

G6288224

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288224**
Order No. **25716**

DD **17XX**

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

 5716 66288224

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



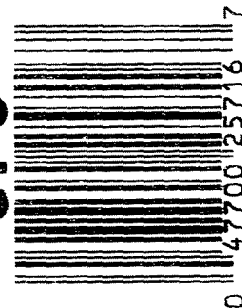
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288224

UPC



DD FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288224

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTZ
600	PROOF		11-12-03	AC
607	CHECK HEADSPACE	INSPECTED	11-12-03	AC
610	DIS-ASSEMBLE GUN	NOV 13 2003	11-12-03	RTZ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>BS</u>		
615	ROLLMARK CALIBER		11-13-03	B
617	DRILL AND TAP SIGHT HOLES		11-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11/22/03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/24/03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/22/03	RW
	D) OIL FIRING PIN ASSEMBLY		11/24/03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 1/8</u> <u>6 1/8</u> <u>6 1/8</u>	12-11-03	Ac
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2 1/8</u> <u>2 1/8</u> <u>2 1/8</u>	12-11-03	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY		12-11-03	Ac
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-11-03	Ac
	J) ASSEMBLE STOCK		11/22/03	RW
	K) ASSEMBLE SWIVEL STUDS		12-12-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11/22/03	RW
	M) IRON SIGHT ALIGNMENT		11/22/03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11/22/03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12/8/03	TRW
	MALFUNCTION	CORRECTION	12/8/03	TRW
	MALFUNCTION	CORRECTION	12/8/03	TRW
	MALFUNCTION	CORRECTION	12/8/03	TRW
	MALFUNCTION	CORRECTION	12/8/03	TRW
645	INSPECT FOR LIVE AMMO		12/8/03	TRW
655	FINAL INSPECTION A) HEADSPACE		12-12-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.92</u> <u>2.61</u> <u>2.89</u> <u>2.63</u>	12-11-03	RL
	C) FUNCTION		12-12-03	RL
660	PACK		12/12/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-20-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.54	2.61		2.81	
PULL #2	2.47	2.49		2.85	
PULL #3	2.63	2.73		2.74	
PULL #4	2.73	2.69		2.63	
PULL #5	2.45	2.73		2.71	
TOTAL	12.82	13.25		13.74	
AVERAGE	2.56	2.65		2.74	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.34		
PULL #2	3.06	3.15		
PULL #3	3.08	3.54		
PULL #4	3.51	3.17		
PULL #5	3.18	3.28		
TOTAL	15.91	16.48		
AVERAGE	3.18	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.10	4.03		3.91
PULL #2	3.96	4.24		4.19
PULL #3	4.08	4.09		4.54
PULL #4	3.99	3.94		3.96
PULL #5	4.45	3.92		4.39
TOTAL	20.58	20.22		20.99
AVERAGE	4.11	4.04		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288224.___0
FILE DATE AND TIME: 12/08/2003 20:22

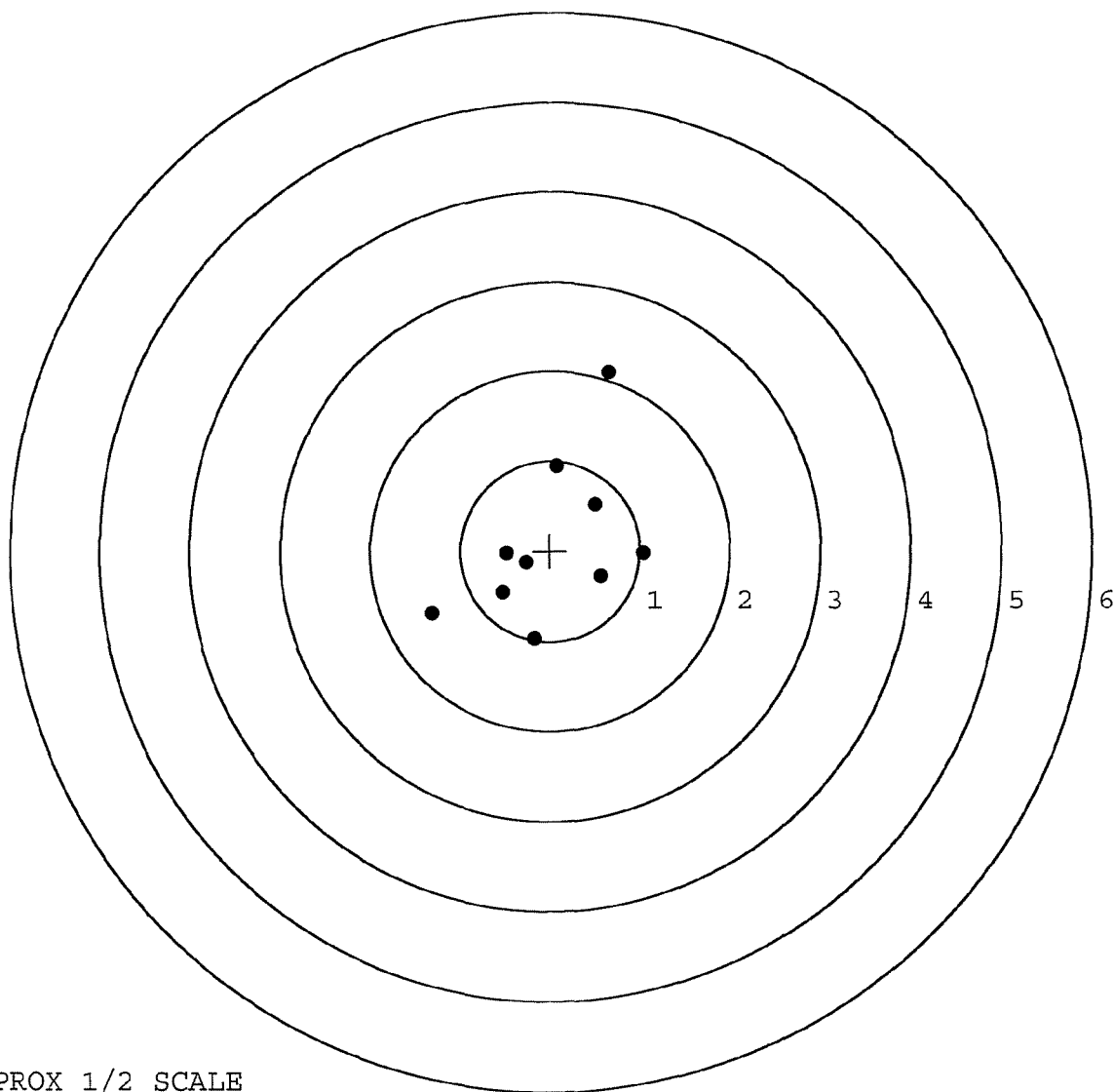
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.026
The Average Y Centroid of the Five Target Set:	-0.041
The Average Point of Impact of the Five Target Set:	0.049
The Average Mean Radius of the Five Target Set:	0.822
The Distance from POA to Centroid Target #1:	0.087
The Distance from Centroid Target #2 to Centroid Target #1:	0.158
The Distance from Centroid Target #3 to Centroid Target #1:	0.217
The Distance from Centroid Target #4 to Centroid Target #1:	0.089
The Distance from Centroid Target #5 to Centroid Target #1:	0.225

SERIAL NUMBER: G6288224. __0
TARGET NUMBER: 1
FILE DATE: 12/08/2003
FILE TIME: 20:22

POINT#	X	Y
1:	1.042	-0.028
2:	0.569	-0.280
3:	0.504	0.518
4:	0.077	0.943
5:	-0.264	-0.127
6:	-0.483	-0.025
7:	-0.533	-0.456
8:	-0.177	-0.974
9:	-1.318	-0.691
10:	0.655	1.985

X CENTROID: 0.007
Y CENTROID: 0.086
POA TO CENTROID: 0.087
HORZ SPREAD: 2.360
VERT SPREAD: 2.959
GROUP SPREAD: 3.325
MIN RADIUS: 0.345
MAX RADIUS: 2.006
MEAN RADIUS: 0.946
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288224. 0

TARGET NUMBER: 2

FILE DATE: 12/08/2003

FILE TIME: 20:22

POINT#	X	Y
1:	0.834	-0.907
2:	0.093	-1.097
3:	-0.090	-0.531
4:	0.150	-0.338
5:	0.878	0.109
6:	0.800	0.418
7:	-0.816	0.337
8:	-0.450	0.859
9:	-1.302	0.805
10:	-0.006	-0.371

X CENTROID: 0.009

Y CENTROID: -0.072

POA TO CENTROID: 0.072

HORZ SPREAD: 2.180

VERT SPREAD: 1.956

GROUP SPREAD: 2.737

MIN RADIUS: 0.300

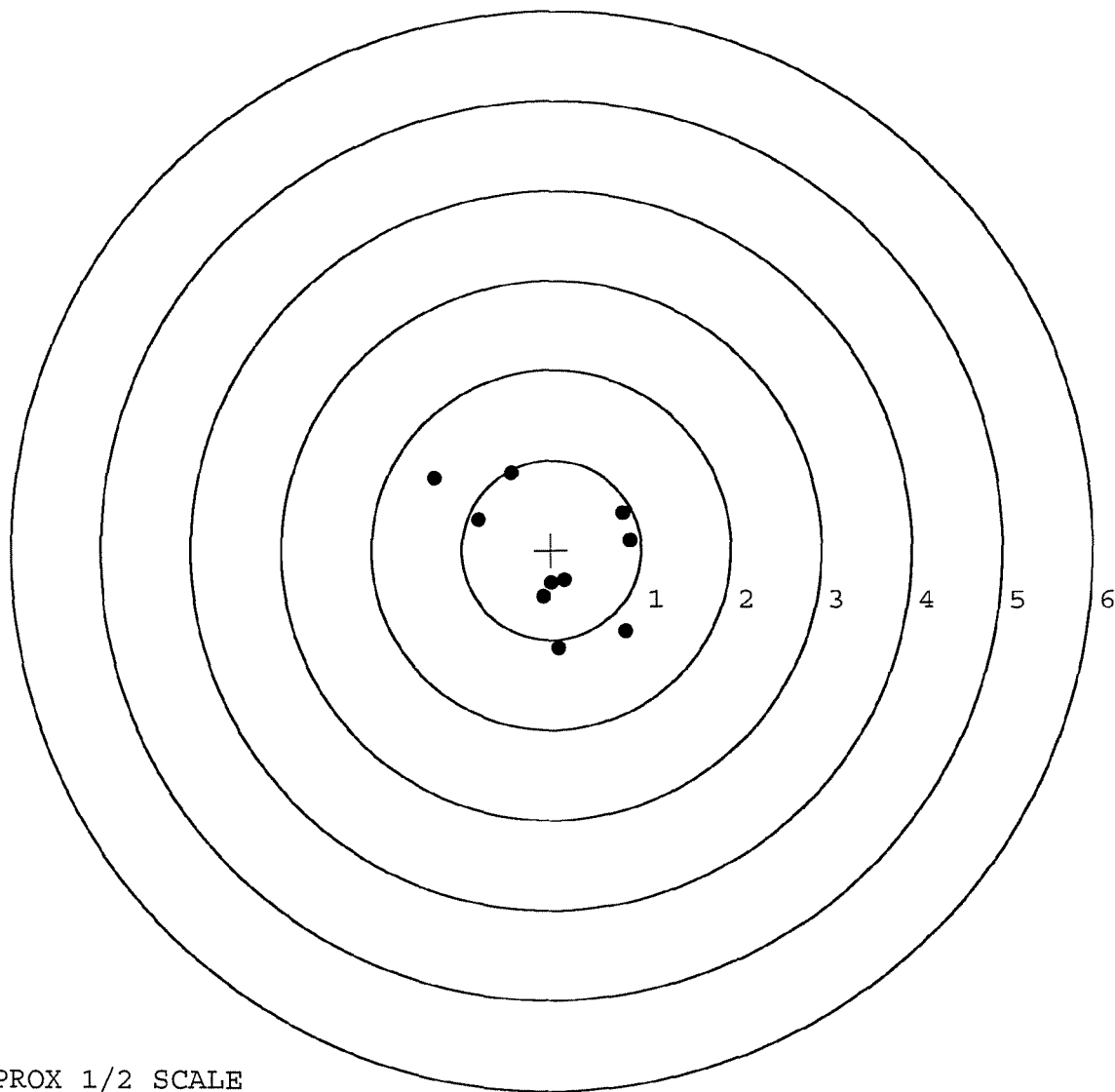
MAX RADIUS: 1.577

MEAN RADIUS: 0.863

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

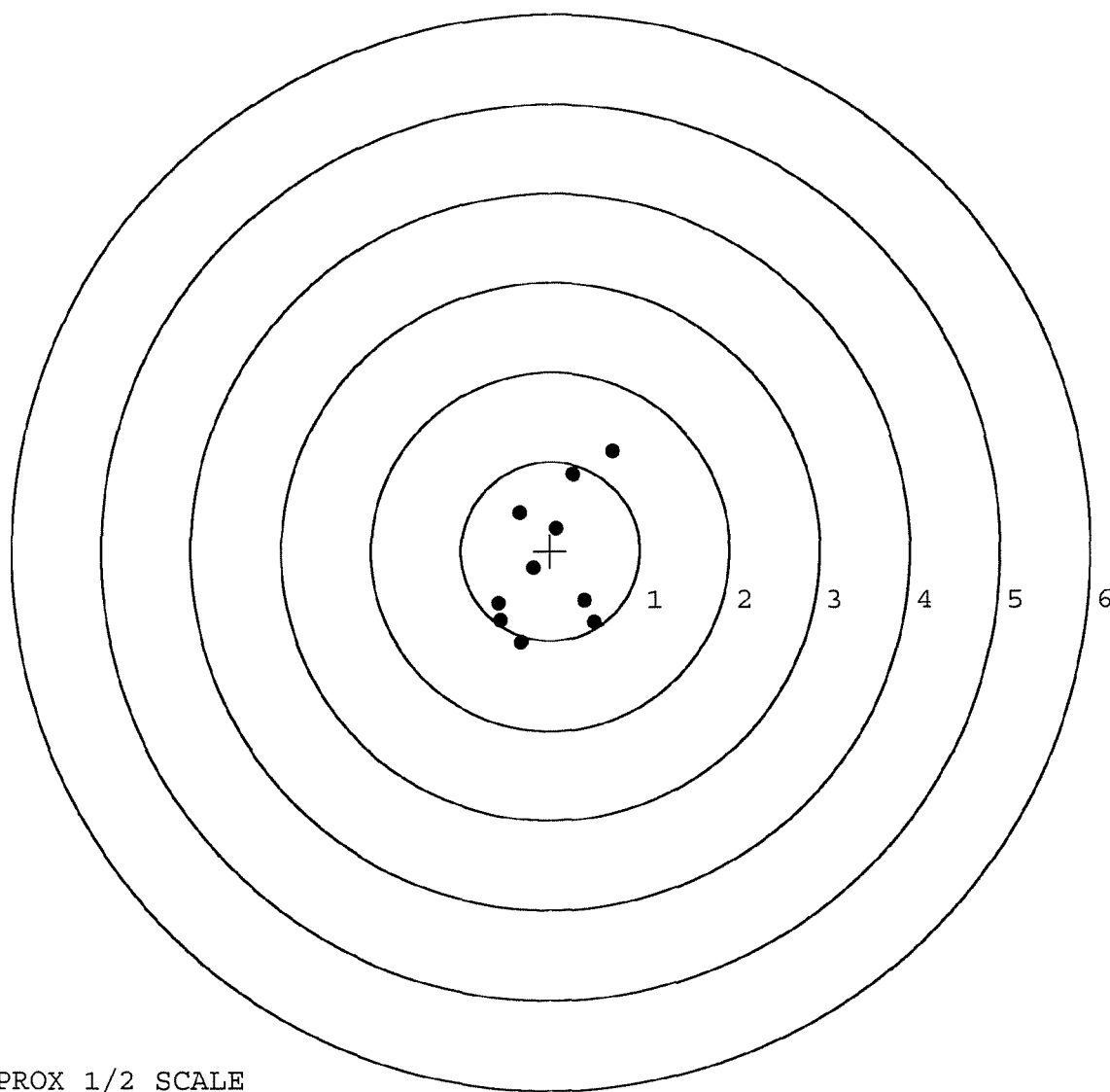


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288224. __0
TARGET NUMBER: 3
FILE DATE: 12/08/2003
FILE TIME: 20:22

X CENTROID: -0.011
Y CENTROID: -0.130
POA TO CENTROID: 0.130
HORZ SPREAD: 1.287
VERT SPREAD: 2.138
GROUP SPREAD: 2.375
MIN RADIUS: 0.191
MAX RADIUS: 1.436
MEAN RADIUS: 0.763
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.488	-0.804
2:	0.384	-0.559
3:	-0.329	-1.023
4:	-0.562	-0.774
5:	-0.582	-0.584
6:	-0.189	-0.197
7:	0.061	0.248
8:	-0.342	0.428
9:	0.258	0.854
10:	0.705	1.115

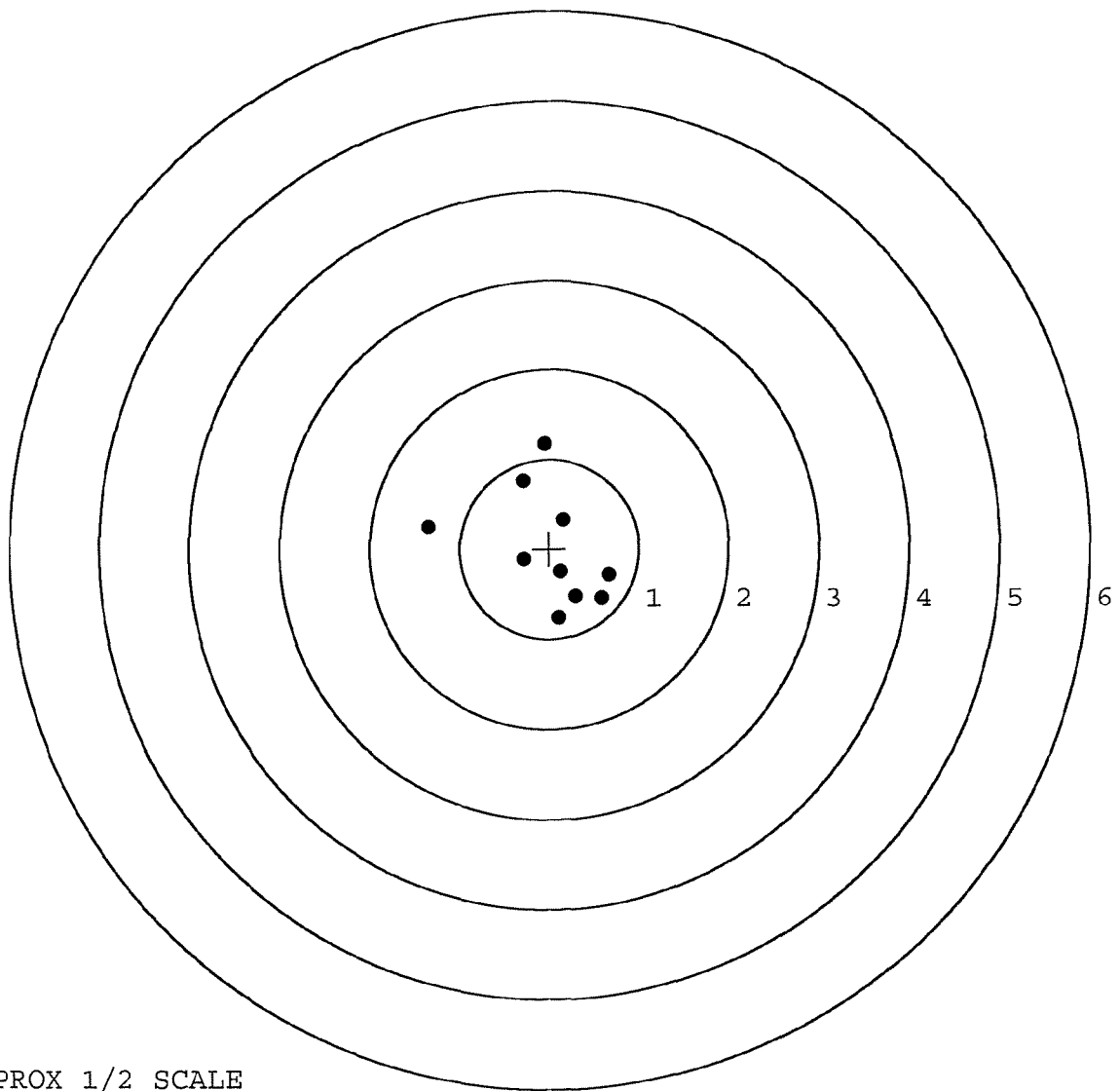


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288224. __0
TARGET NUMBER: 4
FILE DATE: 12/08/2003
FILE TIME: 20:22

X CENTROID: -0.003
Y CENTROID: -0.002
POA TO CENTROID: 0.003
HORZ SPREAD: 2.016
VERT SPREAD: 1.943
GROUP SPREAD: 2.093
MIN RADIUS: 0.290
MAX RADIUS: 1.368
MEAN RADIUS: 0.723
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.348	0.248
2:	-0.291	0.760
3:	-0.053	1.171
4:	0.158	0.320
5:	-0.281	-0.120
6:	0.131	-0.259
7:	0.668	-0.289
8:	0.587	-0.550
9:	0.109	-0.772
10:	0.294	-0.529

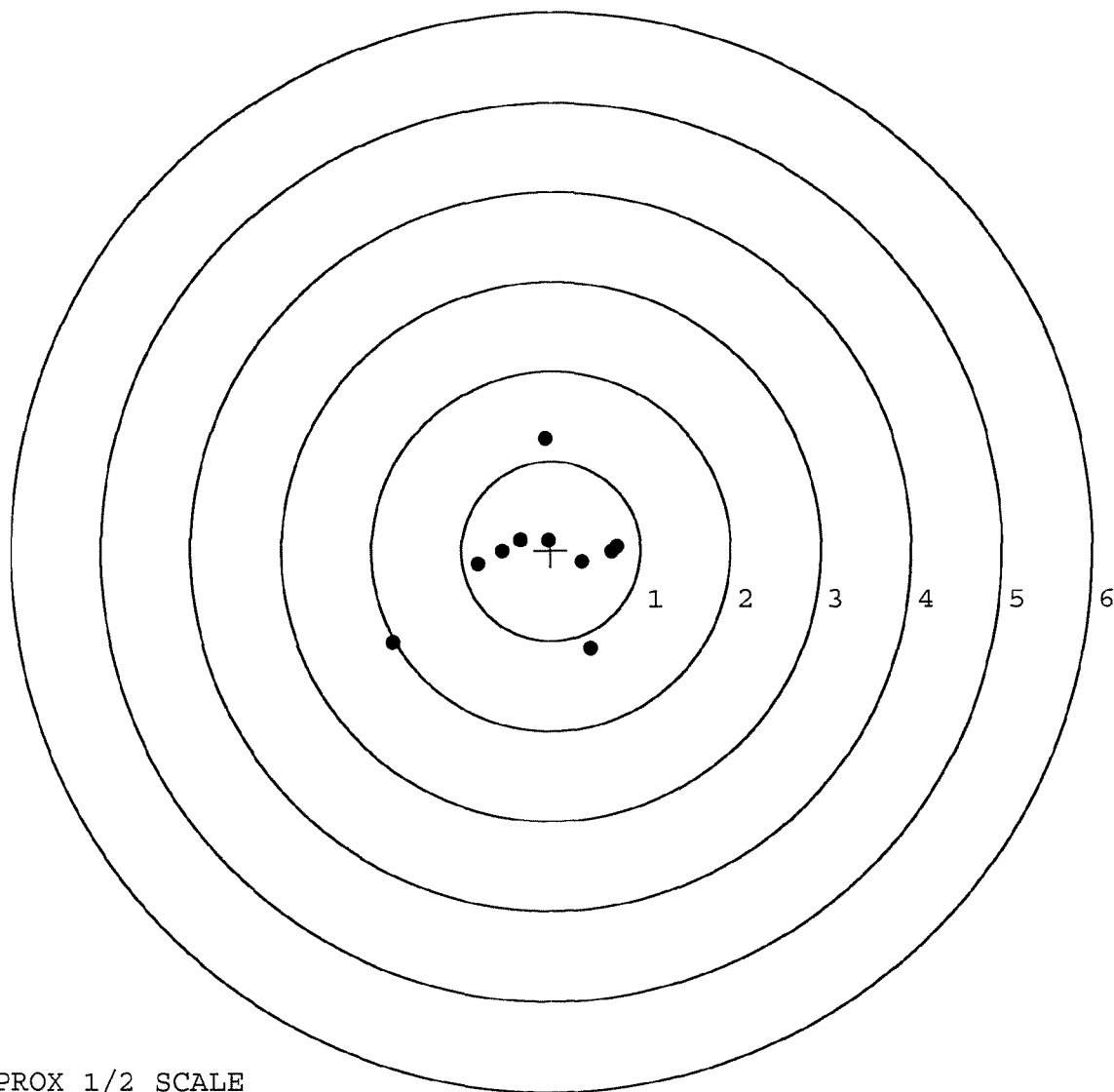


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288224. __0
TARGET NUMBER: 5
FILE DATE: 12/08/2003
FILE TIME: 20:22

X CENTROID: -0.132
Y CENTROID: -0.090
POA TO CENTROID: 0.160
HORZ SPREAD: 2.504
VERT SPREAD: 2.334
GROUP SPREAD: 2.833
MIN RADIUS: 0.225
MAX RADIUS: 1.875
MEAN RADIUS: 0.818
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.451	-1.087
2:	0.349	-0.128
3:	0.682	-0.018
4:	0.743	0.041
5:	-0.060	1.247
6:	-1.761	-1.019
7:	-0.818	-0.150
8:	-0.541	-0.008
9:	-0.344	0.118
10:	-0.022	0.107



TARGET APPROX 1/2 SCALE