

G-6288-200

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Inv. Off. Marca Registrada Marque Deposee.

SERIAL NO. **66288200**
 ORDER NO. **25716**

22CX

46

5716 66288200

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



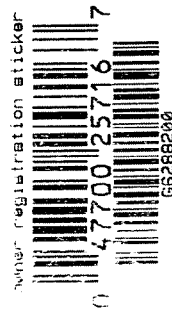
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

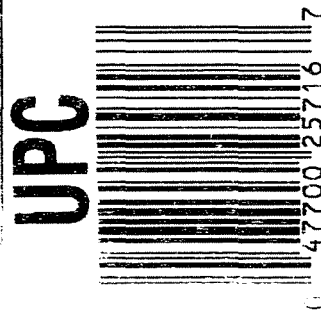
- INSTRUCTION BOOK 3518

46 FORM



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288200



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288200

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN	JAN 10 2003	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	<i>A</i>
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	<i>A</i>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	<i>A</i>
	D) OIL FIRING PIN ASSEMBLY		3-17-03	<i>A</i>
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-2-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.25</u> <u>8.0</u>	4-2-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.25</u> <u>2.0</u>	4-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		04-11-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0215</u> <u>.022</u> <u>.023</u>	4-2-03	TRW
	J) ASSEMBLE STOCK		3-17-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-11-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-17-03	RW
	M) IRON SIGHT ALIGNMENT		3-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-17-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
645	INSPECT FOR LIVE AMMO		3-18-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-11-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.54</u> <u>2.36</u> <u>2.43</u> <u>2.52</u>	4-2-03	TRW
	C) FUNCTION		04-11-03	RTL
660	PACK		4/11/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 1-03-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.56		2.60	MIN. SETTING,
PULL #2	2.57	2.59		2.77	NO AVG. OF 5
PULL #3	2.59	2.58		2.58	READINGS ACCEPT
PULL #4	2.44	2.43		2.69	ABLE LESS THAN
PULL #5	2.53	2.46		2.78	
TOTAL	12.71	12.62		13.42	
AVG.	2.54	2.52		2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.18		
PULL #2	3.28	3.02		
PULL #3	3.27	3.31		
PULL #4	3.33	3.40		
PULL #5	3.17	3.38		
TOTAL	16.26	16.29		
AVG.	3.25	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.23	4.41		4.42
PULL #2	4.22	4.38		4.36
PULL #3	4.28	4.35		4.41
PULL #4	4.31	4.31		4.30
PULL #5	4.29	4.32		4.13
TOTAL	21.33	21.77		21.62
AVG.	4.26	4.35		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288200.__0

FILE DATE AND TIME: 03/19/2003 11:33

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

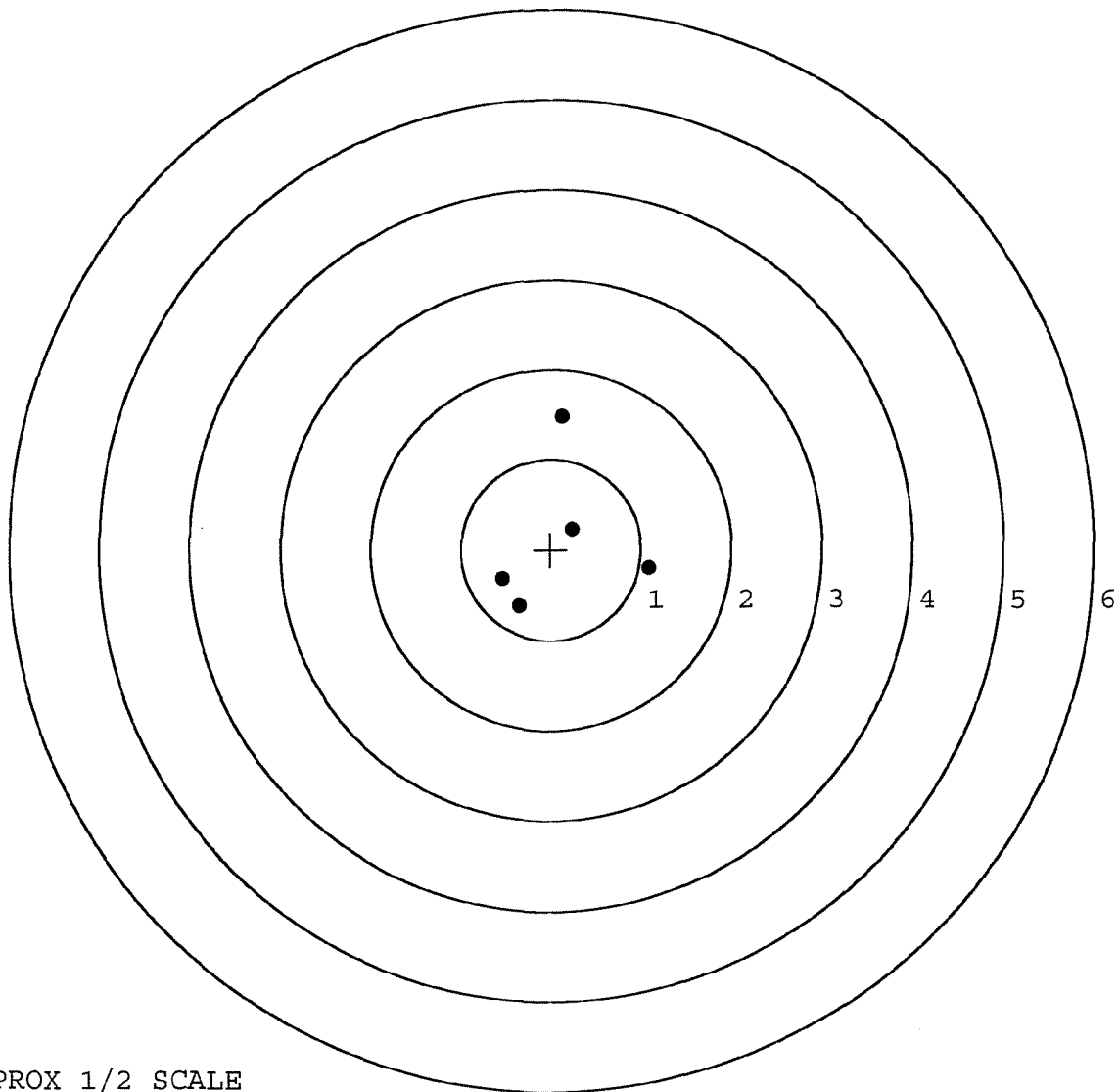
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .838

SERIAL NUMBER: G6288200. 0
TARGET NUMBER: 1
FILE DATE: 03/19/2003
FILE TIME: 11:33

POINT#	X	Y
1:	1.090	-0.210
2:	0.238	0.224
3:	-0.538	-0.324
4:	-0.350	-0.621
5:	0.127	1.474

X CENTROID: 0.113
Y CENTROID: 0.109
POA TO CENTROID: 0.157
HORZ SPREAD: 1.628
VERT SPREAD: 2.095
GROUP SPREAD: 2.149
MIN RADIUS: 0.170
MAX RADIUS: 1.365
MEAN RADIUS: 0.842
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

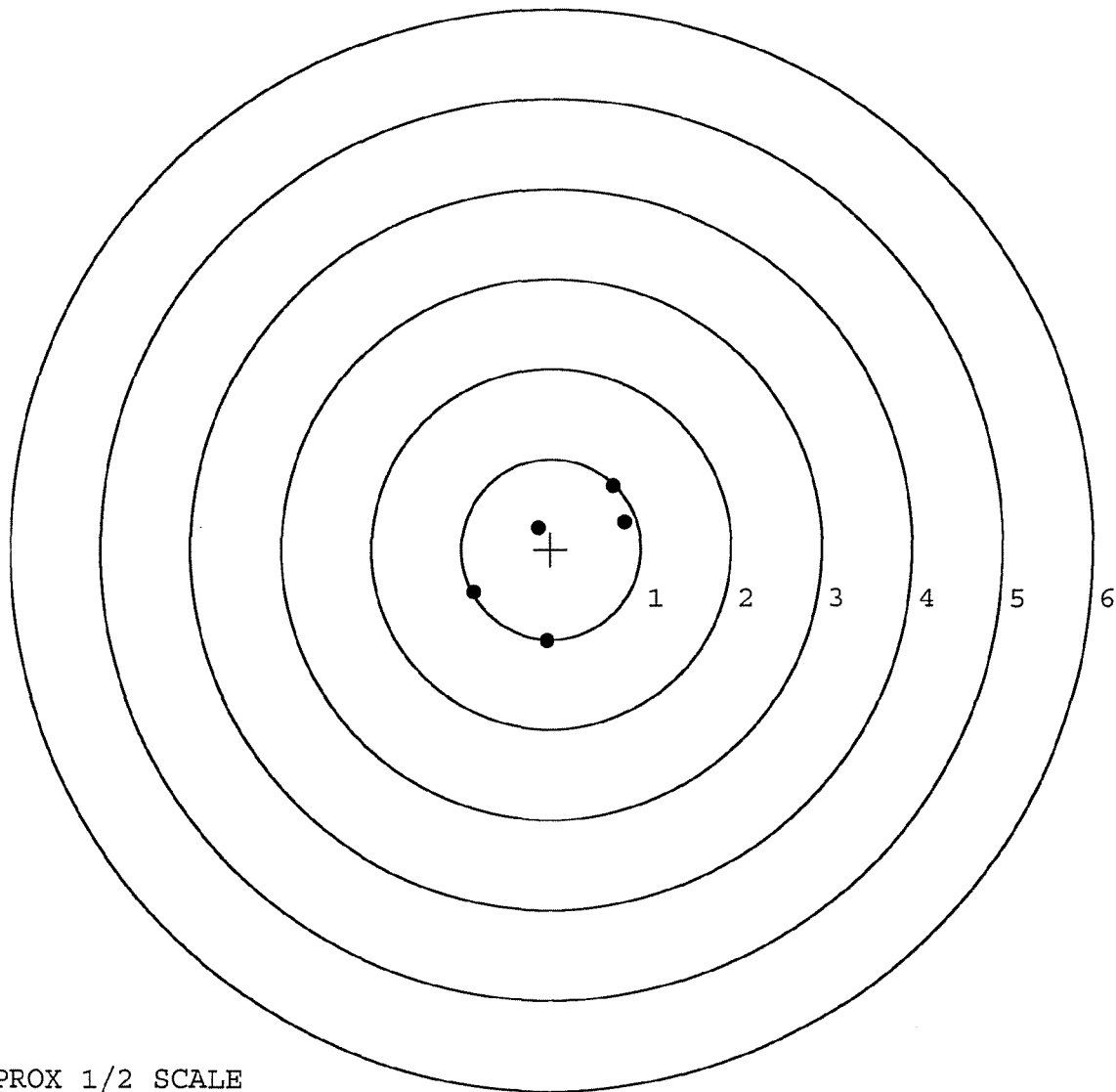


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288200. 0
TARGET NUMBER: 2
FILE DATE: 03/19/2003
FILE TIME: 11:33

POINT#	X	Y
1:	-0.146	0.240
2:	0.819	0.294
3:	0.691	0.696
4:	-0.041	-1.022
5:	-0.864	-0.483

X CENTROID: 0.092
Y CENTROID: -0.055
POA TO CENTROID: 0.107
HORZ SPREAD: 1.683
VERT SPREAD: 1.718
GROUP SPREAD: 1.951
MIN RADIUS: 0.379
MAX RADIUS: 1.047
MEAN RADIUS: 0.834
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE