

66288211

VERY IMPORTANT: Instructions enclosed. Safe use of firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée.

SERIAL **G628**
 ORDER N° **257**
287

5716 G6288211

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

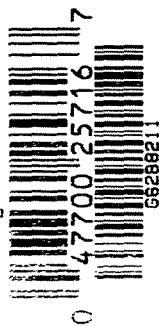
- INSTRUCTION BOOK 3518

46 FO A

proof of purchase



center registration sticker



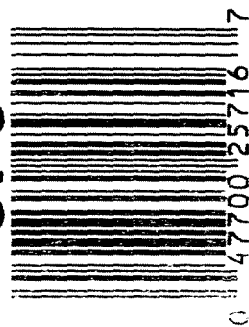
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288211

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 56288211

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	1-8-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 13 2003 OPERATOR <i>RZ</i>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-14-03	AK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-14-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-14-03	A
	D) OIL FIRING PIN ASSEMBLY		3-14-03	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.25</u>	<u>7.5</u>	<u>7.5</u>	3-22-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	3-22-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					3-24-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.021⁵</u>	3-22-03	TRW		
	J) ASSEMBLE STOCK					3-14-03	RW		
	K) ASSEMBLE SWIVEL STUDS					3-24-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3-14-03	RW		
	M) IRON SIGHT ALIGNMENT					3-14-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3-14-03	RW		
640	GALLERY TEST AND TARGET		PASS FAIL			3-17-03	A		
	MALFUNCTION		CORRECTION			3-17-03	A		
	MALFUNCTION		CORRECTION			3-17-03	A		
	MALFUNCTION		CORRECTION			3-17-03	A		
	MALFUNCTION		CORRECTION			3-17-03	A		
645	INSPECT FOR LIVE AMMO					3-17-03	A		
655	FINAL INSPECTION A) HEADSPACE					3-24-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u>	<u>2.89</u>	<u>2.88</u>	<u>2.81</u>	<u>2.82</u>	3-22-03	TRW
	C) FUNCTION					3-24-03	RTL		
660	PACK					3-24-03	WA		

INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 1-08-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.22		2.30	MIN. SETTING
PULL #2	2.61	2.29		2.28	NO AVG. OF 5
PULL #3	2.62	2.33		2.29	READINGS ACCEPT
PULL #4	2.58	2.28		2.24	ABLE LESS THAN
PULL #5	2.60	2.11		2.29	
TOTAL	12.78	11.23		11.40	
AVG.	2.55	2.24		2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.21		
PULL #2	3.28	3.12		
PULL #3	3.20	3.01		
PULL #4	3.02	3.04		
PULL #5	3.06	3.01		
TOTAL	15.65	15.39		
AVG.	3.13	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & ACCU
PULL #1	4.07	4.06		4.20
PULL #2	4.09	4.16		4.16
PULL #3	4.05	4.06		4.15
PULL #4	4.06	4.08		4.18
PULL #5	4.00	4.11		4.16
TOTAL	20.27	20.47		20.85
AVG.	4.05	4.09		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288211.__0

FILE DATE AND TIME: 03/18/2003 11:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

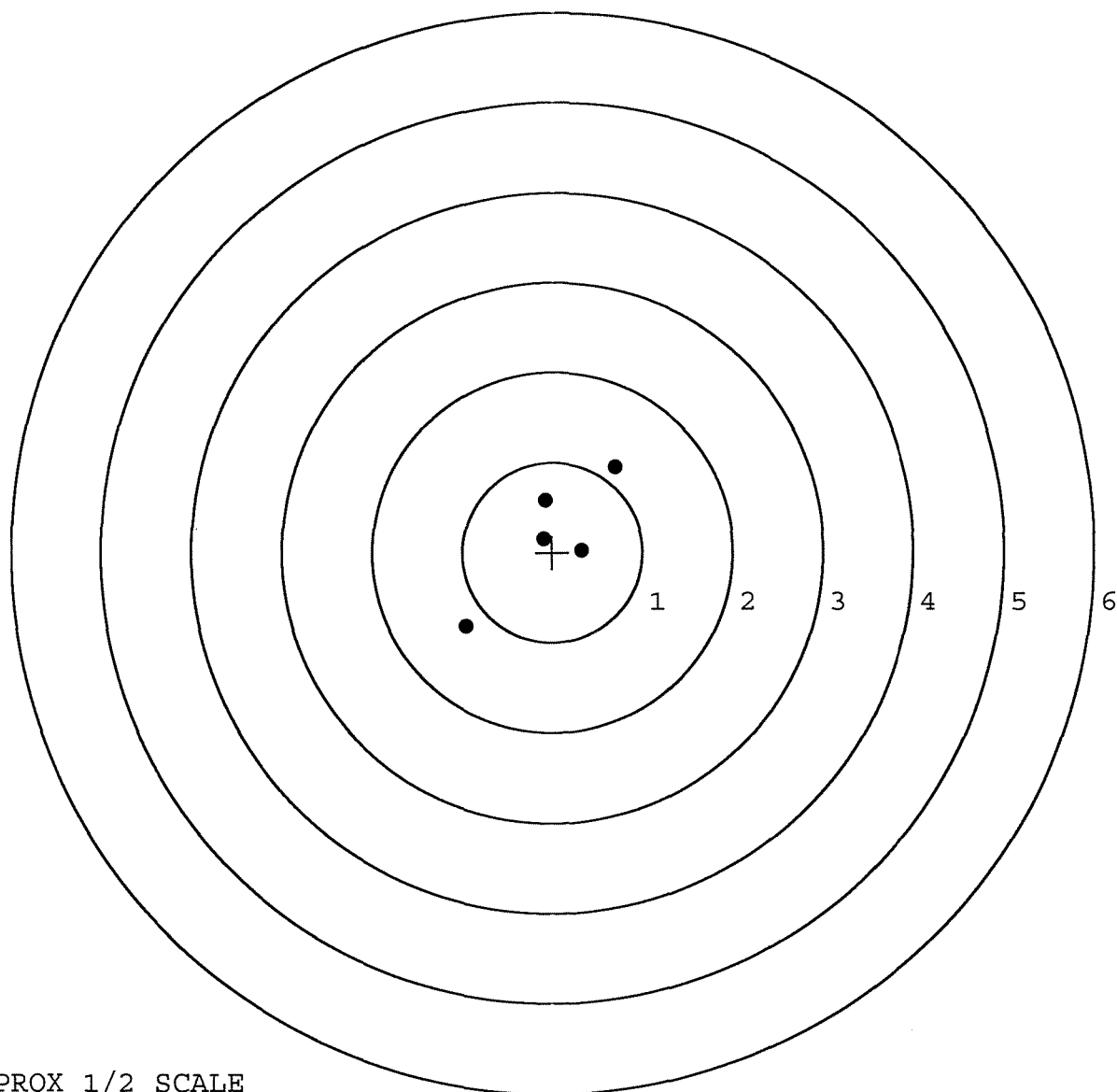
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 7995

SERIAL NUMBER: G6288211. __0
TARGET NUMBER: 1
FILE DATE: 03/18/2003
FILE TIME: 11:07

POINT#	X	Y
1:	0.327	0.024
2:	-0.094	0.153
3:	-0.082	0.578
4:	0.706	0.945
5:	-0.965	-0.820

X CENTROID: -0.022
Y CENTROID: 0.176
POA TO CENTROID: 0.177
HORZ SPREAD: 1.671
VERT SPREAD: 1.765
GROUP SPREAD: 2.431
MIN RADIUS: 0.076
MAX RADIUS: 1.372
MEAN RADIUS: 0.659
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

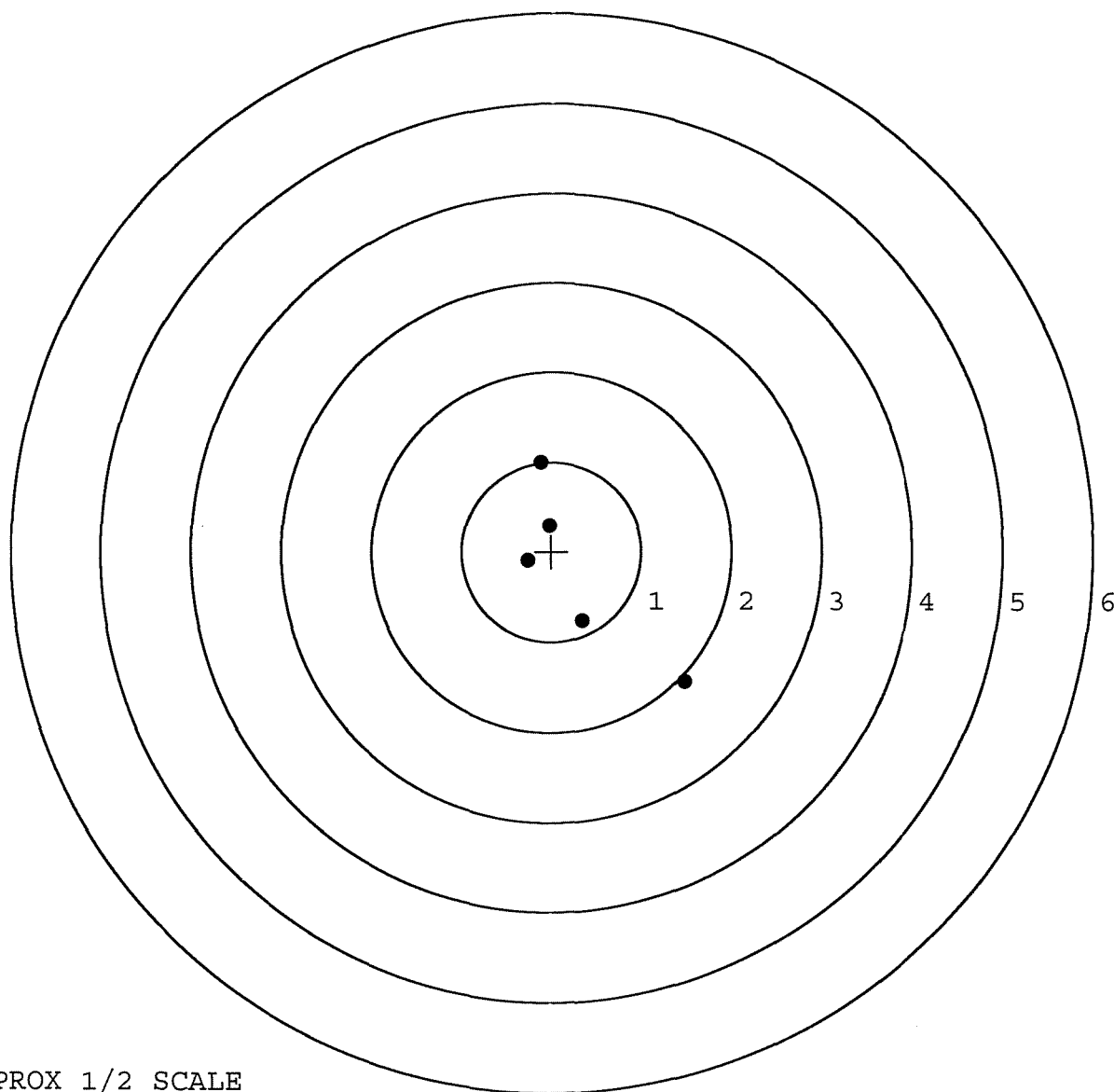


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288211. 0
TARGET NUMBER: 2
FILE DATE: 03/18/2003
FILE TIME: 11:07

POINT#	X	Y
1:	1.480	-1.444
2:	0.341	-0.767
3:	-0.264	-0.105
4:	-0.125	0.998
5:	-0.030	0.293

X CENTROID: 0.280
Y CENTROID: -0.205
POA TO CENTROID: 0.347
HORZ SPREAD: 1.744
VERT SPREAD: 2.442
GROUP SPREAD: 2.922
MIN RADIUS: 0.554
MAX RADIUS: 1.725
MEAN RADIUS: 0.940
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE