

G6288197

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288197**
Order No. **25716**

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Trade Registered Mark DeLusee.

02EX

5716 66288197

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.

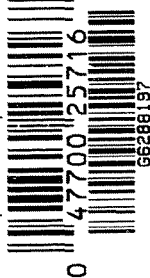


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



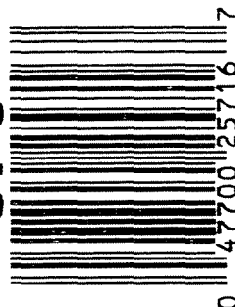
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288197

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288197

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	AC
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-9-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-9-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-9-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-9-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-22-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	9-13-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-13-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	9-13-03	DA
	J) ASSEMBLE STOCK		9-9-03	RLW
	K) ASSEMBLE SWIVEL STUDS		9-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-11-03	RLW
	M) IRON SIGHT ALIGNMENT		9-11-03	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-11-03	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
	MALFUNCTION	CORRECTION	9-12-03	TRW
645	INSPECT FOR LIVE AMMO		9-12-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.85</u> <u>2.72</u> <u>2.74</u> <u>2.66</u>	9-13-03	DA
	C) FUNCTION		9-22-03	RTL
660	PACK		9/23/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-8-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.64	2.42		2.33	
PULL #2	2.58	2.48		2.32	
PULL #3	2.52	2.31		2.31	
PULL #4	2.14	2.30		2.29	
PULL #5	2.34	2.37		2.20	
TOTAL	12.22	11.88		11.45	
AVERAGE	2.44	2.37		2.29	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.24		
PULL #2	3.31	3.28		
PULL #3	3.27	3.38		
PULL #4	3.38	3.29		
PULL #5	3.28	3.28		
TOTAL	16.54	16.47		
AVERAGE	3.30	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.40	4.30		4.41
PULL #2	4.09	4.15		4.19
PULL #3	4.10	4.08		4.26
PULL #4	4.33	4.11		4.22
PULL #5	4.13	4.10		4.25
TOTAL	21.05	20.74		21.33
AVERAGE	4.21	4.14		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288197.___0

FILE DATE AND TIME: 09/12/2003 07:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

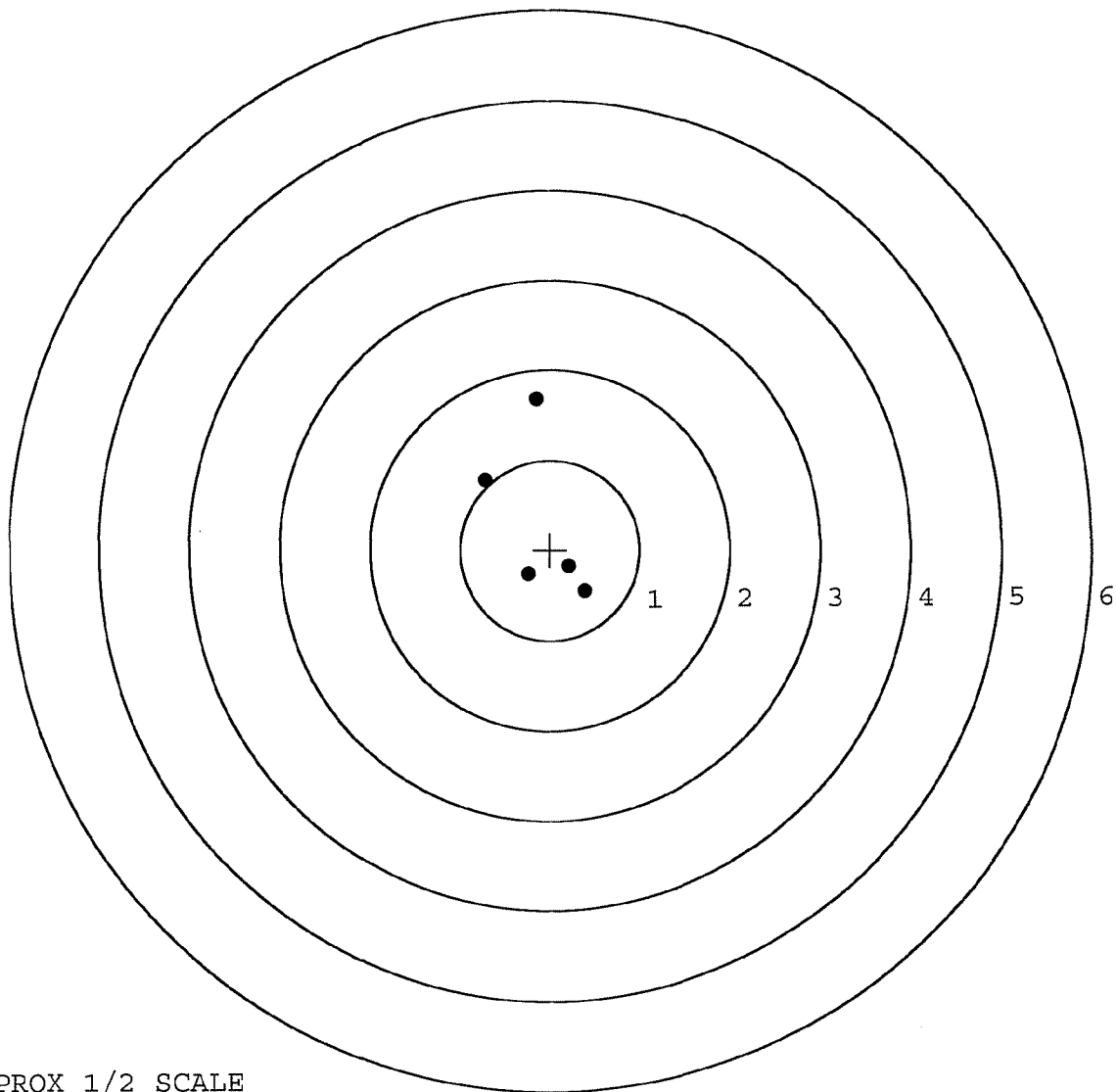
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .779

SERIAL NUMBER: G6288197. __0
TARGET NUMBER: 1
FILE DATE: 09/12/2003
FILE TIME: 07:06

POINT#	X	Y
1:	-0.141	1.675
2:	-0.722	0.782
3:	-0.242	-0.268
4:	0.211	-0.185
5:	0.387	-0.456

X CENTROID: -0.101
Y CENTROID: 0.310
POA TO CENTROID: 0.326
HORZ SPREAD: 1.109
VERT SPREAD: 2.131
GROUP SPREAD: 2.195
MIN RADIUS: 0.585
MAX RADIUS: 1.366
MEAN RADIUS: 0.847
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

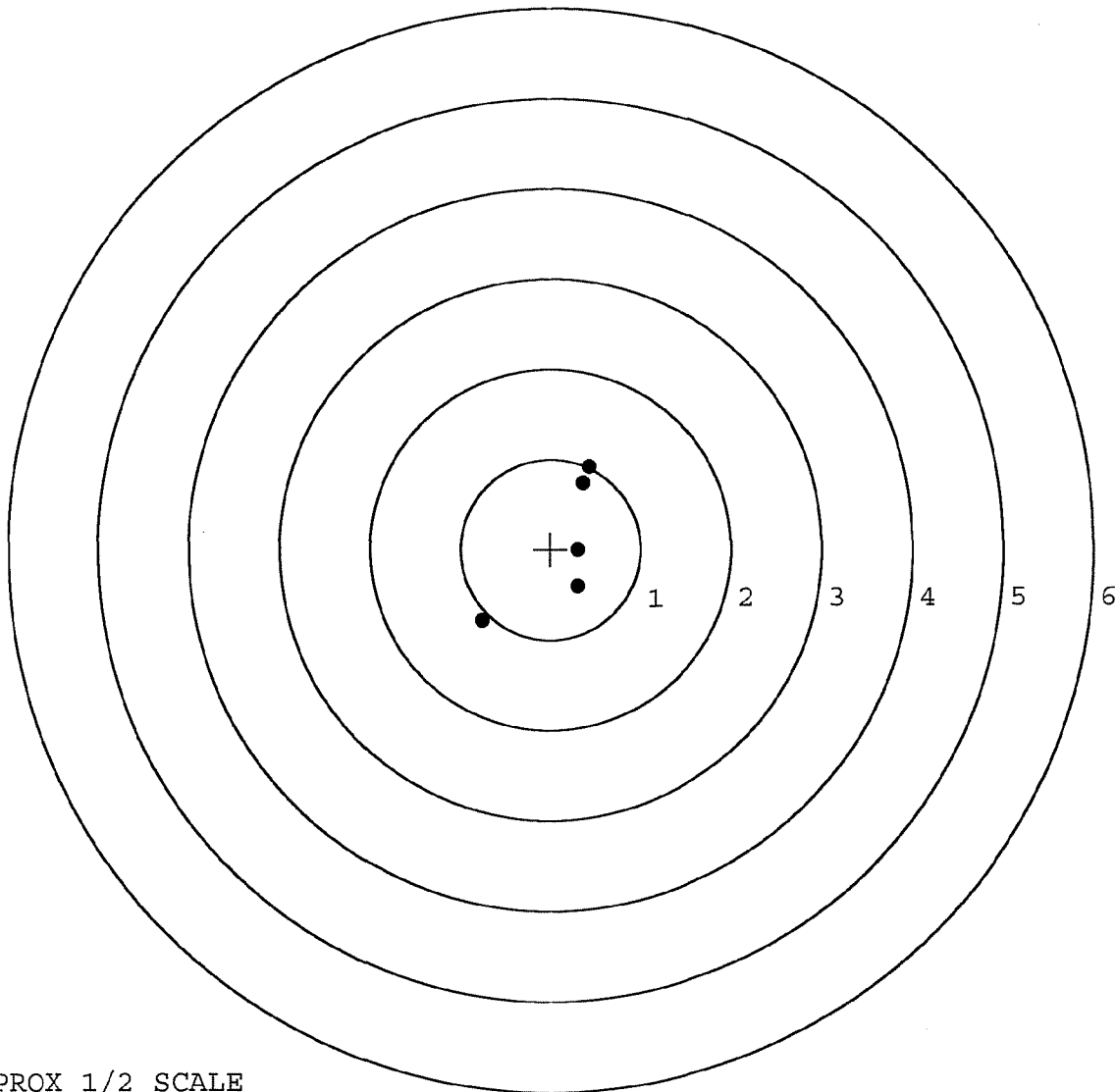


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288197. __0
TARGET NUMBER: 2
FILE DATE: 09/12/2003
FILE TIME: 07:06

POINT#	X	Y
1:	0.302	-0.415
2:	0.302	-0.007
3:	0.429	0.919
4:	-0.762	-0.789
5:	0.371	0.735

X CENTROID: 0.128
Y CENTROID: 0.089
POA TO CENTROID: 0.156
HORZ SPREAD: 1.191
VERT SPREAD: 1.708
GROUP SPREAD: 2.082
MIN RADIUS: 0.198
MAX RADIUS: 1.250
MEAN RADIUS: 0.711
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE