

G6288212

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

28

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.
Made in U.S.A.

SERIAL NO.
66288212

ORDER NO.
25716

07EX

5716 66288212

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

28 FORM

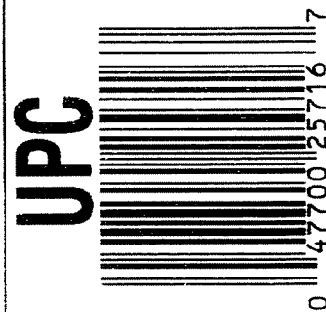


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288212



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G16288212

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-8-03	Ac
610	DIS-ASSEMBLE GUN	AUG 11 2003	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-03	RW
	D) OIL FIRING PIN ASSEMBLY		8-27-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	10-1-03	Ac
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	10-1-03	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	10-1-03	Ac
	J) ASSEMBLE STOCK		8-27-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-24-03	RW
	M) IRON SIGHT ALIGNMENT		9-24-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-24-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
	MALFUNCTION	CORRECTION	9-26-03	A
645	INSPECT FOR LIVE AMMO		9-26-03	A
655	FINAL INSPECTION A) HEADSPACE		10-1-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.64</u> <u>2.59</u> <u>2.57</u> <u>2.68</u>	10-1-03	TRW
	C) FUNCTION		10-1-03	RW
660	PACK		10-4-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-19-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.52	2.66		2.41	
PULL #2	2.41	2.79		2.53	
PULL #3	2.35	2.51		2.54	
PULL #4	2.39	2.62		2.55	
PULL #5	2.44	2.40		2.56	
TOTAL	12.11	12.98		12.59	
AVERAGE	2.42	2.59		2.51	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.42		
PULL #2	3.37	3.43		
PULL #3	3.49	3.06		
PULL #4	3.37	3.19		
PULL #5	3.41	3.41		
TOTAL	17.05	16.51		
AVERAGE	3.41	3.30		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.01	4.36		4.02
PULL #2	4.17	4.21		3.98
PULL #3	4.02	3.95		3.96
PULL #4	4.18	4.31		4.09
PULL #5	4.16	4.37		4.08
TOTAL	20.54	21.20		20.13
AVERAGE	4.10	4.24		4.02

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288212.__0

FILE DATE AND TIME: 09/26/2003 04:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

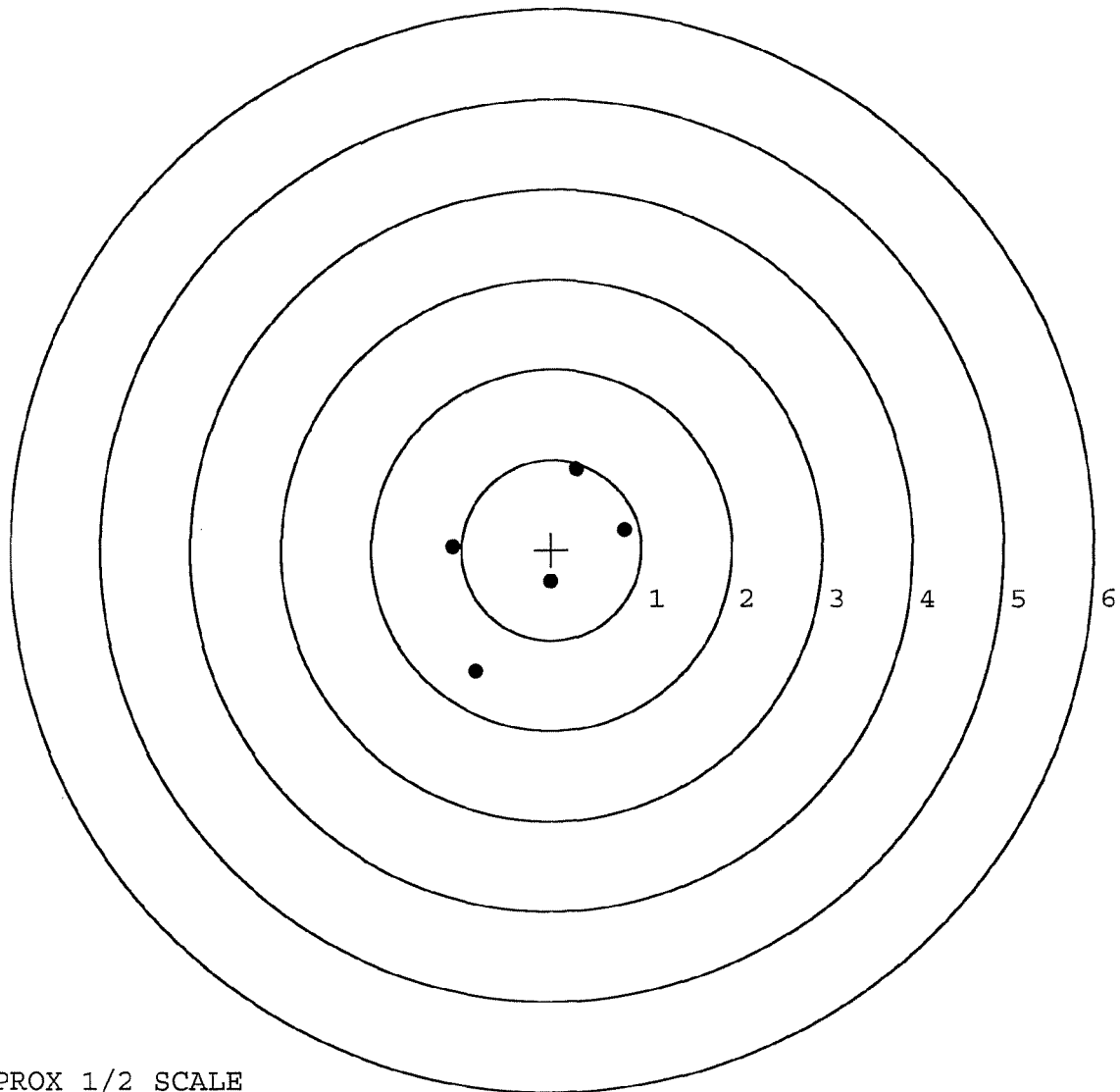
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .905

SERIAL NUMBER: G6288212. __0
TARGET NUMBER: 1
FILE DATE: 09/26/2003
FILE TIME: 04:36

POINT#	X	Y
1:	0.808	0.214
2:	-0.009	-0.359
3:	-0.841	-1.346
4:	-1.097	0.034
5:	0.275	0.895

X CENTROID: -0.173
Y CENTROID: -0.112
POA TO CENTROID: 0.206
HORZ SPREAD: 1.905
VERT SPREAD: 2.241
GROUP SPREAD: 2.504
MIN RADIUS: 0.296
MAX RADIUS: 1.403
MEAN RADIUS: 0.954
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5

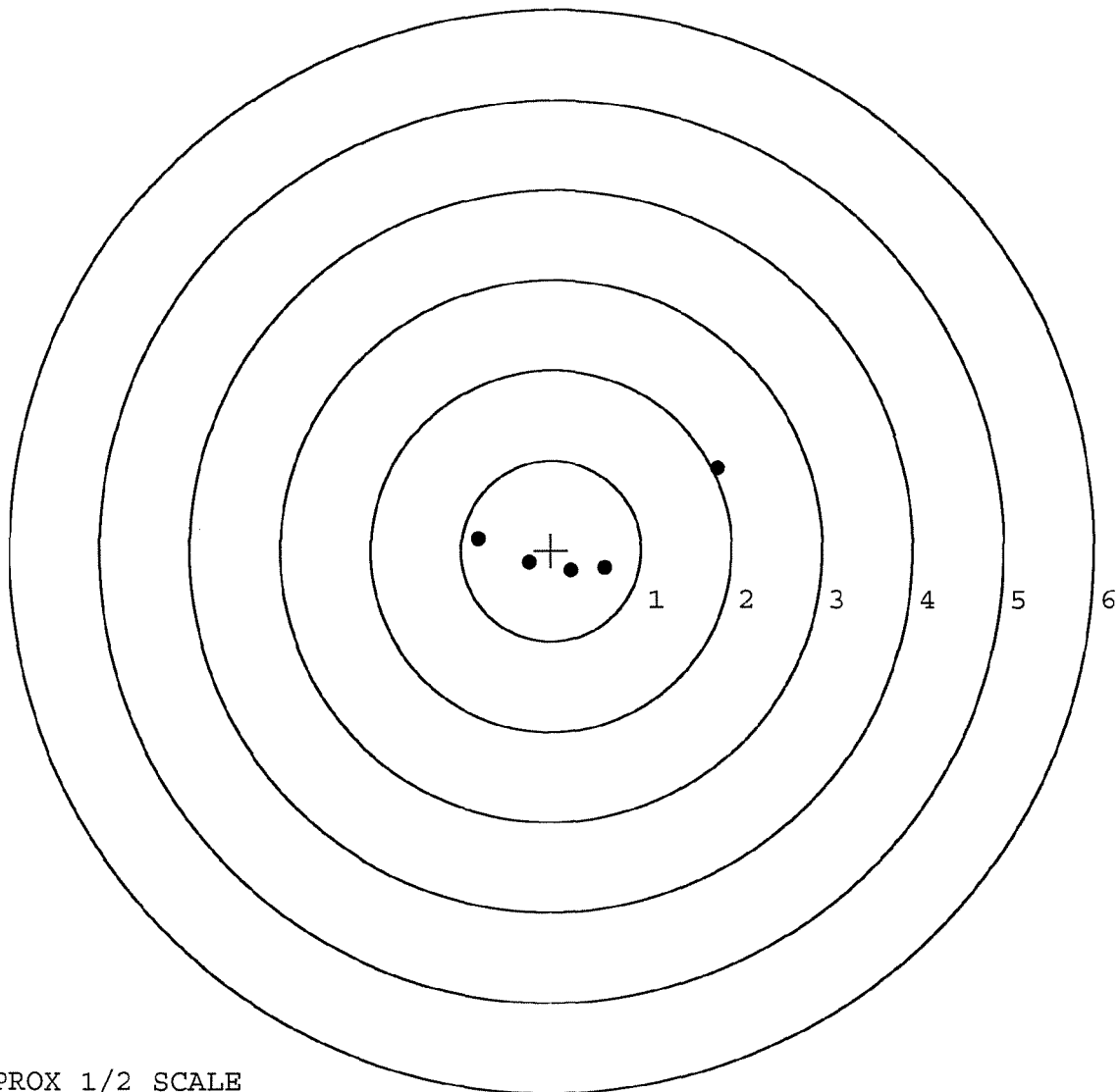


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288212. __0
TARGET NUMBER: 2
FILE DATE: 09/26/2003
FILE TIME: 04:36

POINT#	X	Y
1:	1.845	0.911
2:	0.605	-0.200
3:	0.222	-0.228
4:	-0.246	-0.140
5:	-0.820	0.139

X CENTROID: 0.321
Y CENTROID: 0.096
POA TO CENTROID: 0.335
HORZ SPREAD: 2.665
VERT SPREAD: 1.139
GROUP SPREAD: 2.775
MIN RADIUS: 0.339
MAX RADIUS: 1.728
MEAN RADIUS: 0.847
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE