

G 6288229

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Office. Marca Registrada. Marque Deposee.

SERIAL NO.
G6288229

ORDER NO.
25716

02EX


5715 G6288229

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

-- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



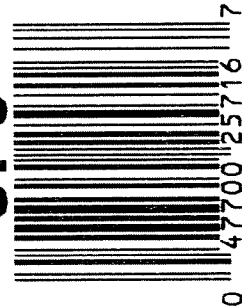
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288229

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288229

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE		8-8-03	AC
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-03	RW
	D) OIL FIRING PIN ASSEMBLY		8-27-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-25-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	9-25-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-25-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-25-03	TRW
	J) ASSEMBLE STOCK		8-27-03	RLW
	K) ASSEMBLE SWIVEL STUDS		9-26-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-24-03	RTL
	M) IRON SIGHT ALIGNMENT		9-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-24-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	9-25-03	A
	MALFUNCTION	CORRECTION	9-25-03	A
	MALFUNCTION	CORRECTION	9-25-03	A
	MALFUNCTION	CORRECTION	9-25-03	A
	MALFUNCTION	CORRECTION	9-25-03	A
645	INSPECT FOR LIVE AMMO		9-25-03	A
655	FINAL INSPECTION A) HEADSPACE		9-26-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.53</u> <u>2.35</u> <u>2.43</u> <u>2.33</u>	9-25-03	TRW
	C) FUNCTION		9-26-03	RTL
660	PACK		9-26-03	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288229.___0
FILE DATE AND TIME: 09/25/2003 05:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

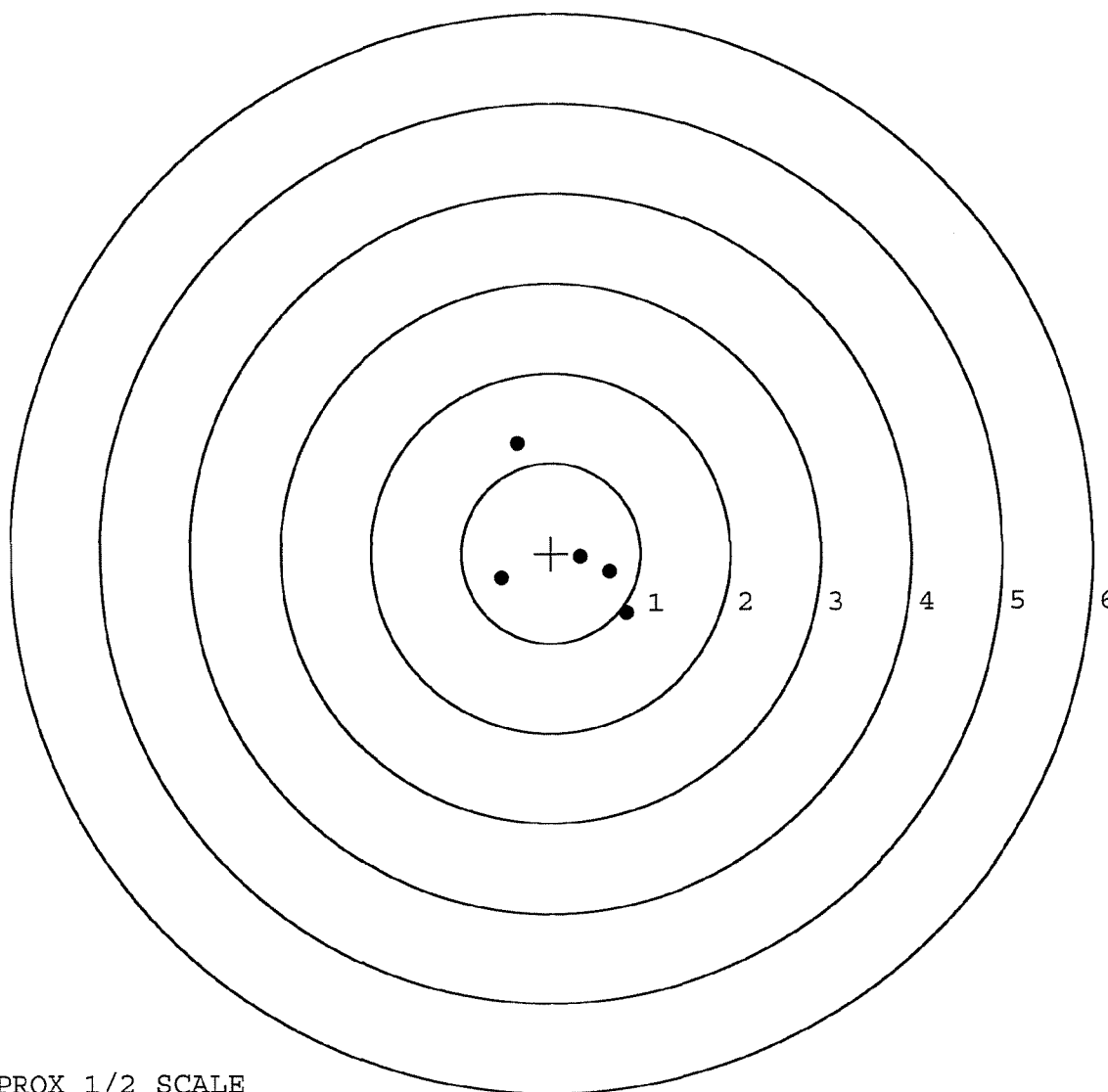
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .6895

SERIAL NUMBER: G6288229. __0
TARGET NUMBER: 1
FILE DATE: 09/25/2003
FILE TIME: 05:38

POINT#	X	Y
1:	0.842	-0.667
2:	0.658	-0.211
3:	0.331	-0.040
4:	-0.560	-0.276
5:	-0.368	1.219

X CENTROID: 0.181
Y CENTROID: 0.005
POA TO CENTROID: 0.181
HORZ SPREAD: 1.402
VERT SPREAD: 1.886
GROUP SPREAD: 2.241
MIN RADIUS: 0.157
MAX RADIUS: 1.332
MEAN RADIUS: 0.750
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

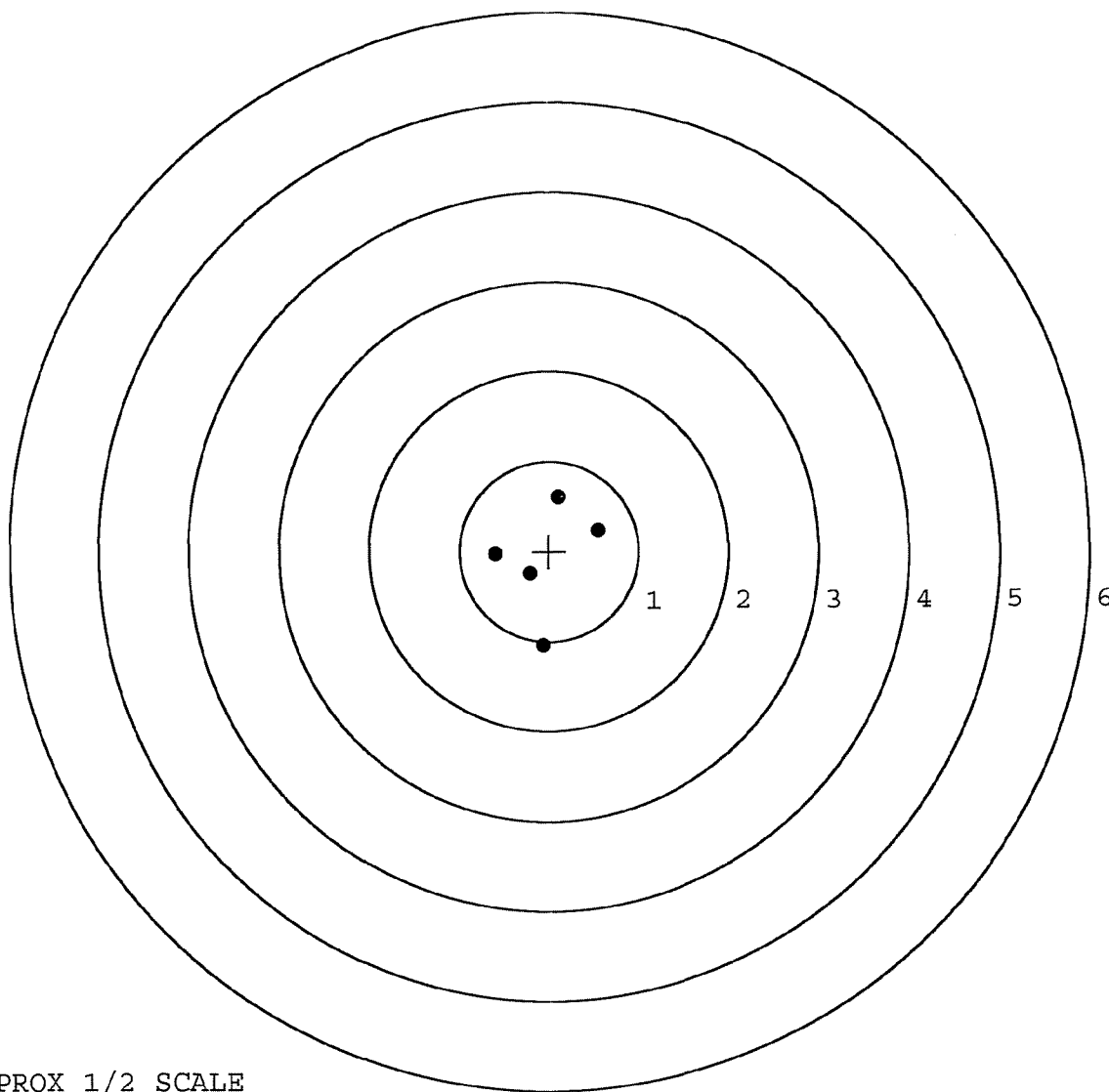


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288229. __0
TARGET NUMBER: 2
FILE DATE: 09/25/2003
FILE TIME: 05:38

POINT#	X	Y
1:	-0.068	-1.047
2:	-0.217	-0.249
3:	-0.602	-0.030
4:	0.559	0.228
5:	0.108	0.603

X CENTROID: -0.044
Y CENTROID: -0.099
POA TO CENTROID: 0.108
HORZ SPREAD: 1.161
VERT SPREAD: 1.650
GROUP SPREAD: 1.659
MIN RADIUS: 0.229
MAX RADIUS: 0.948
MEAN RADIUS: 0.629
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-27-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.27	2.45		2.12	
PULL #2	2.23	2.37		2.14	
PULL #3	2.26	2.28		2.26	
PULL #4	2.21	2.24		2.31	
PULL #5	2.00	2.19		2.26	
TOTAL	10.97	11.53		11.09	
AVERAGE	2.19	2.30		2.21	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.39		
PULL #2	3.17	3.41		
PULL #3	3.08	3.26		
PULL #4	3.18	3.30		
PULL #5	3.09	3.40		
TOTAL	15.83	16.76		
AVERAGE	3.16	3.35		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.36	4.11		4.15
PULL #2	4.21	4.10		4.05
PULL #3	4.14	4.27		4.04
PULL #4	4.17	4.16		4.13
PULL #5	4.21	4.28		4.25
TOTAL	21.09	20.92		20.62
AVERAGE	4.21	4.18		4.12