

G6a88a15

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Tilton, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
66288215

ORDER NO.
25716

02EX

5716 66288215

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

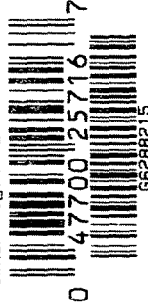
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



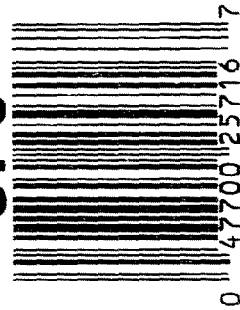
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288215

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288215

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNA-FLUX	8-8-03	AL
610	DIS-ASSEMBLE GUN	INSPECTION	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	AUG 11 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/28/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/28/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/28/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/28/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	9-27-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-27-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	9-27-03	RTL
	J) ASSEMBLE STOCK		9-9-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-27-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-17-03	RW
	M) IRON SIGHT ALIGNMENT		9-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-17-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
	MALFUNCTION	CORRECTION	9-24-03	TRW
645	INSPECT FOR LIVE AMMO		9-24-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-27-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.82</u> <u>2.84</u> <u>2.85</u> <u>2.89</u>	9/27/03	DA
	C) FUNCTION		9-27-03	RTL
660	PACK		9/29/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-2-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.54	2.76		2.86	
PULL #2	2.45	2.77		2.92	
PULL #3	2.51	2.86		2.54	
PULL #4	2.32	2.76		2.35	
PULL #5	2.66	2.82		2.67	
TOTAL	12.48	13.97		13.34	
AVERAGE	2.49	2.79		2.66	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.33		
PULL #2	3.31	3.37		
PULL #3	3.20	3.32		
PULL #4	3.17	3.39		
PULL #5	3.30	3.43		
TOTAL	16.12	16.84		
AVERAGE	3.22	3.36		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.25	4.40		4.14
PULL #2	4.46	4.26		4.16
PULL #3	4.26	4.42		4.49
PULL #4	4.20	4.47		4.16
PULL #5	4.48	4.44		4.02
TOTAL	21.65	21.99		20.97
AVERAGE	4.33	4.39		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288215.__0
FILE DATE AND TIME: 09/24/2003 07:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

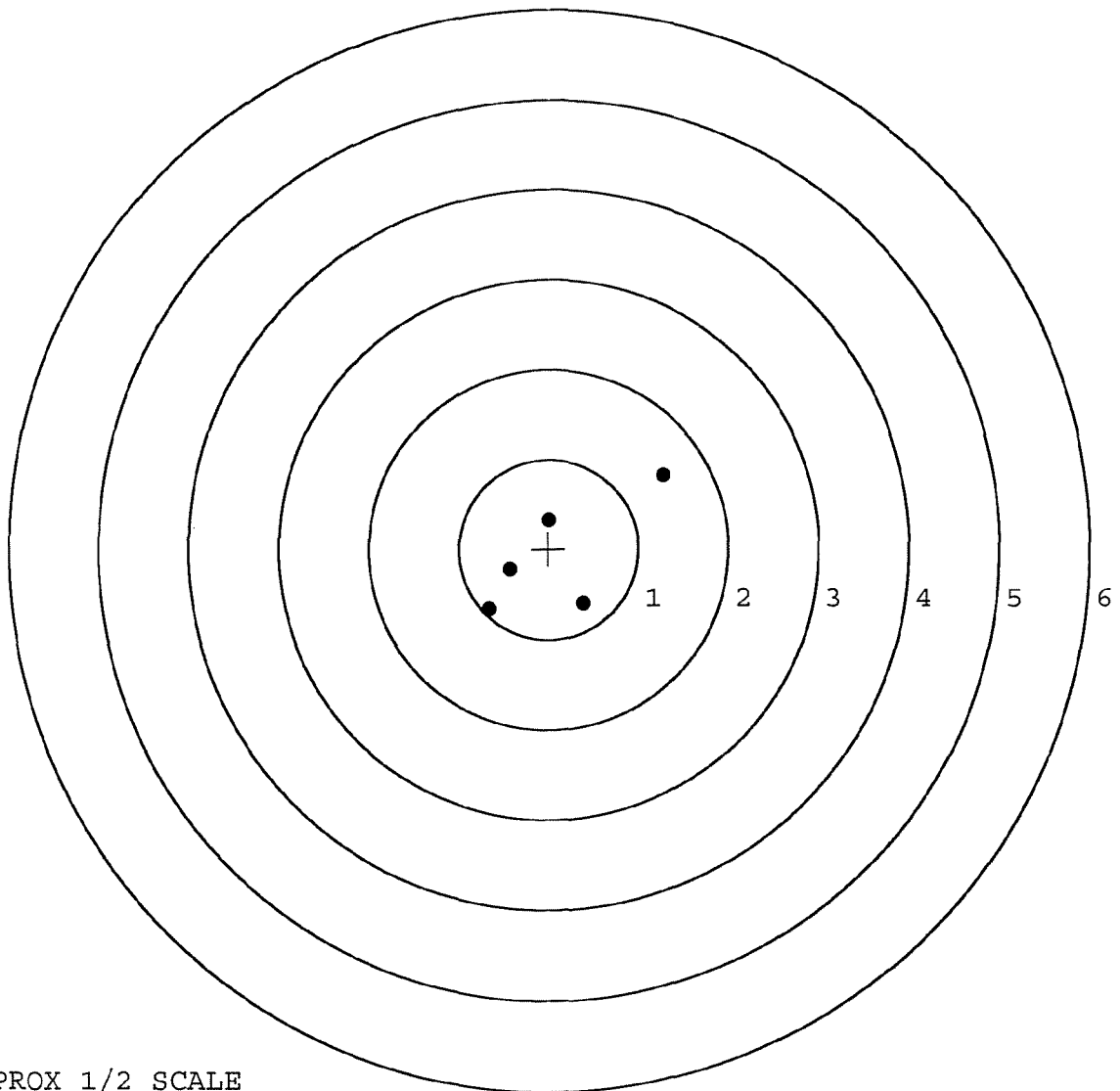
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .766

SERIAL NUMBER: G6288215. __0
TARGET NUMBER: 1
FILE DATE: 09/24/2003
FILE TIME: 07:56

POINT#	X	Y
1:	0.389	-0.610
2:	0.006	0.325
3:	-0.430	-0.228
4:	-0.660	-0.671
5:	1.279	0.815

X CENTROID: 0.117
Y CENTROID: -0.074
POA TO CENTROID: 0.138
HORZ SPREAD: 1.939
VERT SPREAD: 1.486
GROUP SPREAD: 2.443
MIN RADIUS: 0.414
MAX RADIUS: 1.463
MEAN RADIUS: 0.805
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

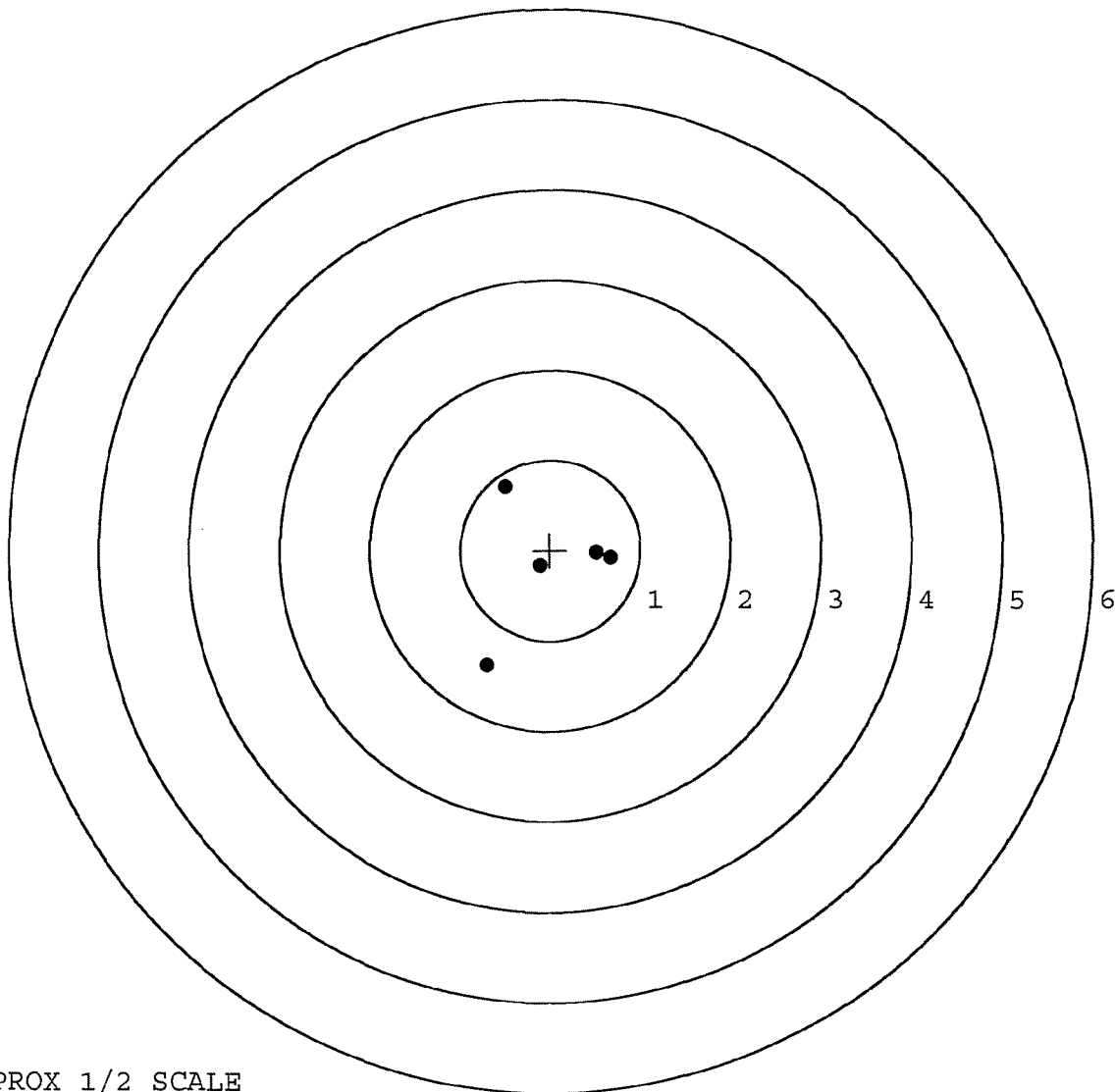


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288215. __0
TARGET NUMBER: 2
FILE DATE: 09/24/2003
FILE TIME: 07:56

POINT#	X	Y
1:	0.674	-0.089
2:	0.514	-0.029
3:	-0.112	-0.167
4:	-0.702	-1.274
5:	-0.504	0.696

X CENTROID: -0.026
Y CENTROID: -0.173
POA TO CENTROID: 0.175
HORZ SPREAD: 1.376
VERT SPREAD: 1.970
GROUP SPREAD: 1.980
MIN RADIUS: 0.086
MAX RADIUS: 1.292
MEAN RADIUS: 0.727
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE