

66288173

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



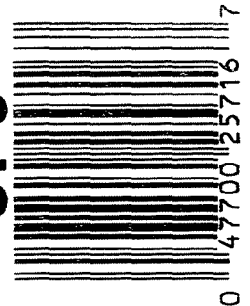
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288173

UPC



46 FORM

VERY IMPORTANT: INSTRUCTION BOOK ENCLOSED TO ASSURE SAFE USE of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66288173**

ORDER NO. **25716**

08KX

5716 66288173

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 8173

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN		1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 16 2003 OPERATOR RL		
615	ROLLMARK CALIBER		1/16/03	RL
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-18-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/18/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/18/03	DA
	D) OIL FIRING PIN ASSEMBLY		3-18-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-19-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.56</u> <u>8.25</u>	3-19-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.5</u>	3-19-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-19-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.022</u> <u>.0225</u>	3-19-03	TRW
	J) ASSEMBLE STOCK		3-18-03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RTL
	M) IRON SIGHT ALIGNMENT		4-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-19-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
	MALFUNCTION	CORRECTION	3-19-03	A
645	INSPECT FOR LIVE AMMO		3-19-03	A
655	FINAL INSPECTION A) HEADSPACE		4-21-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.61</u> <u>2.63</u> <u>2.69</u> <u>2.72</u>	3-19-03	TRW
	C) FUNCTION		4-21-03	RTL
660	PACK		5/8/03	RAH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 1-02-03

TESTER TRL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.40		2.22	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.57	2.50		2.19	
PULL #3	2.58	2.45		2.45	
PULL #4	2.54	2.48		2.26	
PULL #5	2.63	2.39		2.22	
TOTAL	12.87	12.22		11.34	
AVG.	2.57	2.44		2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.10		
PULL #2	3.18	3.05		
PULL #3	3.17	3.09		
PULL #4	3.10	3.06		
PULL #5	3.11	3.04		
TOTAL	15.72	15.34		
AVG.	3.14	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.05	4.07		4.28
PULL #2	4.02	4.05		4.26
PULL #3	4.01	4.00		4.24
PULL #4	4.03	3.99		4.17
PULL #5	4.05	4.00		4.26
TOTAL	20.16	20.11		21.21
AVG.	4.03	4.02		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288173.__0
FILE DATE AND TIME: 03/20/2003 11:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

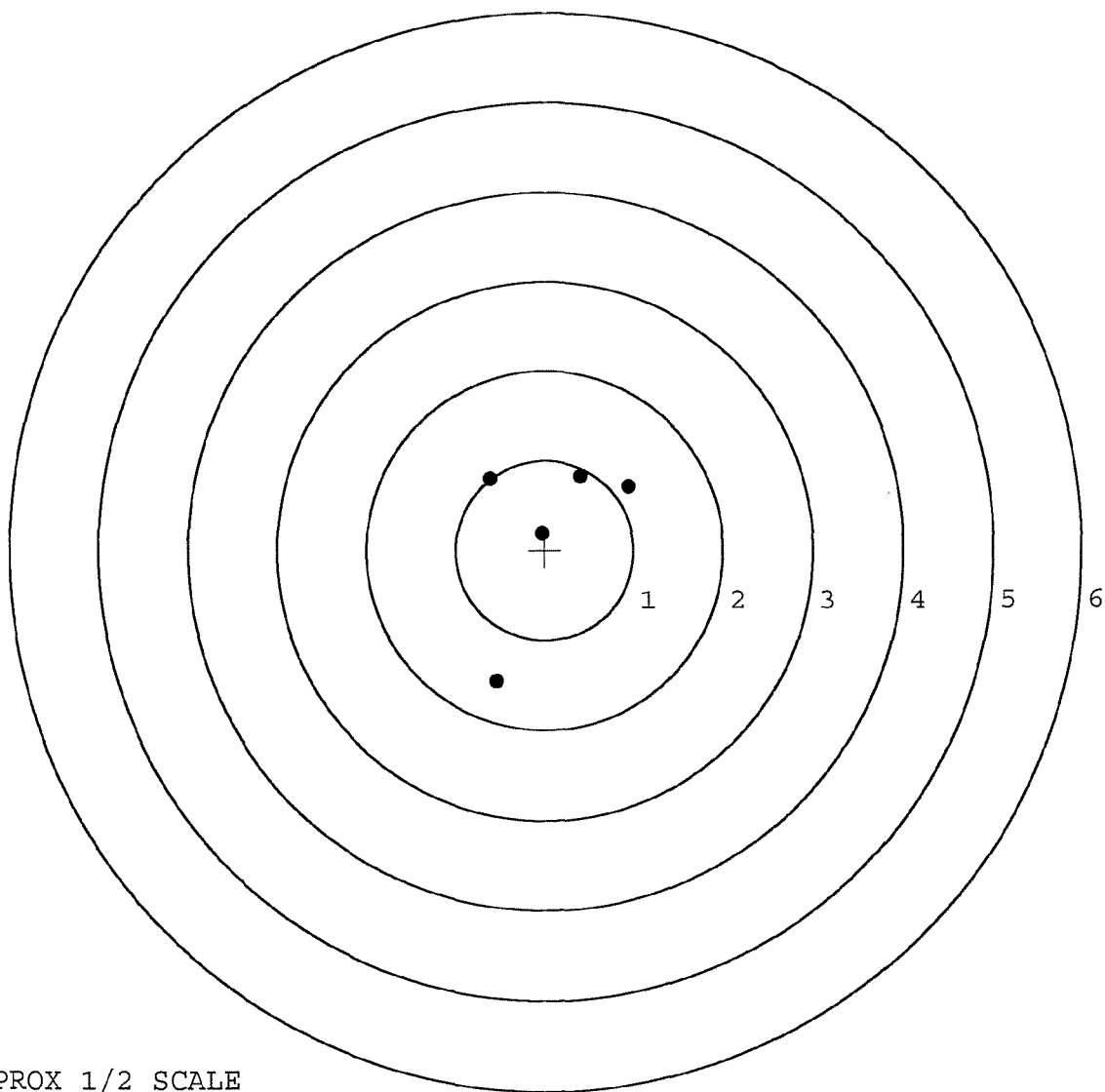
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .8345

SERIAL NUMBER: G6288173. 0
TARGET NUMBER: 1
FILE DATE: 03/20/2003
FILE TIME: 11:17

POINT#	X	Y
1:	-0.542	-1.464
2:	-0.032	0.180
3:	0.402	0.826
4:	0.941	0.709
5:	-0.616	0.794

X CENTROID: 0.031
Y CENTROID: 0.209
POA TO CENTROID: 0.211
HORZ SPREAD: 1.557
VERT SPREAD: 2.290
GROUP SPREAD: 2.631
MIN RADIUS: 0.069
MAX RADIUS: 1.768
MEAN RADIUS: 0.894
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

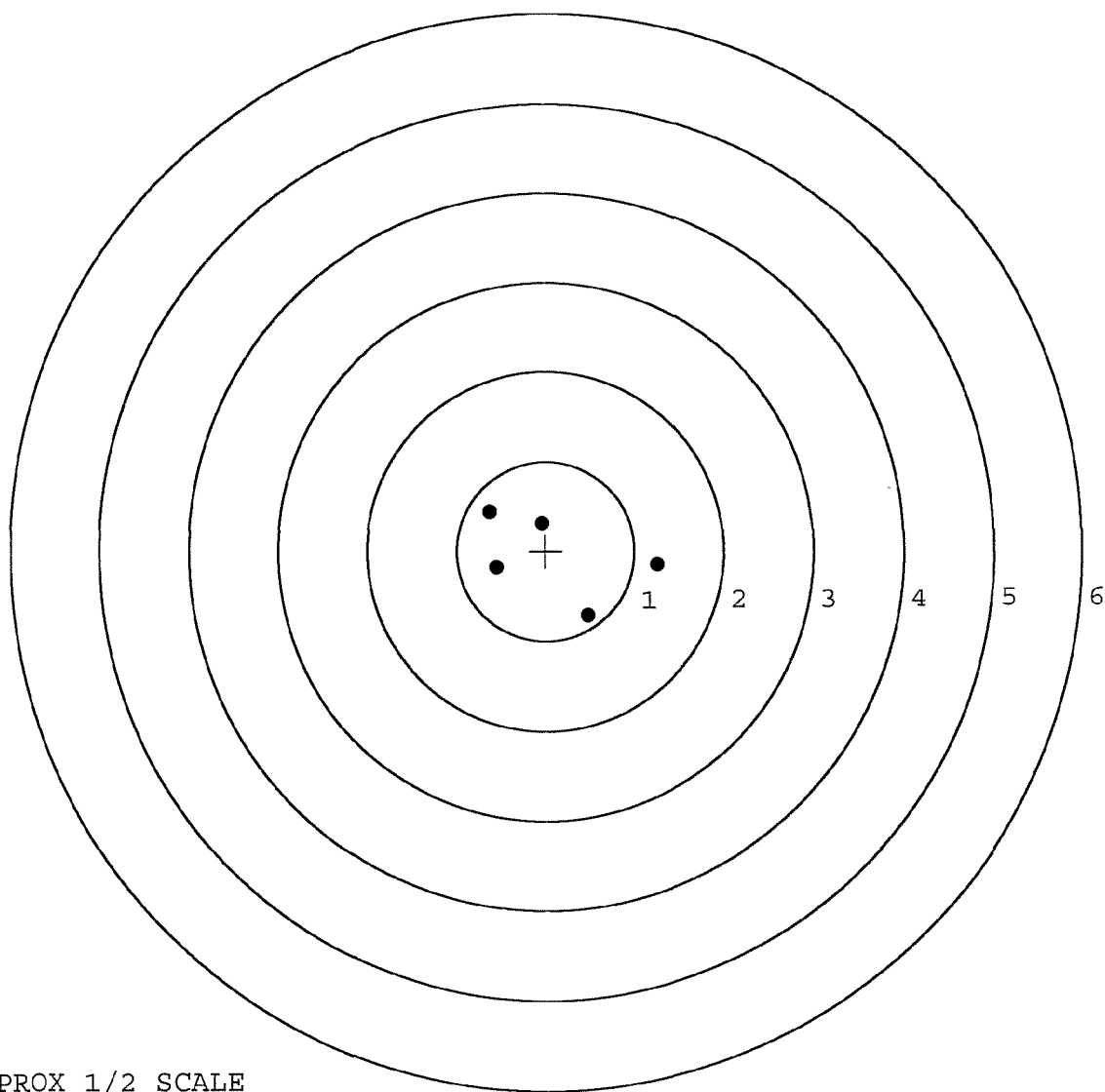


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288173. __0
TARGET NUMBER: 2
FILE DATE: 03/20/2003
FILE TIME: 11:17

POINT#	X	Y
1:	1.255	-0.159
2:	0.475	-0.726
3:	-0.037	0.313
4:	-0.559	-0.185
5:	-0.626	0.441

X CENTROID: 0.102
Y CENTROID: -0.063
POA TO CENTROID: 0.120
HORZ SPREAD: 1.881
VERT SPREAD: 1.167
GROUP SPREAD: 1.974
MIN RADIUS: 0.401
MAX RADIUS: 1.157
MEAN RADIUS: 0.775
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE