

G 6288155

VERY IMPORTANT
Instruction Book
enclosed to assist
safe use of this
weapon

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. G6288155	J
ORDER NO. 25716	
20AX	

5716 G6288155

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST)

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



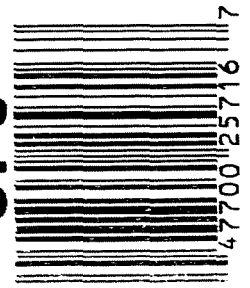
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288155

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288155

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	1-8-03	RW
610	DIS-ASSEMBLE GUN	JAN 15 2003	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		1/16/03	AS
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	AK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	A
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	RJL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10.00</u> <u>9.50</u> <u>10.00</u>	3-17-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.50</u> <u>2.75</u>	3-17-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0235</u> <u>.0225</u>	3-17-03	TRW
	J) ASSEMBLE STOCK		3-14-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-14-03	RW
	M) IRON SIGHT ALIGNMENT		3-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
	MALFUNCTION	CORRECTION	3-15-03	TRW
645	INSPECT FOR LIVE AMMO		3-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.53</u> <u>2.50</u> <u>2.47</u> <u>2.44</u>	3-17-03	TRW
	C) FUNCTION		3-18-03	RTL
660	PACK		3-18-03	RA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 1-13-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.26		2.26	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.23	2.29		2.37	
PULL #3	2.26	2.18		2.38	
PULL #4	2.31	2.33		2.23	
PULL #5	2.37	2.42		2.40	
TOTAL	11.56	11.48		11.64	
AVG.	2.31	2.29		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.03		
PULL #2	3.30	3.08		
PULL #3	3.21	3.07		
PULL #4	3.18	3.06		
PULL #5	3.11	3.19		
TOTAL	16.11	15.43		
AVG.	3.22	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.30	4.13		4.25
PULL #2	4.14	4.15		4.05
PULL #3	4.30	4.11		4.31
PULL #4	4.34	4.18		4.38
PULL #5	4.35	4.42		4.28
TOTAL	21.43	20.99		21.27
AVG.	4.28	4.19		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288155.__0
FILE DATE AND TIME: 03/16/2003 11:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

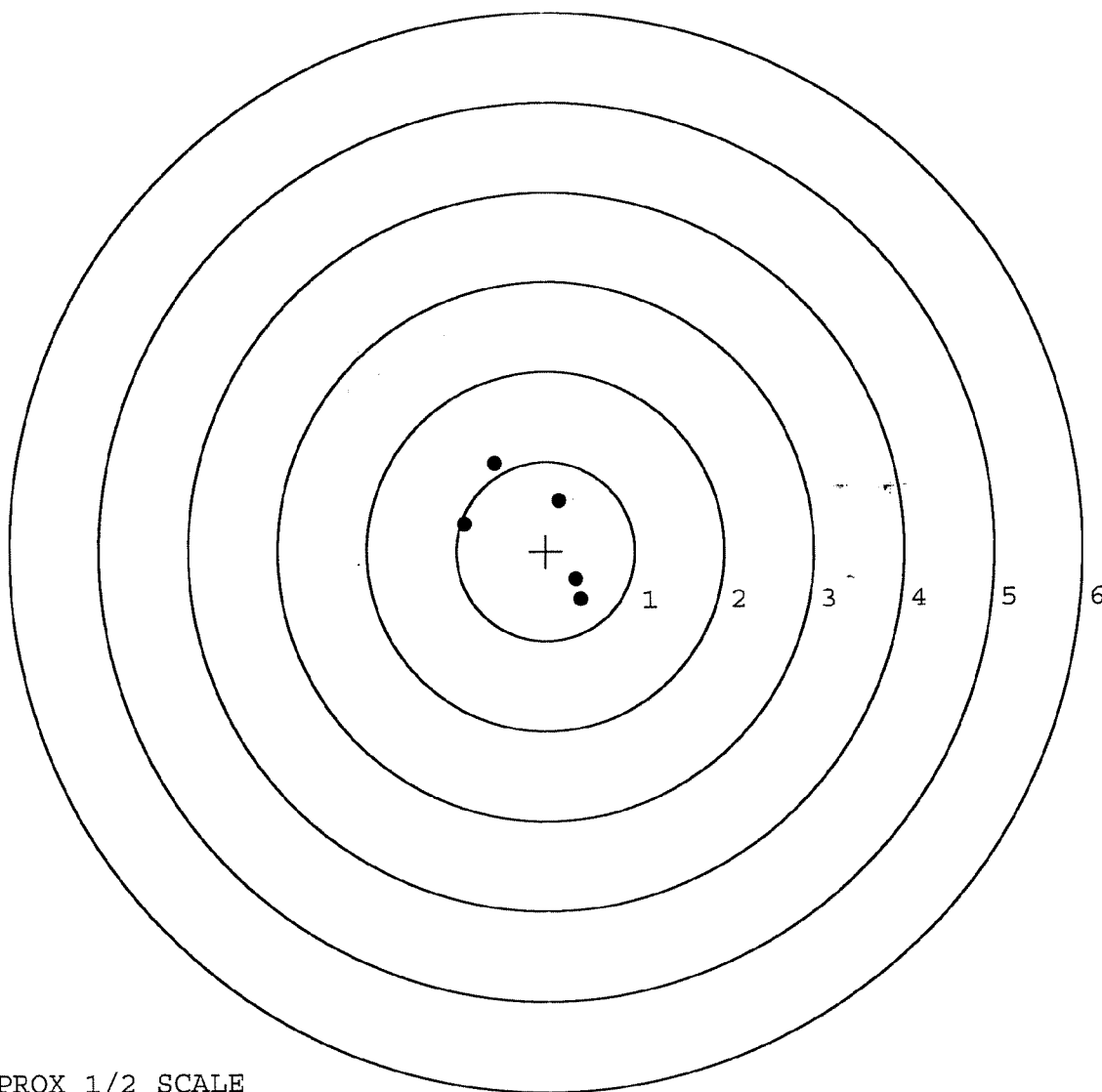
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 7895

SERIAL NUMBER: G6288155.___0
TARGET NUMBER: 1
FILE DATE: 03/16/2003
FILE TIME: 11:36

POINT#	X	Y
1:	0.388	-0.546
2:	0.338	-0.315
3:	0.150	0.565
4:	-0.913	0.310
5:	-0.567	0.983

X CENTROID: -0.121
Y CENTROID: 0.199
POA TO CENTROID: 0.233
HORZ SPREAD: 1.301
VERT SPREAD: 1.529
GROUP SPREAD: 1.803
MIN RADIUS: 0.455
MAX RADIUS: 0.902
MEAN RADIUS: 0.750
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

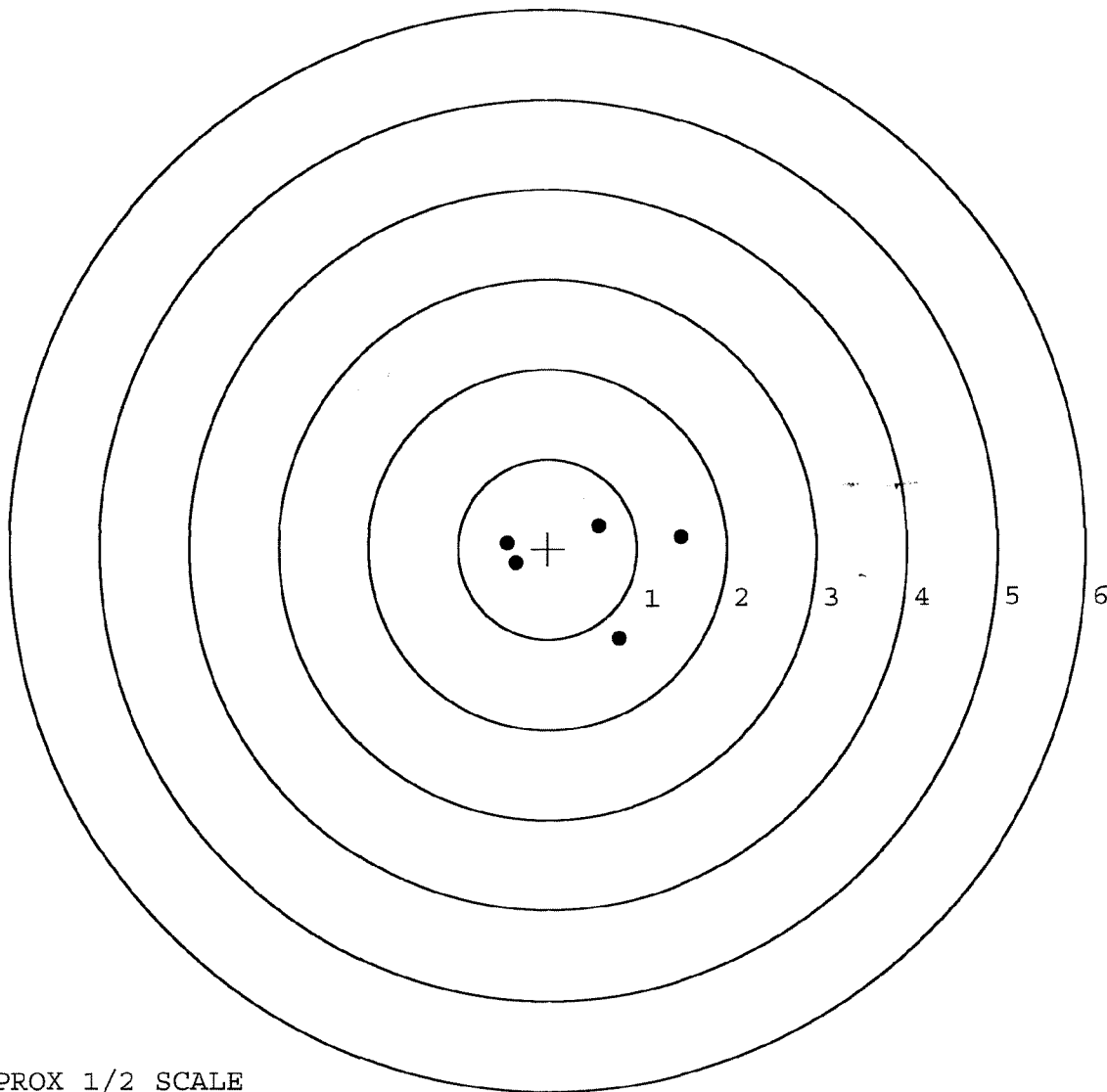


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288155.___0
TARGET NUMBER: 2
FILE DATE: 03/16/2003
FILE TIME: 11:36

POINT#	X	Y
1:	0.796	-0.994
2:	0.578	0.258
3:	1.489	0.121
4:	-0.363	-0.166
5:	-0.457	0.062

X CENTROID: 0.409
Y CENTROID: -0.144
POA TO CENTROID: 0.433
HORZ SPREAD: 1.946
VERT SPREAD: 1.252
GROUP SPREAD: 1.947
MIN RADIUS: 0.436
MAX RADIUS: 1.112
MEAN RADIUS: 0.829
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE