

G-6288209

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Pat. & Deposee.

SERIAL NO. **J**
66288209

ORDER NO. **25716**

28AX



5716 66288209

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

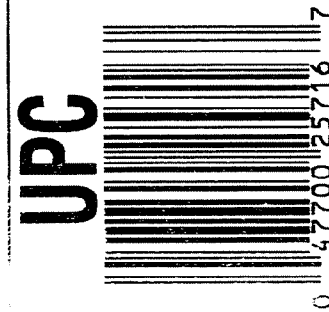


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288209



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288209

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN	JAN 13 2003	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/16/03	RL
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-14-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-14-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-14-03	A
	D) OIL FIRING PIN ASSEMBLY		3-14-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-22-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>8.5</u> <u>9.0</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.0</u> <u>3.25</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.0235</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3-14-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-24-03	RTL
	M) IRON SIGHT ALIGNMENT		3-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03 3-17-03	RW TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
645	INSPECT FOR LIVE AMMO		3-17-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.80</u> <u>2.66</u> <u>2.83</u> <u>2.73</u>	3-22-03	TRW
	C) FUNCTION		3-24-03	RTL
660	PACK		3-24-03	WTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 1-9-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.23		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN
PULL #2	2.33	2.36		2.39	
PULL #3	2.30	2.29		2.46	
PULL #4	2.08	2.34		2.31	
PULL #5	2.29	2.36		2.41	
TOTAL	11.36	11.58		11.98	
AVG.	2.27	2.31		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.35		
PULL #2	3.11	3.41		
PULL #3	3.08	3.22		
PULL #4	3.13	3.08		
PULL #5	3.18	3.20		
TOTAL	15.65	16.26		
AVG.	3.13	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.28	4.44		4.09
PULL #2	4.11	4.01		4.10
PULL #3	4.07	4.28		4.08
PULL #4	4.25	4.33		4.12
PULL #5	4.18	4.22		4.15
TOTAL	20.89	21.28		20.54
AVG.	4.17	4.25		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288209.__0

FILE DATE AND TIME: 03/18/2003 11:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

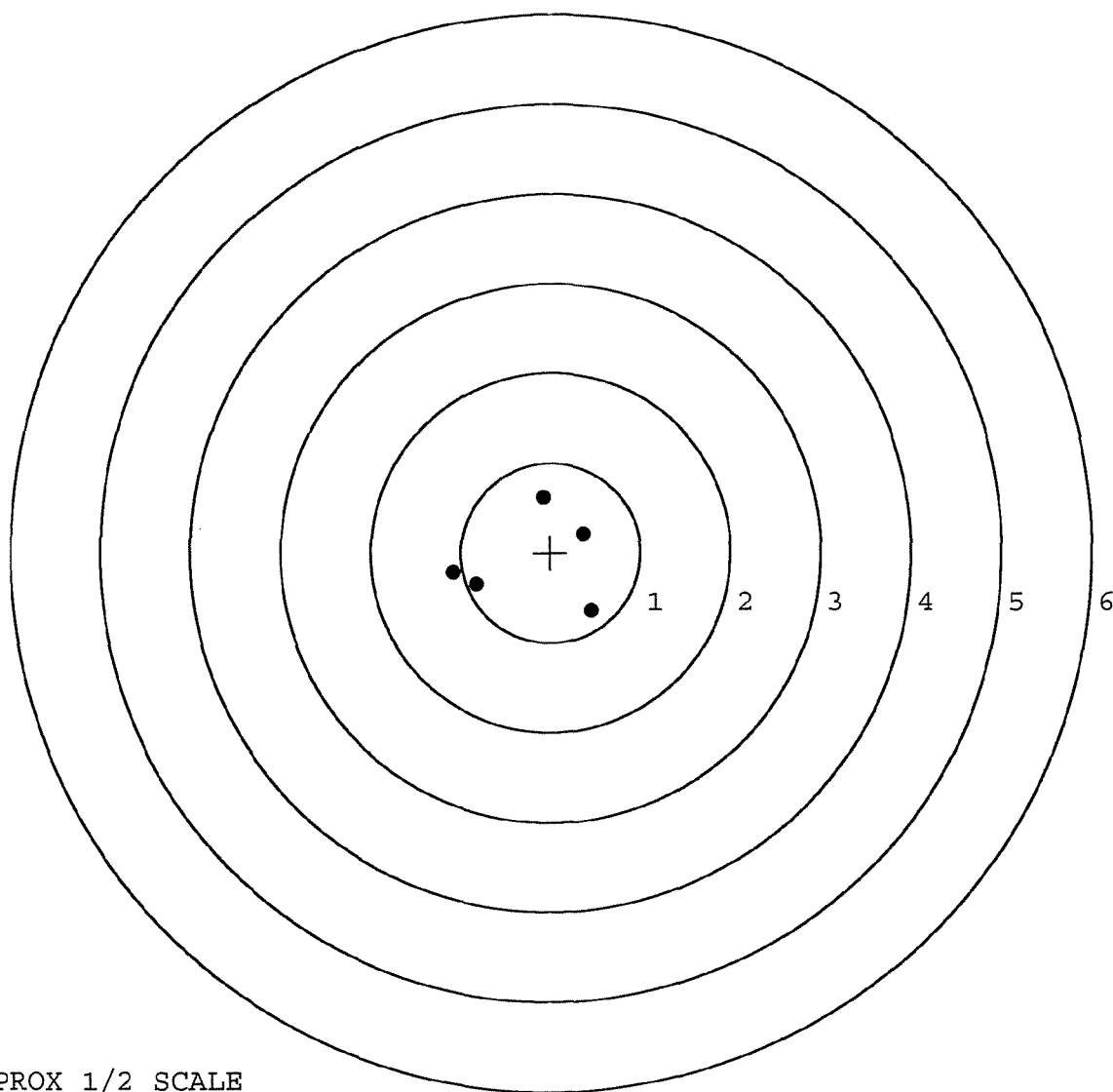
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .7595

SERIAL NUMBER: G6288209. 0
TARGET NUMBER: 1
FILE DATE: 03/18/2003
FILE TIME: 11:06

POINT#	X	Y
1:	0.460	-0.651
2:	0.362	0.209
3:	-0.081	0.616
4:	-0.831	-0.352
5:	-1.086	-0.221

X CENTROID: -0.235
Y CENTROID: -0.080
POA TO CENTROID: 0.248
HORZ SPREAD: 1.546
VERT SPREAD: 1.267
GROUP SPREAD: 1.605
MIN RADIUS: 0.655
MAX RADIUS: 0.900
MEAN RADIUS: 0.759
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288209. __0

TARGET NUMBER: 2

FILE DATE: 03/18/2003

FILE TIME: 11:06

POINT#	X	Y
1:	0.174	-0.341
2:	0.522	-0.023
3:	-0.301	-0.160
4:	-1.077	-0.458
5:	0.310	1.283

X CENTROID: -0.074

Y CENTROID: 0.060

POA TO CENTROID: 0.096

HORZ SPREAD: 1.599

VERT SPREAD: 1.741

GROUP SPREAD: 2.226

MIN RADIUS: 0.316

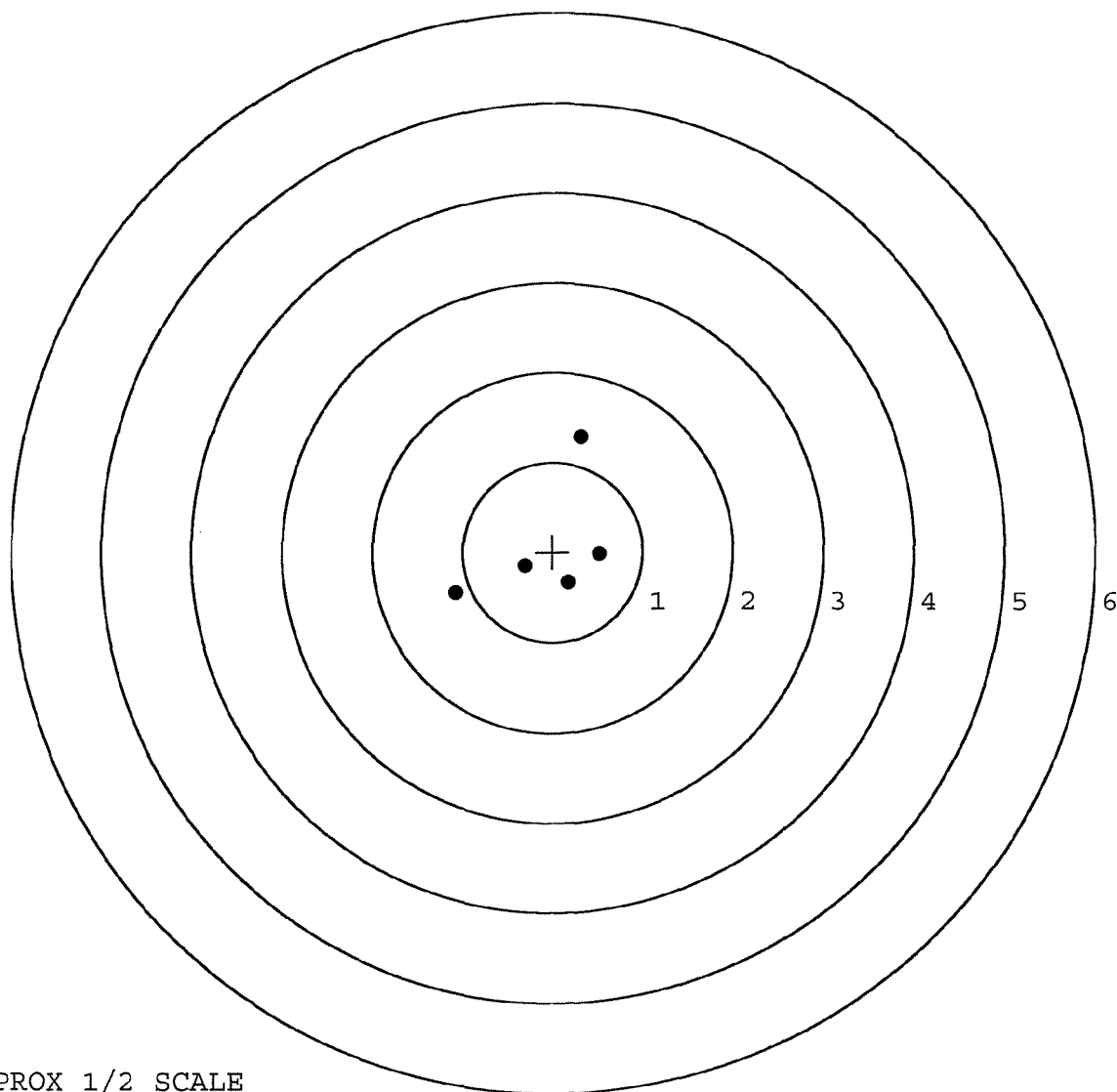
MAX RADIUS: 1.282

MEAN RADIUS: 0.760

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE