

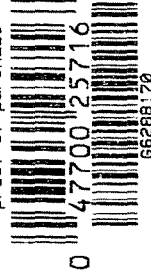
G-6288178

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



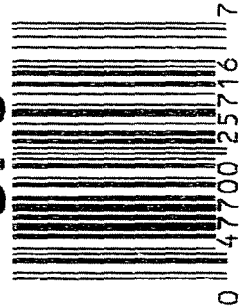
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288170

UPC



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6288170**
Order No. **DO 25716**

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

09XX

5716 G6288170

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

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ORDER 25716
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UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288170

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	KJL
600	PROOF		11-12-03	AC
607	CHECK HEADSPACE		11-12-03	AC
610	DIS-ASSEMBLE GUN	INSPECTED		
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED OPERATOR <i>BS</i>		
615	ROLLMARK CALIBER		11-13-03	JB
617	DRILL AND TAP SIGHT HOLES		11-13-03	TRCJ
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		11/19/03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/19/03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/19/03	RW
	D) OIL FIRING PIN ASSEMBLY		11/19/03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	12/3/03	RW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	12/3/03	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12/3/03	RW
	J) ASSEMBLE STOCK		11/19/03	RW
	K) ASSEMBLE SWIVEL STUDS		12-5-03	RK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11/19/03	RW
	M) IRON SIGHT ALIGNMENT		11/19/03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11/19/03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	11-21-03	A
	MALFUNCTION	CORRECTION	11-21-03	A
	MALFUNCTION	CORRECTION	11-21-03	A
	MALFUNCTION	CORRECTION	11-21-03	A
	MALFUNCTION	CORRECTION	11-21-03	A
645	INSPECT FOR LIVE AMMO		11-21-03	A
655	FINAL INSPECTION A) HEADSPACE		12-5-03	RK
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.75</u> <u>2.91</u> <u>2.75</u> <u>2.85</u>	12/3/03	RW
	C) FUNCTION		12-5-03	RK
660	PACK		12/6/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-19-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.69	2.58		2.87	
PULL #2	2.63	2.64		2.80	
PULL #3	2.45	2.81		2.70	
PULL #4	2.68	2.59		2.77	
PULL #5	2.53	2.85		2.76	
TOTAL	12.98	13.47		13.90	
AVERAGE	2.59	2.69		2.78	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.48		
PULL #2	3.26	3.44		
PULL #3	3.46	3.49		
PULL #4	3.18	3.35		
PULL #5	3.40	3.41		
TOTAL	16.51	17.17		
AVERAGE	3.30	3.43		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.35	4.44		4.31
PULL #2	4.06	4.27		4.44
PULL #3	4.38	4.25		4.18
PULL #4	4.38	4.32		4.28
PULL #5	4.32	4.26		4.35
TOTAL	21.49	21.54		21.56
AVERAGE	4.29	4.30		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288170.___0
FILE DATE AND TIME: 11/21/2003 10:38

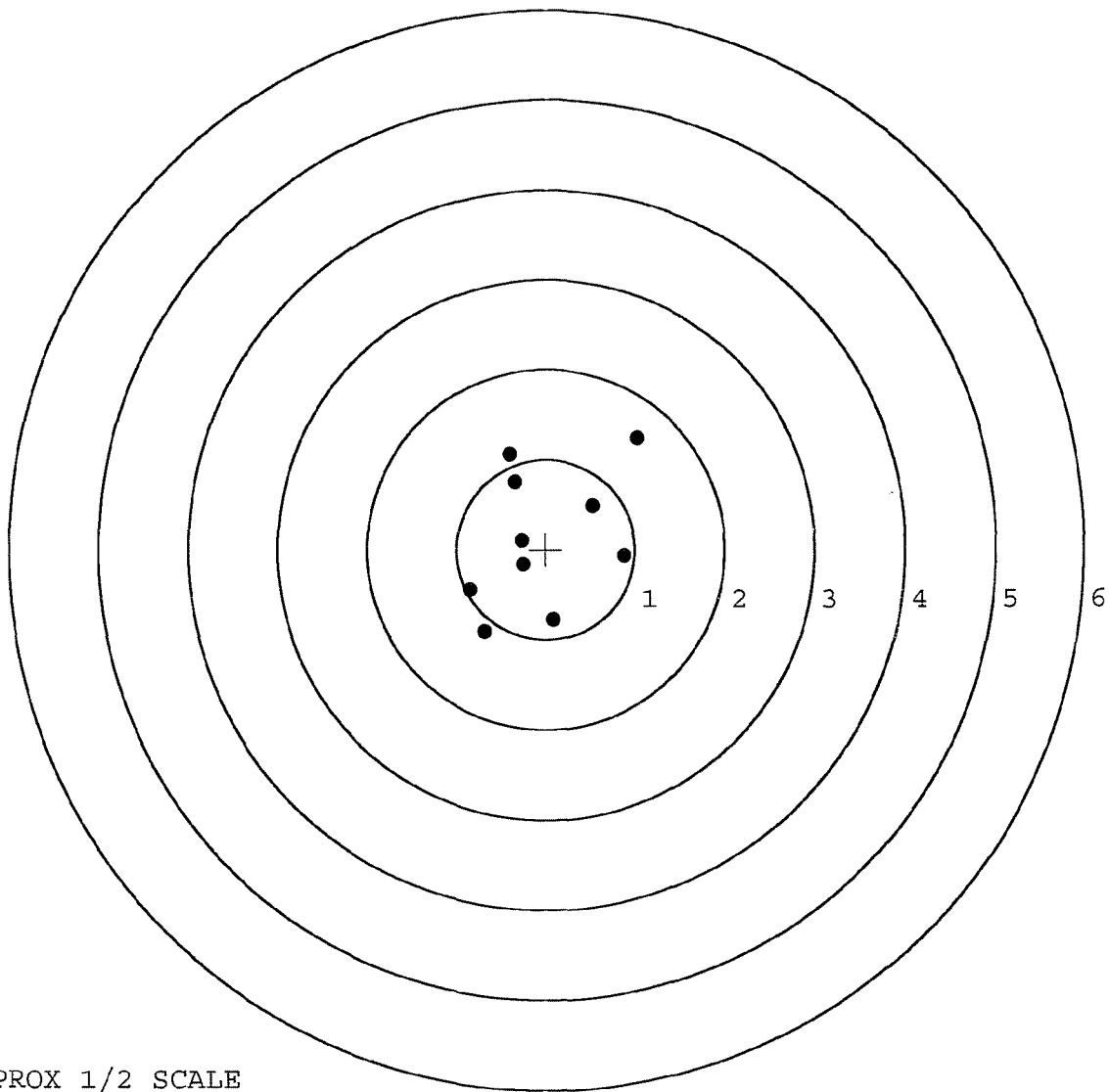
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.046
The Average Y Centroid of the Five Target Set:	0.029
The Average Point of Impact of the Five Target Set:	0.054
The Average Mean Radius of the Five Target Set:	0.778
The Distance from POA to Centroid Target #1:	0.128
The Distance from Centroid Target #2 to Centroid Target #1:	0.196
The Distance from Centroid Target #3 to Centroid Target #1:	0.319
The Distance from Centroid Target #4 to Centroid Target #1:	0.207
The Distance from Centroid Target #5 to Centroid Target #1:	0.319

SERIAL NUMBER: G6288170. 0
TARGET NUMBER: 1
FILE DATE: 11/21/2003
FILE TIME: 10:38

X CENTROID: -0.030
Y CENTROID: 0.124
POA TO CENTROID: 0.128
HORZ SPREAD: 1.876
VERT SPREAD: 2.144
GROUP SPREAD: 2.748
MIN RADIUS: 0.239
MAX RADIUS: 1.530
MEAN RADIUS: 0.861
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.027	1.230
2:	-0.410	1.055
3:	-0.351	0.752
4:	0.526	0.493
5:	0.886	-0.072
6:	-0.269	0.106
7:	-0.256	-0.169
8:	-0.849	-0.451
9:	-0.692	-0.914
10:	0.084	-0.790

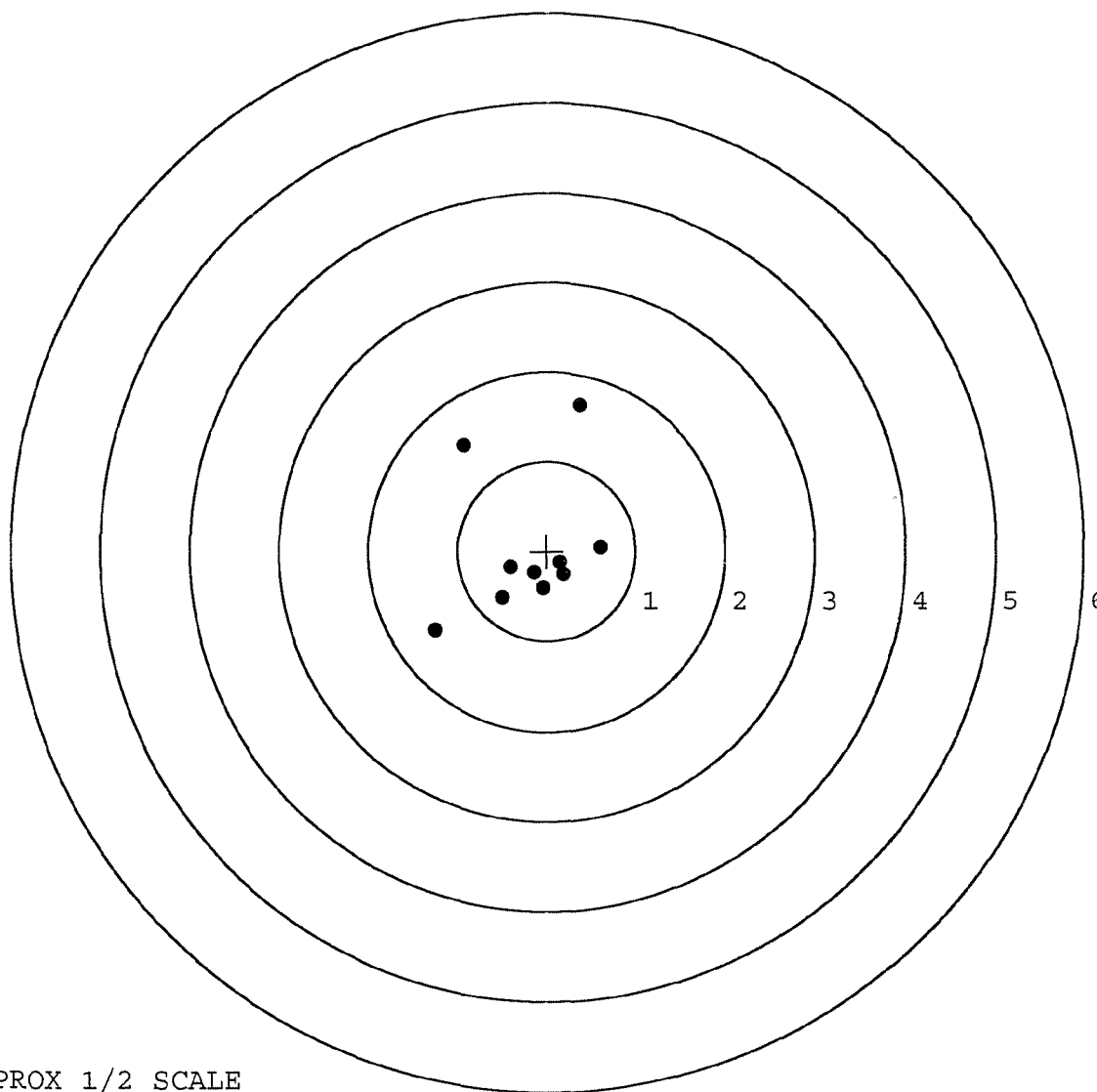


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288170. __0
TARGET NUMBER: 2
FILE DATE: 11/21/2003
FILE TIME: 10:38

X CENTROID: -0.197
Y CENTROID: 0.021
POA TO CENTROID: 0.198
HORZ SPREAD: 1.857
VERT SPREAD: 2.514
GROUP SPREAD: 2.988
MIN RADIUS: 0.272
MAX RADIUS: 1.702
MEAN RADIUS: 0.778
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.367	1.627
2:	-0.933	1.182
3:	-1.248	-0.887
4:	0.609	0.053
5:	0.148	-0.133
6:	-0.046	-0.414
7:	-0.407	-0.185
8:	-0.501	-0.526
9:	-0.143	-0.246
10:	0.188	-0.264

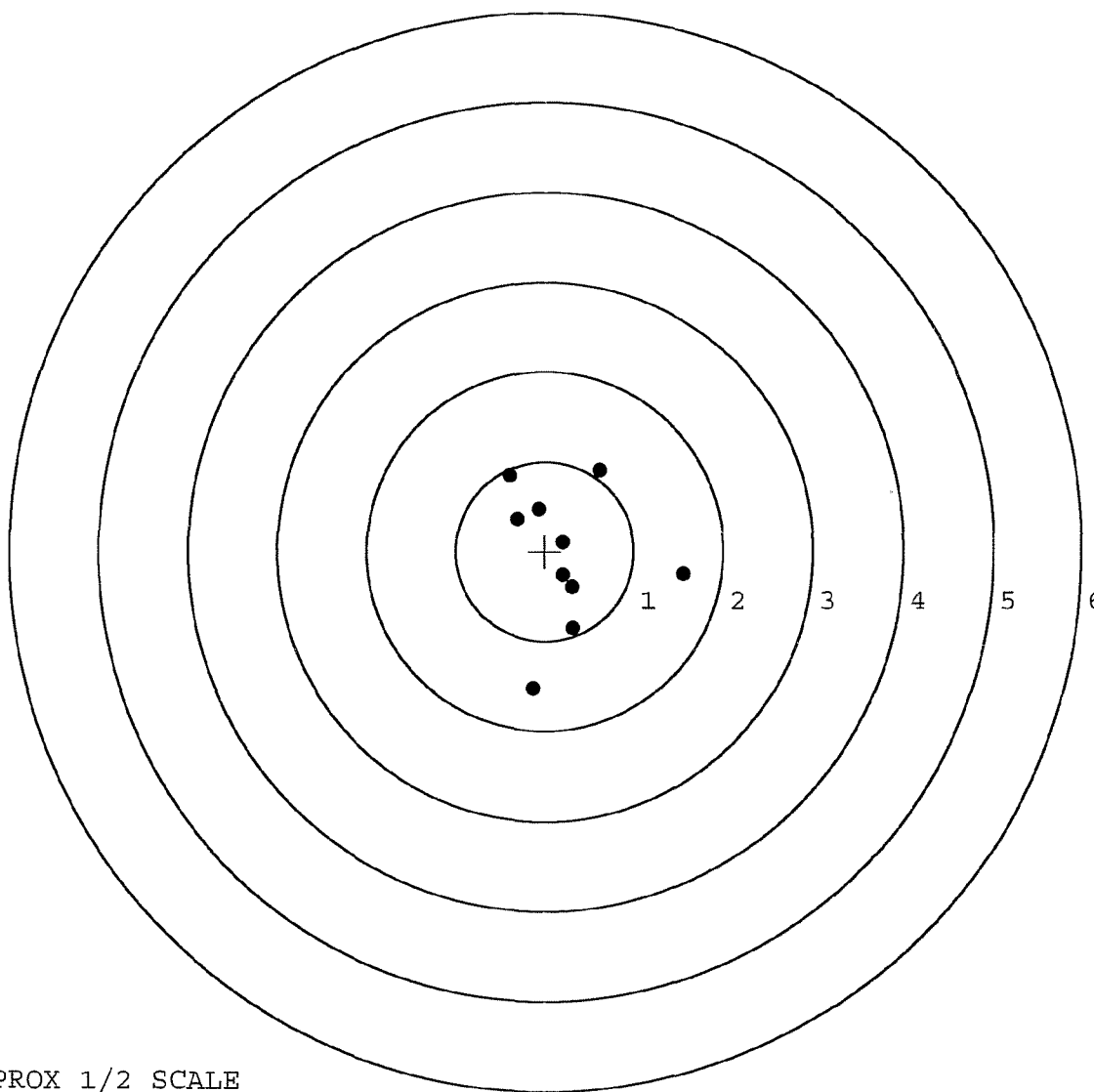


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288170. 0
TARGET NUMBER: 3
FILE DATE: 11/21/2003
FILE TIME: 10:38

POINT#	X	Y
1:	1.555	-0.259
2:	-0.138	-1.536
3:	0.315	-0.862
4:	0.312	-0.403
5:	0.203	-0.272
6:	0.204	0.106
7:	0.616	0.904
8:	-0.406	0.843
9:	-0.076	0.472
10:	-0.319	0.355

X CENTROID: 0.227
Y CENTROID: -0.065
POA TO CENTROID: 0.236
HORZ SPREAD: 1.961
VERT SPREAD: 2.440
GROUP SPREAD: 2.554
MIN RADIUS: 0.173
MAX RADIUS: 1.515
MEAN RADIUS: 0.785
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

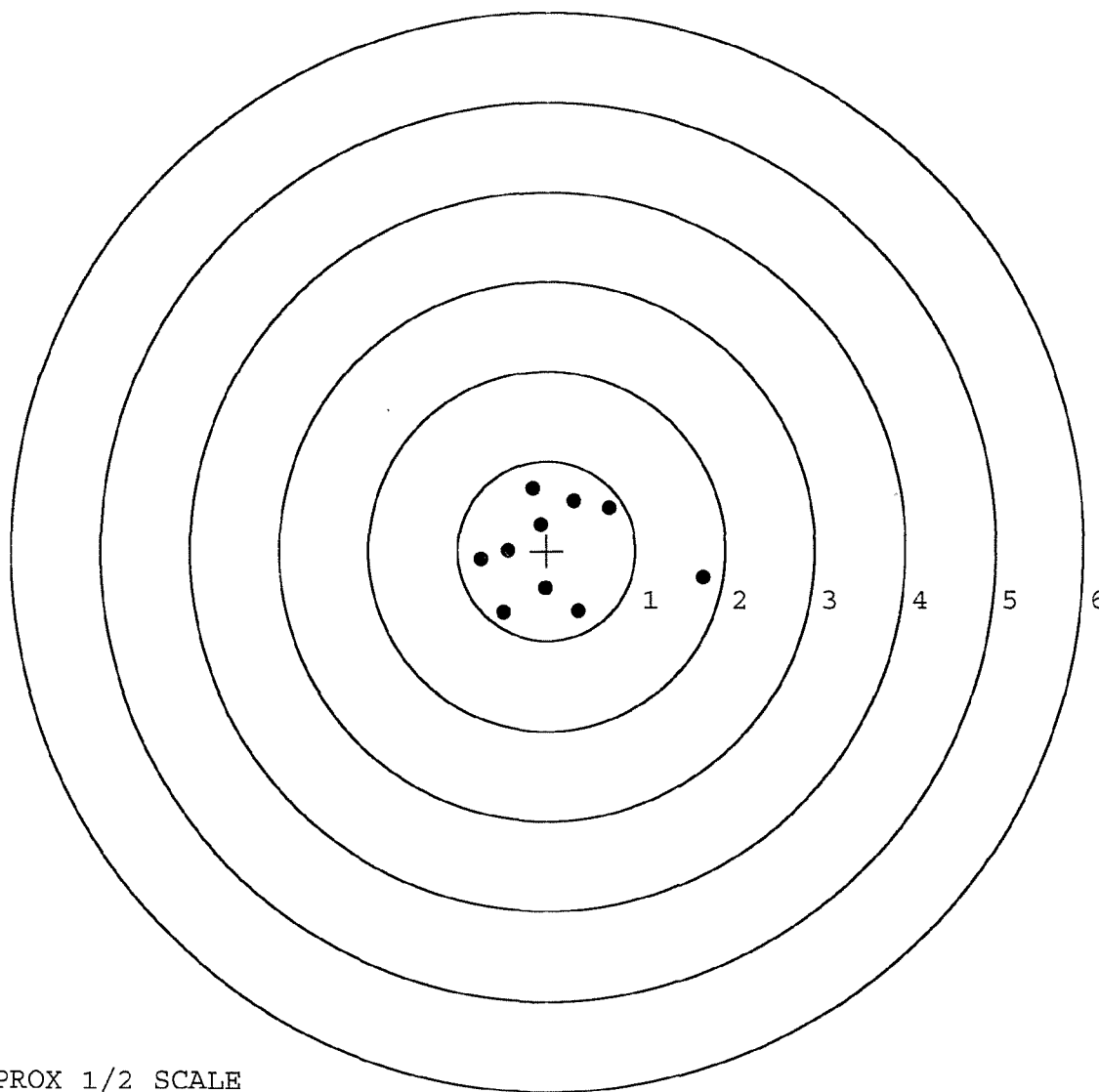


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288170. __0
TARGET NUMBER: 4
FILE DATE: 11/21/2003
FILE TIME: 10:38

X CENTROID: 0.119
Y CENTROID: -0.018
POA TO CENTROID: 0.121
HORZ SPREAD: 2.494
VERT SPREAD: 1.395
GROUP SPREAD: 2.502
MIN RADIUS: 0.364
MAX RADIUS: 1.662
MEAN RADIUS: 0.761
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.757	-0.300
2:	0.355	-0.674
3:	-0.019	-0.423
4:	-0.489	-0.698
5:	-0.737	-0.101
6:	-0.435	-0.010
7:	-0.077	0.288
8:	0.304	0.557
9:	0.695	0.480
10:	-0.161	0.697



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288170. __ 0

TARGET NUMBER: 5

FILE DATE: 11/21/2003

FILE TIME: 10:38

X CENTROID: -0.347

Y CENTROID: 0.084

POA TO CENTROID: 0.357

HORZ SPREAD: 2.989

VERT SPREAD: 1.558

GROUP SPREAD: 3.013

MIN RADIUS: 0.059

MAX RADIUS: 1.941

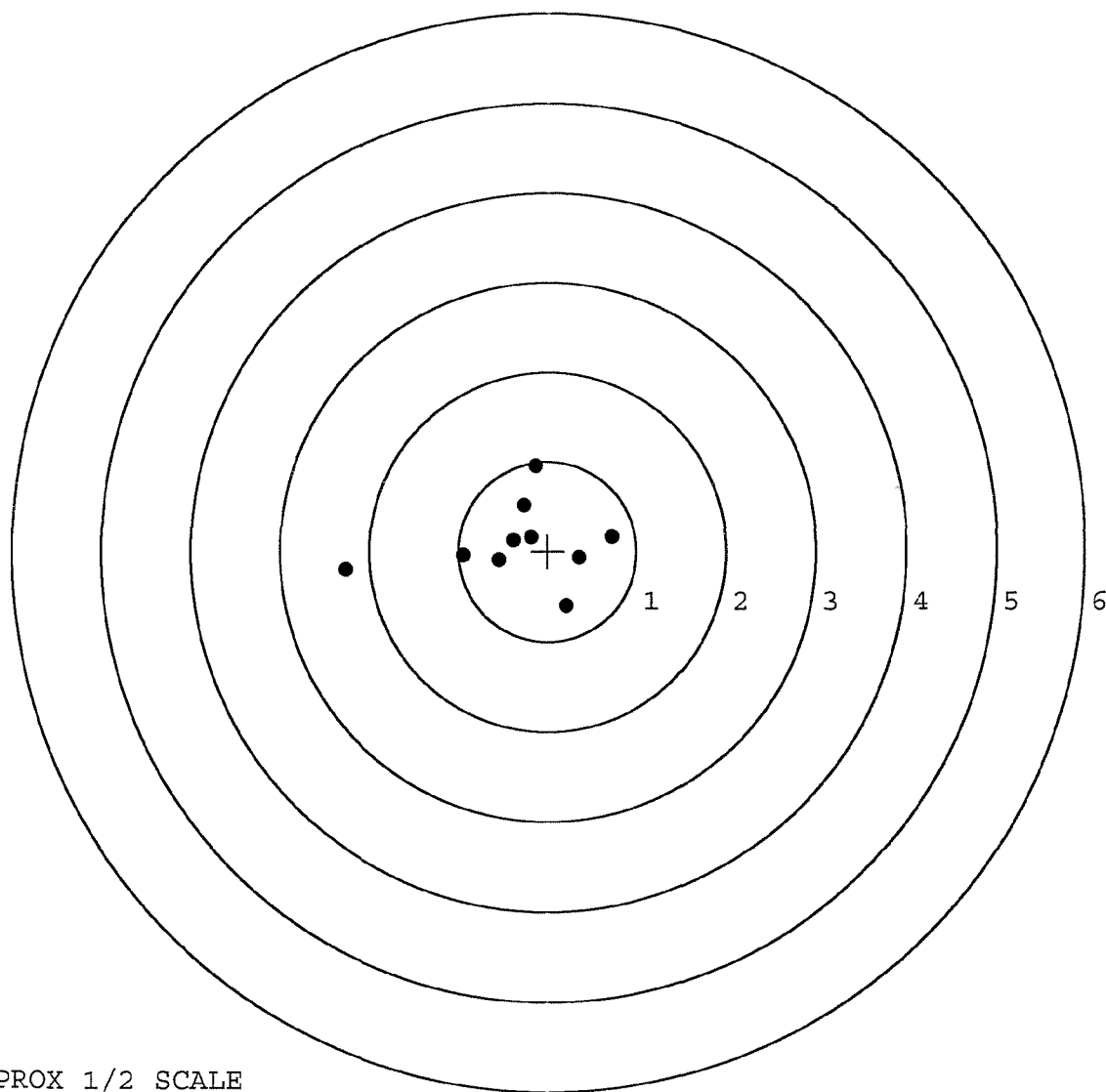
MEAN RADIUS: 0.707

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.725	0.160
2:	0.356	-0.074
3:	0.210	-0.607
4:	-2.264	-0.220
5:	-0.136	0.951
6:	-0.279	0.508
7:	-0.191	0.154
8:	-0.951	-0.047
9:	-0.548	-0.104
10:	-0.392	0.122



TARGET APPROX 1/2 SCALE