

G-62 88214

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
66288214

ORDER NO.
25716

02EX

5716 66288214

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



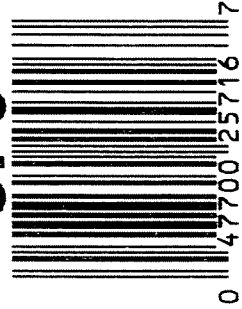
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288214

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288214

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNA-FLUX	8-8-03	AL
610	DIS-ASSEMBLE GUN	INSPECTED	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-03	RW
	D) OIL FIRING PIN ASSEMBLY		8-27-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>0.0</u> <u>0.0</u> <u>5.72</u>	9-27-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>20</u> <u>20</u> <u>20</u>	9-27-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	9-27-03	RTL
	J) ASSEMBLE STOCK		9-27-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-27-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-24-03	RW
	M) IRON SIGHT ALIGNMENT		9-24-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-24-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-25-03	TRW
	MALFUNCTION	CORRECTION	9-25-03	TRW
	MALFUNCTION	CORRECTION	9-25-03	TRW
	MALFUNCTION	CORRECTION	9-25-03	TRW
	MALFUNCTION	CORRECTION	9-25-03	TRW
645	INSPECT FOR LIVE AMMO		9-25-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-27-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.43</u> <u>2.69</u> <u>2.57</u> <u>2.41</u>	9/27/03	DA
	C) FUNCTION		9-27-03	RTL
660	PACK		9/28/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

9-9-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.53		2.41	
PULL #2	2.71	2.49		2.26	
PULL #3	2.50	2.36		2.21	
PULL #4	2.40	2.34		2.28	
PULL #5	2.50	2.26		2.30	
TOTAL	12.64	11.98		11.46	
AVERAGE	2.52	2.39		2.29	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.33		
PULL #2	3.06	3.13		
PULL #3	3.21	3.17		
PULL #4	3.37	3.03		
PULL #5	3.31	3.10		
TOTAL	16.34	15.76		
AVERAGE	3.26	3.15		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.09	4.21		4.06
PULL #2	4.10	4.01		4.20
PULL #3	4.03	4.05		4.13
PULL #4	4.08	4.08		4.10
PULL #5	4.17	4.04		4.15
TOTAL	20.47	20.39		20.64
AVERAGE	4.09	4.07		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288214.___0
FILE DATE AND TIME: 09/25/2003 05:42

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

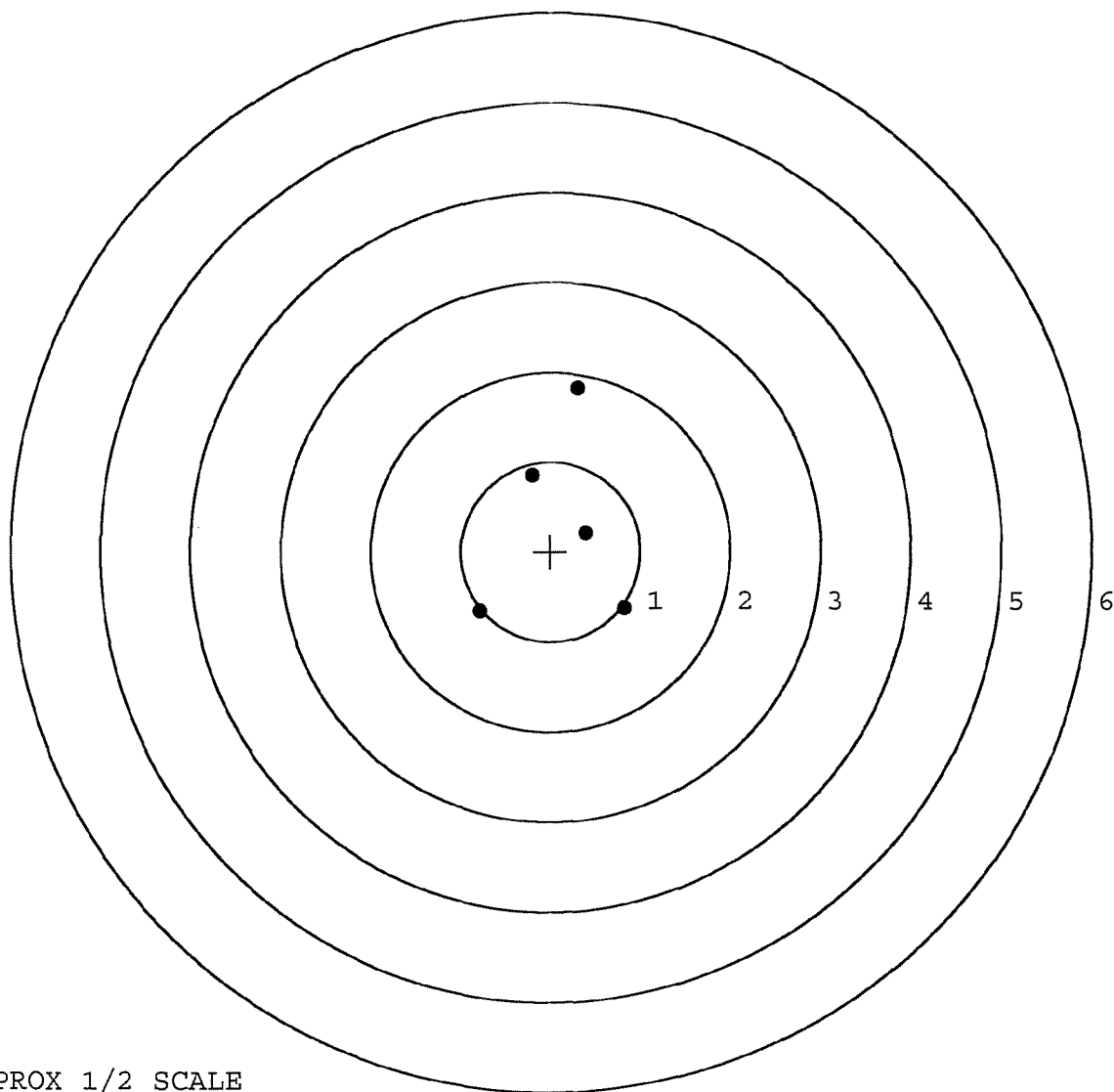
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .8455

SERIAL NUMBER: G6288214. __0
TARGET NUMBER: 1
FILE DATE: 09/25/2003
FILE TIME: 05:42

POINT#	X	Y
1:	0.823	-0.640
2:	0.389	0.212
3:	-0.793	-0.664
4:	-0.204	0.848
5:	0.302	1.824

X CENTROID: 0.103
Y CENTROID: 0.316
POA TO CENTROID: 0.332
HORZ SPREAD: 1.616
VERT SPREAD: 2.488
GROUP SPREAD: 2.718
MIN RADIUS: 0.304
MAX RADIUS: 1.521
MEAN RADIUS: 0.993
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4

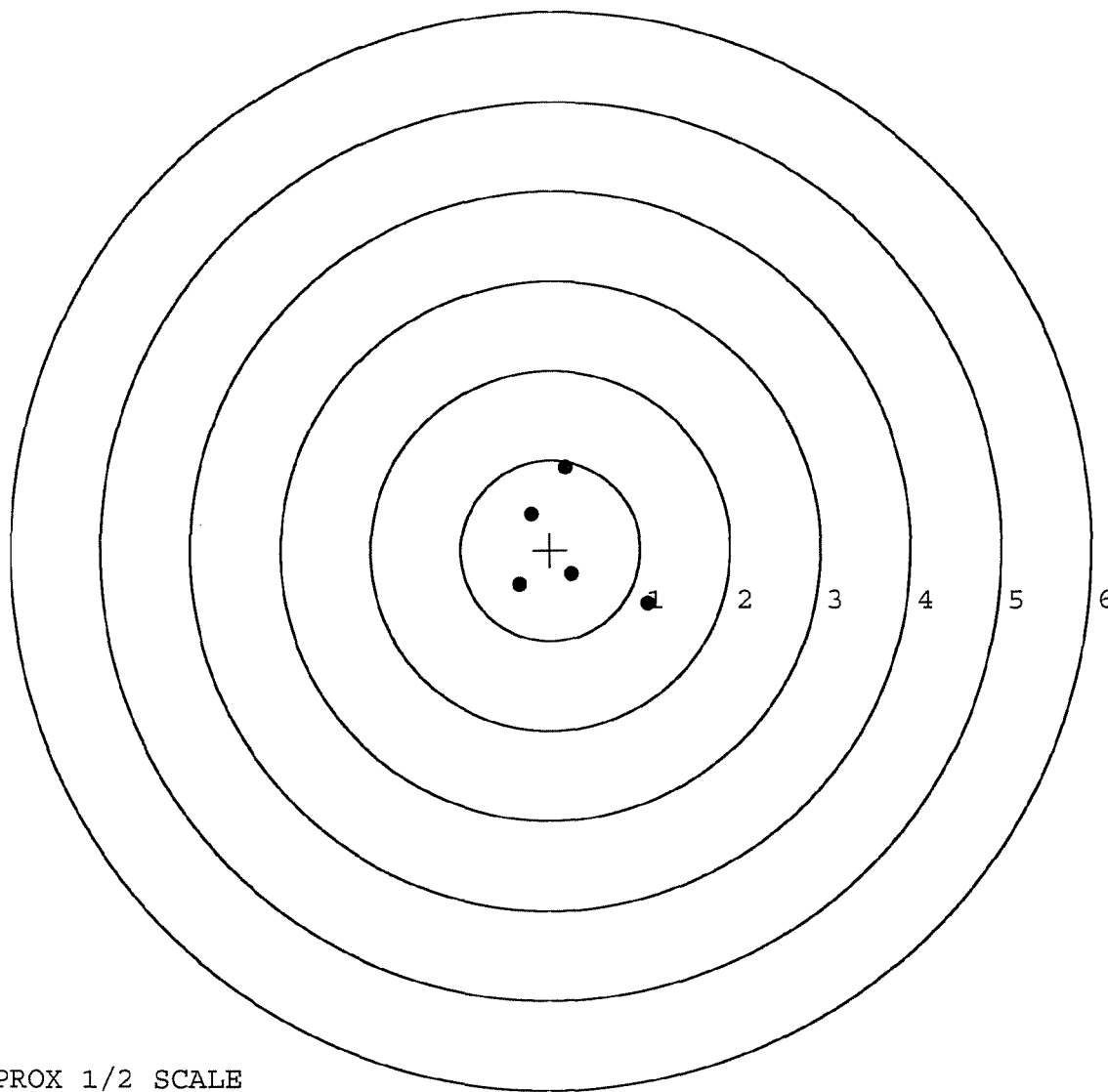


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288214. __0
TARGET NUMBER: 2
FILE DATE: 09/25/2003
FILE TIME: 05:42

POINT#	X	Y
1:	1.083	-0.595
2:	0.236	-0.268
3:	-0.343	-0.381
4:	-0.219	0.394
5:	0.170	0.919

X CENTROID: 0.185
Y CENTROID: 0.014
POA TO CENTROID: 0.186
HORZ SPREAD: 1.426
VERT SPREAD: 1.514
GROUP SPREAD: 1.768
MIN RADIUS: 0.286
MAX RADIUS: 1.085
MEAN RADIUS: 0.698
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE