

6288185

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



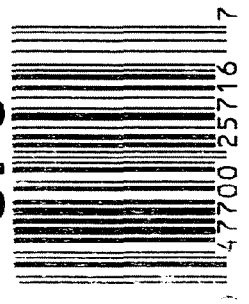
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288185

UPC



46 FORM

VERY IMPORTANT
INSTRUCTION BOOK
ATTACHED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288185**
Order No. **25716**

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Torque Deposee.

20AX

5716 66288185

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
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UPC



SERIAL NO.
66288185

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288185

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA - FLUX	1-8-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 13 2004 OPERATOR <i>PK</i>		
615	ROLLMARK CALIBER		1/16/03	B
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-03	AC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-03	AC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-03	AC
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>7.5</u> <u>7.5</u>	3-14-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.75</u> <u>2.75</u>	3-14-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.021</u> <u>.020</u>	3-14-03	TRW
	J) ASSEMBLE STOCK		3-12-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-17-03	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-12-03	RW
	M) IRON SIGHT ALIGNMENT		3-12-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-12-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
	MALFUNCTION	CORRECTION	3-13-03	TRW
645	INSPECT FOR LIVE AMMO		3-13-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-17-03	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.65</u> <u>2.65</u> <u>2.70</u> <u>2.46</u>	3-14-03	TRW
	C) FUNCTION		3-17-03	RT
660	PACK		3-17-03	RT

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.27		2.51	MIN. SETTING
PULL #2	2.67	2.69		2.55	NO AVG. OF 5
PULL #3	2.68	2.13		2.44	READINGS ACCEPT
PULL #4	2.71	2.71		2.45	ABLE LESS THAN
PULL #5	2.63	2.55		2.47	
TOTAL	13.31	12.35		12.42	
AVG.	2.66	2.47		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.23		
PULL #2	3.27	3.12		
PULL #3	3.20	3.18		
PULL #4	3.16	2.98		
PULL #5	3.24	3.12		
TOTAL	16.23	15.63		
AVG.	3.24	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.12	4.04		4.02
PULL #2	4.05	4.15		4.08
PULL #3	4.07	3.96		4.03
PULL #4	4.05	4.00		4.06
PULL #5	3.97	3.99		4.10
TOTAL	20.26	20.14		20.29
AVG.	4.05	4.02		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288185.__0
FILE DATE AND TIME: 03/14/2003 12:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

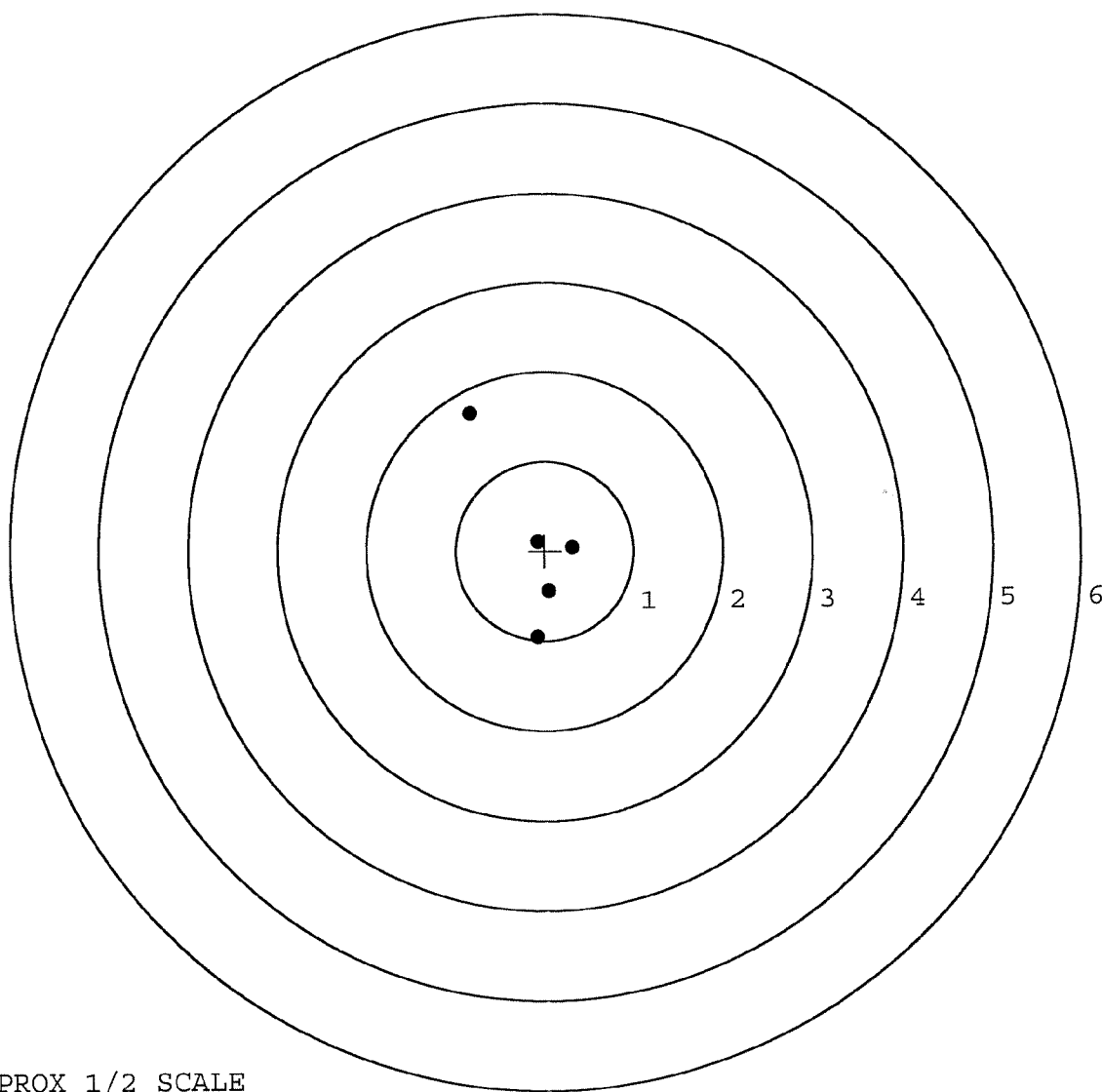
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .623

SERIAL NUMBER: G6288185.___0
TARGET NUMBER: 1
FILE DATE: 03/14/2003
FILE TIME: 12:20

POINT#	X	Y
1:	-0.089	-0.961
2:	0.042	-0.451
3:	0.308	0.038
4:	-0.086	0.101
5:	-0.831	1.536

X CENTROID: -0.131
Y CENTROID: 0.053
POA TO CENTROID: 0.141
HORZ SPREAD: 1.139
VERT SPREAD: 2.497
GROUP SPREAD: 2.605
MIN RADIUS: 0.066
MAX RADIUS: 1.640
MEAN RADIUS: 0.739
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

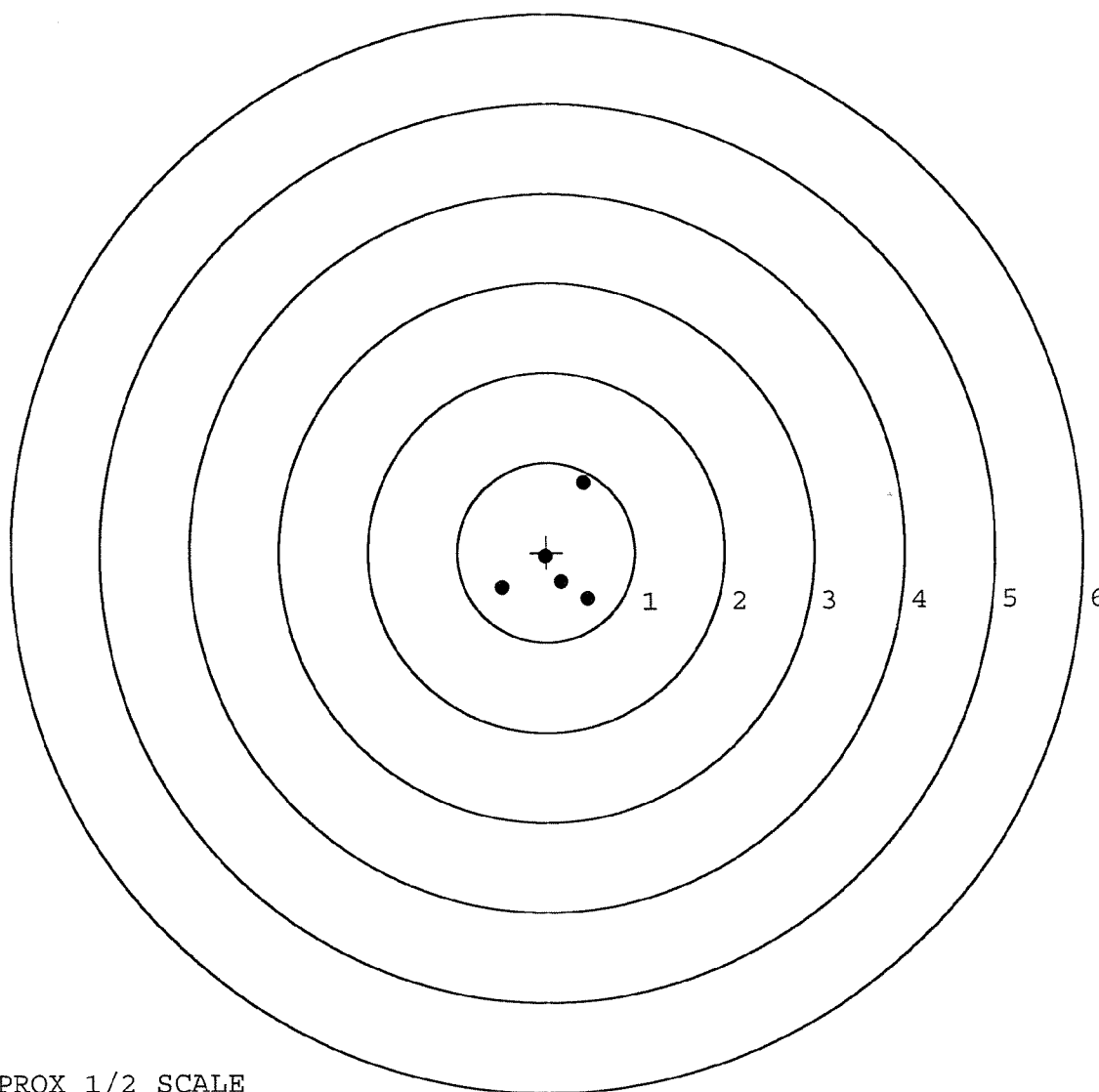


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288185. 0
TARGET NUMBER: 2
FILE DATE: 03/14/2003
FILE TIME: 12:20

POINT#	X	Y
1:	0.466	-0.522
2:	0.164	-0.338
3:	-0.019	-0.048
4:	-0.503	-0.396
5:	0.421	0.775

X CENTROID: 0.106
Y CENTROID: -0.106
POA TO CENTROID: 0.150
HORZ SPREAD: 0.969
VERT SPREAD: 1.297
GROUP SPREAD: 1.492
MIN RADIUS: 0.138
MAX RADIUS: 0.935
MEAN RADIUS: 0.507
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE