

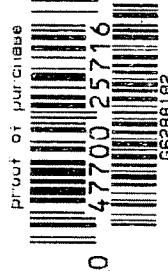
66288182

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

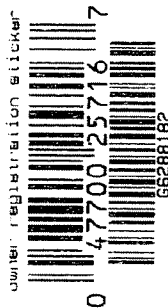
- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



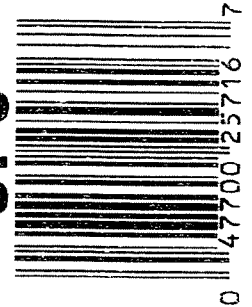
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288182

UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada por que Deposee

SERIAL NO. G6288182	ORDER NO. 25716
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DD

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5716 G6288182

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 8182

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-6-03	RTL
600	PROOF		11-6-03	AC
607	CHECK HEADSPACE		11-6-03	AC
610	DIS-ASSEMBLE GUN		11-6-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED NOV 07 2003 OPERATOR <u>BS</u>	11-7-03	
615	ROLLMARK CALIBER		11-10-03	JB
617	DRILL AND TAP SIGHT HOLES		11-7-03	TRLW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		11-19-03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-19-03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-19-03	RA
	D) OIL FIRING PIN ASSEMBLY		11-19-03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.72</u> <u>6.70</u>	12-6-03	RL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.00</u> <u>2.75</u> <u>2.75</u>	12-6-03	RL
	H) TRIGGER PULL TEST AND RETAINABILITY		12-6-03	RL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	12-6-03	RL
	J) ASSEMBLE STOCK		11-19-03	RL
	K) ASSEMBLE SWIVEL STUDS		12-6-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-19-03	RL
	M) IRON SIGHT ALIGNMENT		11-19-03	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-19-03	RL
640	GALLERY TEST AND TARGET	PASS FAIL	12-5-03	A
	MALFUNCTION	CORRECTION	12-5-03	A
	MALFUNCTION	CORRECTION	12-5-03	A
	MALFUNCTION	CORRECTION	12-5-03	A
	MALFUNCTION	CORRECTION	12-5-03	A
645	INSPECT FOR LIVE AMMO		12-5-03	A
655	FINAL INSPECTION A) HEADSPACE		12-6-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>220</u> <u>219</u> <u>222</u> <u>220</u> <u>219</u>	12-6-03	RL
	C) FUNCTION		12-6-03	RL
660	PACK		12/6/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-18-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.69	2.37		2.17	
PULL #2	2.53	2.25		2.18	
PULL #3	2.65	2.22		2.39	
PULL #4	2.64	2.17		2.16	
PULL #5	2.95	2.11		2.22	
TOTAL	13.46	11.12		11.12	
AVERAGE	2.69	2.22		2.22	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.09		
PULL #2	3.07	3.11		
PULL #3	3.27	3.08		
PULL #4	3.23	3.14		
PULL #5	3.20	3.05		
TOTAL	16.06	15.47		
AVERAGE	3.21	3.09		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.27	4.34		4.17
PULL #2	4.33	4.03		4.03
PULL #3	4.12	4.31		4.13
PULL #4	4.19	4.30		4.16
PULL #5	4.20	4.30		4.06
TOTAL	21.11	21.28		20.55
AVERAGE	4.22	4.25		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288182.__0
FILE DATE AND TIME: 12/05/2003 10:45

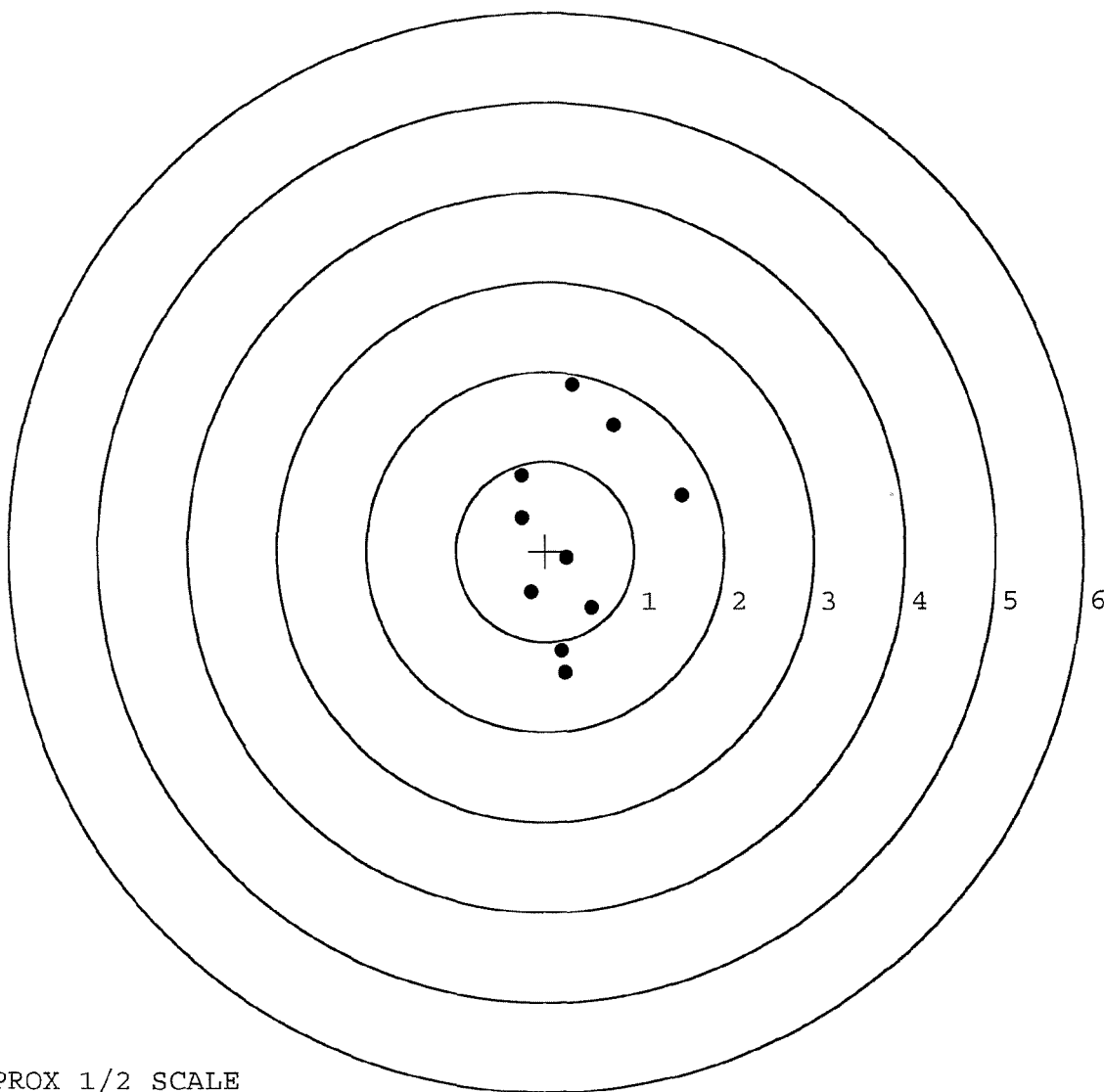
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.056
The Average Y Centroid of the Five Target Set:	-0.003
The Average Point of Impact of the Five Target Set:	0.056
The Average Mean Radius of the Five Target Set:	0.772
The Distance from POA to Centroid Target #1:	0.340
The Distance from Centroid Target #2 to Centroid Target #1:	0.555
The Distance from Centroid Target #3 to Centroid Target #1:	0.476
The Distance from Centroid Target #4 to Centroid Target #1:	0.408
The Distance from Centroid Target #5 to Centroid Target #1:	0.600

SERIAL NUMBER: G6288182. 0
TARGET NUMBER: 1
FILE DATE: 12/05/2003
FILE TIME: 10:45

X CENTROID: 0.305
Y CENTROID: 0.149
POA TO CENTROID: 0.340
HORZ SPREAD: 1.797
VERT SPREAD: 3.207
GROUP SPREAD: 3.208
MIN RADIUS: 0.240
MAX RADIUS: 1.710
MEAN RADIUS: 1.044
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.302	1.859
2:	0.762	1.405
3:	-0.268	0.846
4:	-0.268	0.370
5:	1.529	0.624
6:	0.235	-0.080
7:	-0.166	-0.459
8:	0.519	-0.622
9:	0.181	-1.103
10:	0.224	-1.348



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288182.___0

TARGET NUMBER: 2

FILE DATE: 12/05/2003

FILE TIME: 10:45

POINT#	X	Y
1:	0.040	0.523
2:	0.340	0.366
3:	0.997	0.212
4:	-0.197	-0.159
5:	-0.149	-0.494
6:	-1.707	0.616
7:	-1.022	-0.460
8:	-1.561	-1.313
9:	1.067	-0.531
10:	1.542	-1.410

X CENTROID: -0.065

Y CENTROID: -0.265

POA TO CENTROID: 0.273

HORZ SPREAD: 3.249

VERT SPREAD: 2.026

GROUP SPREAD: 3.829

MIN RADIUS: 0.169

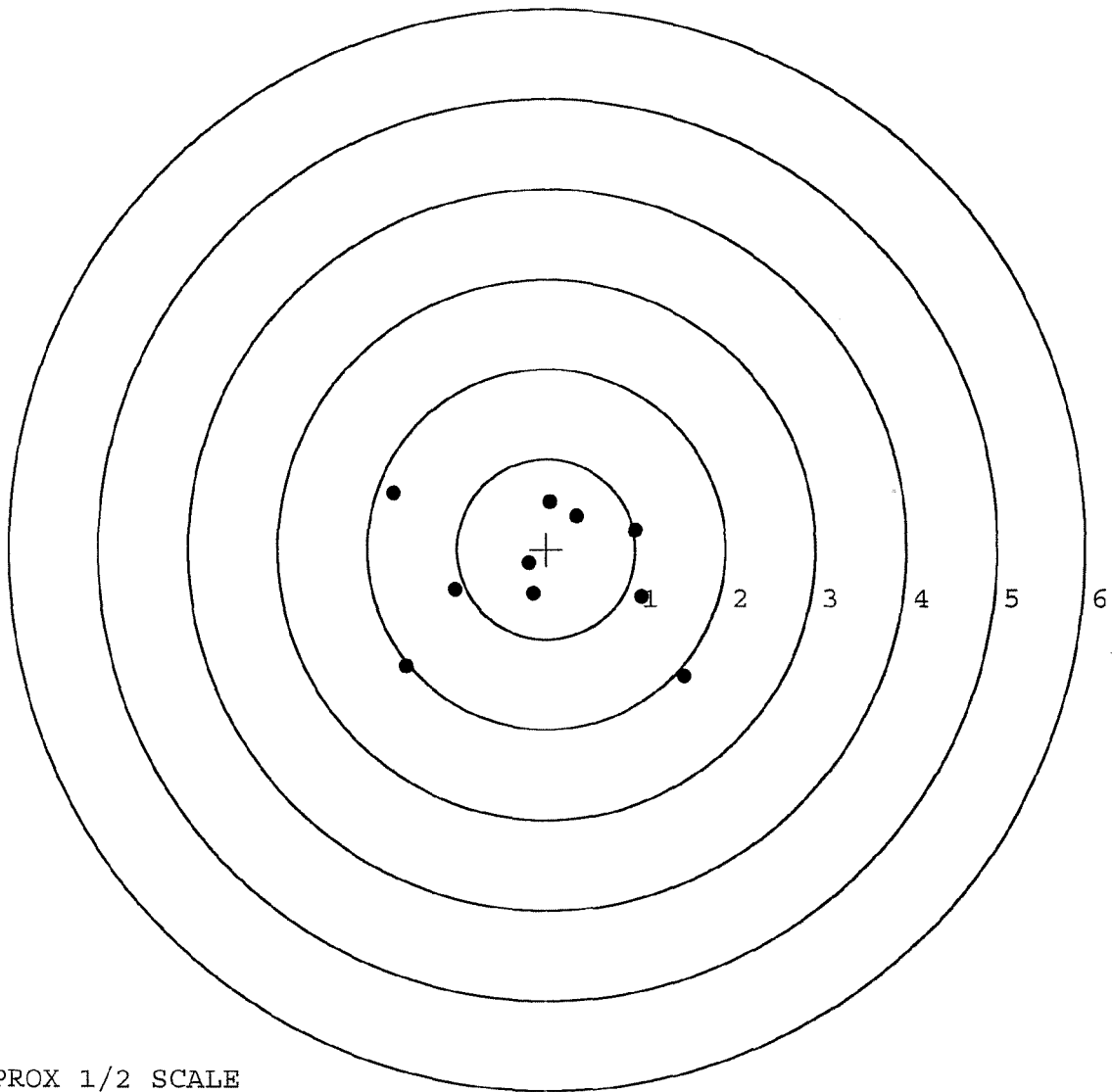
MAX RADIUS: 1.973

MEAN RADIUS: 1.092

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288182. 0

TARGET NUMBER: 3

FILE DATE: 12/05/2003

FILE TIME: 10:45

POINT#	X	Y
1:	-0.199	0.789
2:	0.057	0.672
3:	-0.001	0.425
4:	-0.526	0.372
5:	-0.342	-0.025
6:	-0.262	-0.190
7:	-0.250	-0.369
8:	-0.046	-0.329
9:	-0.625	-1.231
10:	0.658	0.103

X CENTROID: -0.154

Y CENTROID: 0.022

POA TO CENTROID: 0.155

HORZ SPREAD: 1.283

VERT SPREAD: 2.020

GROUP SPREAD: 2.064

MIN RADIUS: 0.194

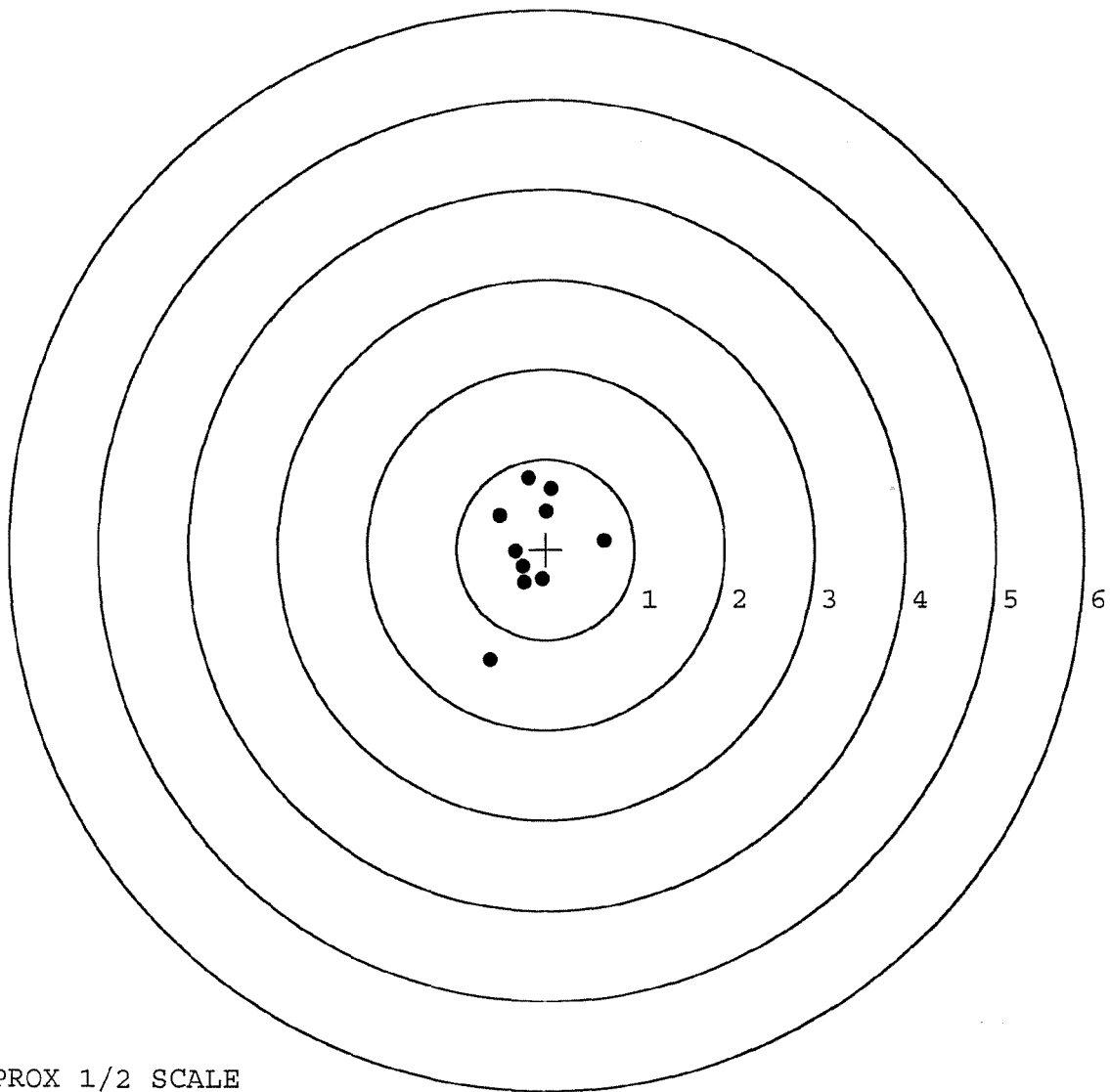
MAX RADIUS: 1.338

MEAN RADIUS: 0.575

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

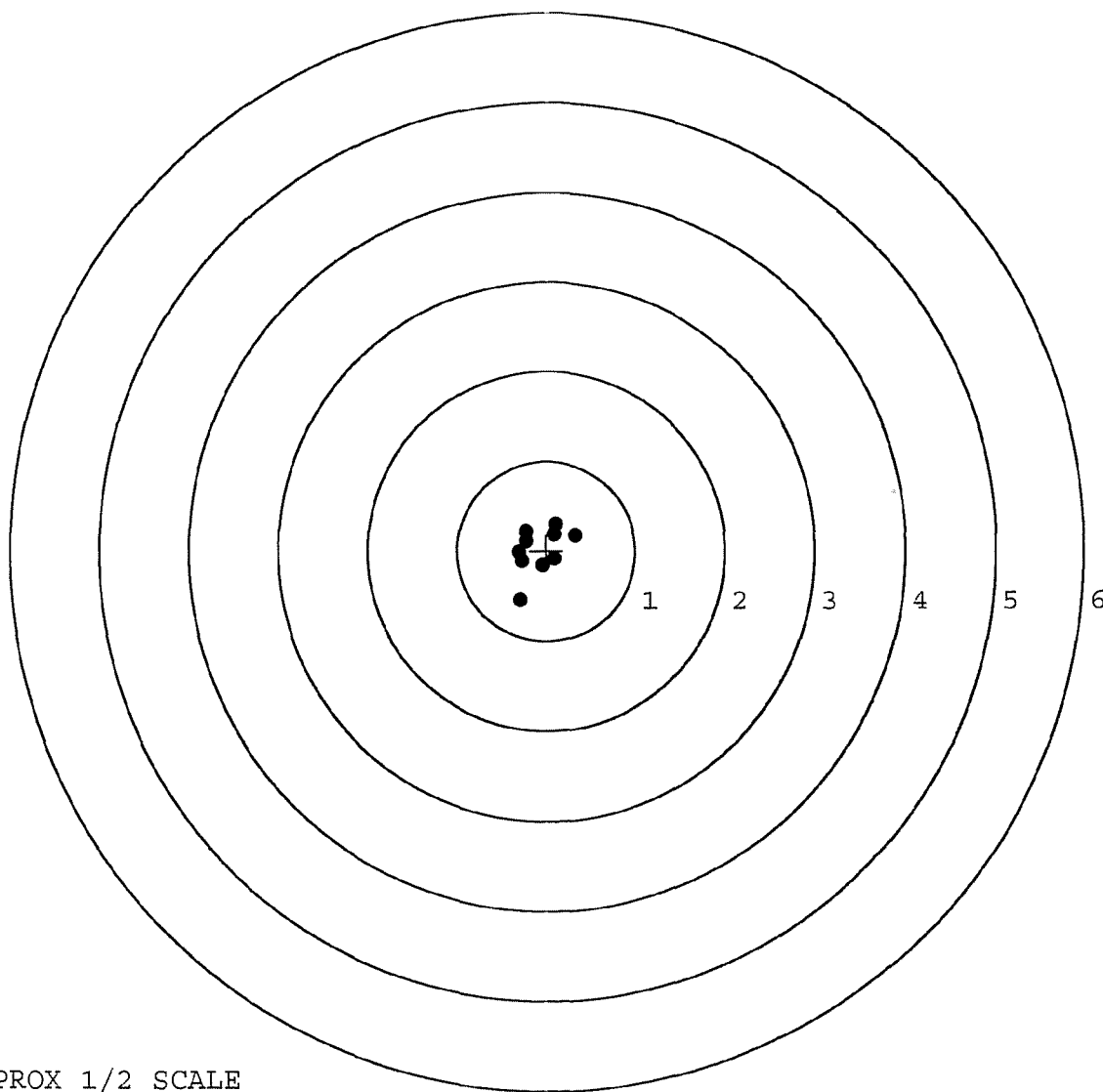


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288182.___0
TARGET NUMBER: 4
FILE DATE: 12/05/2003
FILE TIME: 10:45

X CENTROID: -0.076
Y CENTROID: 0.004
POA TO CENTROID: 0.076
HORZ SPREAD: 0.640
VERT SPREAD: 0.844
GROUP SPREAD: 0.961
MIN RADIUS: 0.174
MAX RADIUS: 0.597
MEAN RADIUS: 0.291
IN 1 IN DIAMETER: 9
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.110	0.295
2:	-0.229	0.216
3:	-0.310	-0.017
4:	-0.299	-0.549
5:	-0.042	-0.166
6:	0.330	0.178
7:	0.092	-0.088
8:	-0.274	-0.115
9:	0.092	0.181
10:	-0.231	0.109

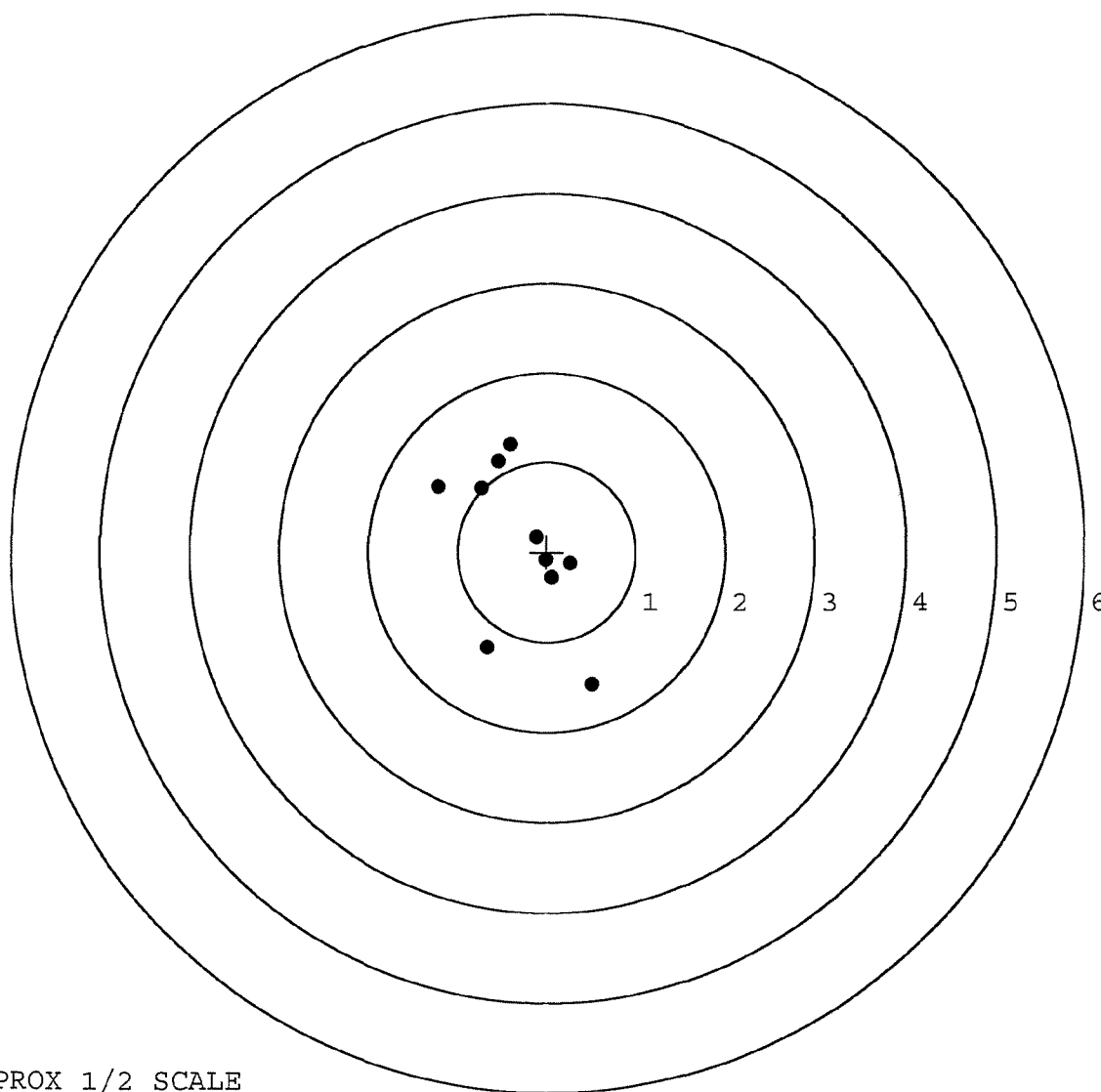


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288182. __0
TARGET NUMBER: 5
FILE DATE: 12/05/2003
FILE TIME: 10:45

X CENTROID: -0.290
Y CENTROID: 0.077
POA TO CENTROID: 0.300
HORZ SPREAD: 1.735
VERT SPREAD: 2.664
GROUP SPREAD: 2.821
MIN RADIUS: 0.196
MAX RADIUS: 1.742
MEAN RADIUS: 0.855
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.419	1.194
2:	-0.553	1.007
3:	-0.731	0.713
4:	-1.225	0.726
5:	-0.115	0.164
6:	0.266	-0.127
7:	-0.019	-0.087
8:	0.055	-0.287
9:	-0.671	-1.065
10:	0.510	-1.470



PPROX 1/2 SCALE