

09/28/68

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



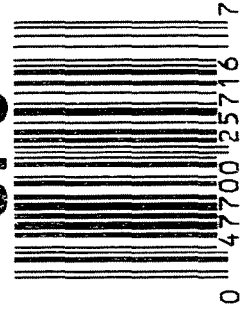
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288160

UPC



VERY IMPORTANT
 INSTRUCTIONS: BOOK
 601068616 455015
 SALE USE OF THIS
 RECEIPT

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

46

Serial No. **G6288160**
 Order No. **25716**

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

02EX

5716 G6288160

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288160

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE	MAGNAFLUX BBL ACTION INSPECTED	8-8-03	AC
610	DIS-ASSEMBLE GUN	DIS - 700	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-03	RW
	D) OIL FIRING PIN ASSEMBLY		8-27-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8⁹</u> <u>8⁹</u> <u>8⁹</u>	9-29-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2⁰</u> <u>2⁰</u> <u>2⁰</u>	9-29-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY	<u>RT</u> <u>RT</u> <u>RT</u>		
	I) FIRING PIN INDENT .020 MIN	<u>RT</u> <u>RT</u> <u>RT</u>	9-29-03	RTL
	J) ASSEMBLE STOCK		8-27-03	RT
	K) ASSEMBLE SWIVEL STUDS		9-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-24-03	RT
	M) IRON SIGHT ALIGNMENT		9-24-03	RT
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-24-03	RT
640	GALLERY TEST AND TARGET	PASS FAIL	9-25-03	TW
	MALFUNCTION	CORRECTION	9-25-03	TW
	MALFUNCTION	CORRECTION	9-25-03	TW
	MALFUNCTION	CORRECTION	9-25-03	TW
	MALFUNCTION	CORRECTION	9-25-03	TW
645	INSPECT FOR LIVE AMMO		9-25-03	TW
655	FINAL INSPECTION A) HEADSPACE		9-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.39</u> <u>2.23</u> <u>2.30</u> <u>2.37</u>	9/29/03	DA
	C) FUNCTION		9-27-03	RTL
660	PACK		9/29/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-19-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.13	2.68		2.72	
PULL #2	2.04	2.03		2.52	
PULL #3	2.02	2.14		2.88	
PULL #4	2.13	2.08		2.57	
PULL #5	2.05	2.00		2.67	
TOTAL	10.37	10.93		13.36	
AVERAGE	2.07	2.18		2.67	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.05		
PULL #2	3.12	3.43		
PULL #3	3.01	3.19		
PULL #4	3.12	3.48		
PULL #5	3.08	3.30		
TOTAL	15.62	16.45		
AVERAGE	3.12	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.28		4.41
PULL #2	4.35	4.30		4.14
PULL #3	4.20	4.31		4.28
PULL #4	4.22	4.01		4.06
PULL #5	4.23	4.27		4.22
TOTAL	21.22	21.17		21.11
AVERAGE	4.24	4.23		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288160.__0
FILE DATE AND TIME: 09/25/2003 05:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

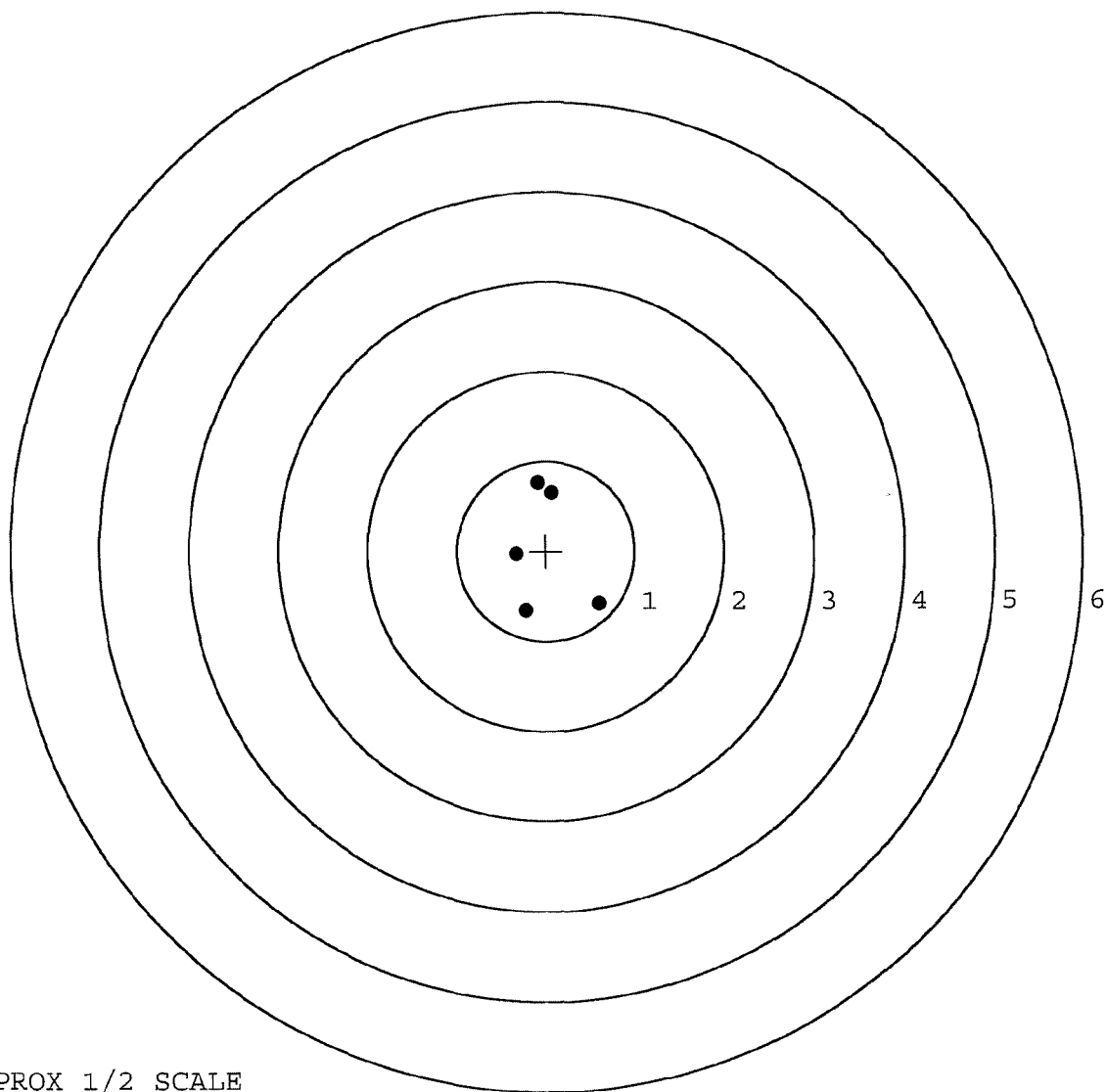
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .8265

SERIAL NUMBER: G6288160. __0
TARGET NUMBER: 1
FILE DATE: 09/25/2003
FILE TIME: 05:44

POINT#	X	Y
1:	0.594	-0.585
2:	-0.232	-0.662
3:	-0.338	-0.036
4:	0.060	0.644
5:	-0.096	0.757

X CENTROID: -0.002
Y CENTROID: 0.024
POA TO CENTROID: 0.024
HORZ SPREAD: 0.932
VERT SPREAD: 1.419
GROUP SPREAD: 1.509
MIN RADIUS: 0.341
MAX RADIUS: 0.852
MEAN RADIUS: 0.656
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

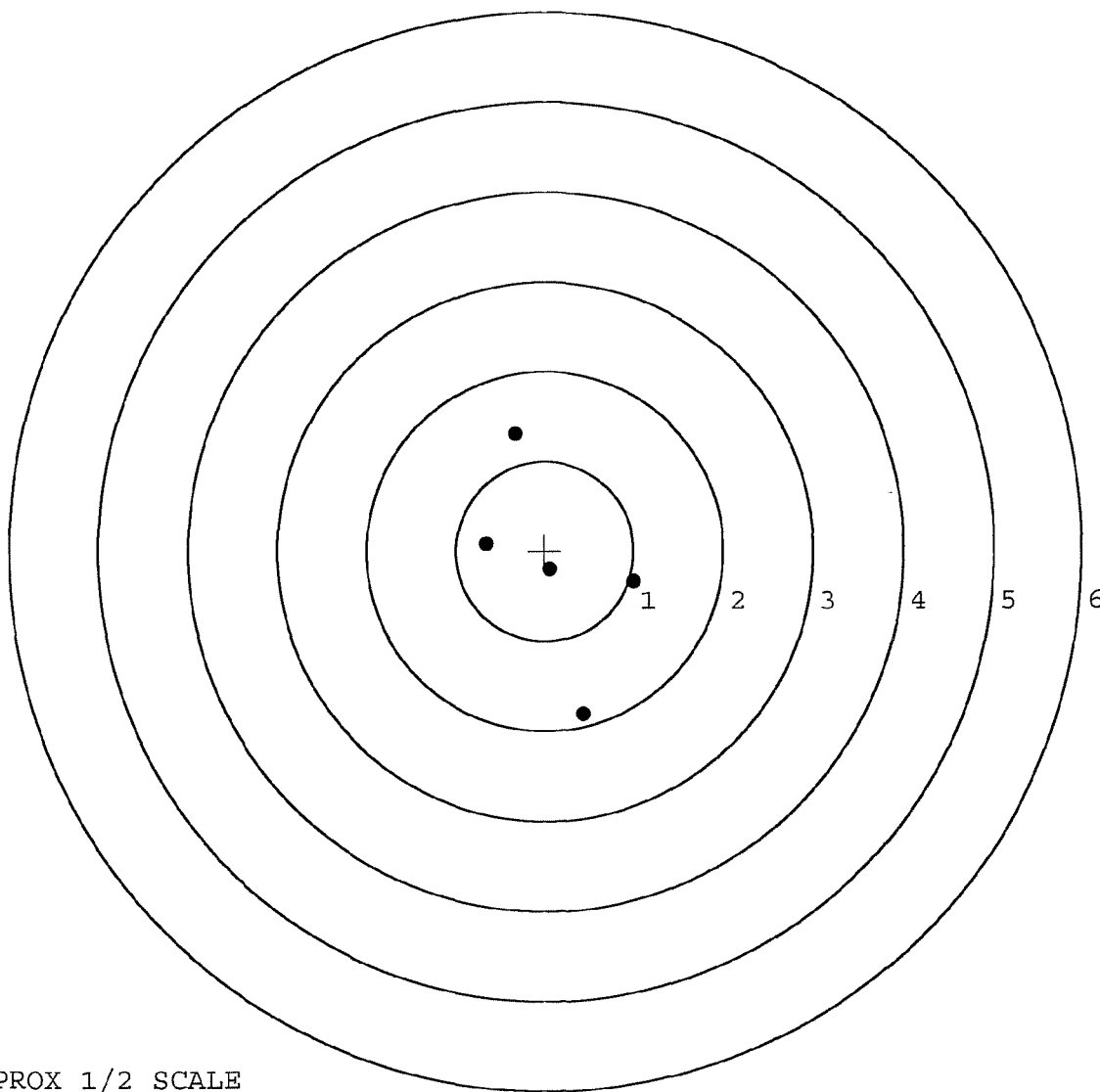


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288160. 0
TARGET NUMBER: 2
FILE DATE: 09/25/2003
FILE TIME: 05:44

POINT#	X	Y
1:	1.001	-0.341
2:	0.436	-1.816
3:	0.055	-0.212
4:	-0.660	0.085
5:	-0.330	1.301

X CENTROID: 0.100
Y CENTROID: -0.197
POA TO CENTROID: 0.221
HORZ SPREAD: 1.661
VERT SPREAD: 3.117
GROUP SPREAD: 3.210
MIN RADIUS: 0.048
MAX RADIUS: 1.654
MEAN RADIUS: 0.997
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE