

G-628 8198

VERY IMPORTANT: Instruction Book precedes to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288198**
Order No. **25716**

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

20AX

5716 66288198

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



ORDER 25716
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UPC



SERIAL NO.



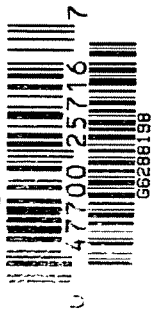
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



48 FDSV

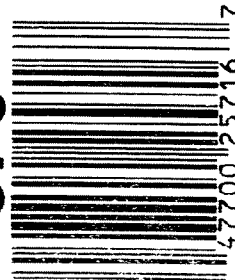
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288198

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 8198

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN	JAN 16 2003	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/16/03	RB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-2-7	TA
	(BOLT)		2-2-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-13-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-19-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	3-19-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	3-19-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	3-19-03	DA
	J) ASSEMBLE STOCK		3-13-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-19-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-19-03	RTL
	M) IRON SIGHT ALIGNMENT		3-19-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-19-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
645	INSPECT FOR LIVE AMMO		3-14-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-19-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.59</u> <u>2.53</u> <u>2.59</u> <u>2.60</u>	3-19-03	DA
	C) FUNCTION		3-19-03	RTL
660	PACK		3-19-03	DA

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

TESTER

1-16-03
TRC

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.43		2.37	MIN. SETTING,
PULL #2	2.55	2.36		2.33	NO AVG. OF 5
PULL #3	2.53	2.30		2.35	READINGS ACCEPT
PULL #4	2.55	2.33		2.39	ABLE LESS THAN
PULL #5	2.58	2.23		2.24	
TOTAL	12.72	11.65		11.68	
AVG.	2.54	2.33		2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.24		
PULL #2	3.03	3.27		
PULL #3	3.11	3.28		
PULL #4	3.17	3.30		
PULL #5	3.22	3.27		
TOTAL	15.88	16.36		
AVG.	3.17	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.28	4.34		4.04
PULL #2	4.29	4.32		4.07
PULL #3	4.33	4.40		4.17
PULL #4	4.31	4.43		4.15
PULL #5	4.25	4.40		4.11
TOTAL	21.46	21.89		20.54
AVG.	4.29	4.37		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288198.__0
FILE DATE AND TIME: 03/15/2003 11:15

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

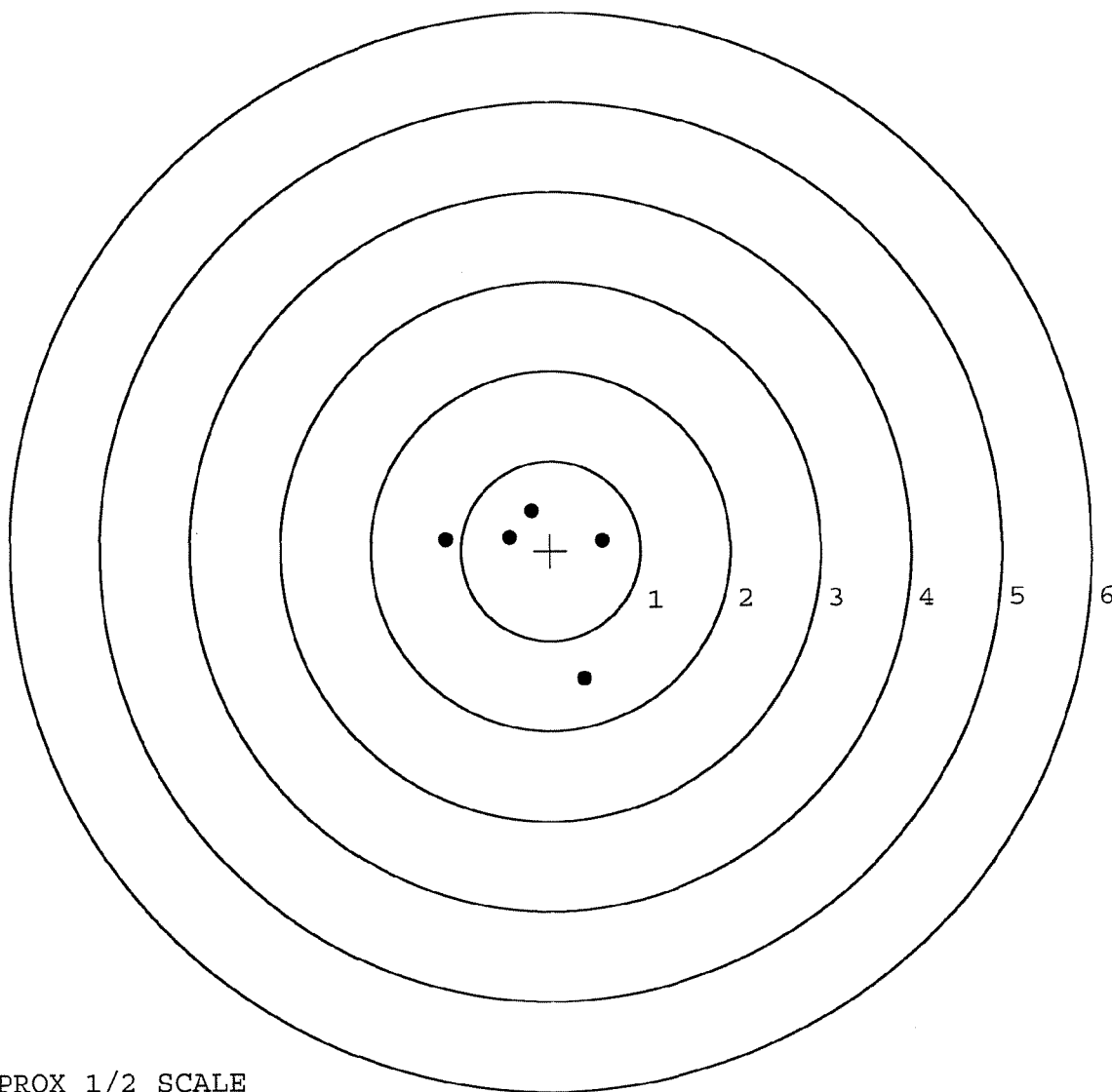
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 856

SERIAL NUMBER: G6288198. __0
TARGET NUMBER: 1
FILE DATE: 03/15/2003
FILE TIME: 11:15

POINT#	X	Y
1:	0.593	0.113
2:	-0.204	0.440
3:	-0.449	0.152
4:	-1.164	0.133
5:	0.378	-1.429

X CENTROID: -0.169
Y CENTROID: -0.118
POA TO CENTROID: 0.206
HORZ SPREAD: 1.757
VERT SPREAD: 1.869
GROUP SPREAD: 2.195
MIN RADIUS: 0.389
MAX RADIUS: 1.420
MEAN RADIUS: 0.838
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

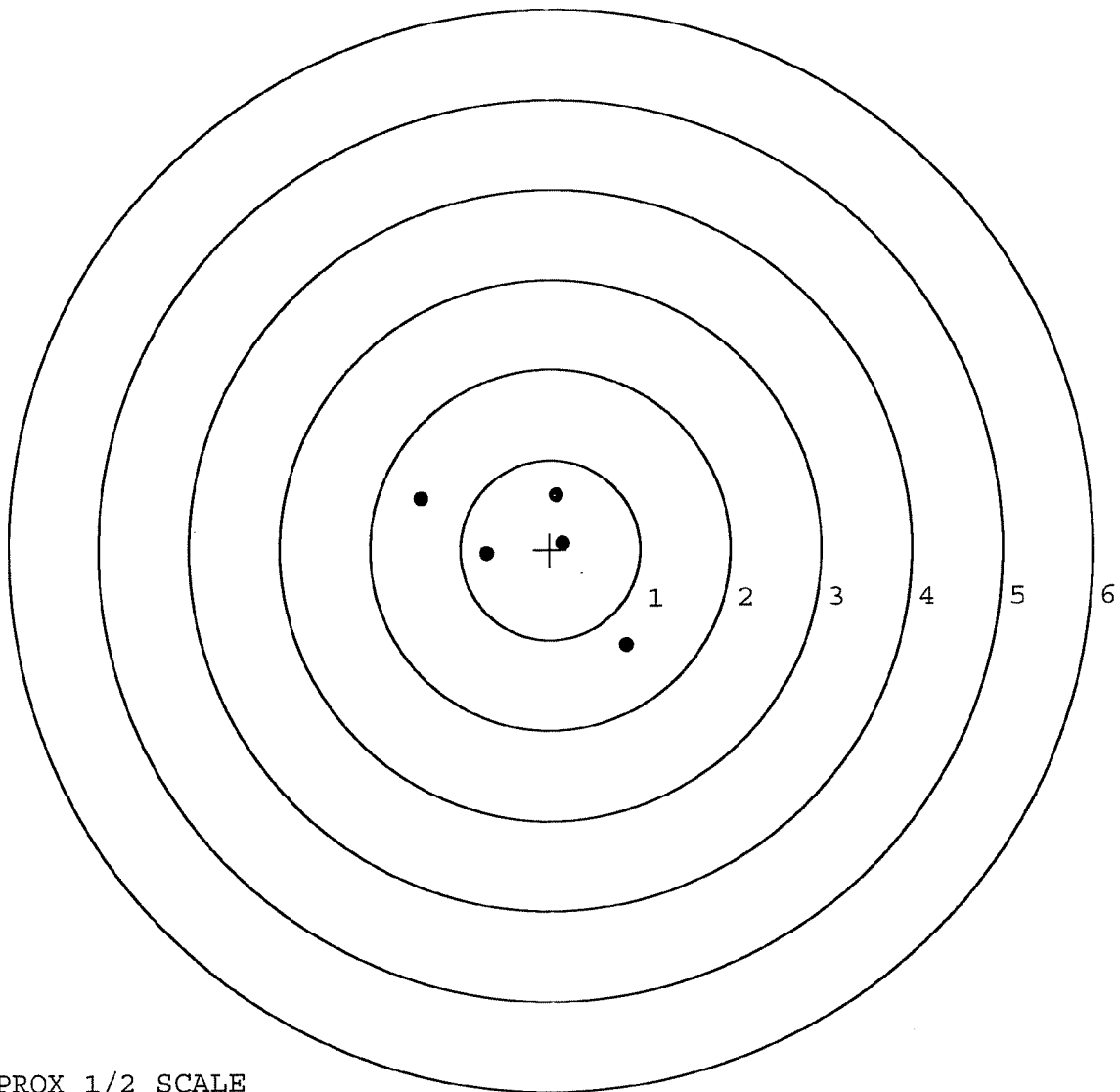


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288198. __0
TARGET NUMBER: 2
FILE DATE: 03/15/2003
FILE TIME: 11:15

POINT#	X	Y
1:	0.841	-1.069
2:	0.145	0.072
3:	0.077	0.613
4:	-0.710	-0.046
5:	-1.430	0.574

X CENTROID: -0.215
Y CENTROID: 0.029
POA TO CENTROID: 0.217
HORZ SPREAD: 2.271
VERT SPREAD: 1.682
GROUP SPREAD: 2.803
MIN RADIUS: 0.363
MAX RADIUS: 1.524
MEAN RADIUS: 0.874
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE