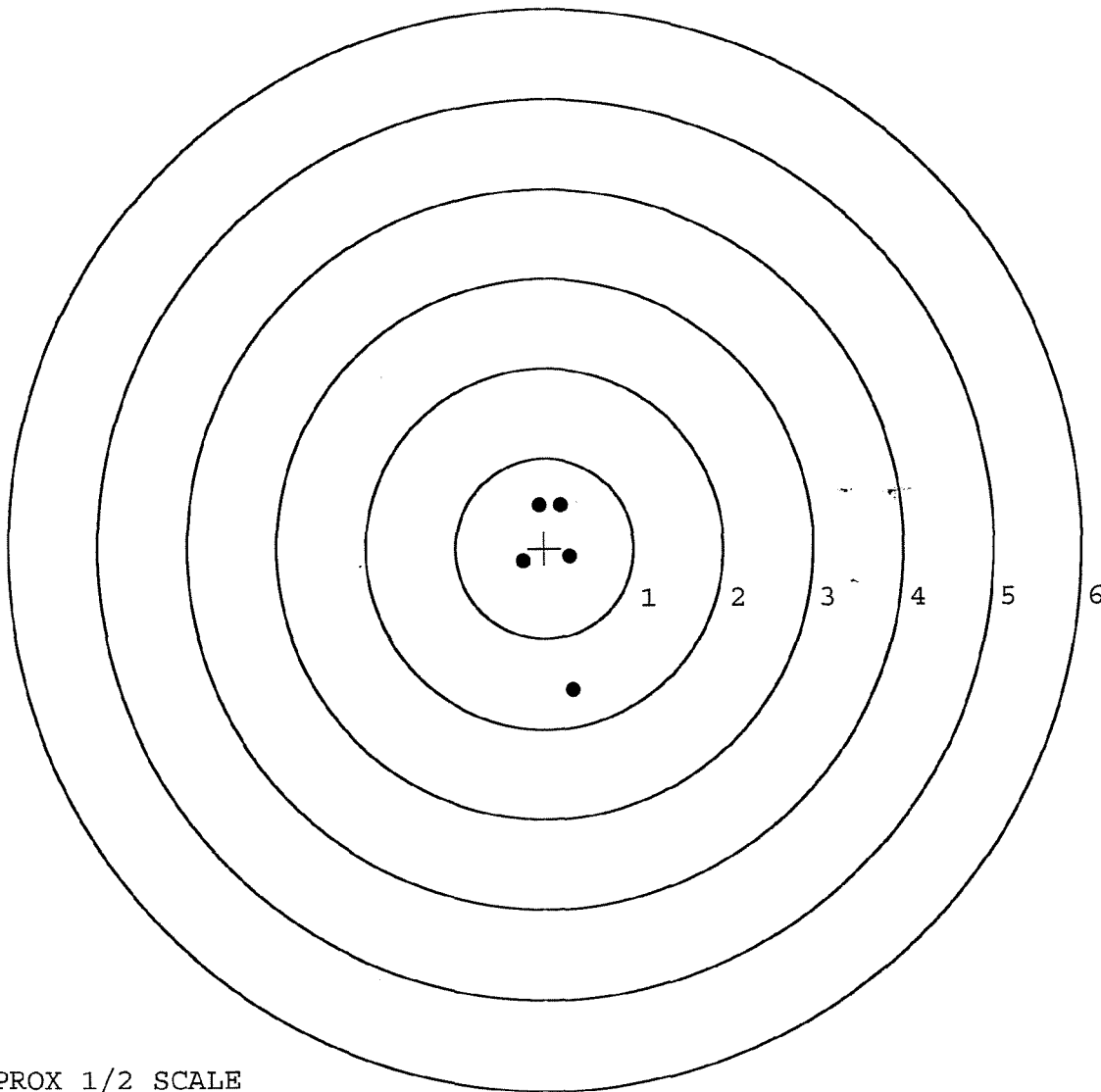
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .7595

SERIAL NUMBER: G6288147. 0
TARGET NUMBER: 1
FILE DATE: 09/23/2003
FILE TIME: 09:07

POINT#	X	Y
1:	0.317	-1.568
2:	-0.245	-0.150
3:	0.282	-0.087
4:	-0.061	0.476
5:	0.180	0.477

X CENTROID: 0.095
Y CENTROID: -0.170
POA TO CENTROID: 0.195
HORZ SPREAD: 0.562
VERT SPREAD: 2.045
GROUP SPREAD: 2.079
MIN RADIUS: 0.205
MAX RADIUS: 1.415
MEAN RADIUS: 0.656
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

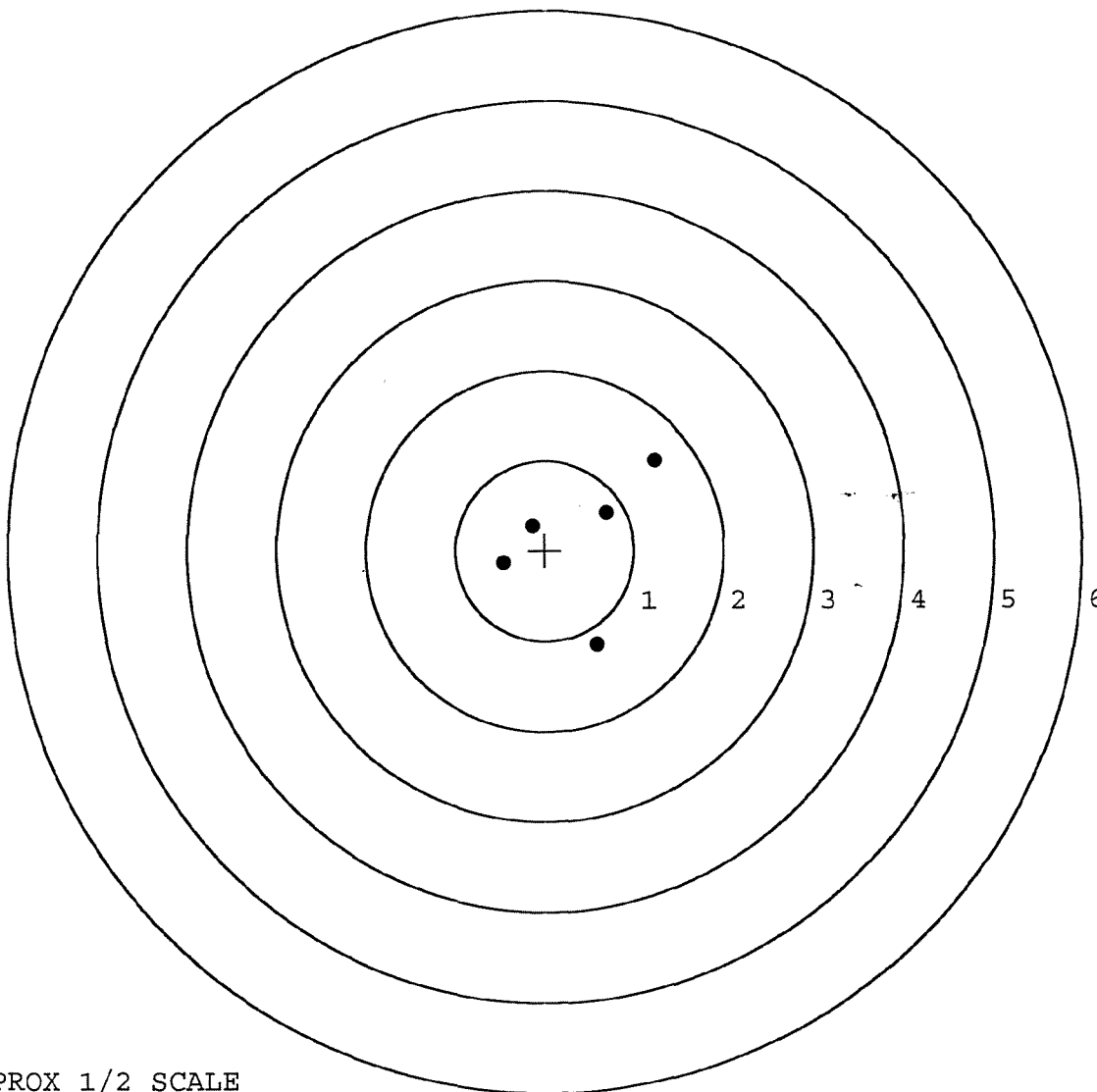


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288147. __0
TARGET NUMBER: 2
FILE DATE: 09/23/2003
FILE TIME: 09:07

POINT#	X	Y
1:	0.581	-1.037
2:	-0.466	-0.145
3:	-0.143	0.271
4:	0.685	0.422
5:	1.231	1.002

X CENTROID: 0.378
Y CENTROID: 0.103
POA TO CENTROID: 0.391
HORZ SPREAD: 1.697
VERT SPREAD: 2.039
GROUP SPREAD: 2.140
MIN RADIUS: 0.443
MAX RADIUS: 1.240
MEAN RADIUS: 0.853
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

8-15-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.26	2.23		2.37	
PULL #2	2.13	2.20		2.33	
PULL #3	2.11	2.19		2.32	
PULL #4	2.07	2.20		2.21	
PULL #5	2.11	2.16		2.22	
TOTAL	10.68	10.98		11.45	
AVERAGE	2.13	2.19		2.29	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.37		
PULL #2	3.30	3.33		
PULL #3	3.25	3.37		
PULL #4	3.26	3.36		
PULL #5	3.21	3.34		
TOTAL	16.33	16.77		
AVERAGE	3.26	3.35		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.25	4.48		4.39
PULL #2	4.24	4.37		4.36
PULL #3	4.31	4.46		4.40
PULL #4	4.34	4.47		4.38
PULL #5	4.28	4.36		4.40
TOTAL	21.42	22.14		21.93
AVERAGE	4.28	4.42		4.38