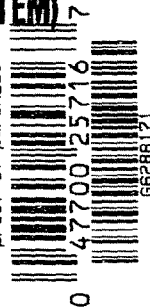


G 6288171

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



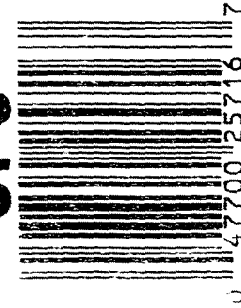
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288171

UPC



46 FORM

VERY IMPORTANT
 INSTRUCTIONS BOOK
 CONSIDER TO ASSURE
 SAFE USE OF THIS
 WEAPON

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Int. Off. Marca Registrada. Marque Déposée.

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288171

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-03-03	RL
600	PROOF		1-06-03	RL
607	CHECK HEADSPACE		1-06-03	RL
610	DIS-ASSEMBLE GUN		1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAGNA-FLUX INSPECTED JAN 16 2003 OPERATOR <u>RL</u> MARRED RECEIVER		
615	ROLLMARK CALIBER		1/16/03	RL
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-03	RL
	D) OIL FIRING PIN ASSEMBLY		3-12-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-17-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.75</u> <u>7.75</u> <u>8.0</u>	3-14-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.0</u> <u>2.25</u>	3-14-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	3-14-03	TRW
	J) ASSEMBLE STOCK		3-12-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-17-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-17-03	RTL
	M) IRON SIGHT ALIGNMENT		3-17-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-17-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-3	A
	MALFUNCTION	CORRECTION	3-18-3	A
	MALFUNCTION	CORRECTION	3-18-3	A
645	INSPECT FOR LIVE AMMO		3-18-3	A
655	FINAL INSPECTION A) HEADSPACE		3-17-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.47</u> <u>2.75</u> <u>2.72</u> <u>2.60</u>	3-14-03	TRW
	C) FUNCTION		3-17-03	RTL
660	PACK		3-17-03	OFF

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

TESTER

1-20-03

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.64	2.60		2.47	MIN. SETTING
PULL #2	2.26	2.49		2.49	NO AVG. OF 5
PULL #3	2.47	2.43		2.54	READINGS ACCEPT
PULL #4	2.38	2.44		2.53	ABLE LESS THAN
PULL #5	2.30	2.45		2.54	
TOTAL	12.05	12.41		12.57	
AVG.	2.41	2.48		2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.10		
PULL #2	3.12	3.03		
PULL #3	3.16	2.99		
PULL #4	3.26	3.02		
PULL #5	3.27	2.99		
TOTAL	15.97	15.13		
AVG.	3.19	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.05	4.28		4.17
PULL #2	4.08	4.31		4.25
PULL #3	4.11	4.20		4.29
PULL #4	4.14	4.28		4.30
PULL #5	4.19	4.26		4.21
TOTAL	20.57	21.33		21.22
AVG.	4.11	4.26		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288171.___0
FILE DATE AND TIME: 03/14/2003 12:11

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

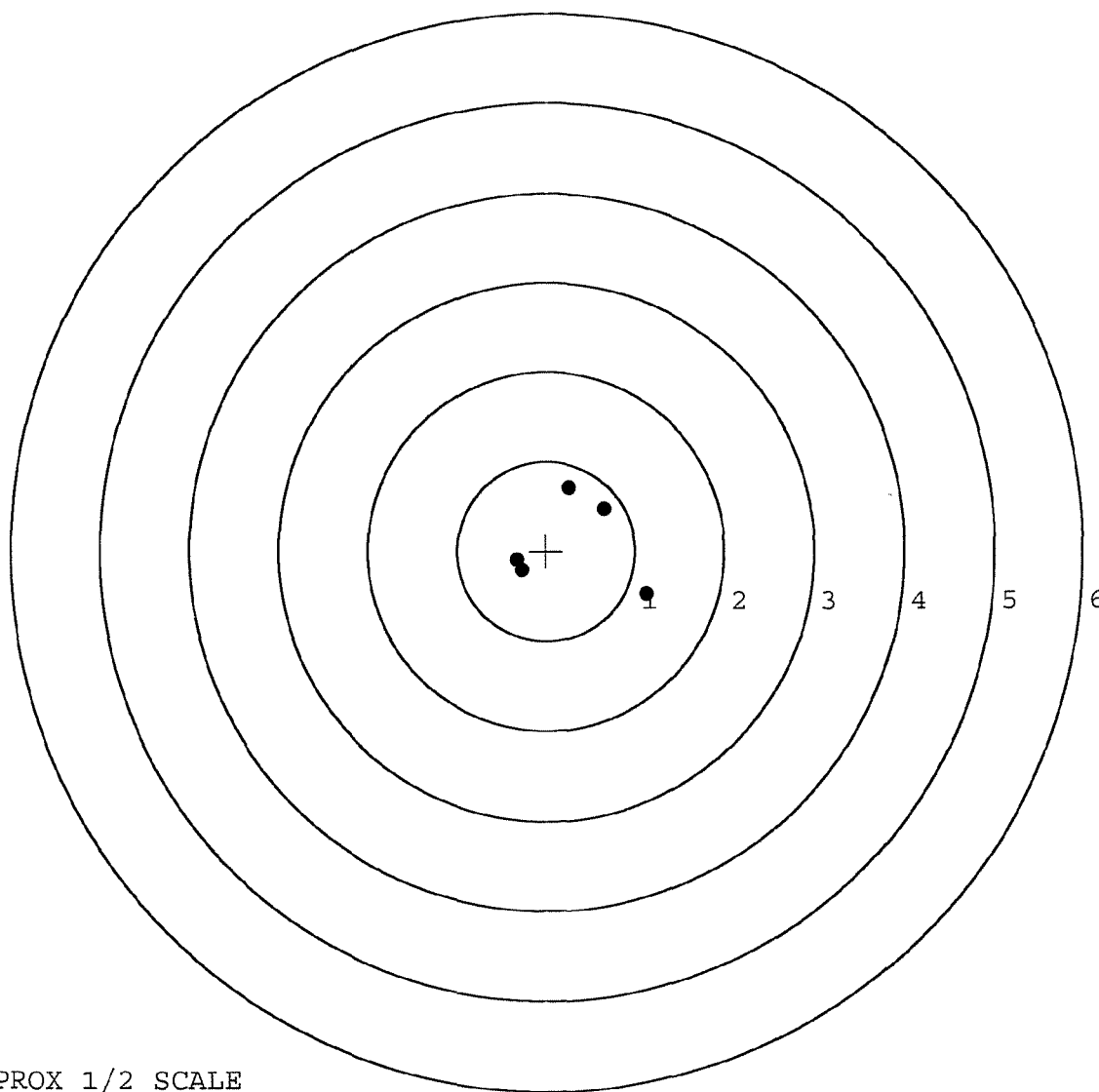
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .601

SERIAL NUMBER: G6288171. __0
TARGET NUMBER: 1
FILE DATE: 03/14/2003
FILE TIME: 12:11

POINT#	X	Y
1:	1.131	-0.486
2:	0.651	0.467
3:	0.255	0.711
4:	-0.329	-0.106
5:	-0.275	-0.216

X CENTROID: 0.287
Y CENTROID: 0.074
POA TO CENTROID: 0.296
HORZ SPREAD: 1.460
VERT SPREAD: 1.197
GROUP SPREAD: 1.509
MIN RADIUS: 0.536
MAX RADIUS: 1.013
MEAN RADIUS: 0.692
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288171. __0

TARGET NUMBER: 2

FILE DATE: 03/14/2003

FILE TIME: 12:11

POINT#	X	Y
1:	-0.019	-0.033
2:	-0.243	0.015
3:	-0.310	-0.141
4:	-0.528	0.705
5:	0.952	-0.556

X CENTROID: -0.030

Y CENTROID: -0.002

POA TO CENTROID: 0.030

HORZ SPREAD: 1.480

VERT SPREAD: 1.261

GROUP SPREAD: 1.944

MIN RADIUS: 0.033

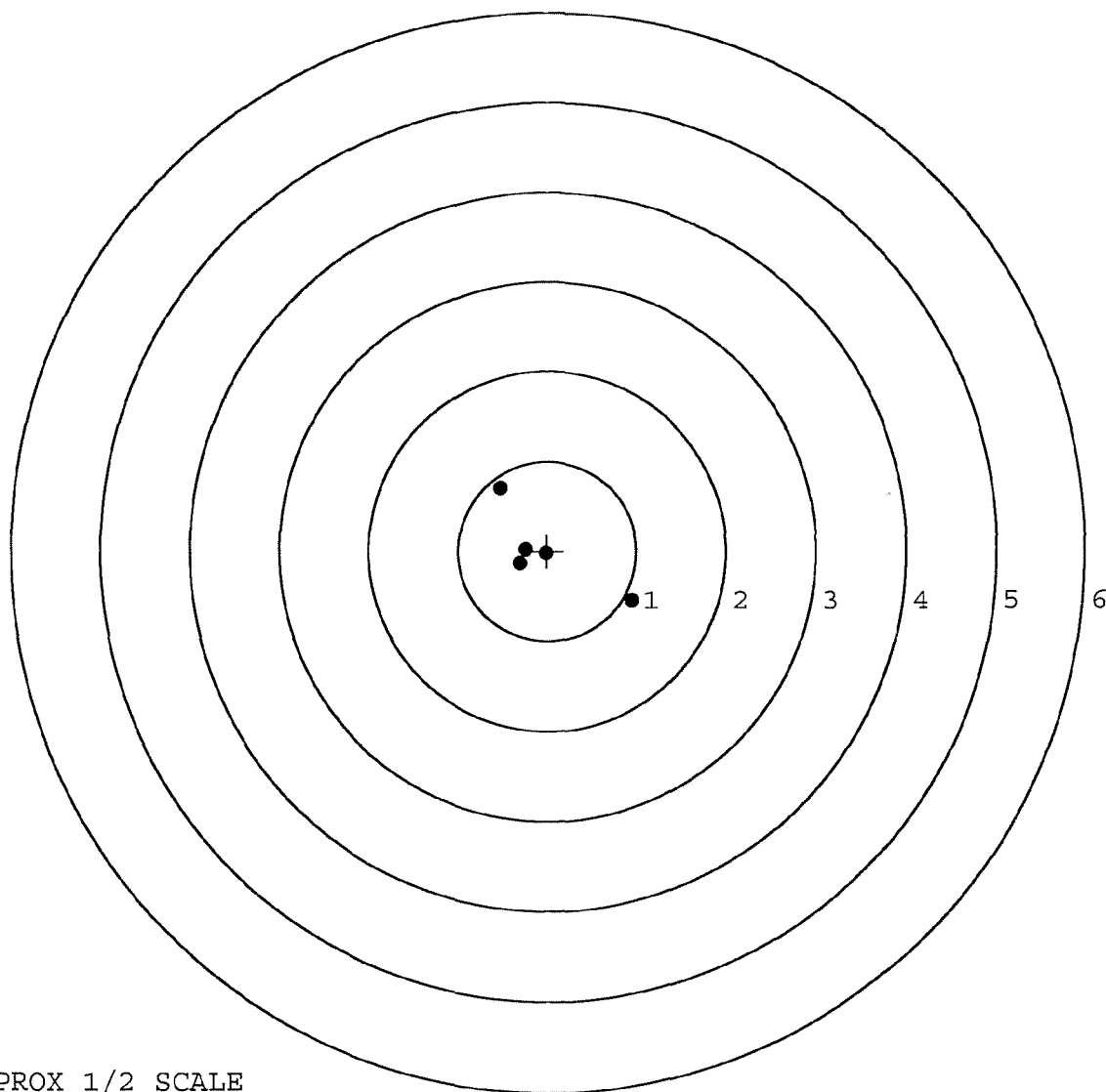
MAX RADIUS: 1.127

MEAN RADIUS: 0.510

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE