

G628 F183

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



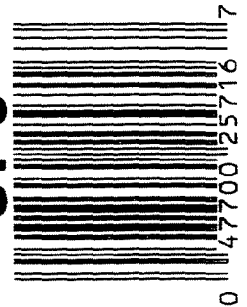
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288183

UPC



46 FORM

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. 66288183
ORDER NO. 25716

46

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Parca Registered Parque Deposee.

5716 66288183

12RX

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288183

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		5/19/03	RTL
600	PROOF		5-20-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	5/21/03	RTL
610	DIS-ASSEMBLE GUN	MAY 21 2003	5/21/03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		5/27/03	JB
617	DRILL AND TAP SIGHT HOLES		5-22-03	TRLJ
620	APPLY COATINGS (BARREL ACTION)		6-11	TA
	(BOLT)		6-11	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		6-17-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-17-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-17-03	DA
	D) OIL FIRING PIN ASSEMBLY		6-17-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>65</u> <u>65</u> <u>60</u>	7-10-03	RA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	7-10-03	RA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7-10-03	RA
	J) ASSEMBLE STOCK		6-18-03	RTL
	K) ASSEMBLE SWIVEL STUDS		11-7-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-18-03	RTL
	M) IRON SIGHT ALIGNMENT		6-18-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-18-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	7-2-03	A
	MALFUNCTION	CORRECTION	7-2-03	A
	MALFUNCTION	CORRECTION	7-2-03	A
	MALFUNCTION	CORRECTION	7-2-03	A
	MALFUNCTION	CORRECTION	7-2-03	A
645	INSPECT FOR LIVE AMMO		7-2-03	A
655	FINAL INSPECTION A) HEADSPACE		11-7-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.80</u> <u>2.81</u> <u>2.63</u> <u>2.87</u>	7-10-03	RA
	C) FUNCTION		11-7-03	RW
660	PACK		11/8/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS- (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 6-16-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.71	2.59		2.60	
PULL #2	2.70	2.61		2.63	
PULL #3	2.77	2.45		2.57	
PULL #4	2.64	2.51		2.60	
PULL #5	2.59	2.33		2.60	
TOTAL	13.41	12.49		13.00	
AVERAGE	2.68	2.49		2.60	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.48	3.49		
PULL #2	3.35	3.41		
PULL #3	3.40	3.32		
PULL #4	3.39	3.36		
PULL #5	3.26	3.32		
TOTAL	16.88	16.90		
AVERAGE	3.37	3.38		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.24	4.36		4.03
PULL #2	4.41	4.28		4.15
PULL #3	4.33	4.03		4.28
PULL #4	4.19	4.38		3.98
PULL #5	4.33	4.50		4.28
TOTAL	21.50	21.55		20.72
AVERAGE	4.30	4.31		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288183.___0
FILE DATE AND TIME: 07/02/2003 07:07

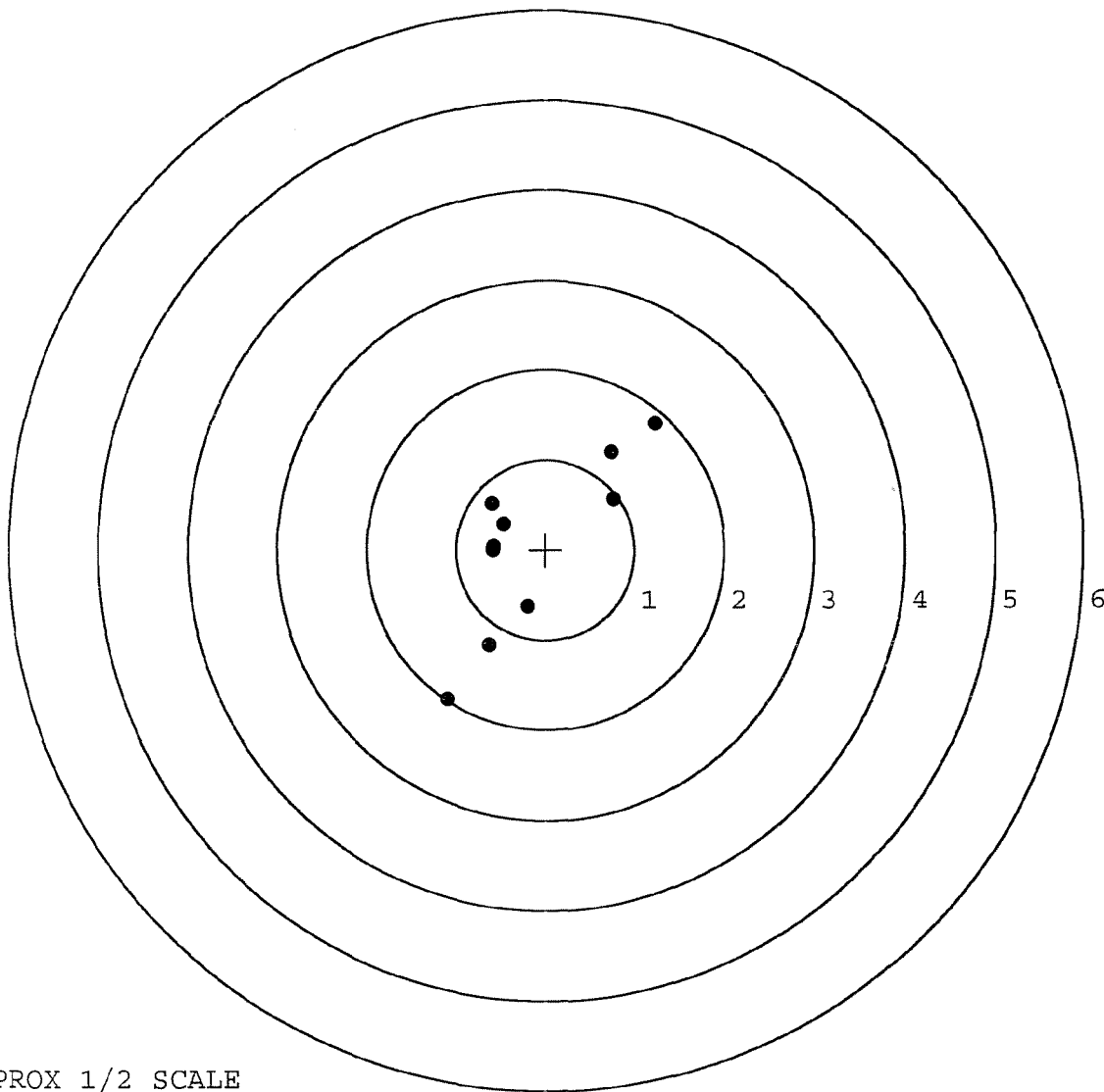
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.056
The Average Y Centroid of the Five Target Set:	0.048
The Average Point of Impact of the Five Target Set:	0.074
The Average Mean Radius of the Five Target Set:	0.767
The Distance from POA to Centroid Target #1:	0.154
The Distance from Centroid Target #2 to Centroid Target #1:	0.207
The Distance from Centroid Target #3 to Centroid Target #1:	0.109
The Distance from Centroid Target #4 to Centroid Target #1:	0.066
The Distance from Centroid Target #5 to Centroid Target #1:	0.402

SERIAL NUMBER: G6288183. __0
TARGET NUMBER: 1
FILE DATE: 07/02/2003
FILE TIME: 07:07

X CENTROID: -0.144
Y CENTROID: 0.055
POA TO CENTROID: 0.154
HORZ SPREAD: 2.338
VERT SPREAD: 3.070
GROUP SPREAD: 3.859
MIN RADIUS: 0.404
MAX RADIUS: 1.969
MEAN RADIUS: 1.015
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.239	1.403
2:	0.743	1.087
3:	0.761	0.568
4:	-0.602	0.520
5:	-0.475	0.287
6:	-0.593	0.000
7:	-0.205	-0.631
8:	-0.629	-1.056
9:	-1.099	-1.667
10:	-0.582	0.043



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288183. 0

TARGET NUMBER: 2

FILE DATE: 07/02/2003

FILE TIME: 07:07

X CENTROID: -0.074

Y CENTROID: -0.140

POA TO CENTROID: 0.158

HORZ SPREAD: 1.122

VERT SPREAD: 1.512

GROUP SPREAD: 1.652

MIN RADIUS: 0.142

MAX RADIUS: 0.858

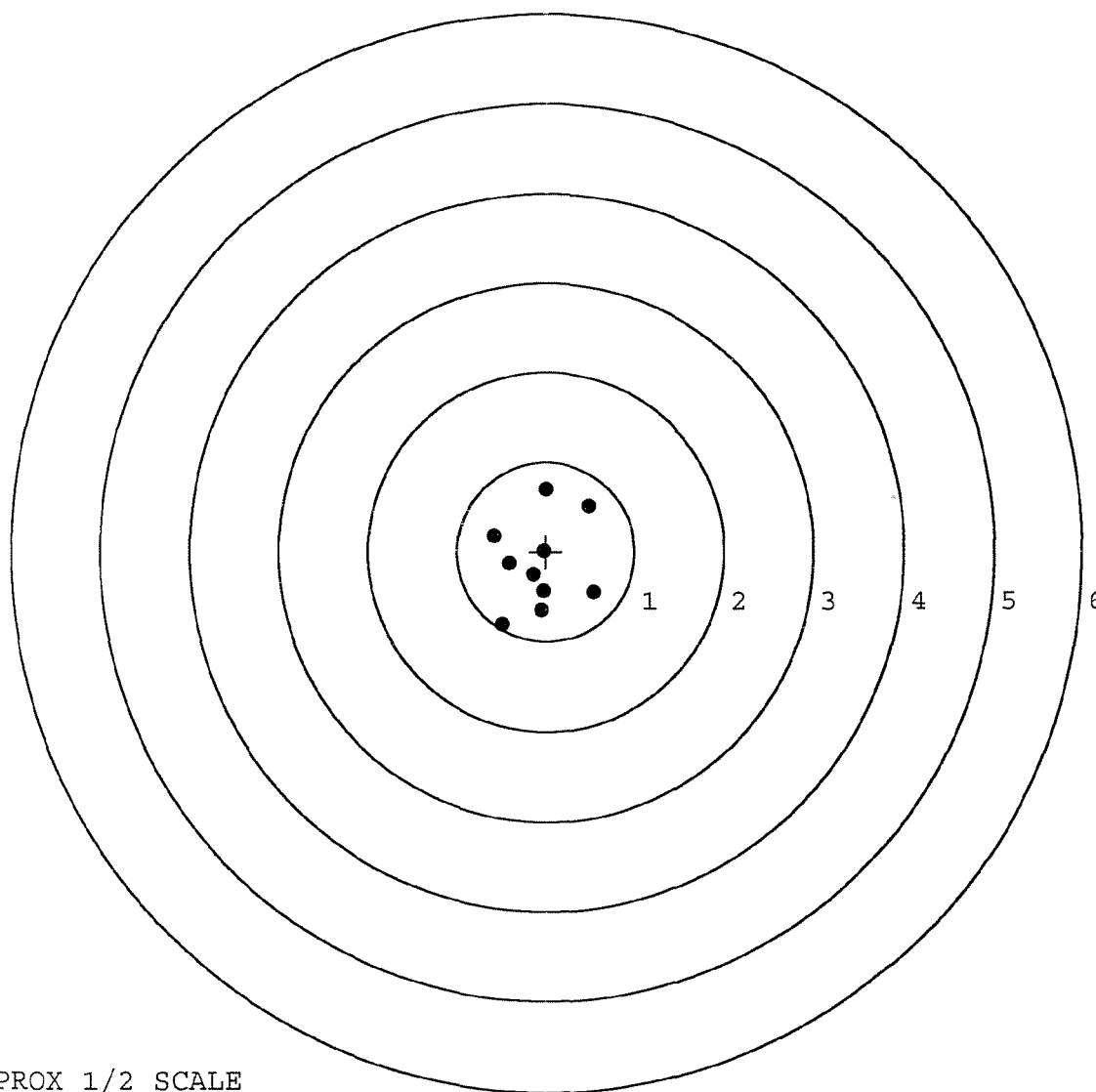
MEAN RADIUS: 0.525

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.481	0.515
2:	-0.002	0.697
3:	0.534	-0.457
4:	-0.499	-0.815
5:	-0.588	0.177
6:	-0.416	-0.135
7:	-0.021	-0.002
8:	-0.141	-0.265
9:	-0.029	-0.447
10:	-0.058	-0.664



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288183. __0

TARGET NUMBER: 3

FILE DATE: 07/02/2003

FILE TIME: 07:07

X CENTROID: -0.144

Y CENTROID: -0.053

POA TO CENTROID: 0.153

HORZ SPREAD: 2.116

VERT SPREAD: 1.796

GROUP SPREAD: 2.425

MIN RADIUS: 0.236

MAX RADIUS: 1.359

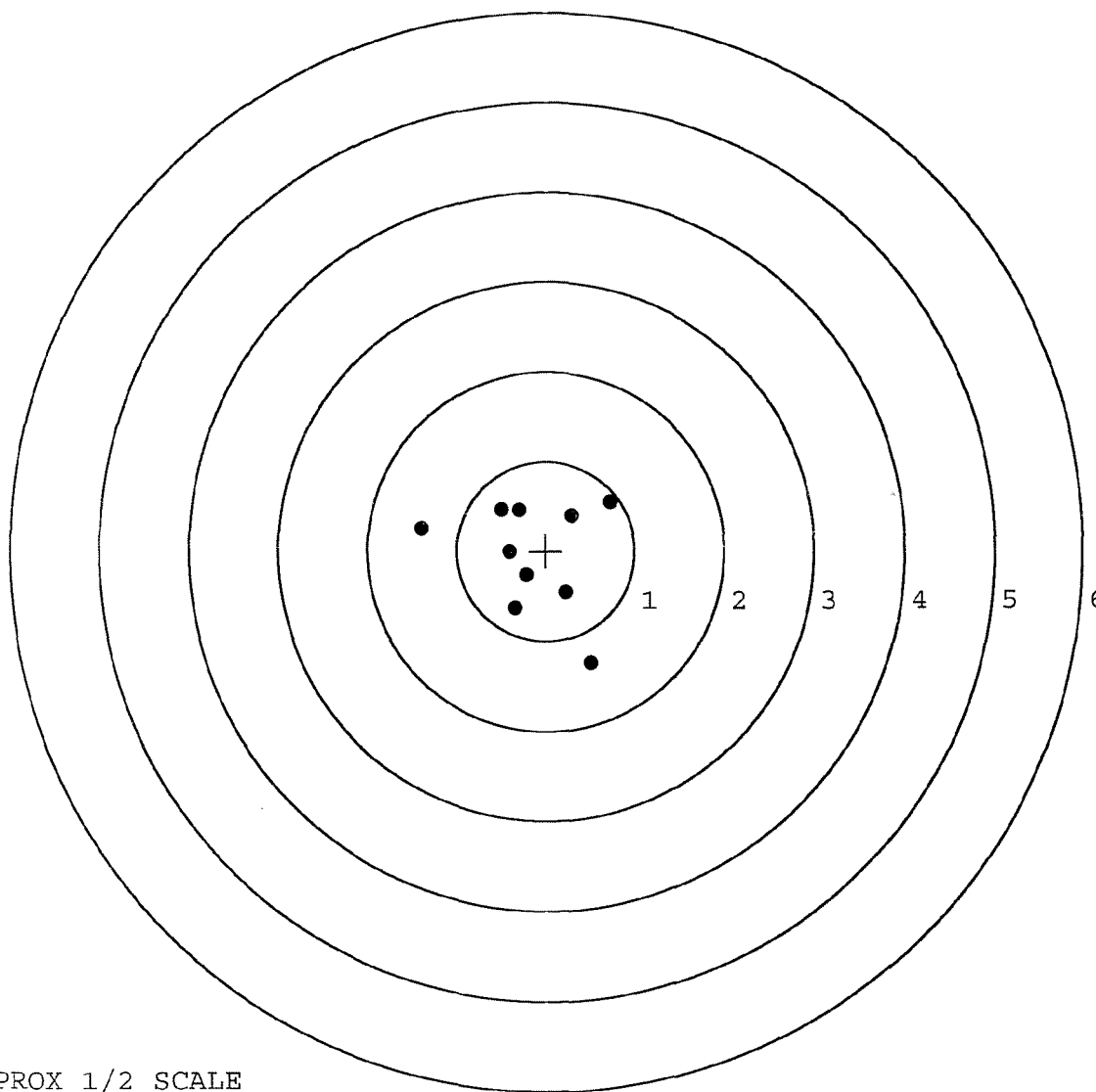
MEAN RADIUS: 0.718

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.395	0.253
2:	-0.502	0.460
3:	-0.302	0.458
4:	0.291	0.394
5:	0.721	0.553
6:	0.226	-0.472
7:	-0.413	-0.014
8:	-0.349	-0.646
9:	0.513	-1.243
10:	-0.226	-0.274

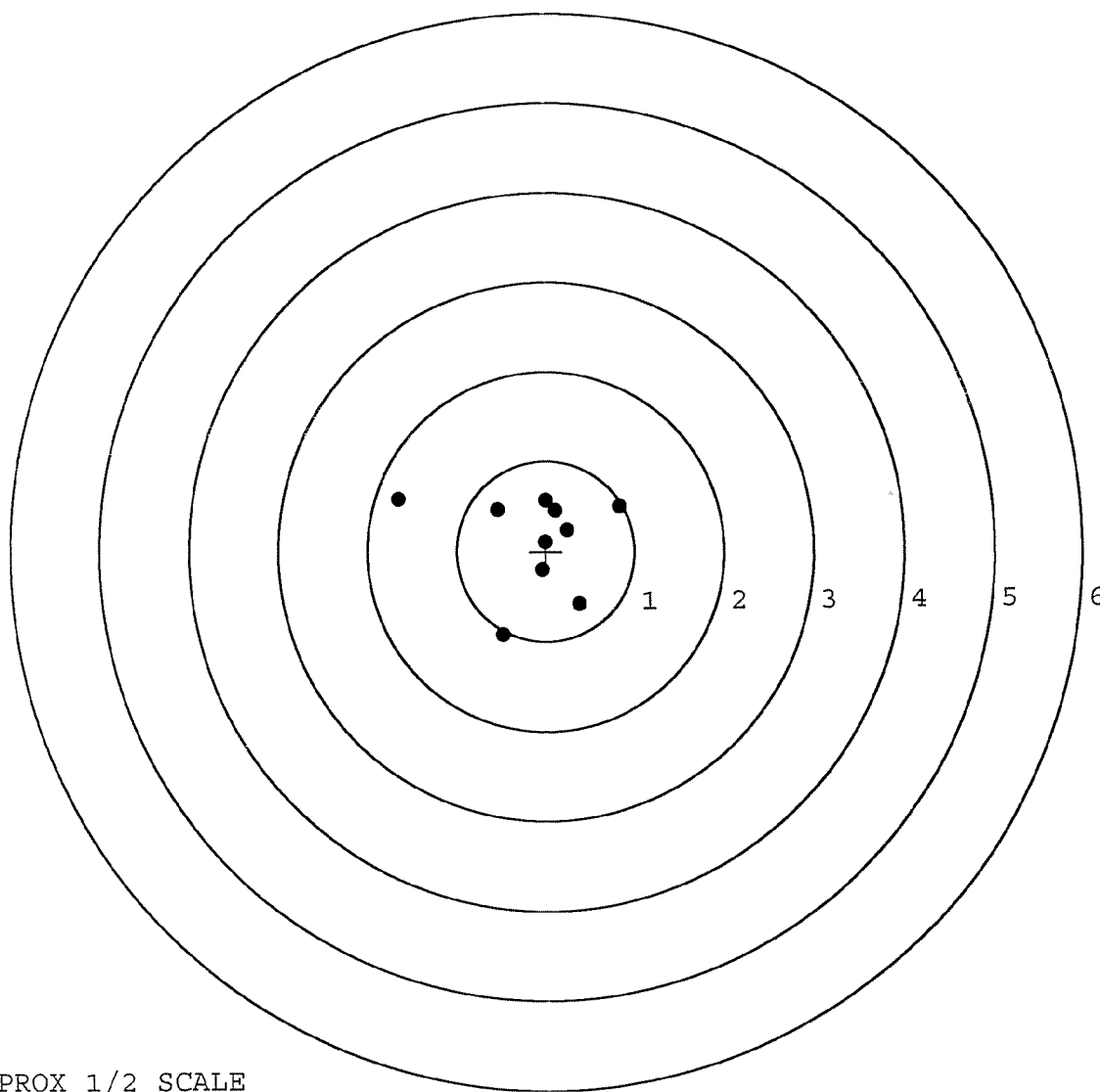


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288183. __0
TARGET NUMBER: 4
FILE DATE: 07/02/2003
FILE TIME: 07:07

X CENTROID: -0.118
Y CENTROID: 0.116
POA TO CENTROID: 0.165
HORZ SPREAD: 2.481
VERT SPREAD: 1.513
GROUP SPREAD: 2.482
MIN RADIUS: 0.110
MAX RADIUS: 1.600
MEAN RADIUS: 0.683
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.833	0.497
2:	0.375	-0.591
3:	-0.492	-0.931
4:	-0.543	0.460
5:	-1.648	0.582
6:	-0.005	0.561
7:	0.111	0.452
8:	0.242	0.234
9:	-0.008	0.105
10:	-0.043	-0.207



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288183. 0

TARGET NUMBER: 5

FILE DATE: 07/02/2003

FILE TIME: 07:07

X CENTROID: 0.200

Y CENTROID: 0.263

POA TO CENTROID: 0.331

HORZ SPREAD: 2.490

VERT SPREAD: 1.912

GROUP SPREAD: 2.782

MIN RADIUS: 0.084

MAX RADIUS: 1.445

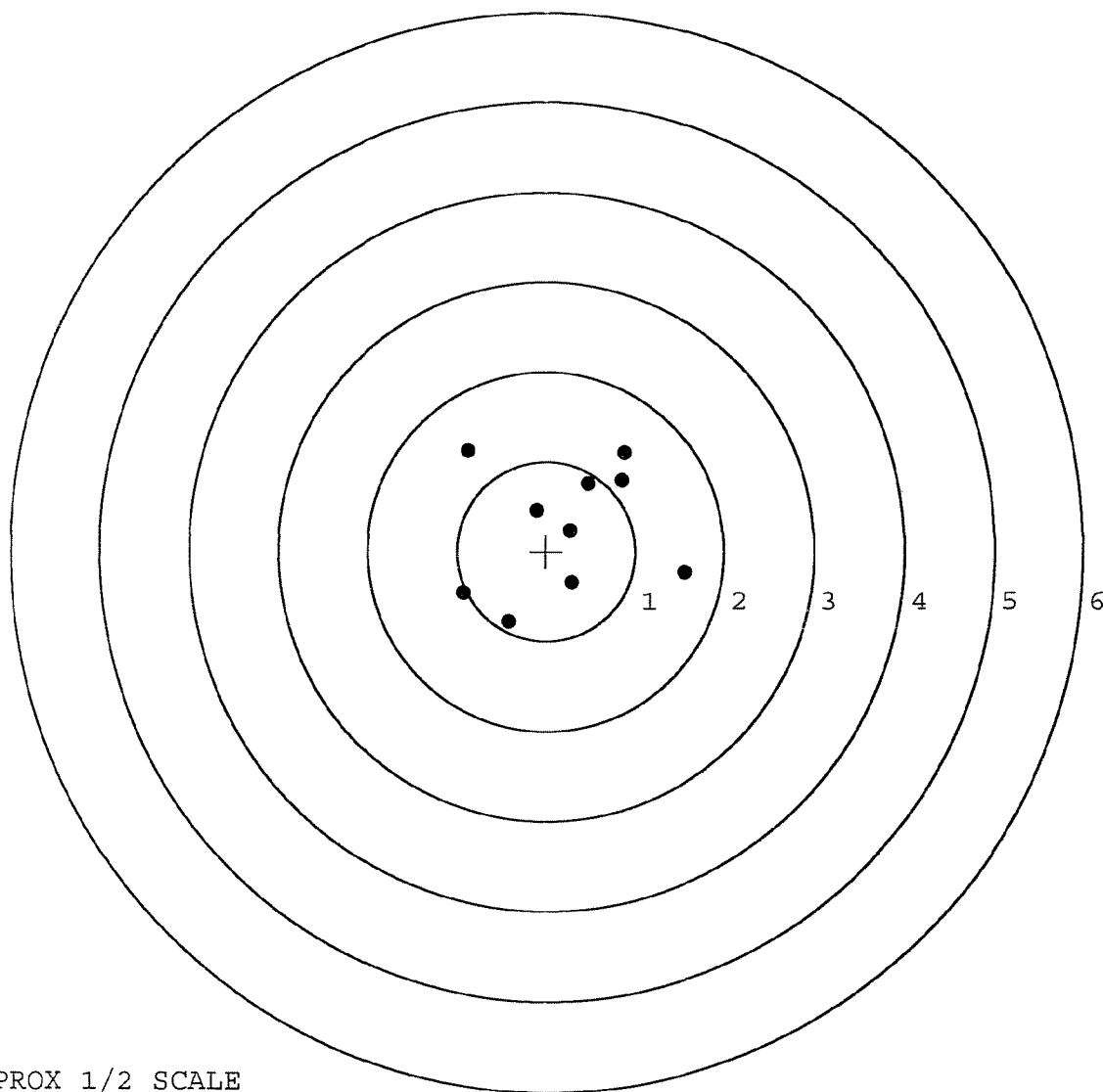
MEAN RADIUS: 0.894

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.886	1.105
2:	0.854	0.797
3:	0.467	0.756
4:	-0.874	1.120
5:	-0.104	0.454
6:	0.280	0.237
7:	0.288	-0.349
8:	1.560	-0.228
9:	-0.422	-0.792
10:	-0.930	-0.472



TARGET APPROX 1/2 SCALE