

G6288153

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Dillon, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
G6288153

ORDER NO. **25716**

46

28AX

5716 G6288153

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FOF

proof of purchase

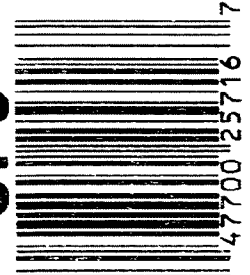
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288153

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 8153

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN		1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPEN <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	B
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-14-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-14-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-14-03	RTL
	D) OIL FIRING PIN ASSEMBLY		3-14-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.25</u> <u>8.0</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.25</u> <u>3.75</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-22-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.0245</u> <u>.024</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3-22-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-22-03	RTL
	M) IRON SIGHT ALIGNMENT		3-22-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-22-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
645	INSPECT FOR LIVE AMMO		3-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.92</u> <u>2.84</u> <u>2.74</u> <u>2.60</u> <u>2.72</u>	3-22-03	TRW
	C) FUNCTION		3-22-03	RTL
660	PACK		3-24-03	DA

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 1-10-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.58		2.76	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.58	2.51		2.72	
PULL #3	2.79	2.65		2.61	
PULL #4	2.58	2.55		2.47	
PULL #5	2.66	2.63		2.76	
TOTAL	13.13	12.92		13.32	
AVG.	2.62	2.58		2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.09		
PULL #2	3.11	3.13		
PULL #3	3.07	3.05		
PULL #4	3.16	3.00		
PULL #5	3.05	3.10		
TOTAL	15.47	15.37		
AVG.	3.09	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.43	4.47		4.28
PULL #2	4.37	4.43		4.36
PULL #3	4.43	4.35		4.39
PULL #4	4.37	4.36		4.03
PULL #5	4.25	4.38		4.24
TOTAL	21.85	21.99		21.30
AVG.	4.37	4.39		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288153.__0
FILE DATE AND TIME: 03/16/2003 11:30

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

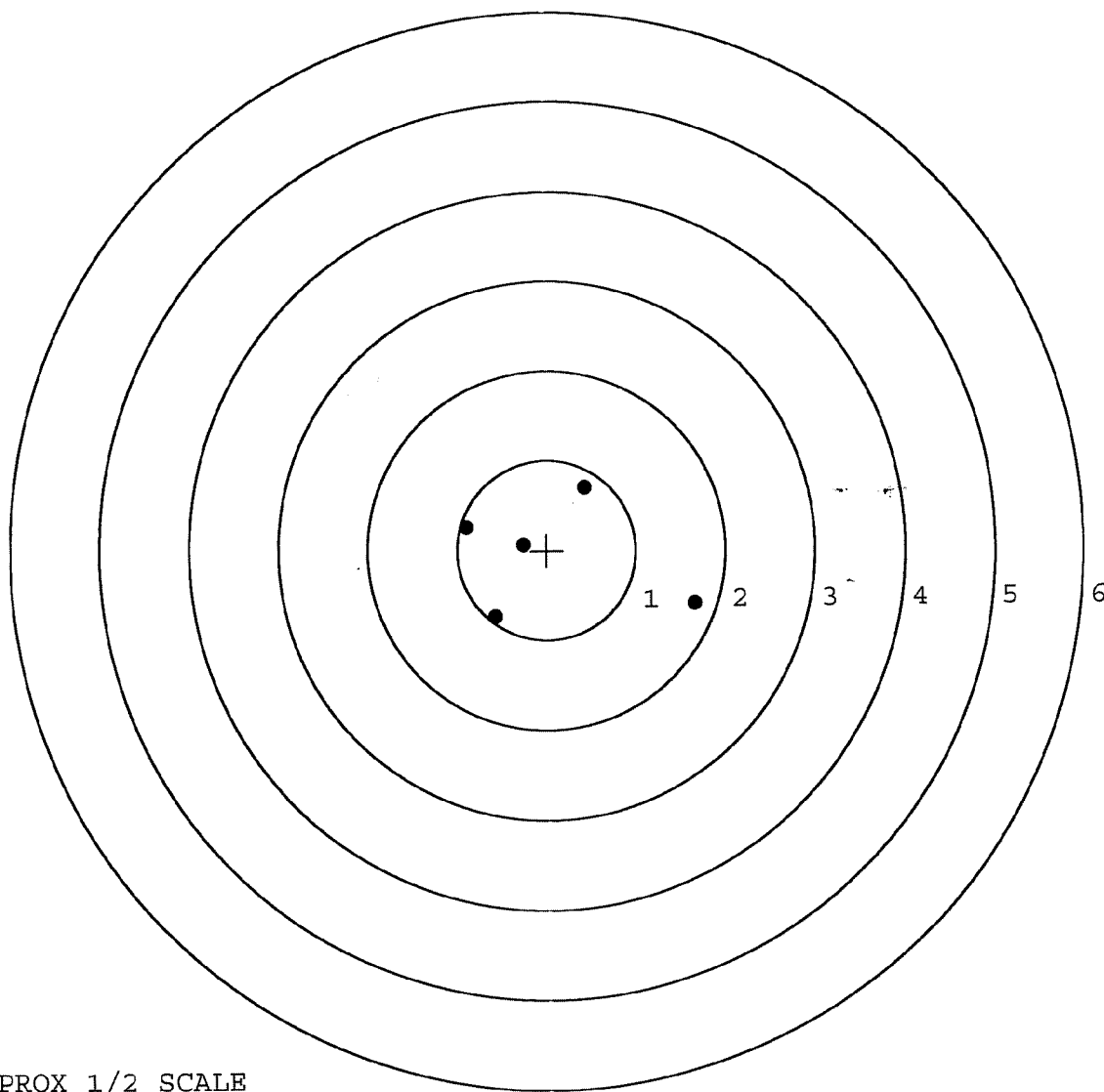
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .792

SERIAL NUMBER: G6288153.___0
TARGET NUMBER: 1
FILE DATE: 03/16/2003
FILE TIME: 11:30

POINT#	X	Y
1:	-0.586	-0.745
2:	-0.265	0.062
3:	-0.894	0.264
4:	0.433	0.696
5:	1.655	-0.609

X CENTROID: 0.069
Y CENTROID: -0.066
POA TO CENTROID: 0.095
HORZ SPREAD: 2.549
VERT SPREAD: 1.441
GROUP SPREAD: 2.694
MIN RADIUS: 0.357
MAX RADIUS: 1.677
MEAN RADIUS: 0.968
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288153. __0

TARGET NUMBER: 2

FILE DATE: 03/16/2003

FILE TIME: 11:30

POINT#	X	Y
1:	0.834	-0.108
2:	0.379	-0.132
3:	0.209	-0.030
4:	-0.519	0.046
5:	-1.034	-0.390

X CENTROID: -0.026

Y CENTROID: -0.123

POA TO CENTROID: 0.126

HORZ SPREAD: 1.868

VERT SPREAD: 0.436

GROUP SPREAD: 1.889

MIN RADIUS: 0.253

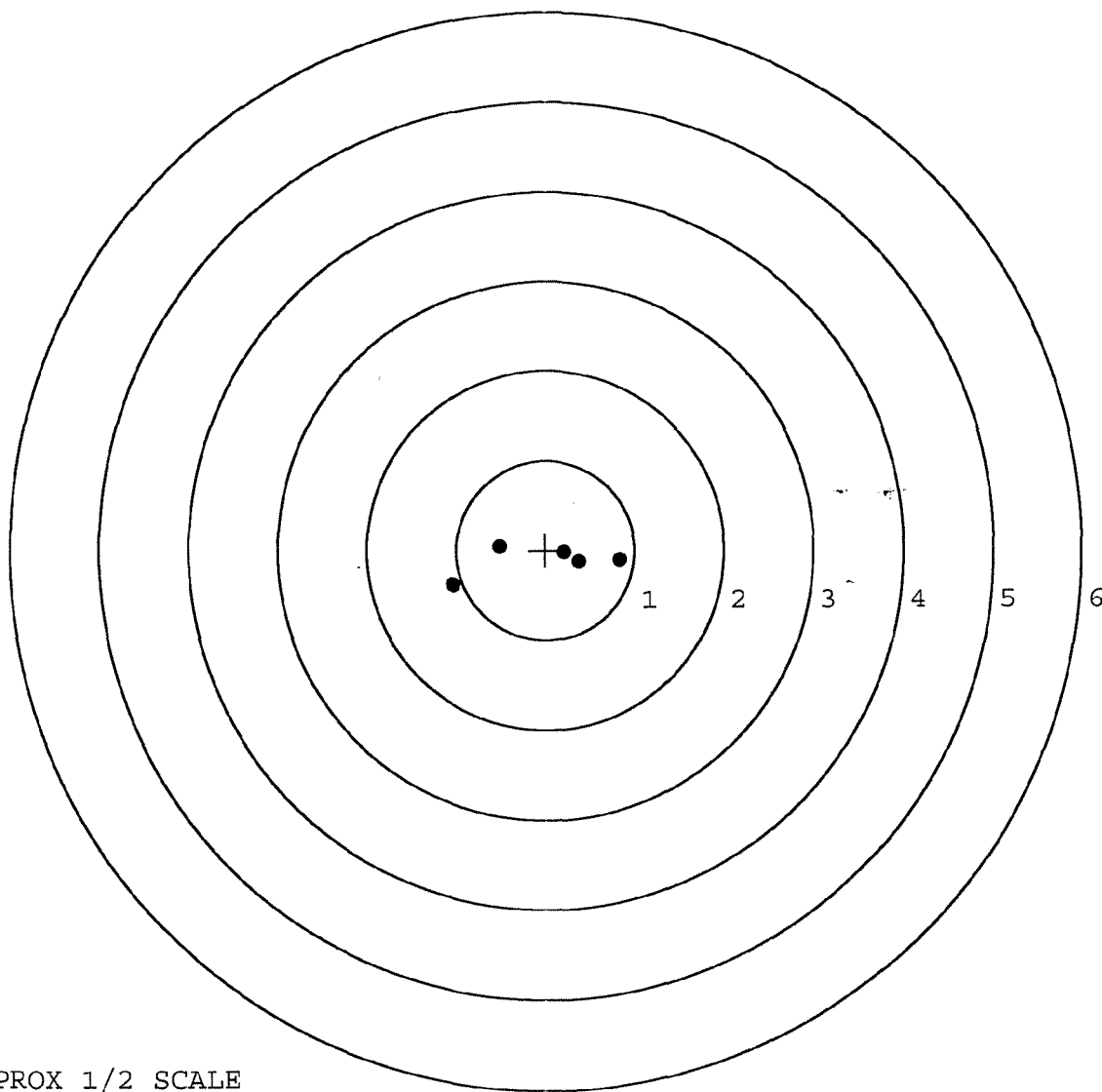
MAX RADIUS: 1.043

MEAN RADIUS: 0.616

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE