

G 6288/94

VERY IMP  
Instruction  
enclosed  
safe use  
firearm

**Remington®**

**M/24 .300 WIN MAG (RIFLE ONLY)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL .300 WIN MAG

SERIAL  
**G628**

ORDER NO.  
**257**

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5736 G6288194

**20L**

**ORDER 25736**

M/24 .300 WIN MAG (RIFLE ONLY)

**UPC**



0 47700 25736 5

**ORDER 25736**

M/24 .300 WIN MAG (RIFLE ONLY)

**UPC**



0 47700 25736 5

SERIAL NO.

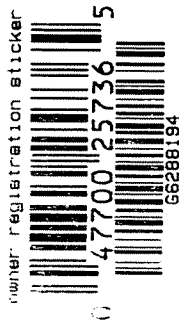
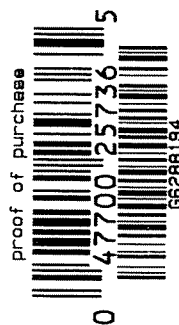


G6288194

**M/24 .300 WIN MAG (RIFLE ONLY)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL .300 WIN MAG**

- INSTRUCTION BOOK 3518

46 FORM 200348



ORDER NO. **25736**

BARREL LENGTH **24"**

CAPACITY **5**

**G6288194**



300 WIN

GUN SERIAL # 06288194

| OP #      | OPERATION NAME                                                 | READINGS             | DATE    | INITIAL |
|-----------|----------------------------------------------------------------|----------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                      | 1/16/03 | RW      |
| 600       | PROOF                                                          |                      | 1/16/03 | RW      |
| 607       | CHECK HEADSPACE                                                | MAGNA-FLUX INSPECTED | 1/16/03 | RW      |
| 610       | DIS-ASSEMBLE GUN                                               | JAN 17 2003          | 1/16/03 | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | OPERATOR <u>JR</u>   |         |         |
| 615       | ROLLMARK CALIBER                                               |                      | 1/16/03 | RW      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                      | 1-20-03 | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                      | 2-12    | TA      |
|           | (BOLT)                                                         |                      | 2-12    | TA      |
| 625       | FINAL ASSEMBLY                                                 |                      |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                      | 2-14-03 | DN      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                      | 2-14-03 | DN      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                      | 2-14-03 | DP      |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                      | 2-14-03 | DP      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS  |         |         |

| STATION |    | OPERATION NAME                                                        | READINGS                                                    | DATE    | INITIAL |
|---------|----|-----------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625     | F) | SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>8</u> <u>8</u> <u>7.5</u>                                | 2-19-03 | RLW     |
| CONT.   |    |                                                                       |                                                             |         |         |
|         | G) | SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.5</u> <u>2.5</u> <u>2</u>                              | 2-19-03 | RLW     |
|         | H) | TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|         | I) | FIRING PIN INDENT <span>.020 MIN</span>                               | <u>      </u> <u>      </u> <u>      </u>                   |         |         |
|         | J) | ASSEMBLE STOCK                                                        |                                                             | 2/18/03 | RTL     |
|         | K) | ASSEMBLE SWIVEL<br>STUDS                                              |                                                             |         |         |
|         | L) | ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|         | M) | IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|         | N) | DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640     |    | GALLERY TEST AND<br>TARGET                                            | PASS FAIL                                                   | 2-18-03 | TRW     |
|         |    | MALFUNCTION                                                           | CORRECTION                                                  | 2-18-03 | TRW     |
|         |    | MALFUNCTION                                                           | CORRECTION                                                  | 2-18-03 | TRW     |
|         |    | MALFUNCTION                                                           | CORRECTION                                                  | 2-18-03 | TRW     |
|         |    | MALFUNCTION                                                           | CORRECTION                                                  | 2-18-03 | TRW     |
| 645     |    | INSPECT FOR LIVE AMMO                                                 |                                                             | 2-18-03 | TRW     |
| 655     |    | FINAL INSPECTION                                                      |                                                             |         |         |
|         | A) | HEADSPACE                                                             |                                                             | 2-19-03 | RLW     |
|         | B) | TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.41</u> <u>2.21</u> <u>2.68</u> <u>2.56</u> <u>2.25</u> | 2-19-03 | RLW     |
|         | C) | FUNCTION                                                              |                                                             | 2-19-03 | RLW     |
| 660     |    | PACK                                                                  |                                                             | 2/24/03 | RAA     |

2.50# ± .50#  
 3.00# ± .75#  
 4.00# ± 1.00#

DATE 2-13-03

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                              |
|---------|------------------|--------------------------|--------------------------------|-----------------------------------------------------------------------|
| PULL #1 | 2.48             | 2.57                     | 2.17                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2 |
| PULL #2 | 2.57             | 2.55                     | 2.13                           |                                                                       |
| PULL #3 | 2.53             | 2.43                     | 2.20                           |                                                                       |
| PULL #4 | 2.54             | 2.55                     | 2.19                           |                                                                       |
| PULL #5 | 2.51             | 2.39                     | 2.17                           |                                                                       |
| TOTAL   | 12.63            | 12.49                    | 10.86                          |                                                                       |
| AVG.    | 2.52             | 2.49                     | 2.17                           |                                                                       |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.20             | 3.10                     |  |          |
| PULL #2 | 3.15             | 3.01                     |  |          |
| PULL #3 | 3.23             | 3.06                     |  |          |
| PULL #4 | 3.26             | 3.03                     |  |          |
| PULL #5 | 3.21             | 3.02                     |  |          |
| TOTAL   | 16.05            | 15.22                    |  |          |
| AVG.    | 3.21             | 3.04                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCUR. |
|---------|------------------|--------------------------|--------------------------------|------------------------------------|
| PULL #1 | 4.37             | 4.30                     |                                | 4.23                               |
| PULL #2 | 4.29             | 4.13                     |                                | 4.21                               |
| PULL #3 | 4.36             | 4.03                     |                                | 4.26                               |
| PULL #4 | 4.28             | 4.13                     |                                | 4.22                               |
| PULL #5 | 4.36             | 4.02                     |                                | 4.16                               |
| TOTAL   | 21.66            | 20.61                    |                                | 21.08                              |
| AVG.    | 4.33             | 4.12                     |                                | 4.21                               |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288194.\_\_\_0

FILE DATE AND TIME: 02/19/2003 12:39

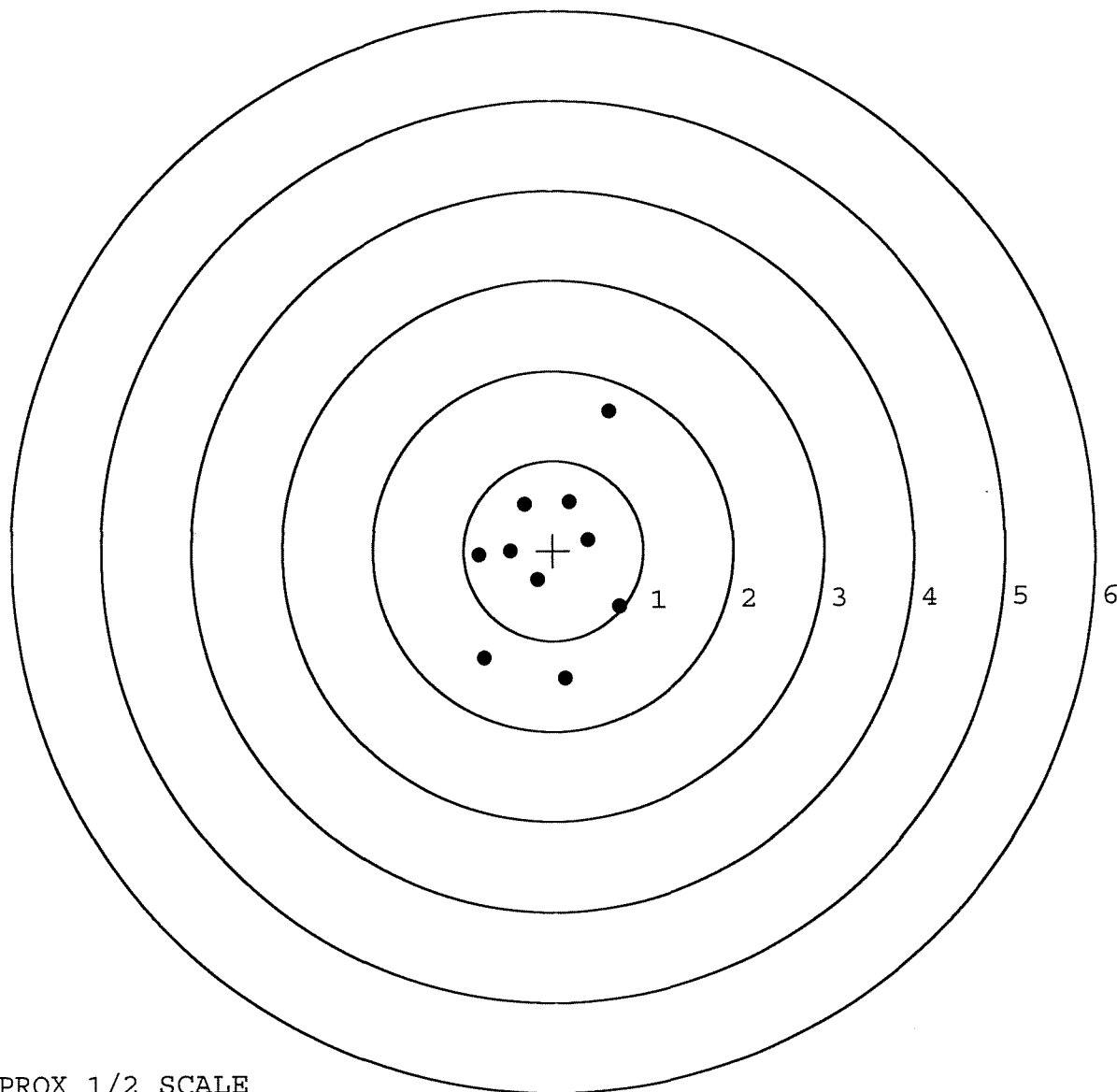
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | -0.136 |
| The Average Y Centroid of the Five Target Set:              | -0.020 |
| The Average Point of Impact of the Five Target Set:         | 0.137  |
| The Average Mean Radius of the Five Target Set:             | 0.883  |
| The Distance from POA to Centroid Target #1:                | 0.103  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.365  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.126  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.025  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.209  |

SERIAL NUMBER: G6288194. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 02/19/2003  
FILE TIME: 12:39

X CENTROID: -0.049  
Y CENTROID: -0.090  
POA TO CENTROID: 0.103  
HORZ SPREAD: 1.568  
VERT SPREAD: 2.958  
GROUP SPREAD: 3.077  
MIN RADIUS: 0.273  
MAX RADIUS: 1.770  
MEAN RADIUS: 0.870  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.132  | -1.417 |
| 2:     | 0.736  | -0.627 |
| 3:     | -0.776 | -1.192 |
| 4:     | -0.177 | -0.331 |
| 5:     | 0.393  | 0.115  |
| 6:     | 0.190  | 0.545  |
| 7:     | -0.309 | 0.519  |
| 8:     | -0.480 | -0.008 |
| 9:     | -0.832 | -0.049 |
| 10:    | 0.637  | 1.541  |

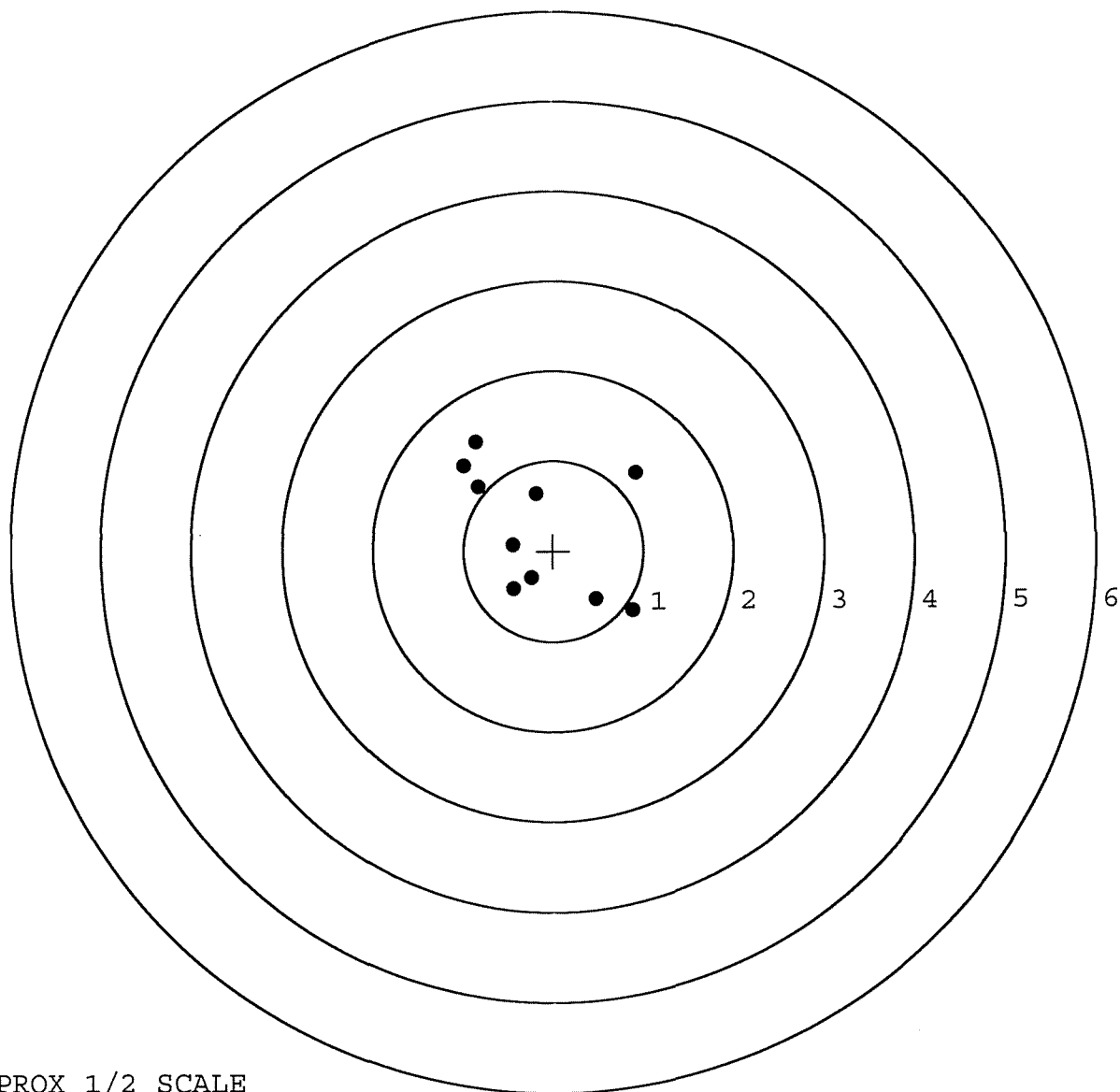


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288194. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 02/19/2003  
FILE TIME: 12:39

X CENTROID: -0.172  
Y CENTROID: 0.253  
POA TO CENTROID: 0.306  
HORZ SPREAD: 1.917  
VERT SPREAD: 1.866  
GROUP SPREAD: 2.555  
MIN RADIUS: 0.329  
MAX RADIUS: 1.395  
MEAN RADIUS: 0.872  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.886  | -0.656 |
| 2:     | 0.477  | -0.533 |
| 3:     | 0.926  | 0.864  |
| 4:     | -0.186 | 0.633  |
| 5:     | -0.859 | 1.210  |
| 6:     | -0.991 | 0.945  |
| 7:     | -0.835 | 0.713  |
| 8:     | -0.447 | 0.073  |
| 9:     | -0.244 | -0.297 |
| 10:    | -0.444 | -0.420 |

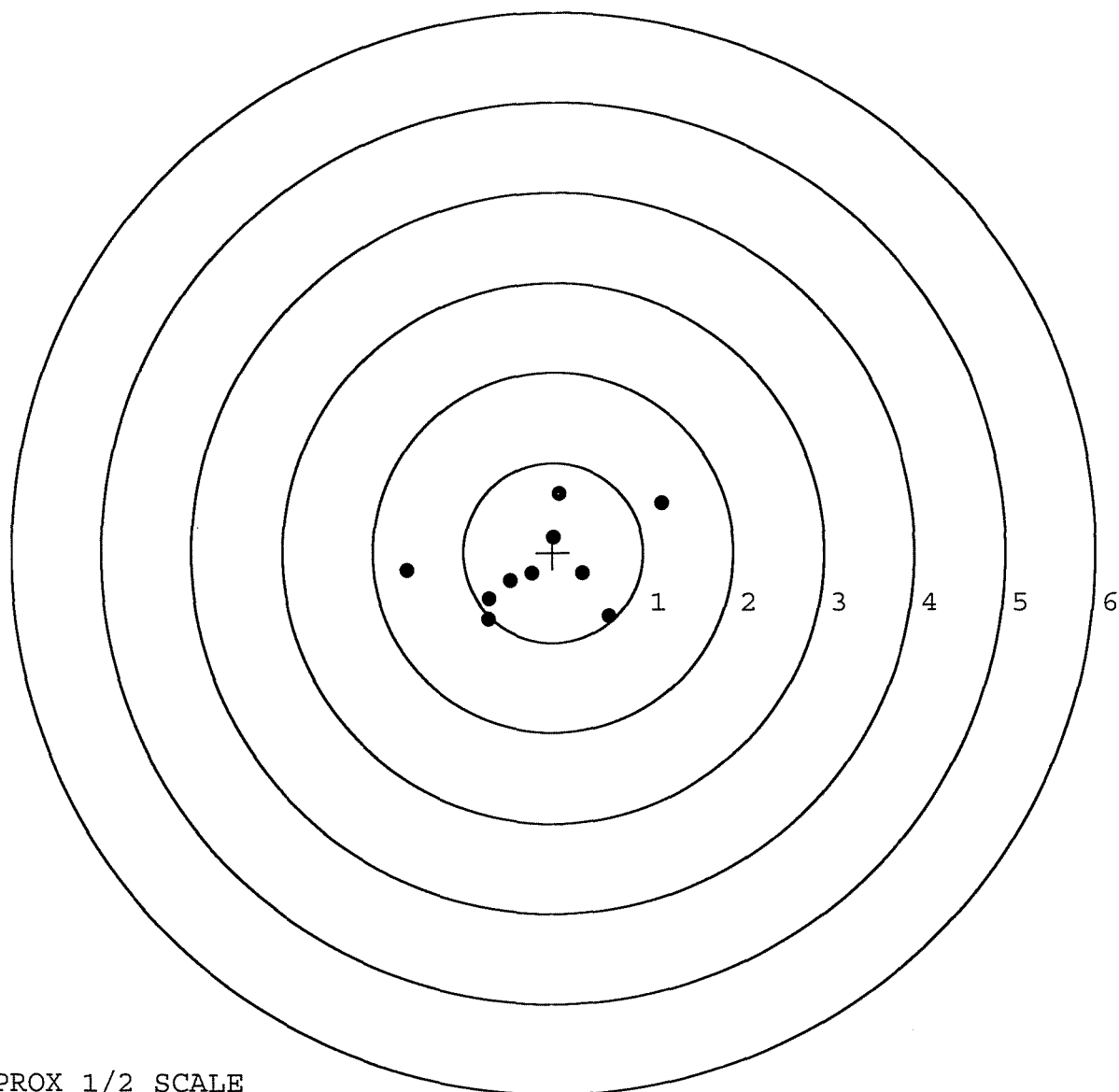


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288194. \_\_ 0  
TARGET NUMBER: 3  
FILE DATE: 02/19/2003  
FILE TIME: 12:39

X CENTROID: -0.153  
Y CENTROID: -0.161  
POA TO CENTROID: 0.222  
HORZ SPREAD: 2.830  
VERT SPREAD: 1.412  
GROUP SPREAD: 2.932  
MIN RADIUS: 0.116  
MAX RADIUS: 1.533  
MEAN RADIUS: 0.764  
# IN 1 IN DIAMETER: 4  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.630  | -0.710 |
| 2:     | 1.205  | 0.552  |
| 3:     | 0.072  | 0.659  |
| 4:     | 0.010  | 0.171  |
| 5:     | 0.332  | -0.237 |
| 6:     | -0.239 | -0.239 |
| 7:     | -0.474 | -0.320 |
| 8:     | -0.720 | -0.521 |
| 9:     | -0.717 | -0.753 |
| 10:    | -1.625 | -0.213 |

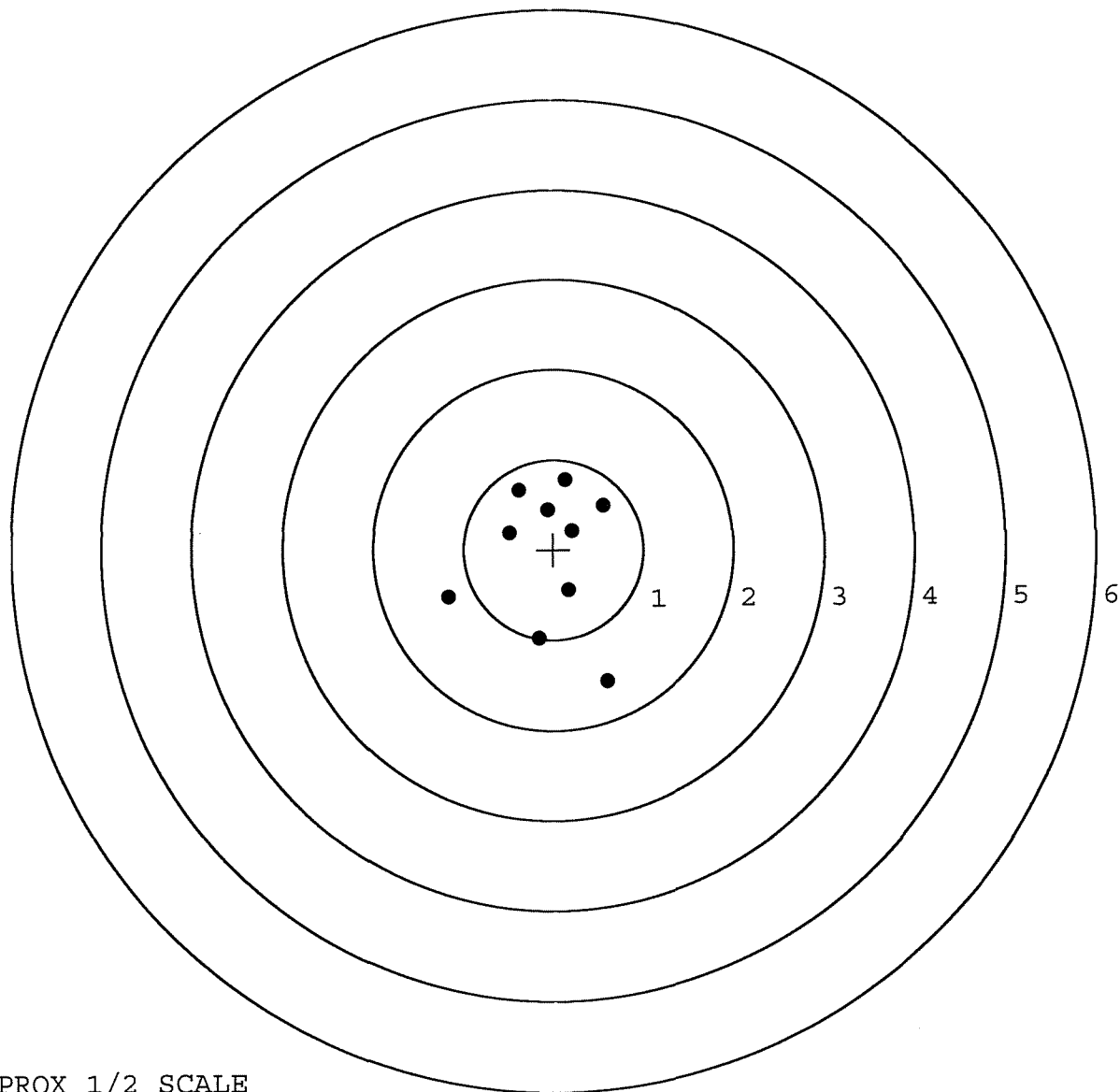


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288194. \_\_0  
TARGET NUMBER: 4  
FILE DATE: 02/19/2003  
FILE TIME: 12:39

X CENTROID: -0.057  
Y CENTROID: -0.067  
POA TO CENTROID: 0.088  
HORZ SPREAD: 1.764  
VERT SPREAD: 2.238  
GROUP SPREAD: 2.337  
MIN RADIUS: 0.390  
MAX RADIUS: 1.538  
MEAN RADIUS: 0.802  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.594  | -1.460 |
| 2:     | -0.163 | -0.992 |
| 3:     | 0.169  | -0.460 |
| 4:     | -1.170 | -0.527 |
| 5:     | 0.561  | 0.487  |
| 6:     | 0.218  | 0.209  |
| 7:     | 0.145  | 0.778  |
| 8:     | -0.059 | 0.440  |
| 9:     | -0.380 | 0.664  |
| 10:    | -0.488 | 0.193  |

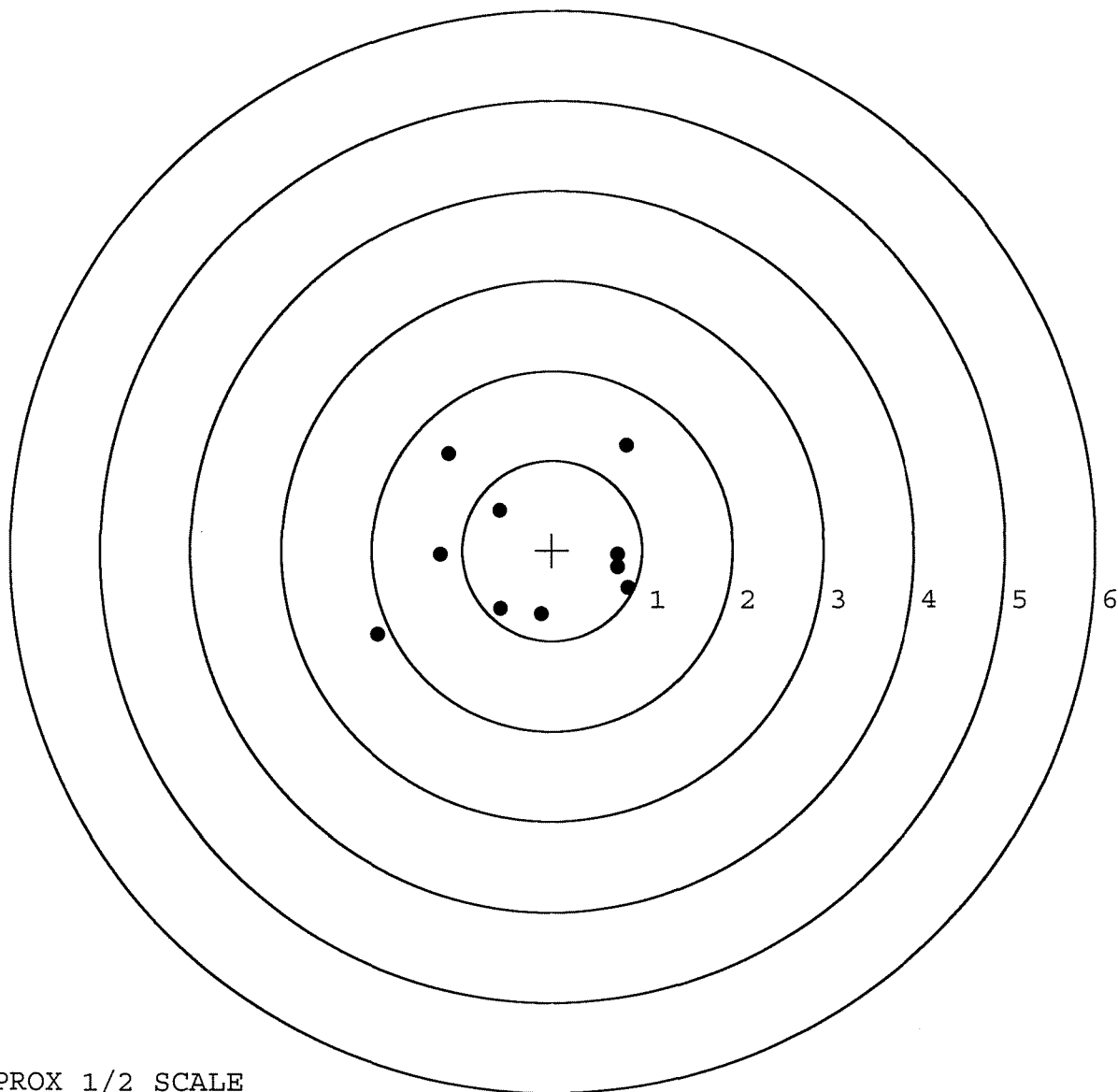


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288194. 0  
TARGET NUMBER: 5  
FILE DATE: 02/19/2003  
FILE TIME: 12:39

X CENTROID: -0.250  
Y CENTROID: -0.035  
POA TO CENTROID: 0.252  
HORZ SPREAD: 2.779  
VERT SPREAD: 2.093  
GROUP SPREAD: 3.462  
MIN RADIUS: 0.586  
MAX RADIUS: 1.909  
MEAN RADIUS: 1.106  
# IN 1 IN DIAMETER: 0  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.843  | -0.426 |
| 2:     | 0.733  | -0.198 |
| 3:     | 0.729  | -0.057 |
| 4:     | 0.822  | 1.163  |
| 5:     | -0.593 | 0.441  |
| 6:     | -0.121 | -0.712 |
| 7:     | -0.575 | -0.652 |
| 8:     | -1.246 | -0.050 |
| 9:     | -1.936 | -0.930 |
| 10:    | -1.155 | 1.076  |



TARGET APPROX 1/2 SCALE