

G6288201

VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

|                               |                           |
|-------------------------------|---------------------------|
| SERIAL NO.<br><b>G6288201</b> | ORDER NO.<br><b>25716</b> |
|-------------------------------|---------------------------|

DD

17XX

5716 G6288201

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC

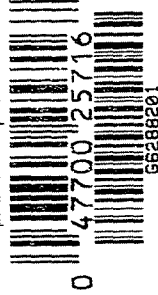


**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

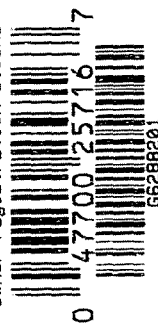
- INSTRUCTION BOOK 3518

**DD FORM**

proof of purchase



owner registration sticker



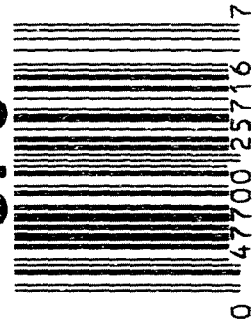
**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6288201**

**UPC**



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288201

| OP #      | OPERATION NAME                                                                                                                         | READINGS                   | DATE     | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------|----------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                            | 11-12-03 | RTL     |
| 600       | PROOF                                                                                                                                  |                            | 11-12-03 | RP      |
| 607       | CHECK HEADSPACE                                                                                                                        |                            | 11-12-03 | RP      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | INSPECTED                  | 11-13-03 | RTL     |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | NOV 14 2003<br>OPERATOR BS |          |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                            | 11-14-03 | LB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                            | 11-13-03 | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                            |          |         |
|           | (BOLT)                                                                                                                                 |                            |          |         |
| 625       | FINAL ASSEMBLY                                                                                                                         |                            |          |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                            | 12/1/03  | DA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                            | 12/1/03  | DA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                            | 12/1/03  | DA      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                            | 12/1/03  | DA      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                            | 12/10/03 | DA      |

| OP #  | OPERATION NAME                                                         | READINGS                                                         | DATE     | INITIAL |
|-------|------------------------------------------------------------------------|------------------------------------------------------------------|----------|---------|
| 625   | F) SAFETY ON FORCE <div>2 LBS MIN<br/>10 LBS MAX</div>                 | <u>9<sup>0</sup></u> <u>8<sup>22</sup></u> <u>8<sup>25</sup></u> | 12-9-03  | RL      |
| CONT. | G) SAFETY OFF FORCE <div>2 LBS MIN</div>                               | <u>3<sup>0</sup></u> <u>3<sup>0</sup></u> <u>3<sup>0</sup></u>   | 12-9-03  | RL      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                              |                                                                  | 12-9-03  | RL      |
|       | I) FIRING PIN INDENT <div>.020 MIN</div>                               | <u>.023</u> <u>.022</u> <u>.023</u>                              | 12-9-03  | RL      |
|       | J) ASSEMBLE STOCK                                                      |                                                                  | 12-1-03  | RL      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                            |                                                                  | 12-10-03 | RL      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                               |                                                                  | 12-1-03  | RL      |
|       | M) IRON SIGHT<br>ALIGNMENT                                             |                                                                  | 12-1-03  | RL      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER  |                                                                  | 12-1-03  | RL      |
| 640   | GALLERY TEST AND<br>TARGET                                             | PASS FAIL                                                        | 12-5-03  | TRW     |
|       | MALFUNCTION                                                            | CORRECTION                                                       | 12-5-03  | TRW     |
|       | MALFUNCTION                                                            | CORRECTION                                                       | 12-5-03  | TRW     |
|       | MALFUNCTION                                                            | CORRECTION                                                       | 12-5-03  | TRW     |
|       | MALFUNCTION                                                            | CORRECTION                                                       | 12-5-03  | TRW     |
| 645   | INSPECT FOR LIVE AMMO                                                  |                                                                  | 12-5-03  | TRW     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                       |                                                                  | 12-10-03 | RL      |
|       | B) TRIGGER PULL <div>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</div> | <u>251</u> <u>2162</u> <u>2160</u> <u>243</u> <u>2167</u>        | 12-9-03  | RL      |
|       | C) FUNCTION                                                            |                                                                  | 12-10-03 | RL      |
| 660   | PACK                                                                   |                                                                  | 12/10/03 | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. \_\_\_\_\_

DATE 11-5-03

TESTER TRW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.63                | 2.65                        |                                   | 2.79  |          |
| PULL #2 | 2.73                | 2.86                        |                                   | 2.73  |          |
| PULL #3 | 2.83                | 2.83                        |                                   | 2.71  |          |
| PULL #4 | 2.80                | 2.80                        |                                   | 2.82  |          |
| PULL #5 | 2.93                | 2.65                        |                                   | 2.63  |          |
| TOTAL   | 13.92               | 13.79                       |                                   | 13.68 |          |
| AVERAGE | 2.78                | 2.75                        |                                   | 2.73  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.44                | 3.37                        |  |          |
| PULL #2 | 3.43                | 3.45                        |  |          |
| PULL #3 | 3.44                | 3.33                        |  |          |
| PULL #4 | 3.49                | 3.42                        |  |          |
| PULL #5 | 3.45                | 3.38                        |  |          |
| TOTAL   | 17.25               | 16.95                       |  |          |
| AVERAGE | 3.45                | 3.39                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.13                | 4.09                        |                                   | 4.36                                    |
| PULL #2 | 4.23                | 4.12                        |                                   | 4.42                                    |
| PULL #3 | 4.32                | 4.11                        |                                   | 4.35                                    |
| PULL #4 | 4.12                | 4.19                        |                                   | 4.44                                    |
| PULL #5 | 4.14                | 4.23                        |                                   | 4.33                                    |
| TOTAL   | 20.94               | 20.74                       |                                   | 21.90                                   |
| AVERAGE | 4.18                | 4.14                        |                                   | 4.38                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288201.\_\_\_0  
FILE DATE AND TIME: 12/05/2003 18:41

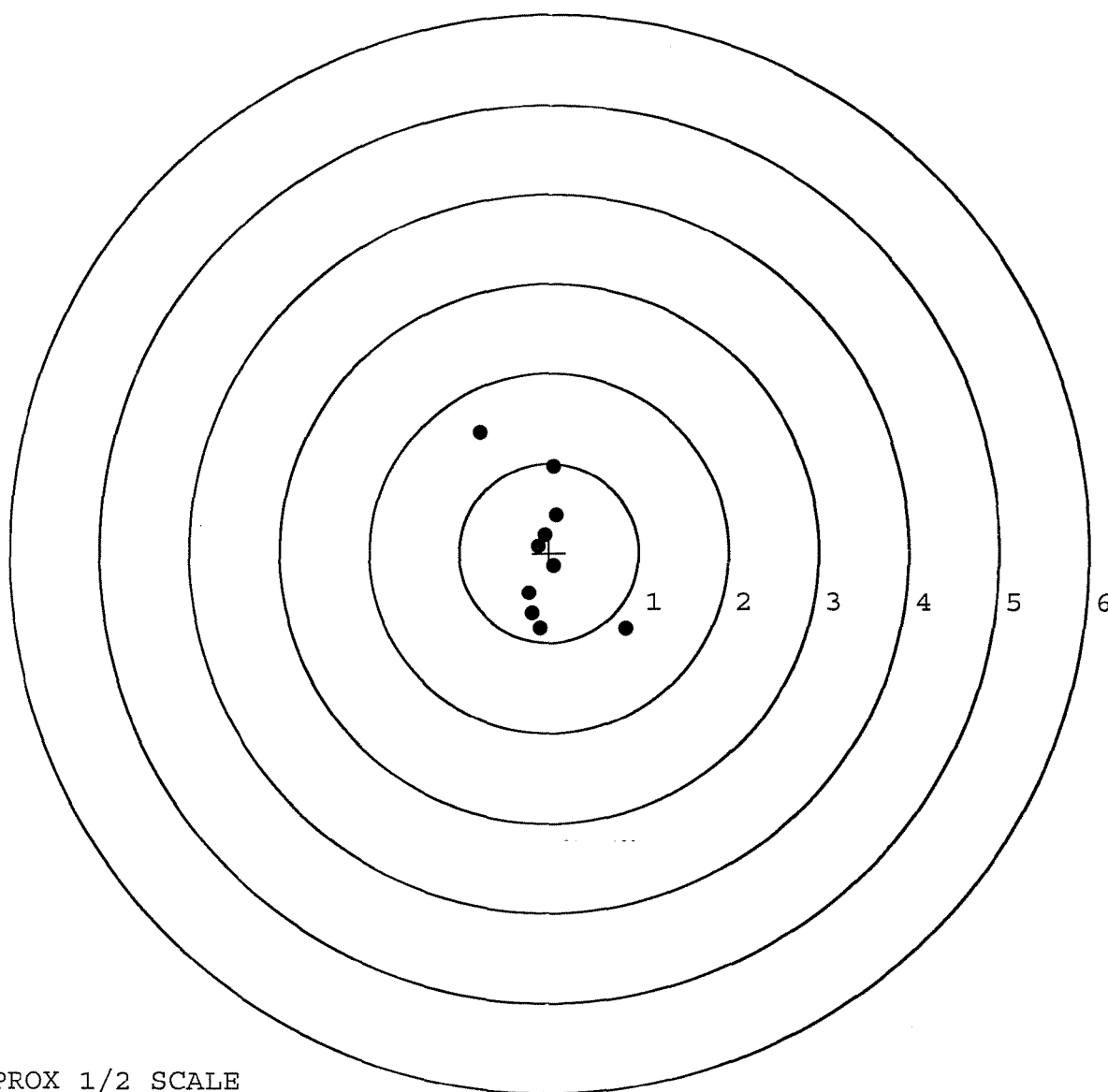
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |       |
|-------------------------------------------------------------|-------|
| The Average X Centroid of the Five Target Set:              | 0.058 |
| The Average Y Centroid of the Five Target Set:              | 0.076 |
| The Average Point of Impact of the Five Target Set:         | 0.096 |
| The Average Mean Radius of the Five Target Set:             | 0.785 |
| The Distance from POA to Centroid Target #1:                | 0.041 |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.308 |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.142 |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.093 |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.186 |

SERIAL NUMBER: G6288201. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 12/05/2003  
FILE TIME: 18:41

X CENTROID: -0.041  
Y CENTROID: 0.003  
POA TO CENTROID: 0.041  
HORZ SPREAD: 1.638  
VERT SPREAD: 2.191  
GROUP SPREAD: 2.736  
MIN RADIUS: 0.111  
MAX RADIUS: 1.528  
MEAN RADIUS: 0.671  
# IN 1 IN DIAMETER: 5  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.864  | -0.848 |
| 2:     | 0.053  | 0.968  |
| 3:     | -0.774 | 1.343  |
| 4:     | 0.080  | 0.422  |
| 5:     | -0.049 | 0.202  |
| 6:     | -0.124 | 0.077  |
| 7:     | 0.048  | -0.151 |
| 8:     | -0.221 | -0.458 |
| 9:     | -0.191 | -0.681 |
| 10:    | -0.099 | -0.848 |

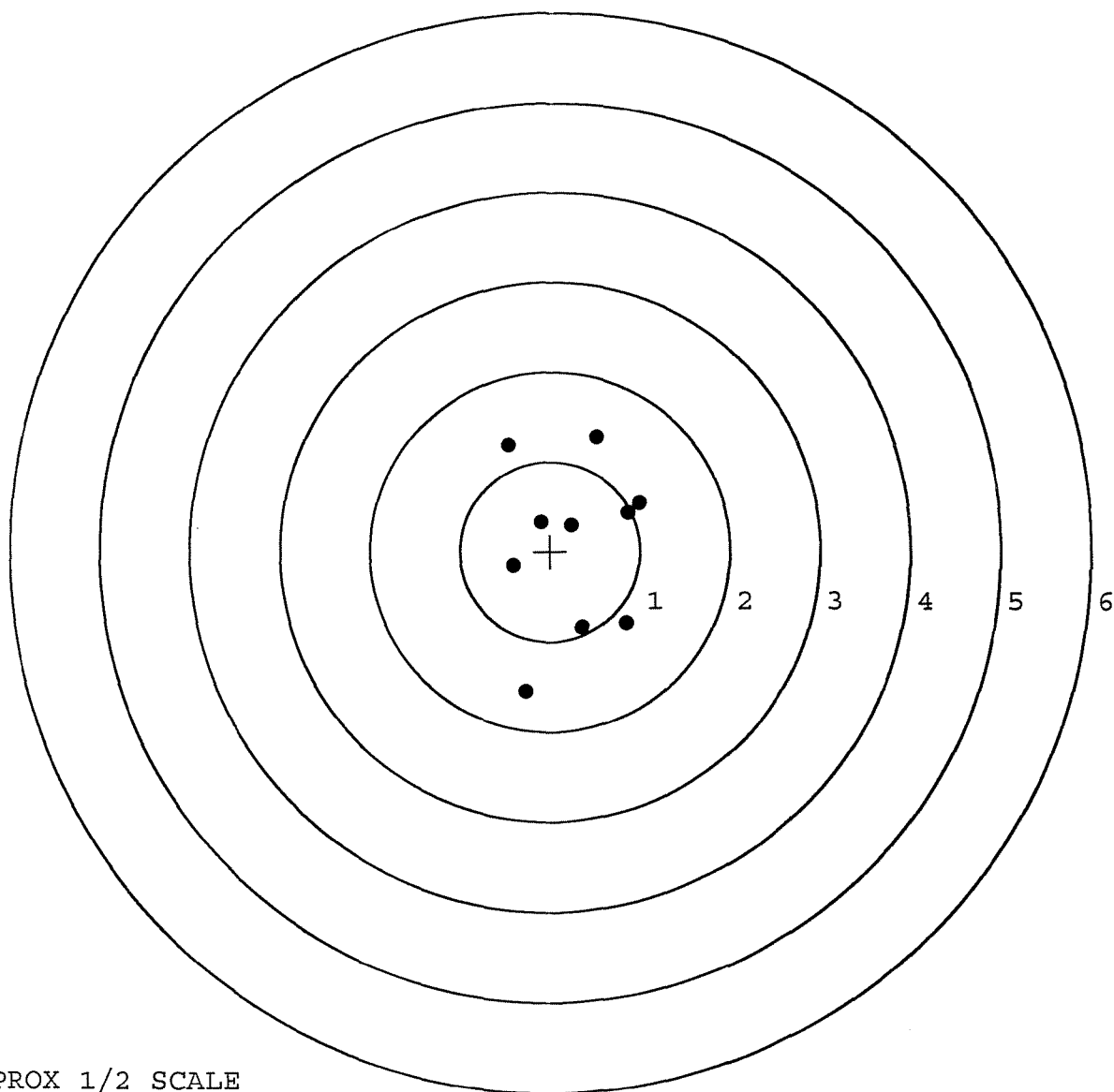


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288201. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 12/05/2003  
FILE TIME: 18:41

X CENTROID: 0.260  
Y CENTROID: 0.065  
POA TO CENTROID: 0.268  
HORZ SPREAD: 1.457  
VERT SPREAD: 2.828  
GROUP SPREAD: 2.933  
MIN RADIUS: 0.226  
MAX RADIUS: 1.705  
MEAN RADIUS: 0.919  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.852  | -0.803 |
| 2:     | 0.362  | -0.852 |
| 3:     | -0.262 | -1.558 |
| 4:     | 0.992  | 0.534  |
| 5:     | 0.867  | 0.429  |
| 6:     | 0.244  | 0.290  |
| 7:     | -0.101 | 0.324  |
| 8:     | -0.401 | -0.166 |
| 9:     | 0.514  | 1.270  |
| 10:    | -0.465 | 1.181  |

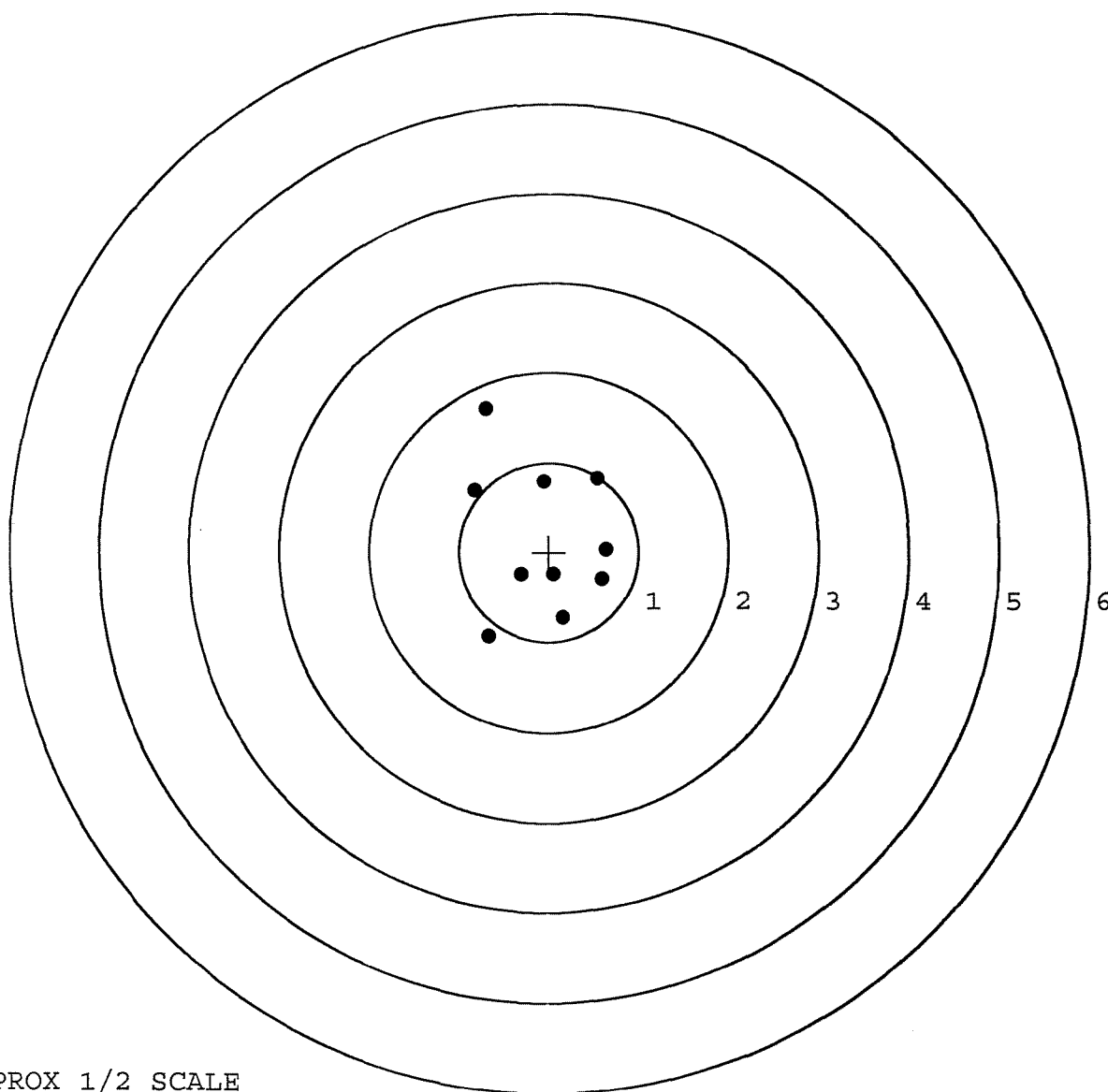


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288201. \_\_0  
 TARGET NUMBER: 3  
 FILE DATE: 12/05/2003  
 FILE TIME: 18:41

X CENTROID: -0.058  
 Y CENTROID: 0.144  
 POA TO CENTROID: 0.155  
 HORZ SPREAD: 1.473  
 VERT SPREAD: 2.537  
 GROUP SPREAD: 2.537  
 MIN RADIUS: 0.411  
 MAX RADIUS: 1.589  
 MEAN RADIUS: 0.862  
 # IN 1 IN DIAMETER: 2  
 # IN 2 IN DIAMETER: 8  
 # in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.166  | -0.738 |
| 2:     | -0.669 | -0.943 |
| 3:     | 0.051  | -0.252 |
| 4:     | -0.312 | -0.250 |
| 5:     | 0.596  | -0.303 |
| 6:     | 0.644  | 0.029  |
| 7:     | 0.541  | 0.825  |
| 8:     | -0.061 | 0.788  |
| 9:     | -0.829 | 0.691  |
| 10:    | -0.707 | 1.594  |

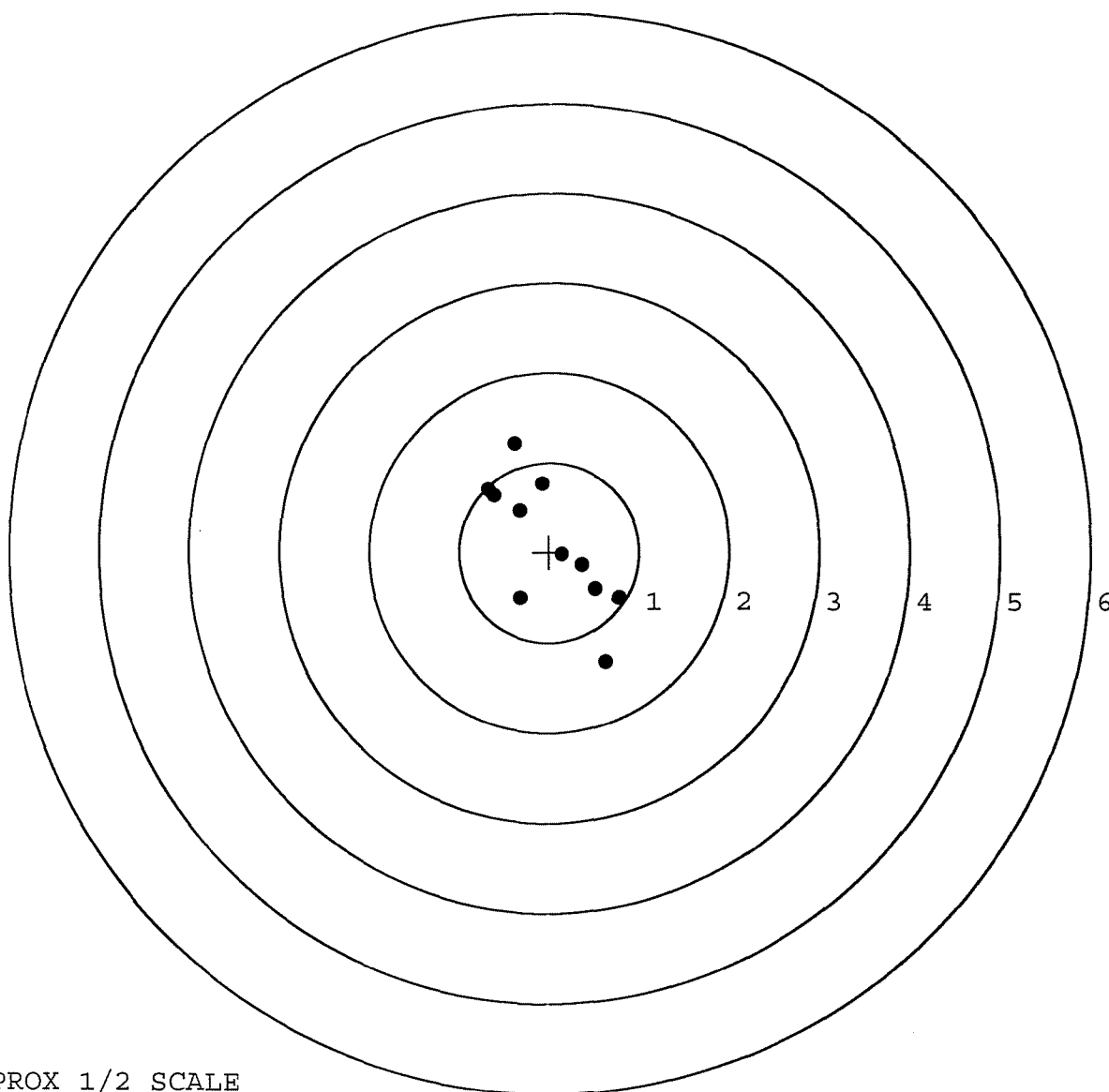


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288201. 0  
 TARGET NUMBER: 4  
 FILE DATE: 12/05/2003  
 FILE TIME: 18:41

X CENTROID: 0.003  
 Y CENTROID: 0.085  
 POA TO CENTROID: 0.085  
 HORZ SPREAD: 1.465  
 VERT SPREAD: 2.425  
 GROUP SPREAD: 2.630  
 MIN RADIUS: 0.179  
 MAX RADIUS: 1.445  
 MEAN RADIUS: 0.778  
 # IN 1 IN DIAMETER: 2  
 # IN 2 IN DIAMETER: 9  
 # in 3 IN DIAMETER: 11

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.634  | -1.215 |
| 2:     | -0.316 | -0.509 |
| 3:     | -0.082 | 0.765  |
| 4:     | -0.329 | 0.461  |
| 5:     | -0.685 | 0.697  |
| 6:     | -0.618 | 0.630  |
| 7:     | -0.384 | 1.210  |
| 8:     | 0.140  | -0.030 |
| 9:     | 0.373  | -0.153 |
| 10:    | 0.516  | -0.407 |
| 11:    | 0.780  | -0.513 |



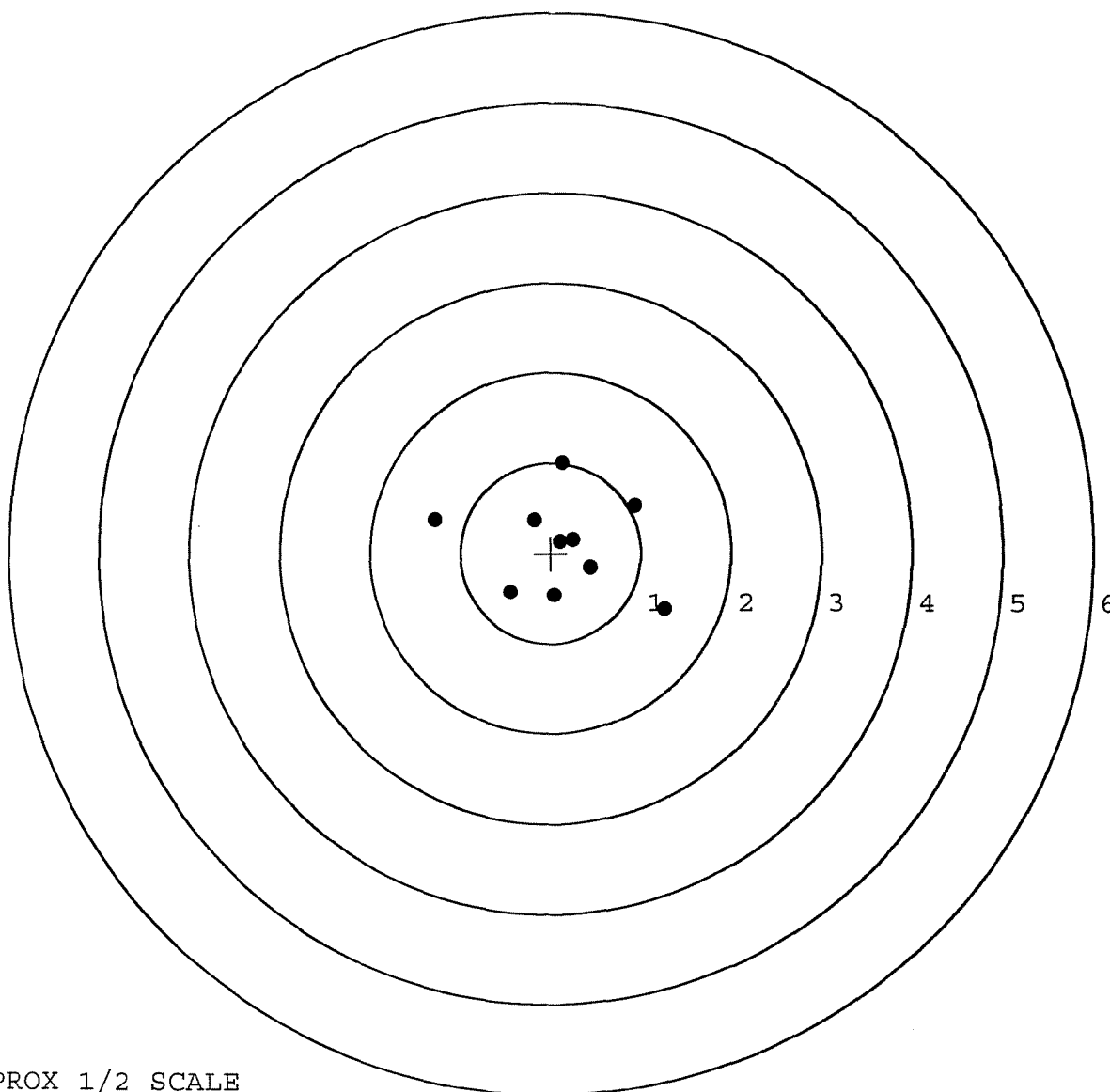
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288201. 0  
TARGET NUMBER: 5  
FILE DATE: 12/05/2003  
FILE TIME: 18:41

X CENTROID: 0.125  
Y CENTROID: 0.085  
POA TO CENTROID: 0.151  
HORZ SPREAD: 2.554  
VERT SPREAD: 1.634  
GROUP SPREAD: 2.742  
MIN RADIUS: 0.052  
MAX RADIUS: 1.444  
MEAN RADIUS: 0.697

# IN 1 IN DIAMETER: 4  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.263  | -0.629 |
| 2:     | 0.933  | 0.523  |
| 3:     | 0.450  | -0.161 |
| 4:     | 0.250  | 0.152  |
| 5:     | 0.100  | 0.130  |
| 6:     | 0.041  | -0.469 |
| 7:     | -0.442 | -0.434 |
| 8:     | -0.185 | 0.363  |
| 9:     | 0.131  | 1.005  |
| 10:    | -1.291 | 0.368  |



TARGET APPROX 1/2 SCALE