

G62 882 19

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288219**
Order No. **25716**

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marks Registered Marque Deposee.

07EX

5716 66288219

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

28 FORM

proof of purchase



owner registration sticker



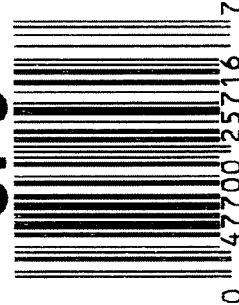
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288219

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 8219

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	AC
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-2-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-2-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-2-03	RW
	D) OIL FIRING PIN ASSEMBLY		10-2-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	10-3-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.75</u> <u>8.5</u> <u>8.0</u>	10-3-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0225</u> <u>.0235</u>	10-3-03	TRW
	J) ASSEMBLE STOCK		10-2-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-3-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-2-03	RW
	M) IRON SIGHT ALIGNMENT		10-2-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-2-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	10-3-03	AC
	MALFUNCTION	CORRECTION	10-3-03	AC
	MALFUNCTION	CORRECTION	10-3-03	AC
	MALFUNCTION	CORRECTION	10-3-03	AC
	MALFUNCTION	CORRECTION	10-3-03	AC
645	INSPECT FOR LIVE AMMO		10-3-03	AC
655	FINAL INSPECTION A) HEADSPACE		10-3-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.99</u> <u>2.70</u> <u>2.75</u> <u>2.72</u>	10/3/03	RW
	C) FUNCTION		10-3-03	RW
660	PACK		10/4/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-13-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.35		2.48	
PULL #2	2.80	2.51		2.37	
PULL #3	2.47	2.50		2.43	
PULL #4	2.48	2.28		2.33	
PULL #5	2.47	2.52		2.43	
TOTAL	12.72	12.16		12.04	
AVERAGE	2.54	2.43		2.40	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.18		
PULL #2	3.08	3.27		
PULL #3	3.02	3.10		
PULL #4	3.08	3.16		
PULL #5	3.02	3.11		
TOTAL	15.30	15.82		
AVERAGE	3.06	3.16		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.33	4.42		4.28
PULL #2	4.32	4.27		4.33
PULL #3	4.02	4.30		4.43
PULL #4	4.25	4.32		4.36
PULL #5	4.34	4.29		4.31
TOTAL	21.26	21.60		21.71
AVERAGE	4.25	4.32		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288219.__0

FILE DATE AND TIME: 10/03/2003 06:24

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

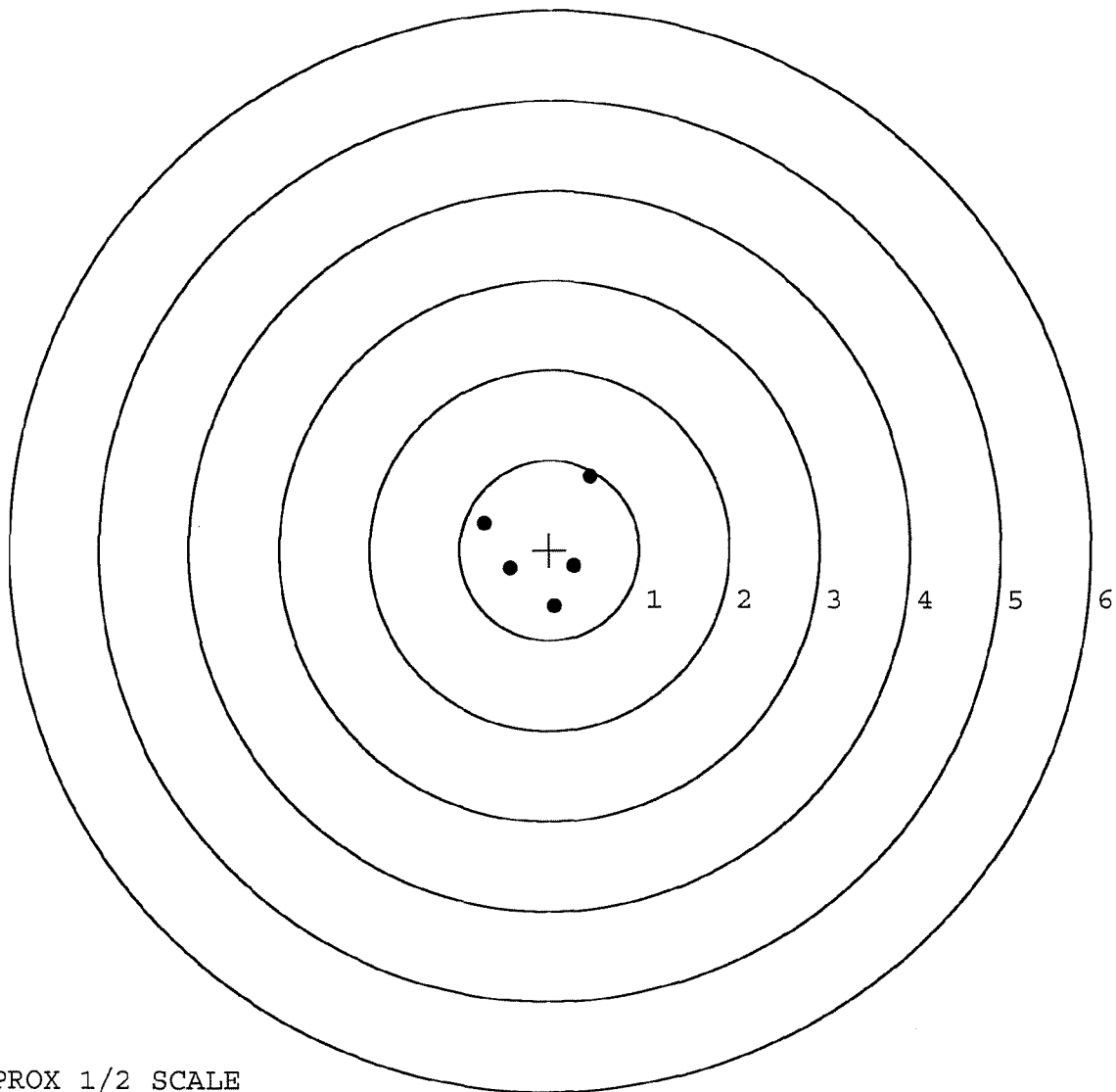
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .743

SERIAL NUMBER: G6288219.____0
TARGET NUMBER: 1
FILE DATE: 10/03/2003
FILE TIME: 06:24

POINT#	X	Y
1:	0.055	-0.627
2:	0.280	-0.174
3:	-0.438	-0.200
4:	-0.727	0.301
5:	0.454	0.826

X CENTROID: -0.075
Y CENTROID: 0.025
POA TO CENTROID: 0.079
HORZ SPREAD: 1.181
VERT SPREAD: 1.453
GROUP SPREAD: 1.507
MIN RADIUS: 0.407
MAX RADIUS: 0.960
MEAN RADIUS: 0.633
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

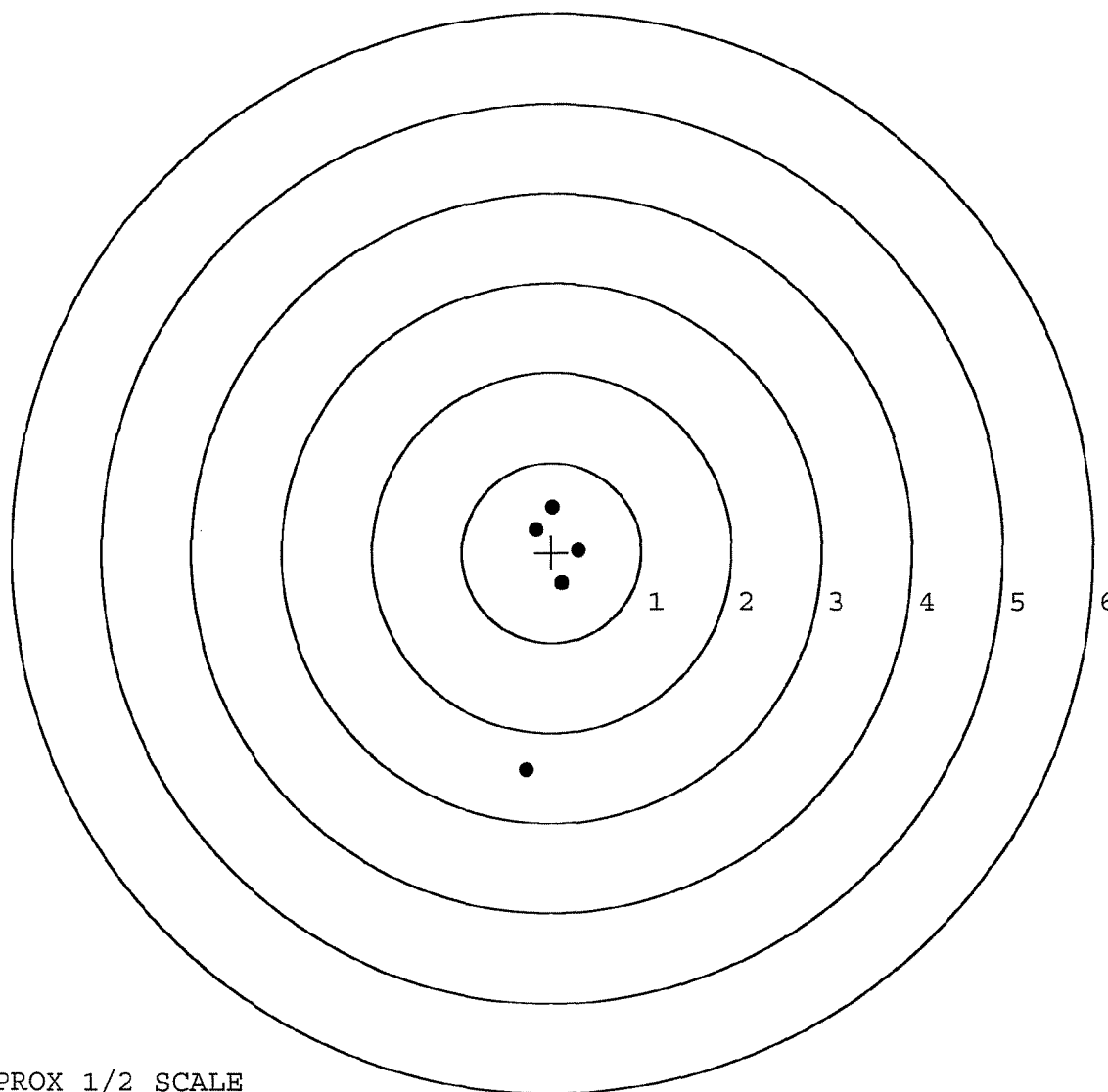


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288219. __0
TARGET NUMBER: 2
FILE DATE: 10/03/2003
FILE TIME: 06:24

POINT#	X	Y
1:	0.306	0.027
2:	0.120	-0.351
3:	-0.177	0.253
4:	0.013	0.505
5:	-0.275	-2.414

X CENTROID: -0.003
Y CENTROID: -0.396
POA TO CENTROID: 0.396
HORZ SPREAD: 0.581
VERT SPREAD: 2.919
GROUP SPREAD: 2.933
MIN RADIUS: 0.131
MAX RADIUS: 2.036
MEAN RADIUS: 0.853
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE