

G6288187

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

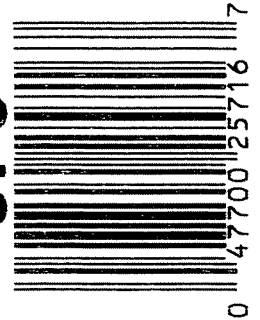
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288187

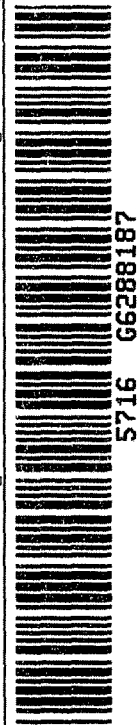
UPC



Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marquée



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288187

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX (INSPECTED)	8-13-03	Ac
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR RL		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/5/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/5/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/5/03	DA
	D) OIL FIRING PIN ASSEMBLY		9/5/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.0</u> <u>6.5</u>	9/13/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.5</u> <u>2.5</u>	9/13/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9/13/03	DA
	J) ASSEMBLE STOCK		9-6-03	RTL
	K) ASSEMBLE SWIVEL STUDS		9-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-03	RLW
	M) IRON SIGHT ALIGNMENT		9-10-03	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-03	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	9-11-03	TRLW
	MALFUNCTION	CORRECTION	9-11-03	TRLW
	MALFUNCTION	CORRECTION	9-11-03	TRLW
	MALFUNCTION	CORRECTION	9-11-03	TRLW
	MALFUNCTION	CORRECTION	9-11-03	TRLW
645	INSPECT FOR LIVE AMMO		9-11-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		9-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.23</u> <u>2.17</u> <u>2.17</u> <u>2.23</u>	9/13/03	DA
	C) FUNCTION		9-22-03	RTL
660	PACK		9-23-03	DA

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9-4-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.45	2.64		2.65	
PULL #2	2.48	2.33		2.62	
PULL #3	2.42	2.44		2.74	
PULL #4	2.37	2.40		2.81	
PULL #5	2.41	2.46		2.83	
TOTAL	12.13	12.27		13.65	
AVERAGE	2.42	2.45		2.73	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.47		
PULL #2	3.11	3.36		
PULL #3	3.18	3.20		
PULL #4	3.25	3.04		
PULL #5	3.05	3.23		
TOTAL	15.69	16.30		
AVERAGE	3.13	3.26		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.45		4.33
PULL #2	4.20	4.48		4.39
PULL #3	4.23	4.37		4.18
PULL #4	4.21	4.41		4.45
PULL #5	4.20	4.31		4.44
TOTAL	21.05	22.02		21.79
AVERAGE	4.21	4.40		4.35

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288187.__0
FILE DATE AND TIME: 09/11/2003 07:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .6995

SERIAL NUMBER: G6288187. __0

TARGET NUMBER: 1

FILE DATE: 09/11/2003

FILE TIME: 07:05

POINT#	X	Y
1:	0.975	-0.493
2:	0.077	-0.297
3:	-0.083	-0.401
4:	-0.215	0.235
5:	-0.293	1.563

X CENTROID: 0.092

Y CENTROID: 0.121

POA TO CENTROID: 0.152

HORZ SPREAD: 1.268

VERT SPREAD: 2.056

GROUP SPREAD: 2.416

MIN RADIUS: 0.328

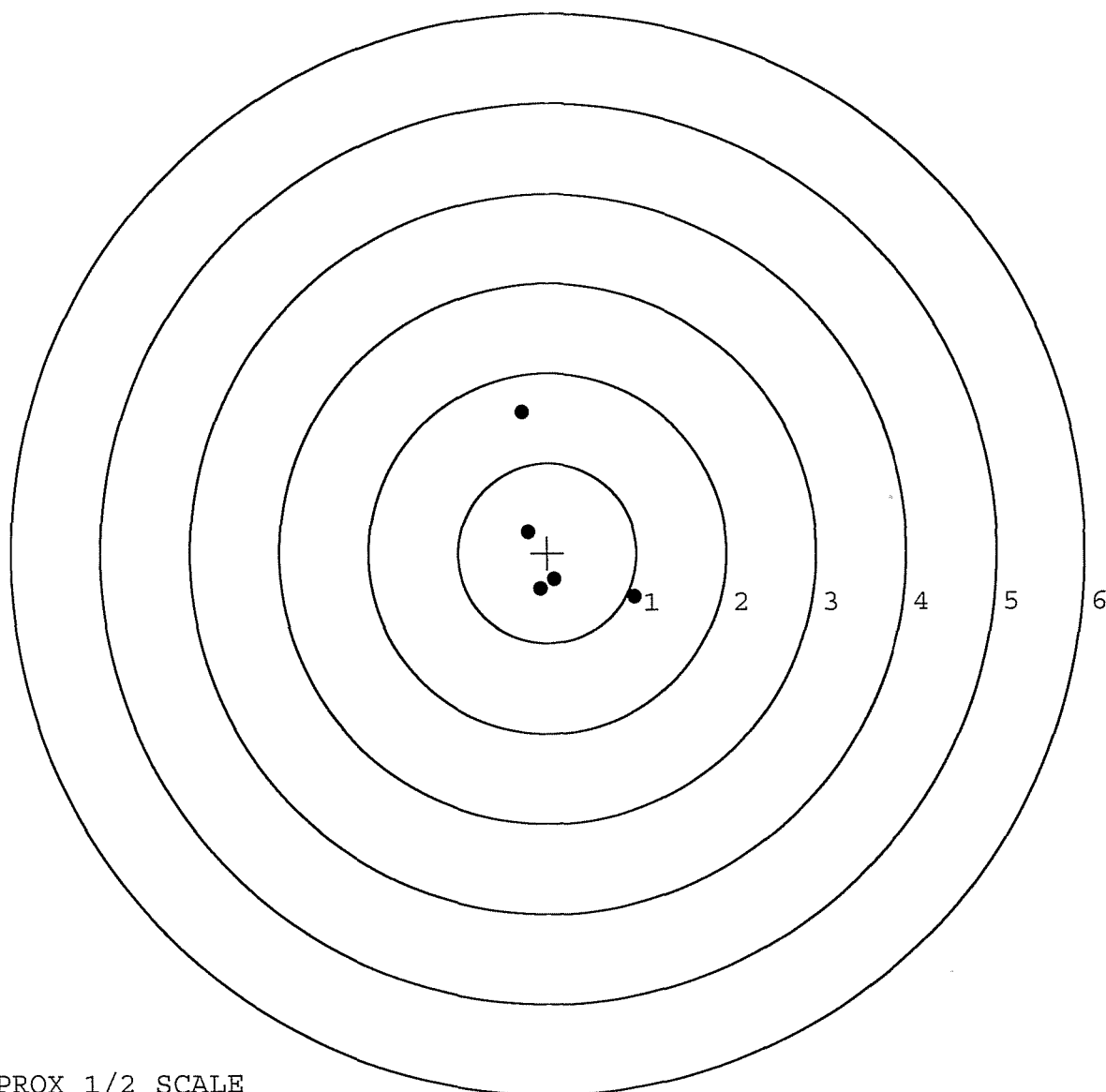
MAX RADIUS: 1.492

MEAN RADIUS: 0.773

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288187. __0

TARGET NUMBER: 2

FILE DATE: 09/11/2003

FILE TIME: 07:05

POINT#	X	Y
1:	0.695	-0.504
2:	0.017	-0.379
3:	0.034	-0.038
4:	-0.708	-0.419
5:	0.078	1.103

X CENTROID: 0.023

Y CENTROID: -0.047

POA TO CENTROID: 0.053

HORZ SPREAD: 1.403

VERT SPREAD: 1.607

GROUP SPREAD: 1.721

MIN RADIUS: 0.014

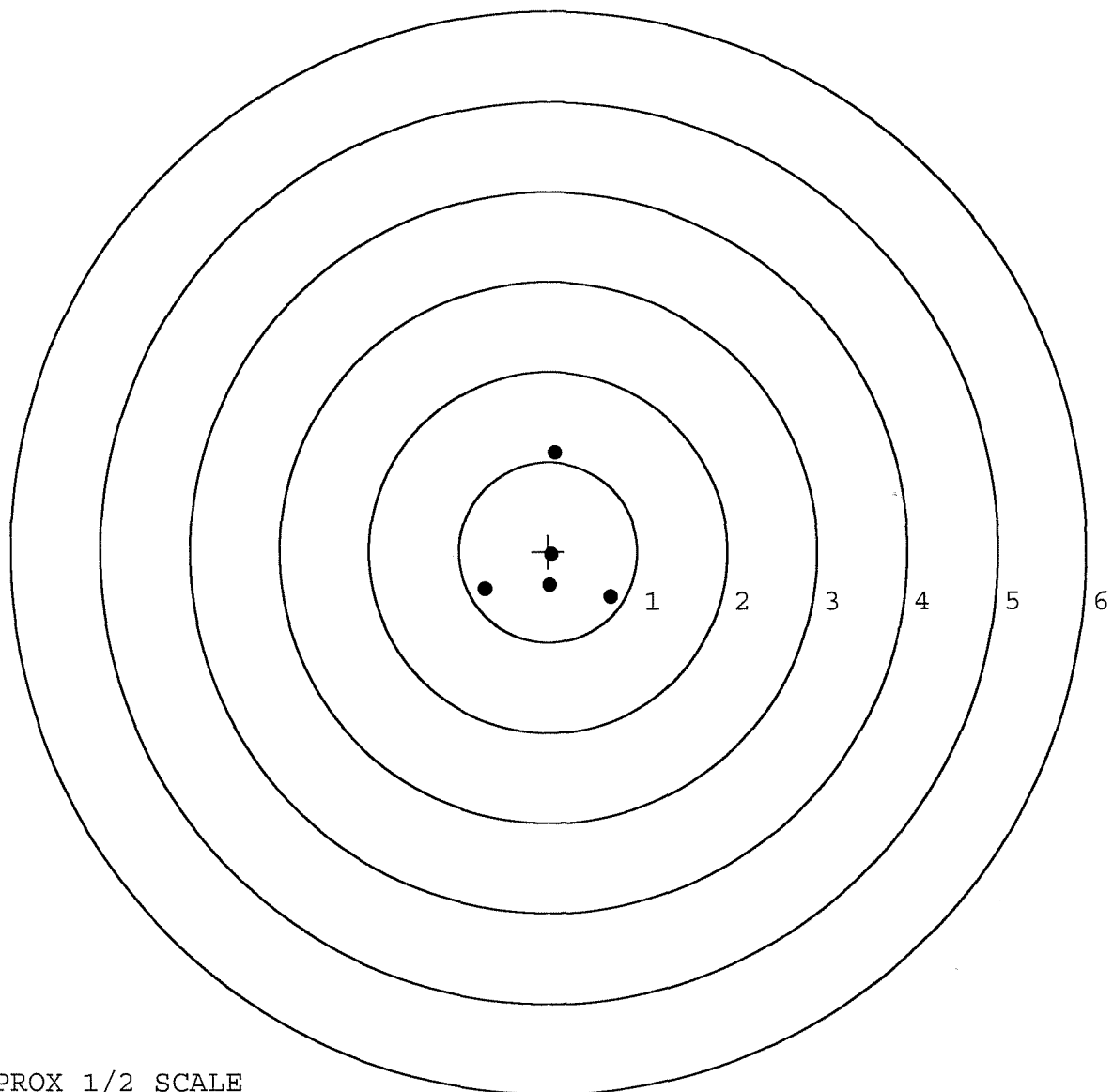
MAX RADIUS: 1.152

MEAN RADIUS: 0.626

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE