

G6288aa7

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **G6288227**

ORDER NO. **25716**

**20AX**



5716 G6288227

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



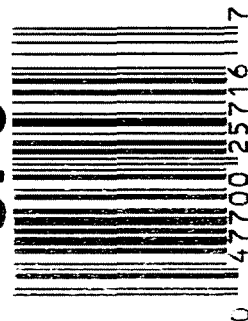
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6288227**

**UPC**



**M-24**  
**INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G6288227

| OP #      | OPERATION NAME                                                                                                                         | READINGS             | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                      | 1-3-03  | RL      |
| 600       | PROOF                                                                                                                                  |                      | 1-3-03  | RL      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX INSPECTED | 1-3-03  | RL      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | JAN 16 2003          | 1-3-03  | RL      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | OPERATOR <u>RL</u>   |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                      | 1/16/03 | RL      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                      | 1-7-03  | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                      | 2-27    | TA      |
|           | (BOLT)                                                                                                                                 |                      | 2-27    | TA      |
| 625       | FINAL ASSEMBLY                                                                                                                         |                      |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                      | 3-12-03 | A       |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                      | 3-12-03 | A       |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                      | 3-12-03 | A       |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                      |         |         |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                      | 3-18-03 | RL      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.0</u> <u>5.25</u> <u>5.5</u>                           | 3-17-03 | TRW     |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.0</u> <u>3.0</u> <u>3.25</u>                           | 3-17-03 | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 3-18-03 | ATL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.0225</u> <u>.0235</u> <u>.022</u>                       | 3-17-03 | TRW     |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 3-12-03 | RW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 3-18-03 | ATL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 3-12-03 | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 3-12-03 | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 3-12-03 | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 3-13-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-13-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-13-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-13-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-13-03 | TRW     |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 3-13-03 | TRW     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 3-18-03 | ATL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.75</u> <u>2.59</u> <u>2.53</u> <u>2.59</u> <u>2.51</u> | 3-17-03 | TRW     |
|       | C) FUNCTION                                                              |                                                             | 3-18-03 | ATL     |
| 660   | PACK                                                                     |                                                             | 3-18-03 | DA      |

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

1-17-03  
TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                           |
|---------|------------------|--------------------------|--------------------------------|-------|--------------------------------------------------------------------|
| PULL #1 | 2.37             | 2.49                     |                                | 2.41  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT<br>ABLE LESS THAN |
| PULL #2 | 2.25             | 2.52                     |                                | 2.38  |                                                                    |
| PULL #3 | 2.33             | 2.56                     |                                | 2.31  |                                                                    |
| PULL #4 | 2.43             | 2.46                     |                                | 2.21  |                                                                    |
| PULL #5 | 2.38             | 2.39                     |                                | 2.29  |                                                                    |
| TOTAL   | 11.76            | 12.42                    |                                | 11.60 |                                                                    |
| AVG.    | 2.35             | 2.48                     |                                | 2.32  |                                                                    |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.07             | 3.27                     |  |          |
| PULL #2 | 3.35             | 3.18                     |  |          |
| PULL #3 | 3.49             | 3.25                     |  |          |
| PULL #4 | 3.35             | 3.26                     |  |          |
| PULL #5 | 3.28             | 3.24                     |  |          |
| TOTAL   | 16.54            | 16.20                    |  |          |
| AVG.    | 3.30             | 3.24                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4#<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|------------------------------|
| PULL #1 | 4.09             | 4.04                     |                                | 4.00                         |
| PULL #2 | 4.07             | 4.10                     |                                | 4.16                         |
| PULL #3 | 4.05             | 4.04                     |                                | 4.02                         |
| PULL #4 | 4.02             | 4.05                     |                                | 4.14                         |
| PULL #5 | 4.07             | 4.10                     | 1.1                            | 4.12                         |
| TOTAL   | 20.30            | 20.33                    |                                | 20.44                        |
| AVG.    | 4.06             | 4.06                     |                                | 4.08                         |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288227.\_\_\_0  
FILE DATE AND TIME: 03/14/2003 12:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

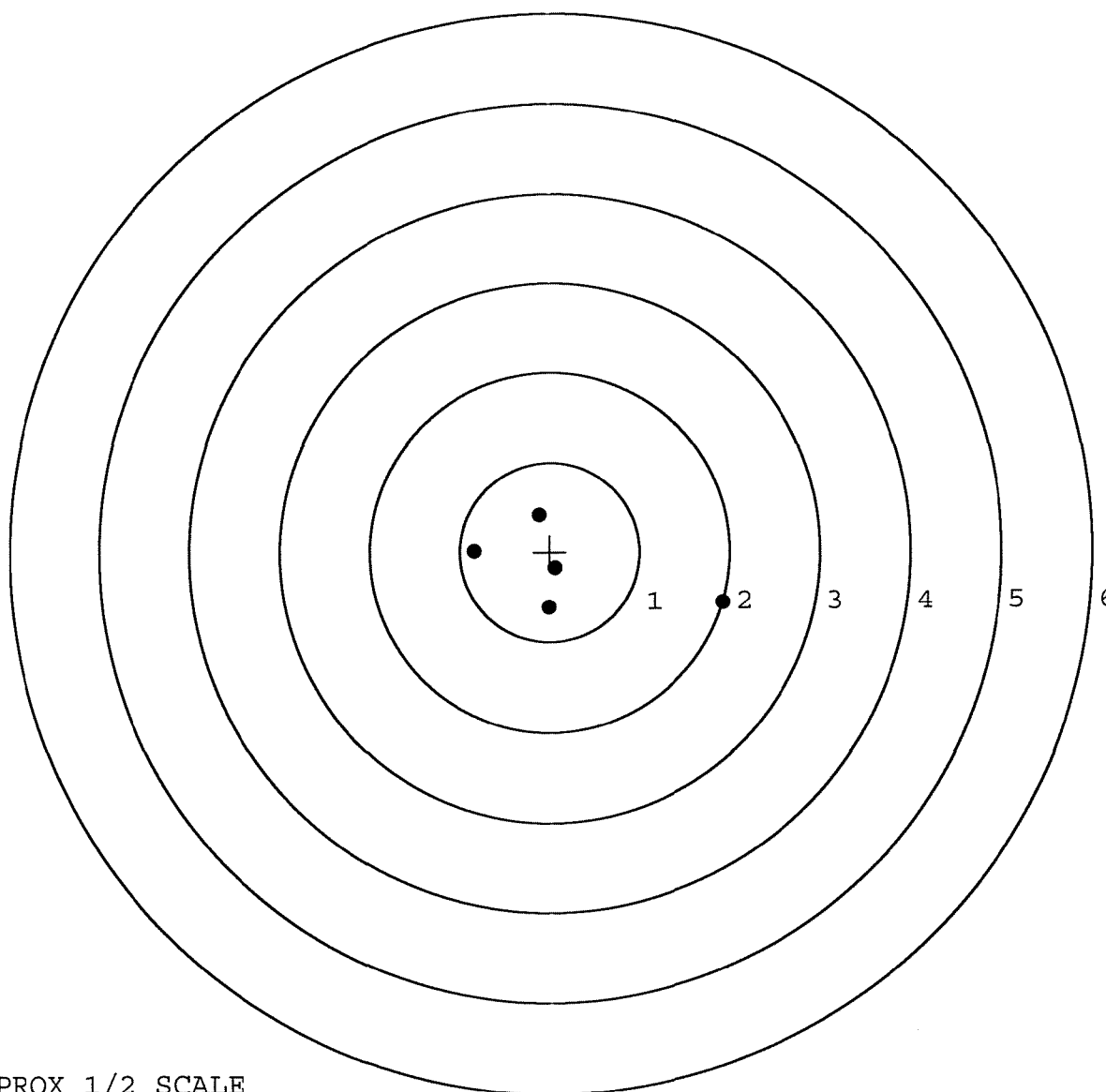
*AVE. MEAN .7845*

SERIAL NUMBER: G6288227. \_\_ 0  
TARGET NUMBER: 1  
FILE DATE: 03/14/2003  
FILE TIME: 12:09

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.925  | -0.574 |
| 2:     | 0.058  | -0.184 |
| 3:     | -0.018 | -0.621 |
| 4:     | -0.126 | 0.409  |
| 5:     | -0.843 | 0.008  |

X CENTROID: 0.199  
Y CENTROID: -0.192  
POA TO CENTROID: 0.277  
HORZ SPREAD: 2.768  
VERT SPREAD: 1.030  
GROUP SPREAD: 2.829  
MIN RADIUS: 0.141  
MAX RADIUS: 1.767  
MEAN RADIUS: 0.827

# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

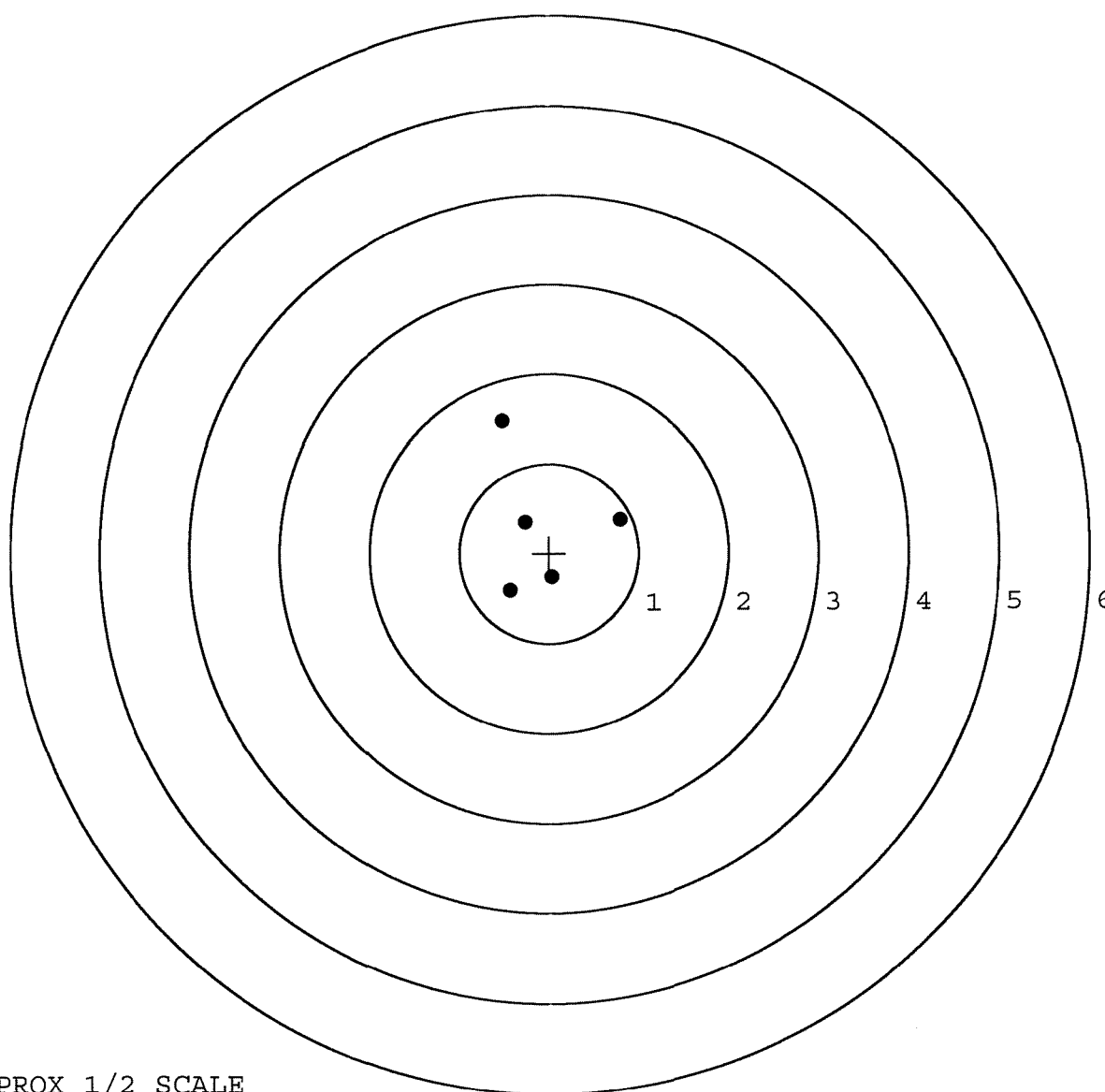


SERIAL NUMBER: G6288227.\_\_\_\_0  
TARGET NUMBER: 2  
FILE DATE: 03/14/2003  
FILE TIME: 12:09

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.796  | 0.372  |
| 2:     | -0.268 | 0.340  |
| 3:     | 0.030  | -0.271 |
| 4:     | -0.435 | -0.419 |
| 5:     | -0.520 | 1.474  |

X CENTROID: -0.079  
Y CENTROID: 0.299  
POA TO CENTROID: 0.310  
HORZ SPREAD: 1.316  
VERT SPREAD: 1.893  
GROUP SPREAD: 1.895  
MIN RADIUS: 0.193  
MAX RADIUS: 1.255  
MEAN RADIUS: 0.742

# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE