

662582/8

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
G6288218

ORDER NO.
25716

46

20AX



5716 G6288218

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



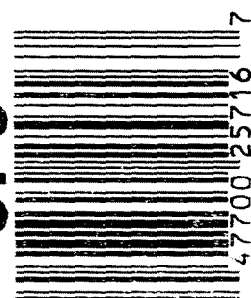
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288218

UPC



46 FOF

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288218

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-8-03	RW
610	DIS-ASSEMBLE GUN		1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	SB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	A
	D) OIL FIRING PIN ASSEMBLY		3-17-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.75</u> <u>9.50</u> <u>10.00</u>	3-18-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.25</u> <u>2.25</u>	3-18-03	TRL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.021</u>	3-18-03	TRW
	J) ASSEMBLE STOCK		3-17-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-17-03	RW
	M) IRON SIGHT ALIGNMENT		3-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-17-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
	MALFUNCTION	CORRECTION	3-18-03	A
645	INSPECT FOR LIVE AMMO		3-18-03	A
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.84</u> <u>2.55</u> <u>2.68</u> <u>2.59</u>	3-18-03	TRW
	C) FUNCTION		3-18-03	RW
660	PACK		3-18-03	WA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

7. SERIAL NO.

DATE 1-02-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.33	2.31	2.40	MIN. SETTING,
PULL #2	2.36	2.28	2.35	NO AVG. OF 5
PULL #3	2.30	2.29	2.38	READINGS ACCEPT
PULL #4	2.26	2.32	2.41	ABLE LESS THAN
PULL #5	2.30	2.35	2.38	
TOTAL	11.55	11.55	11.92	
AVG.	2.31	2.31	2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.33	
PULL #2	3.29	3.32	
PULL #3	3.34	3.33	
PULL #4	3.40	3.32	
PULL #5	3.22	3.29	
TOTAL	16.37	16.59	
AVG.	3.27	3.31	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.11	4.24		4.20
PULL #2	4.09	4.23		4.30
PULL #3	4.07	4.11		4.31
PULL #4	4.10	4.14		4.36
PULL #5	4.23	4.14		4.31
TOTAL	20.60	20.86		21.48
AVG.	4.12	4.17		4.29

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288218.__0

FILE DATE AND TIME: 03/19/2003 11:35

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

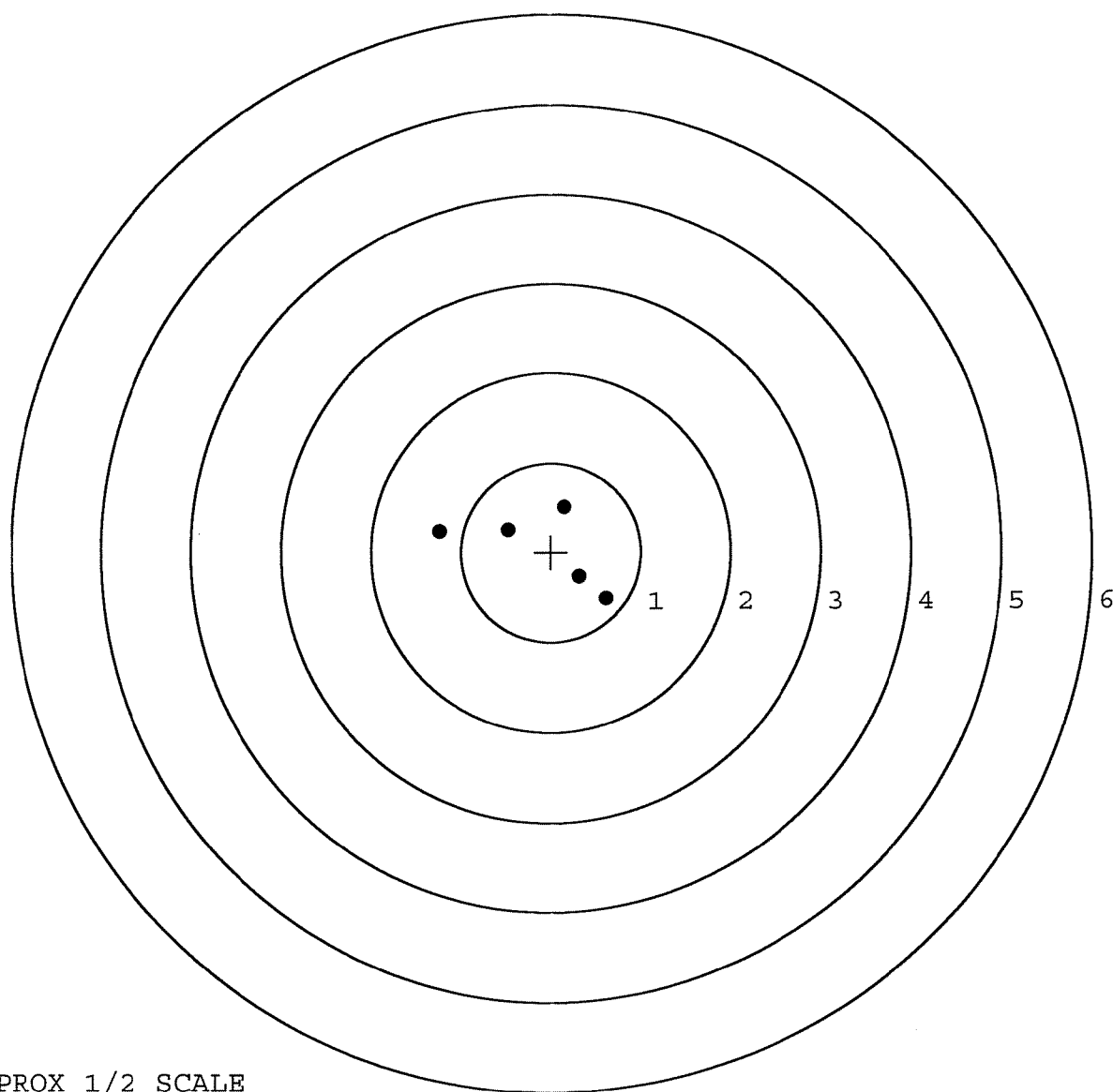
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .617

SERIAL NUMBER: G6288218. 0
TARGET NUMBER: 1
FILE DATE: 03/19/2003
FILE TIME: 11:35

POINT#	X	Y
1:	0.615	-0.521
2:	0.315	-0.277
3:	0.148	0.502
4:	-0.478	0.249
5:	-1.245	0.235

X CENTROID: -0.129
Y CENTROID: 0.038
POA TO CENTROID: 0.134
HORZ SPREAD: 1.860
VERT SPREAD: 1.023
GROUP SPREAD: 2.008
MIN RADIUS: 0.408
MAX RADIUS: 1.133
MEAN RADIUS: 0.711
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

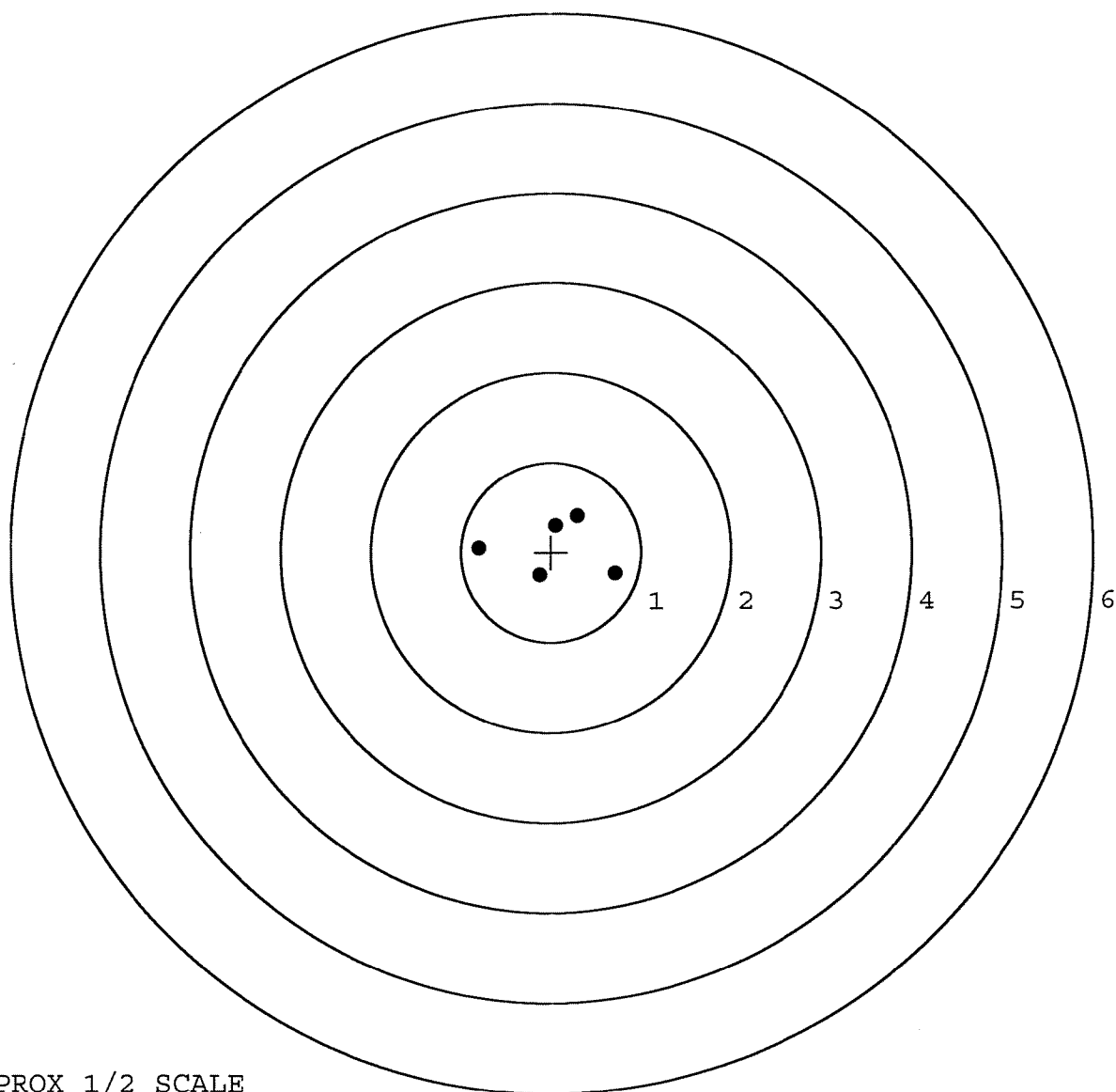


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288218.___0
TARGET NUMBER: 2
FILE DATE: 03/19/2003
FILE TIME: 11:35

POINT#	X	Y
1:	0.718	-0.245
2:	-0.128	-0.259
3:	-0.802	0.049
4:	0.050	0.295
5:	0.296	0.401

X CENTROID: 0.027
Y CENTROID: 0.048
POA TO CENTROID: 0.055
HORZ SPREAD: 1.520
VERT SPREAD: 0.660
GROUP SPREAD: 1.548
MIN RADIUS: 0.248
MAX RADIUS: 0.829
MEAN RADIUS: 0.523
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE