

U S E S E A

VERY IMP
Instruction
enclosed
safe use
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

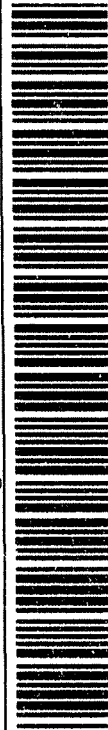
SERIAL
G628

ORDER N
257

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46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada. Marque Deposee.



5716 G6288222

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



G6288222

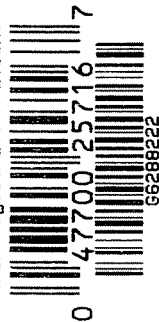
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



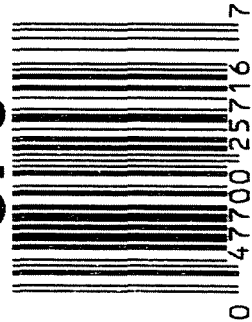
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288222

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288222

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE		8-8-03	AC
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8/28/03	OA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/28/03	OA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/28/03	OA
	D) OIL FIRING PIN ASSEMBLY		8/28/03	OA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>6.5</u>	<u>5.0</u>	9-23-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.25</u>	<u>2.0</u>	<u>2.25</u>	9-23-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.025</u>	<u>.024</u>	9-24-03	RTL		
	J) ASSEMBLE STOCK					9-10-03	Rw		
	K) ASSEMBLE SWIVEL STUDS					9-25-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-17-03	Rw		
	M) IRON SIGHT ALIGNMENT					9-17-03	Rw		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-17-03	Rw		
640	GALLERY TEST AND TARGET		PASS FAIL			9-23-03	A		
	MALFUNCTION		CORRECTION			9-23-03	A		
	MALFUNCTION		CORRECTION			9-23-03	A		
	MALFUNCTION		CORRECTION			9-23-03	A		
	MALFUNCTION		CORRECTION			9-23-03	A		
645	INSPECT FOR LIVE AMMO					9-23-03	A		
655	FINAL INSPECTION A) HEADSPACE					9-25-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u>	<u>2.71</u>	<u>2.61</u>	<u>2.62</u>	<u>2.64</u>	9-24-03	RA
	C) FUNCTION					9-25-03	RTL		
660	PACK					9-26-03	RA		

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288222.__0
FILE DATE AND TIME: 09/23/2003 09:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

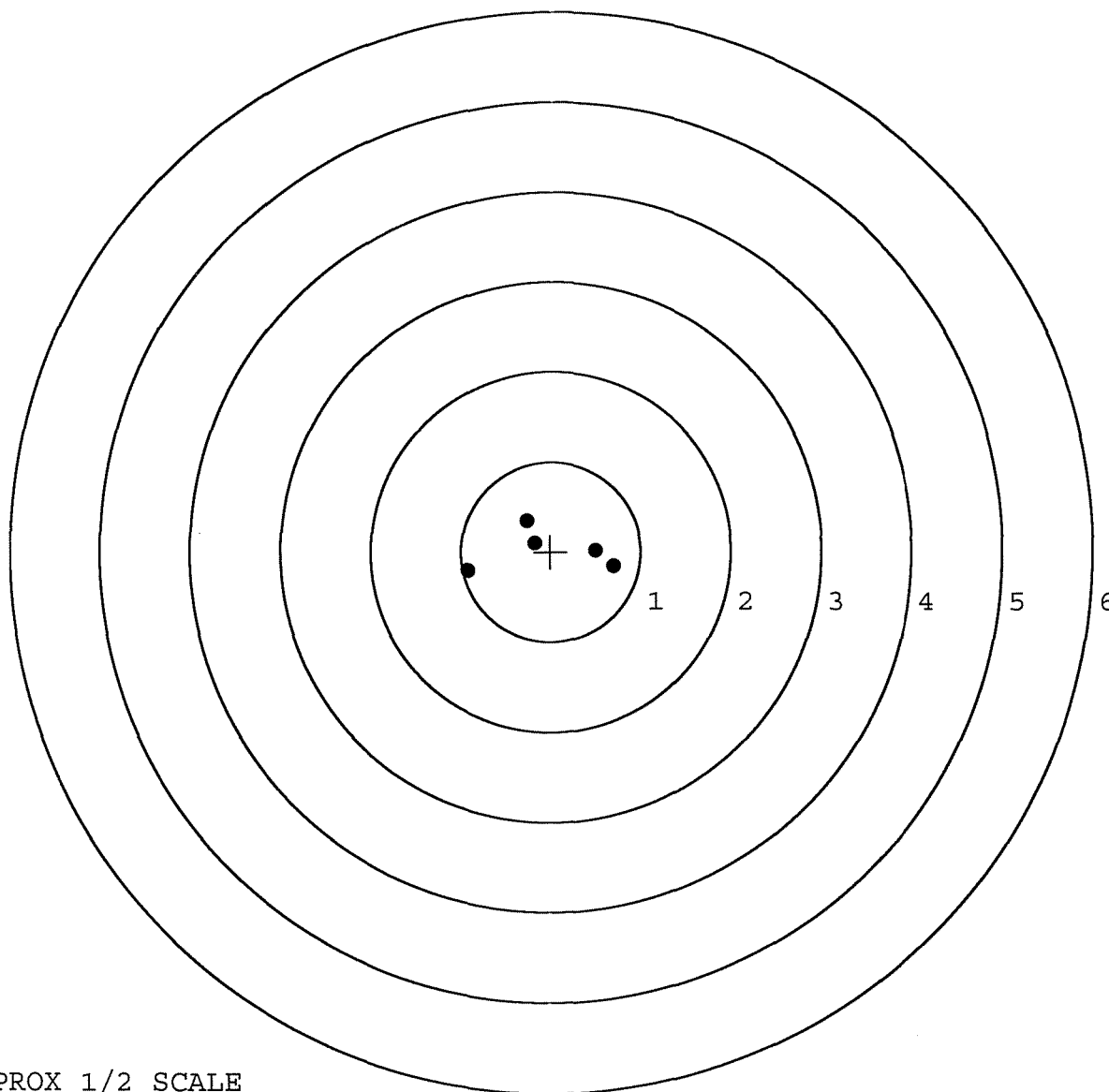
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .5665

SERIAL NUMBER: G6288222.___0
TARGET NUMBER: 1
FILE DATE: 09/23/2003
FILE TIME: 09:00

POINT#	X	Y
1:	-0.921	-0.208
2:	-0.176	0.095
3:	-0.270	0.344
4:	0.505	0.018
5:	0.703	-0.165

X CENTROID: -0.032
Y CENTROID: 0.017
POA TO CENTROID: 0.036
HORZ SPREAD: 1.624
VERT SPREAD: 0.552
GROUP SPREAD: 1.625
MIN RADIUS: 0.164
MAX RADIUS: 0.917
MEAN RADIUS: 0.556
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288222. __0

TARGET NUMBER: 2

FILE DATE: 09/23/2003

FILE TIME: 09:00

POINT#	X	Y
1:	-0.080	-0.962
2:	-0.041	-0.503
3:	-0.249	0.027
4:	0.242	0.459
5:	-0.139	0.661

X CENTROID: -0.053

Y CENTROID: -0.064

POA TO CENTROID: 0.083

HORZ SPREAD: 0.491

VERT SPREAD: 1.623

GROUP SPREAD: 1.624

MIN RADIUS: 0.216

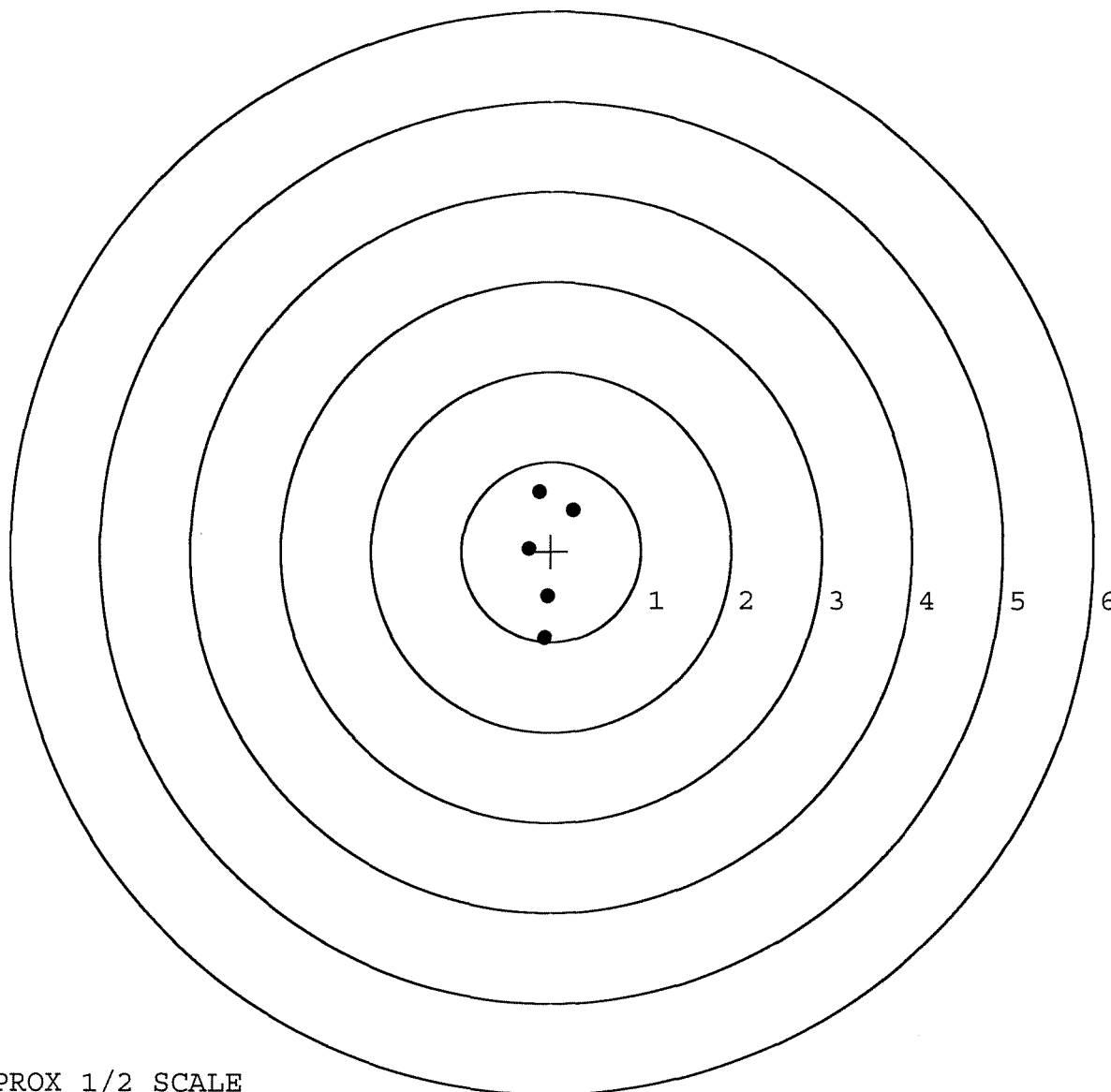
MAX RADIUS: 0.899

MEAN RADIUS: 0.577

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-28-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.32	2.31		2.45	
PULL #2	2.53	2.40		2.78	
PULL #3	2.39	2.45		2.34	
PULL #4	2.37	2.54		2.42	
PULL #5	2.41	2.51		2.39	
TOTAL	12.02	12.21		12.38	
AVERAGE	2.40	2.44		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.20		
PULL #2	3.32	3.34		
PULL #3	3.34	3.32		
PULL #4	3.32	3.18		
PULL #5	3.33	3.10		
TOTAL	16.67	16.14		
AVERAGE	3.33	3.22		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.32	4.12		4.42
PULL #2	4.08	4.16		4.30
PULL #3	4.25	4.15		4.31
PULL #4	4.26	4.08		4.36
PULL #5	4.29	4.10		4.42
TOTAL	21.20	20.61		21.81
AVERAGE	4.24	4.12		4.36