

66288/52

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288152**
ORDER NO. **25716**

Made in Illinois, Inc. Reg. U.S. Pat. & Tm. Off. Remington-Union Carbide Corp.

29CX

5716 66288152

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



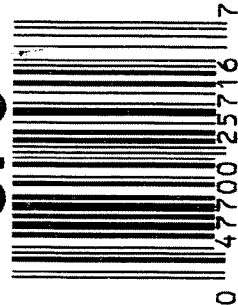
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288152

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Book
Assure
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M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288152

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX	1-6-03	RL
610	DIS-ASSEMBLE GUN	INSPECTED	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 16 2003 OPERATOR <u>RL</u> MARKED RECEIVER		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-18-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-18-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-18-03	A
	D) OIL FIRING PIN ASSEMBLY		3-18-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-31-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.25</u> <u>7.0</u>	3-31-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.5</u> <u>2.75</u>	^{TRW} 3-31-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-31-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	3-31-03	TRW
	J) ASSEMBLE STOCK		3-17-03	RTW
	K) ASSEMBLE SWIVEL STUDS		4-28-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-28-03	RTL
	M) IRON SIGHT ALIGNMENT		4-28-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-28-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-19-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
645	INSPECT FOR LIVE AMMO		3-19-03	A
655	FINAL INSPECTION A) HEADSPACE		4-28-03 3-31-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.43</u> <u>2.48</u> <u>2.44</u> <u>2.48</u>	3-31-03	TRW
	C) FUNCTION		4-28-03	RTL
660	PACK		4/29/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-20-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.24		2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.43	2.26		2.60	
PULL #3	2.44	2.28		2.63	
PULL #4	2.42	2.31		2.56	
PULL #5	2.39	2.44		2.51	
TOTAL	12.08	11.53		12.79	
AVG.	2.41	2.30		2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.32		
PULL #2	3.13	3.27		
PULL #3	3.10	3.23		
PULL #4	2.96	3.25		
PULL #5	3.18	3.36		
TOTAL	15.54	16.43		
AVG.	3.10	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.31	4.07		4.40
PULL #2	4.38	4.16		4.38
PULL #3	4.25	4.20		4.28
PULL #4	4.38	4.14		4.30
PULL #5	4.31	4.21		4.24
TOTAL	21.63	20.78		21.60
AVG.	4.32	4.15		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288152.__0
FILE DATE AND TIME: 03/20/2003 11:23

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

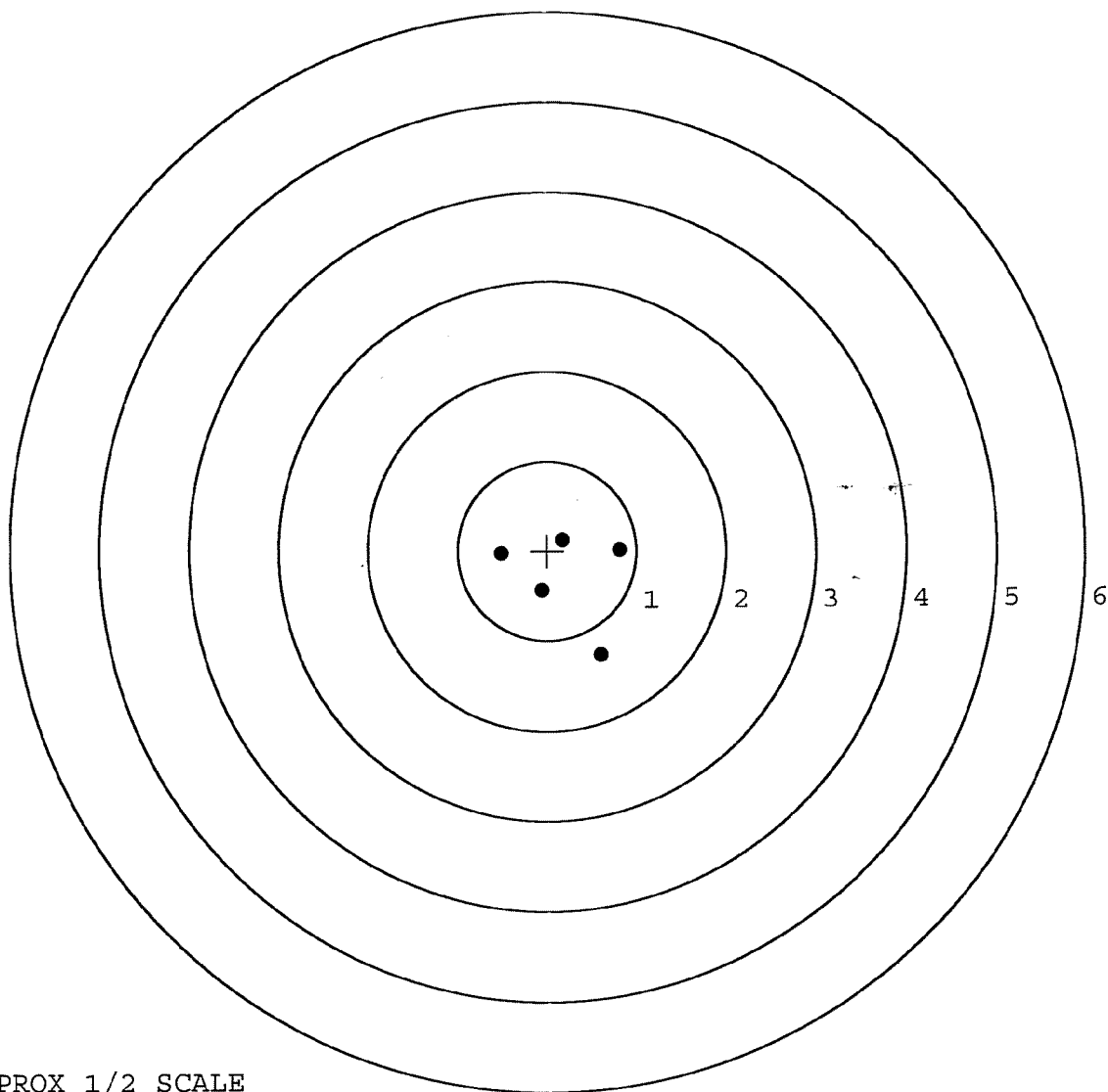
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .8035

SERIAL NUMBER: G6288152.___0
TARGET NUMBER: 1
FILE DATE: 03/20/2003
FILE TIME: 11:23

POINT#	X	Y
1:	0.807	0.011
2:	0.168	0.125
3:	-0.517	-0.030
4:	-0.066	-0.452
5:	0.599	-1.161

X CENTROID: 0.198
Y CENTROID: -0.301
POA TO CENTROID: 0.361
HORZ SPREAD: 1.324
VERT SPREAD: 1.286
GROUP SPREAD: 1.589
MIN RADIUS: 0.304
MAX RADIUS: 0.948
MEAN RADIUS: 0.626
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

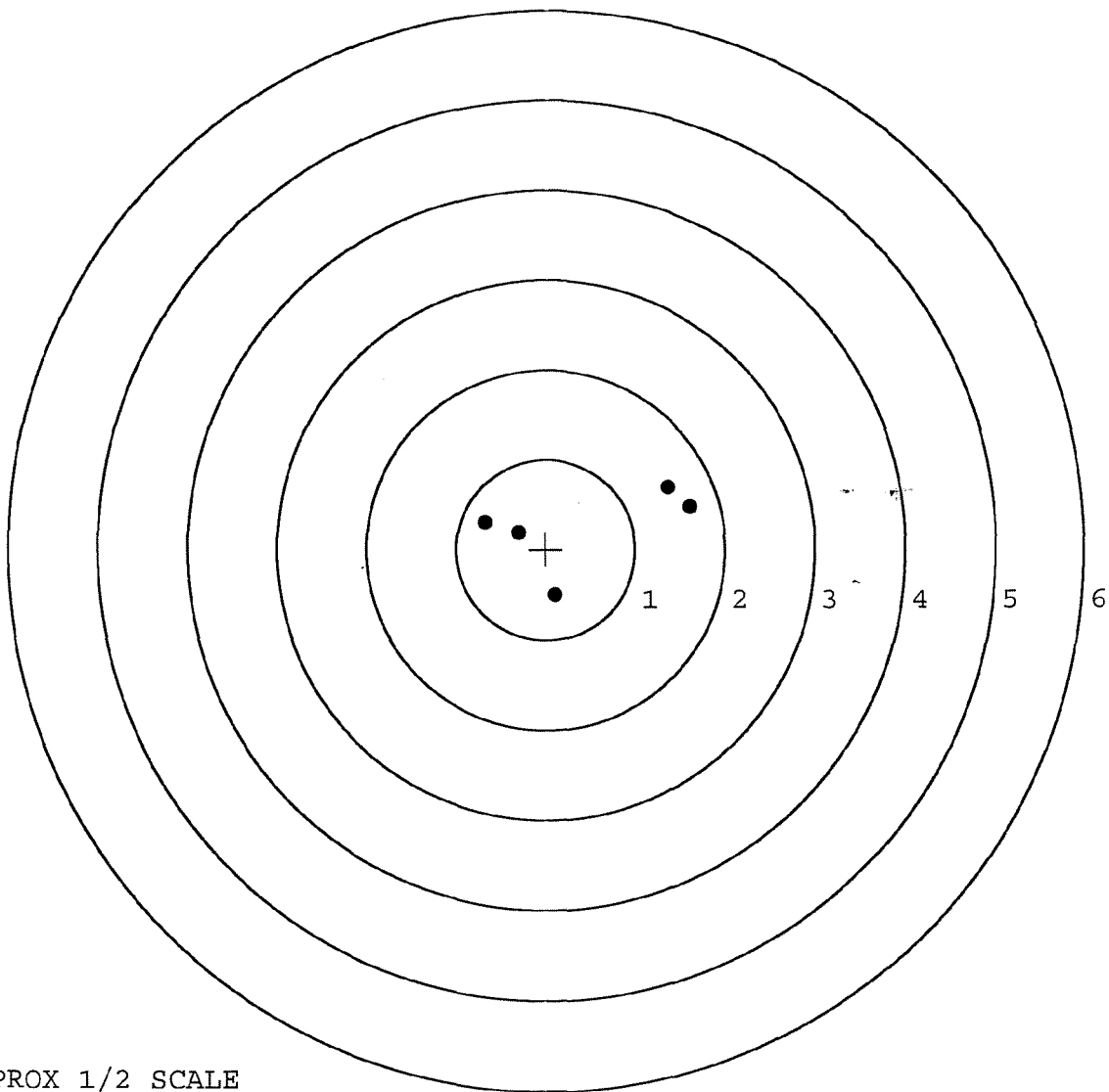


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288152. __0
TARGET NUMBER: 2
FILE DATE: 03/20/2003
FILE TIME: 11:23

POINT#	X	Y
1:	0.104	-0.507
2:	-0.312	0.185
3:	-0.684	0.296
4:	1.361	0.693
5:	1.610	0.478

X CENTROID: 0.416
Y CENTROID: 0.229
POA TO CENTROID: 0.475
HORZ SPREAD: 2.294
VERT SPREAD: 1.200
GROUP SPREAD: 2.301
MIN RADIUS: 0.729
MAX RADIUS: 1.220
MEAN RADIUS: 0.981
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE