

G6288150

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66288150

ORDER NO.
25716

46

Made in Illinois, U.S.A. Pat. & Reg. Off. Marca Registrada. Marque Deposee.

02EX

5716 66288150

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS1

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS1

UPC



SERIAL NO.



24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



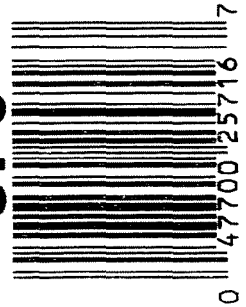
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288150

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 8150

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-19-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.25</u> <u>5.5</u> <u>5.0</u>	9-23-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-23-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.023</u> <u>.024</u>	9-24-03	RJL
	J) ASSEMBLE STOCK		9-19-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-24-03	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-19-03	RW
	M) IRON SIGHT ALIGNMENT		9-19-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-19-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
	MALFUNCTION	CORRECTION	9-22-03	TRW
645	INSPECT FOR LIVE AMMO		9-22-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-24-03	RJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.24</u> <u>2.30</u> <u>2.62</u> <u>2.21</u>	9/24/03	JA
	C) FUNCTION		9-25-03	RJL
660	PACK		9-26-03	JA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288150.__0
FILE DATE AND TIME: 09/23/2003 08:35

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

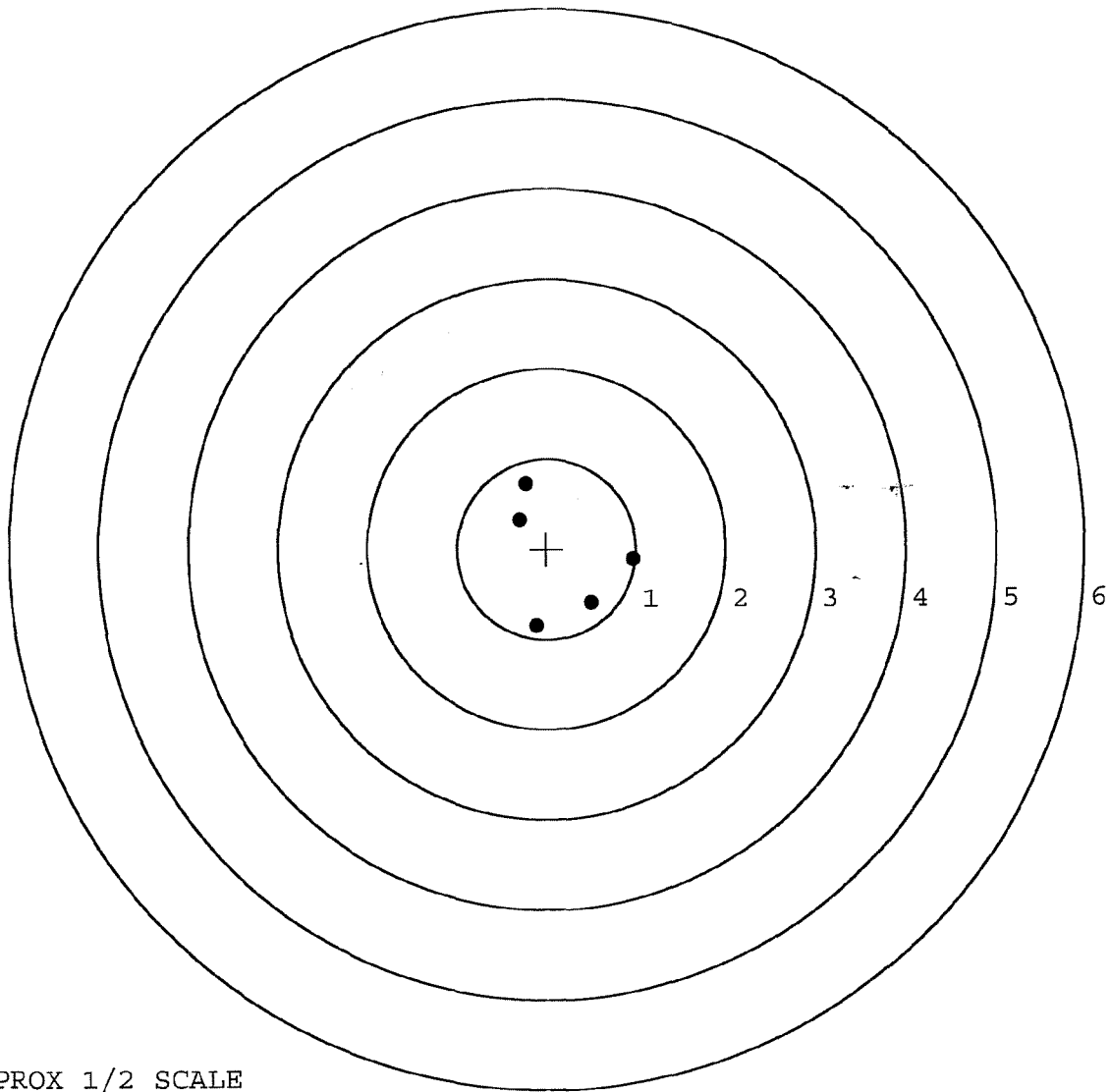
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .7675

SERIAL NUMBER: G6288150. __0
TARGET NUMBER: 1
FILE DATE: 09/23/2003
FILE TIME: 08:35

POINT#	X	Y
1:	0.969	-0.115
2:	0.496	-0.597
3:	-0.126	-0.854
4:	-0.309	0.321
5:	-0.236	0.722

X CENTROID: 0.159
Y CENTROID: -0.105
POA TO CENTROID: 0.190
HORZ SPREAD: 1.278
VERT SPREAD: 1.576
GROUP SPREAD: 1.580
MIN RADIUS: 0.597
MAX RADIUS: 0.916
MEAN RADIUS: 0.751
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

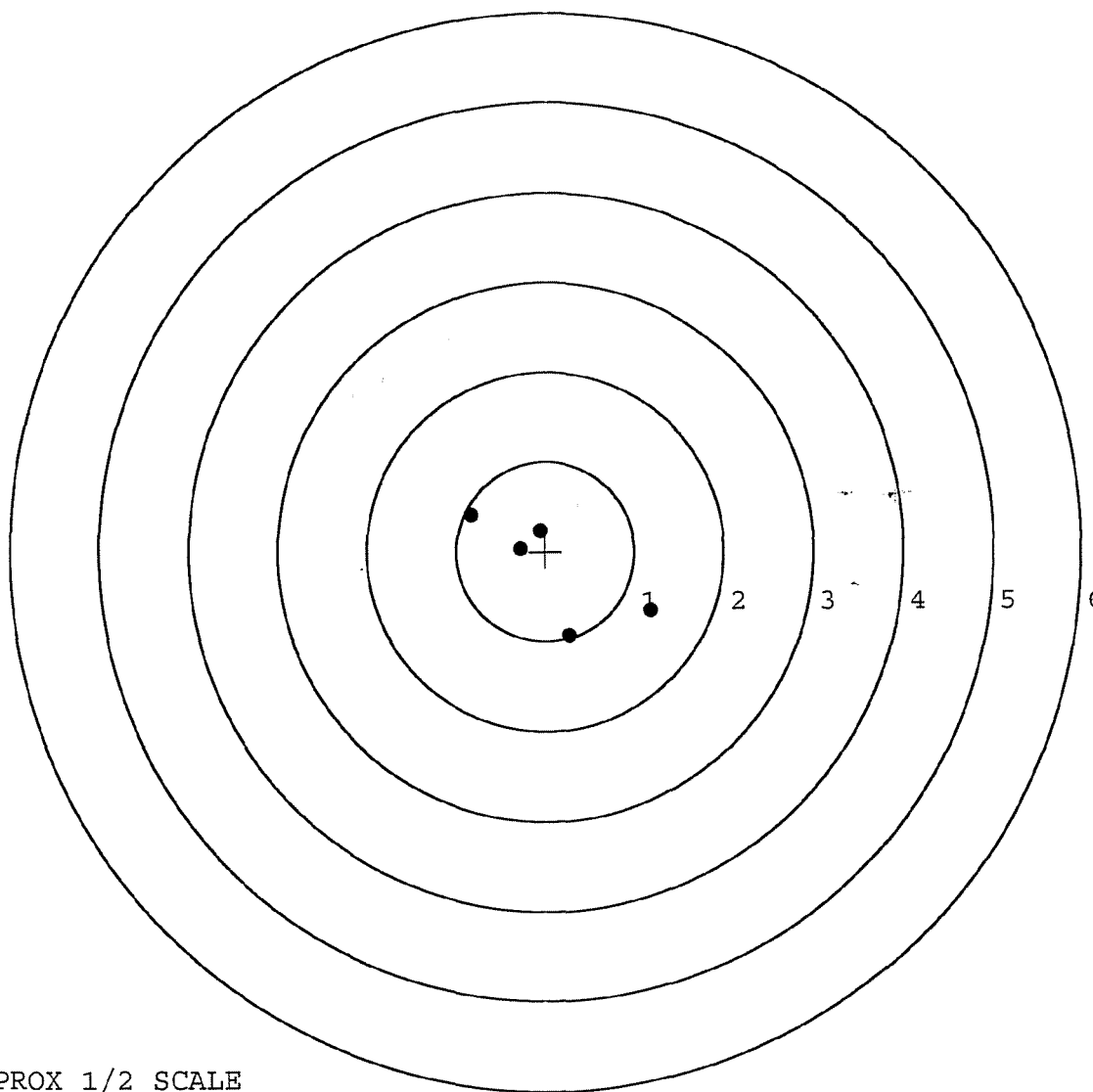


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288150. 0
TARGET NUMBER: 2
FILE DATE: 09/23/2003
FILE TIME: 08:35

POINT#	X	Y
1:	1.184	-0.664
2:	0.270	-0.946
3:	-0.056	0.228
4:	-0.283	0.032
5:	-0.838	0.408

X CENTROID: 0.055
Y CENTROID: -0.188
POA TO CENTROID: 0.196
HORZ SPREAD: 2.022
VERT SPREAD: 1.354
GROUP SPREAD: 2.289
MIN RADIUS: 0.404
MAX RADIUS: 1.225
MEAN RADIUS: 0.784
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-19-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.47	2.84		2.61	
PULL #2	2.51	2.55		2.67	
PULL #3	2.56	2.50		2.54	
PULL #4	2.51	2.55		2.66	
PULL #5	2.70	2.64		2.56	
TOTAL	12.75	13.08		13.04	
AVERAGE	2.55	2.61		2.60	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.14		
PULL #2	3.12	3.22		
PULL #3	3.20	3.18		
PULL #4	3.07	3.14		
PULL #5	3.10	3.12		
TOTAL	15.69	15.80		
AVERAGE	3.13	3.16		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.02		4.43
PULL #2	4.17	4.20		4.45
PULL #3	4.08	4.05		4.21
PULL #4	4.03	3.84		4.06
PULL #5	3.94	3.91		4.08
TOTAL	20.40	20.02		21.23
AVERAGE	4.08	4.00		4.24