

06288220

Remington® M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		VERY IMPORTANT! Instruction Book enclosed to assure safe use of this product
Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada Marque Déposée		SERIAL NO. G6288220
		ORDER NO. 25716
		07EX

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

28 FORM

proof of purchase



owner registration sticker



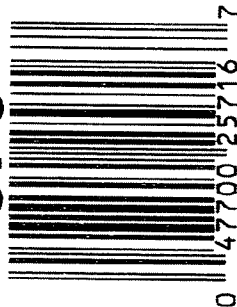
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288220

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288220

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE		8-8-03	AL
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	AUG 11 2003 OPERATOR <i>RLH</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-28-03	RW
	D) OIL FIRING PIN ASSEMBLY		8-28-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.75</u> <u>9.0</u> <u>8.75</u>	9-30-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.75</u> <u>2.5</u>	9-30-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022⁵</u> <u>.023</u>	9-30-03	TRW
	J) ASSEMBLE STOCK		8-28-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-03	RK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-29-03	RW
	M) IRON SIGHT ALIGNMENT		9-29-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-29-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
	MALFUNCTION	CORRECTION	9-30-03	TRW
645	INSPECT FOR LIVE AMMO		9-30-03	TRW
655	FINAL INSPECTION A) HEADSPACE		10-1-03	RK
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.33</u> <u>2.25</u> <u>2.28</u> <u>2.99</u>	9/30/03	DA
	C) FUNCTION		10-1-03	RK
660	PACK		10/1/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-12-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.09	2.11		2.26	
PULL #2	2.15	2.09		2.50	
PULL #3	2.33	2.13		2.41	
PULL #4	2.37	2.10		2.50	
PULL #5	2.45	2.17		2.56	
TOTAL	11.39	10.60		12.23	
AVERAGE	2.27	2.12		2.44	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.43		
PULL #2	3.37	3.28		
PULL #3	3.39	3.35		
PULL #4	3.36	3.26		
PULL #5	3.46	3.29		
TOTAL	16.89	16.61		
AVERAGE	3.37	3.32		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.42	4.17		4.23
PULL #2	4.44	4.06		4.28
PULL #3	4.09	4.35		4.39
PULL #4	4.32	4.17		4.40
PULL #5	4.23	4.24		4.33
TOTAL	21.50	20.99		21.63
AVERAGE	4.30	4.19		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288220.__0
FILE DATE AND TIME: 09/30/2003 06:32

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

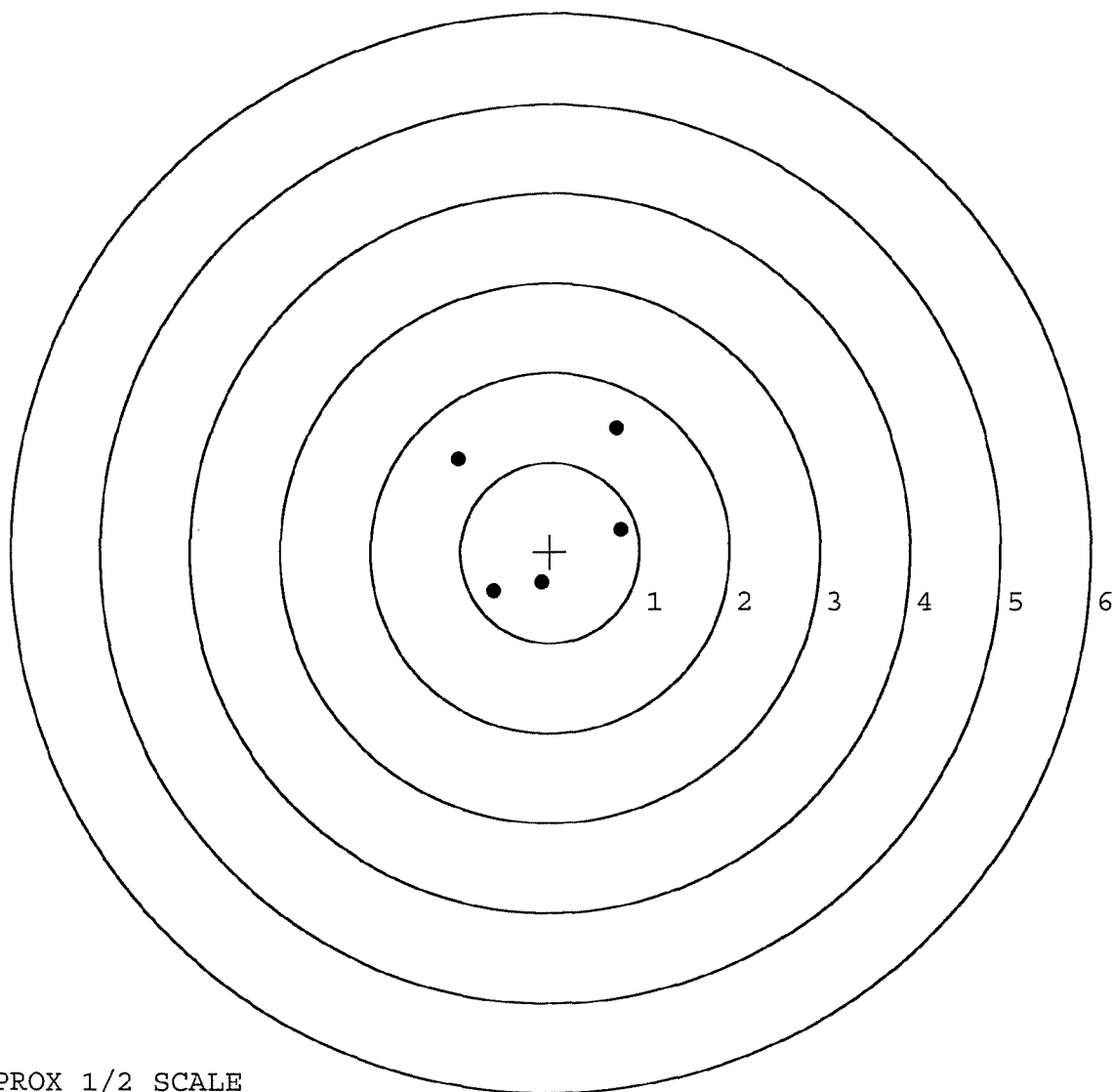
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean 9475

SERIAL NUMBER: G6288220. __0
TARGET NUMBER: 1
FILE DATE: 09/30/2003
FILE TIME: 06:32

POINT#	X	Y
1:	-0.094	-0.346
2:	-0.630	-0.429
3:	0.791	0.242
4:	0.742	1.382
5:	-1.022	1.039

X CENTROID: -0.043
Y CENTROID: 0.378
POA TO CENTROID: 0.380
HORZ SPREAD: 1.813
VERT SPREAD: 1.811
GROUP SPREAD: 2.272
MIN RADIUS: 0.725
MAX RADIUS: 1.275
MEAN RADIUS: 1.005
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

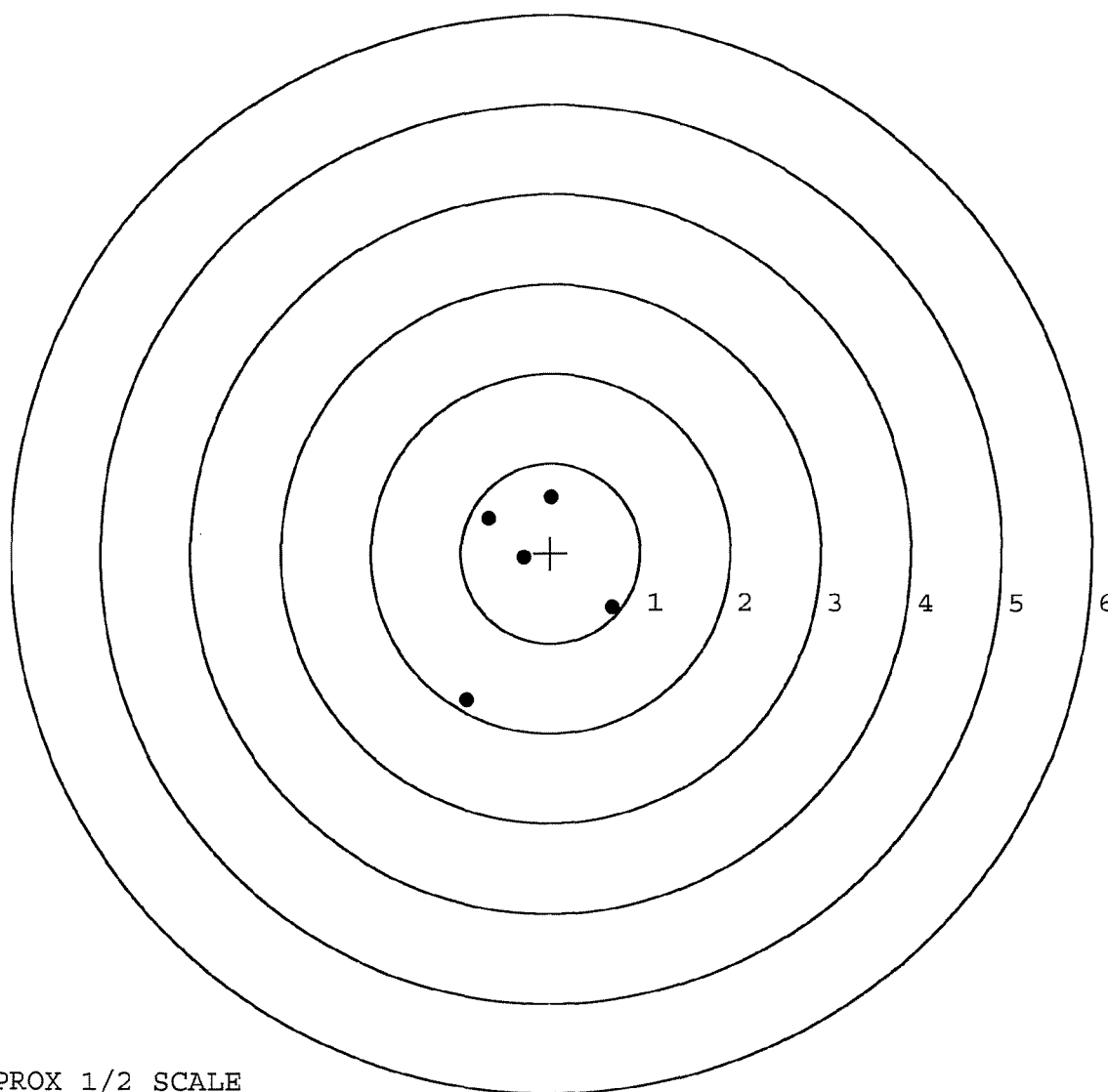


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288220. 0
TARGET NUMBER: 2
FILE DATE: 09/30/2003
FILE TIME: 06:32

POINT#	X	Y
1:	0.693	-0.601
2:	-0.300	-0.047
3:	-0.696	0.391
4:	0.012	0.626
5:	-0.928	-1.628

X CENTROID: -0.244
Y CENTROID: -0.252
POA TO CENTROID: 0.350
HORZ SPREAD: 1.621
VERT SPREAD: 2.254
GROUP SPREAD: 2.442
MIN RADIUS: 0.212
MAX RADIUS: 1.537
MEAN RADIUS: 0.890
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE