

56288210

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **G6288210**

ORDER NO. **25716**

**31AX**

5716 G6288210

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



SERIAL NO.



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



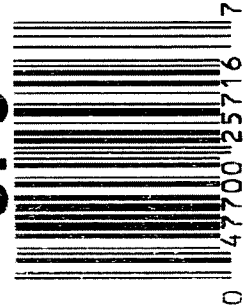
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6288210**

**UPC**



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288210

| OP #      | OPERATION NAME                                                                                                                         | READINGS                          | DATE    | INITIAL            |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|--------------------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                                   | 1-8-03  | RW                 |
| 600       | PROOF                                                                                                                                  |                                   | 1-8-03  | RW                 |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX                        | 1-8-03  | RW                 |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | INSPECTED                         | 1-8-03  | RW                 |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | JAN 15 2003<br>OPERATOR <i>RL</i> |         |                    |
| 615       | ROLLMARK CALIBER                                                                                                                       |                                   | 1/16/03 | JB                 |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                   | 1-29-03 | TRW                |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                   | 2-27    | TR                 |
|           | (BOLT)                                                                                                                                 |                                   | 2-27    | TR                 |
| 625       | FINAL ASSEMBLY                                                                                                                         |                                   |         |                    |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                   | 3-13-03 | <i>[Signature]</i> |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                   | 3-13-03 | <i>[Signature]</i> |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                   | 3-13-03 | <i>[Signature]</i> |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                   | 3-14-03 | RTL                |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                   | 3-22-03 | TRW                |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>9.0</u> <u>9.75</u> <u>9.50</u>                          | 3-22-03 | TRW     |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.0</u> <u>2.0</u> <u>2.0</u>                            | 3-22-03 | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 3-24-03 | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.0245</u> <u>.024</u> <u>.022</u>                        | 3-22-03 | TRW     |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 3-14-03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 3-24-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 3-24-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 3-24-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 3-24-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 3-15-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-15-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-15-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-15-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-15-03 | TRW     |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 3-15-03 | TRW     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 3-24-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.40</u> <u>2.38</u> <u>2.45</u> <u>2.52</u> <u>2.68</u> | 3-22-03 | TRW     |
|       | C) FUNCTION                                                              |                                                             | 3-24-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 3-25-03 | DA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

SERIAL NO. \_\_\_\_\_  
DATE 1-06-03

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS        |
|---------|------------------|--------------------------|--------------------------------|-------|-----------------|
| PULL #1 | 2.32             | 2.50                     |                                | 2.49  | MIN. SETTING,   |
| PULL #2 | 2.40             | 2.35                     |                                | 2.33  | NO AVG. OF 5    |
| PULL #3 | 2.33             | 2.37                     |                                | 2.41  | READINGS ACCEPT |
| PULL #4 | 2.52             | 2.42                     |                                | 2.43  | ABLE LESS THAN  |
| PULL #5 | 2.56             | 2.47                     |                                | 2.45  |                 |
| TOTAL   | 12.13            | 12.11                    |                                | 12.11 |                 |
| AVG.    | 2.42             | 2.42                     |                                | 2.42  |                 |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.31             | 3.27                     |  |          |
| PULL #2 | 3.32             | 3.44                     |  |          |
| PULL #3 | 3.31             | 3.24                     |  |          |
| PULL #4 | 3.29             | 3.46                     |  |          |
| PULL #5 | 3.34             | 3.44                     |  |          |
| TOTAL   | 16.57            | 16.85                    |  |          |
| AVG.    | 3.31             | 3.37                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# IF<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|---------------------------------|
| PULL #1 | 4.24             | 4.21                     |                                | 4.24                            |
| PULL #2 | 4.10             | 4.07                     |                                | 4.07                            |
| PULL #3 | 4.11             | 4.16                     |                                | 4.17                            |
| PULL #4 | 3.98             | 4.17                     |                                | 4.29                            |
| PULL #5 | 4.13             | 4.09                     |                                | 4.21                            |
| TOTAL   | 20.56            | 20.70                    |                                | 20.98                           |
| AVG.    | 4.11             | 4.14                     |                                | 4.19                            |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288210.\_\_0  
FILE DATE AND TIME: 03/16/2003 11:32

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

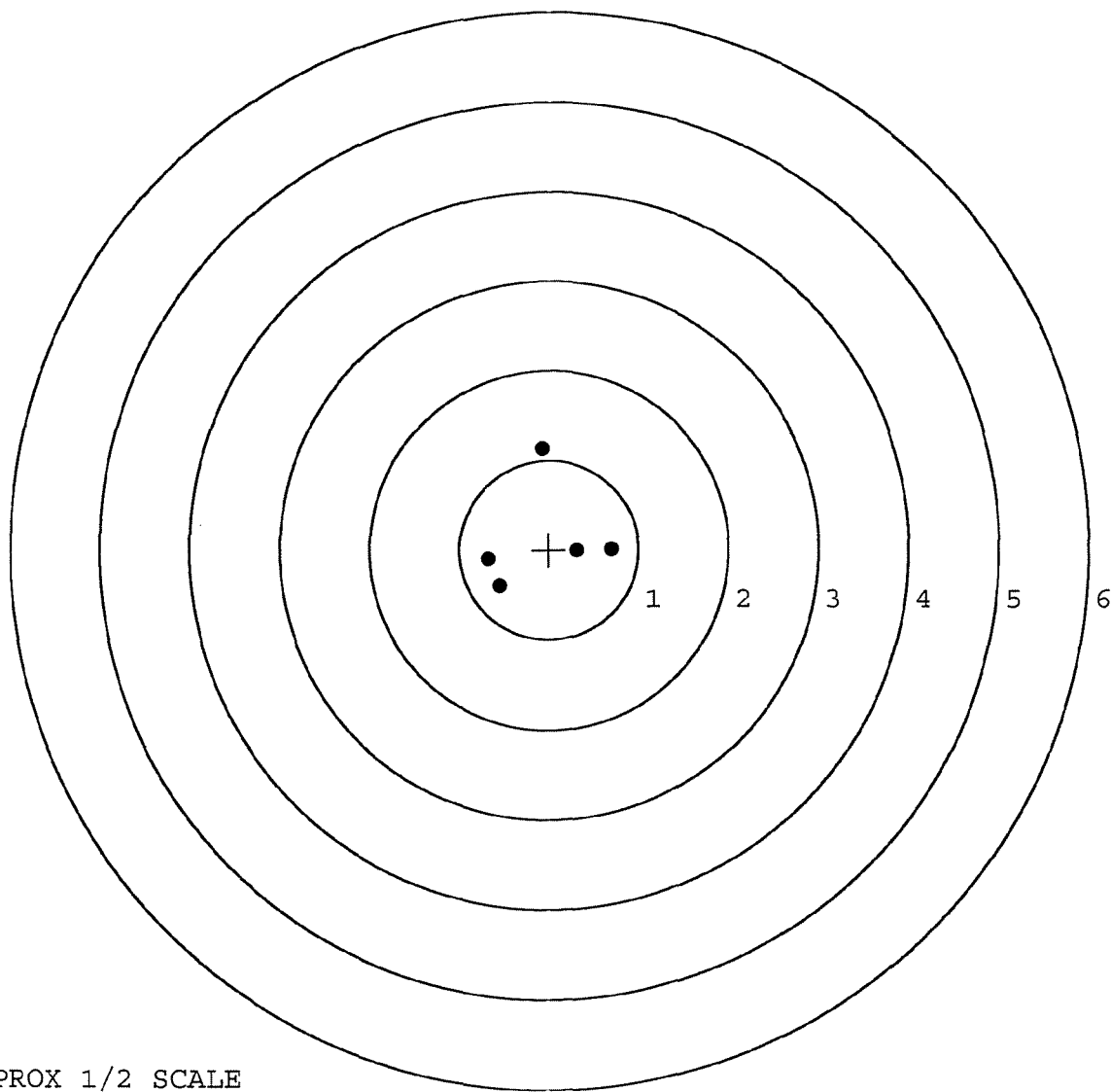
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6485

SERIAL NUMBER: G6288210. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 03/16/2003  
FILE TIME: 11:32

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.703  | 0.013  |
| 2:     | 0.316  | -0.013 |
| 3:     | -0.680 | -0.104 |
| 4:     | -0.552 | -0.405 |
| 5:     | -0.074 | 1.133  |

X CENTROID: -0.057  
Y CENTROID: 0.125  
POA TO CENTROID: 0.137  
HORZ SPREAD: 1.383  
VERT SPREAD: 1.538  
GROUP SPREAD: 1.611  
MIN RADIUS: 0.398  
MAX RADIUS: 1.008  
MEAN RADIUS: 0.713  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5



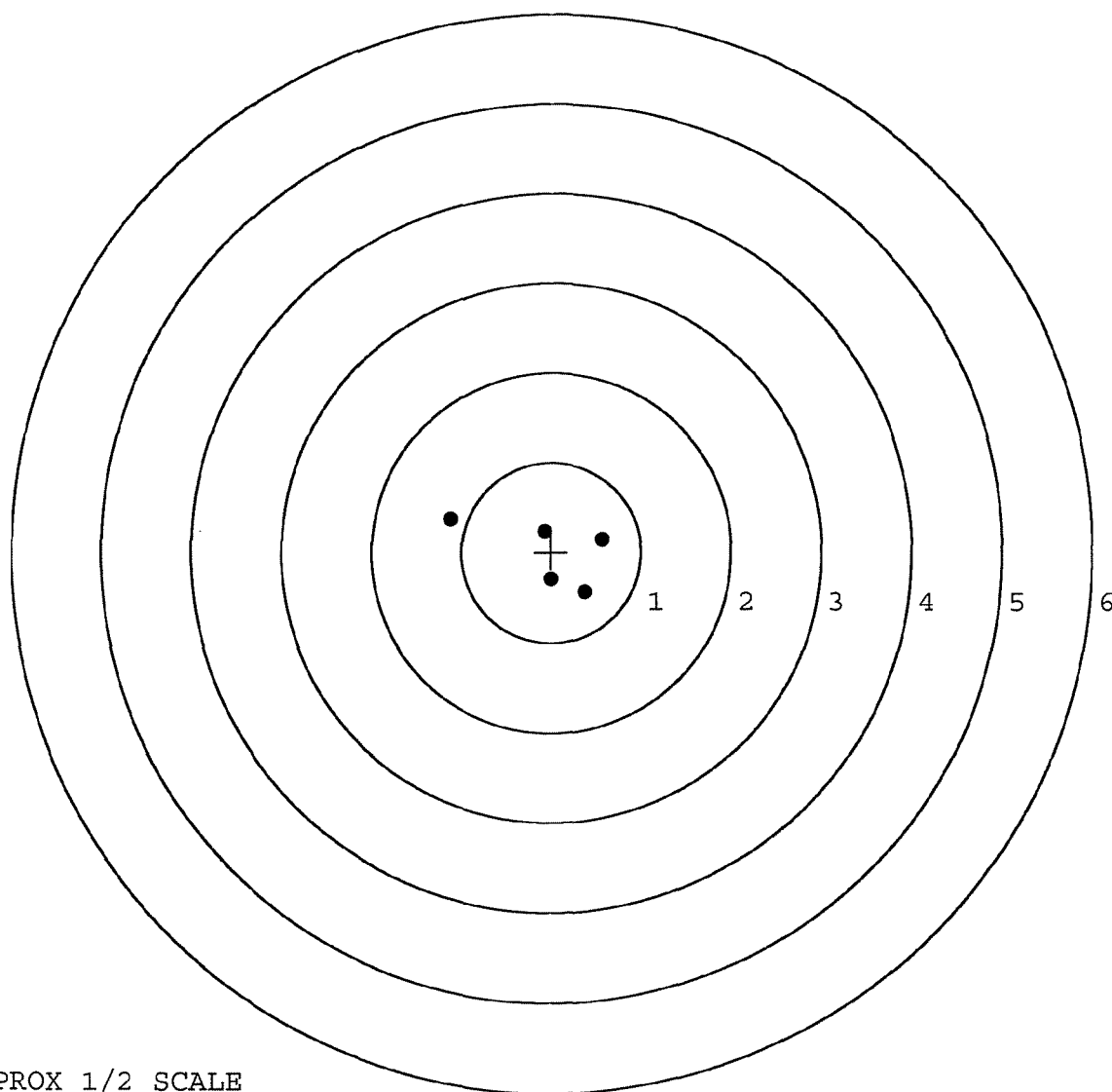
TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6288210. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 03/16/2003  
FILE TIME: 11:32

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.379  | -0.443 |
| 2:     | 0.002  | -0.301 |
| 3:     | -0.069 | 0.231  |
| 4:     | 0.572  | 0.142  |
| 5:     | -1.120 | 0.368  |

X CENTROID: -0.047  
Y CENTROID: -0.001  
POA TO CENTROID: 0.047  
HORZ SPREAD: 1.692  
VERT SPREAD: 0.811  
GROUP SPREAD: 1.707  
MIN RADIUS: 0.233  
MAX RADIUS: 1.134  
MEAN RADIUS: 0.584  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE