

VERY IMPORTANT
Instruction
enclosed to
safe use of
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G62882

ORDER NO.
2571

02EX

46



5716 66288230

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



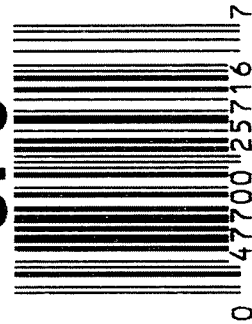
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288230

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 8230

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	AC
610	DIS-ASSEMBLE GUN	INSPECTED 8-14-03	8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-03	RTL
	D) OIL FIRING PIN ASSEMBLY		9-5-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE		<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	9-29-03	RTL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2²⁵</u> <u>2²⁵</u> <u>2⁴⁵</u>	9-29-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	9-29-03	RTL
	J) ASSEMBLE STOCK			9-11-03	RTL
	K) ASSEMBLE SWIVEL STUDS			9-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-11-03	RTL
	M) IRON SIGHT ALIGNMENT			9-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-11-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	9-11-03	TRW
	MALFUNCTION		CORRECTION	9-11-03	TRW
	MALFUNCTION		CORRECTION	9-11-03	TRW
	MALFUNCTION		CORRECTION	9-11-03	TRW
	MALFUNCTION		CORRECTION	9-11-03	TRW
645	INSPECT FOR LIVE AMMO			9-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE			9-25-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.70</u> <u>2.70</u> <u>2.83</u> <u>2.57</u>	9/29/03	DA
	C) FUNCTION			9-25-03	RTL
660	PACK			9/29/03	DA

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE 9-9-03

TESTER TRLW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.54	2.69		2.81	
PULL #2	2.59	2.81		2.72	
PULL #3	2.73	2.71		2.69	
PULL #4	2.77	2.84		2.74	
PULL #5	2.66	2.57		2.72	
TOTAL	13.29	13.62		13.68	
AVERAGE	2.65	2.72		2.73	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.22		
PULL #2	3.11	3.20		
PULL #3	3.46	2.99		
PULL #4	3.21	3.13		
PULL #5	3.11	3.36		
TOTAL	16.32	15.90		
AVERAGE	3.26	3.18		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.24		4.04
PULL #2	4.28	4.22		4.38
PULL #3	4.32	4.15		4.00
PULL #4	3.96	4.18		4.15
PULL #5	4.29	4.14		4.11
TOTAL	21.06	20.93		20.68
AVERAGE	4.21	4.18		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288230.___0

FILE DATE AND TIME: 09/11/2003 07:46

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

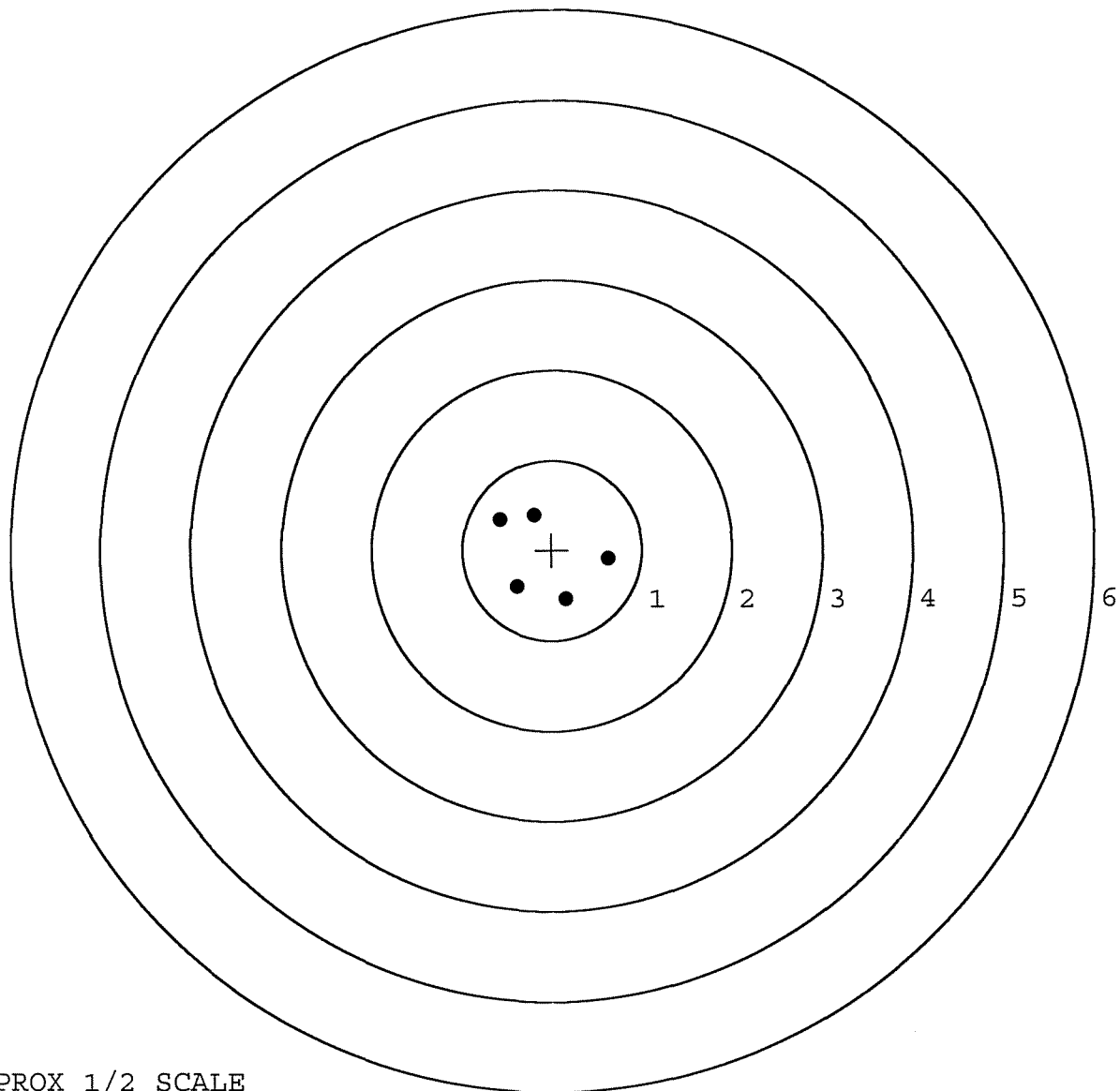
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .603

SERIAL NUMBER: G6288230. __0
TARGET NUMBER: 1
FILE DATE: 09/11/2003
FILE TIME: 07:46

X CENTROID: -0.078
Y CENTROID: -0.068
POA TO CENTROID: 0.104
HORZ SPREAD: 1.219
VERT SPREAD: 0.942
GROUP SPREAD: 1.297
MIN RADIUS: 0.464
MAX RADIUS: 0.712
MEAN RADIUS: 0.568
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.633	-0.106
2:	0.156	-0.550
3:	-0.388	-0.414
4:	-0.586	0.337
5:	-0.206	0.392

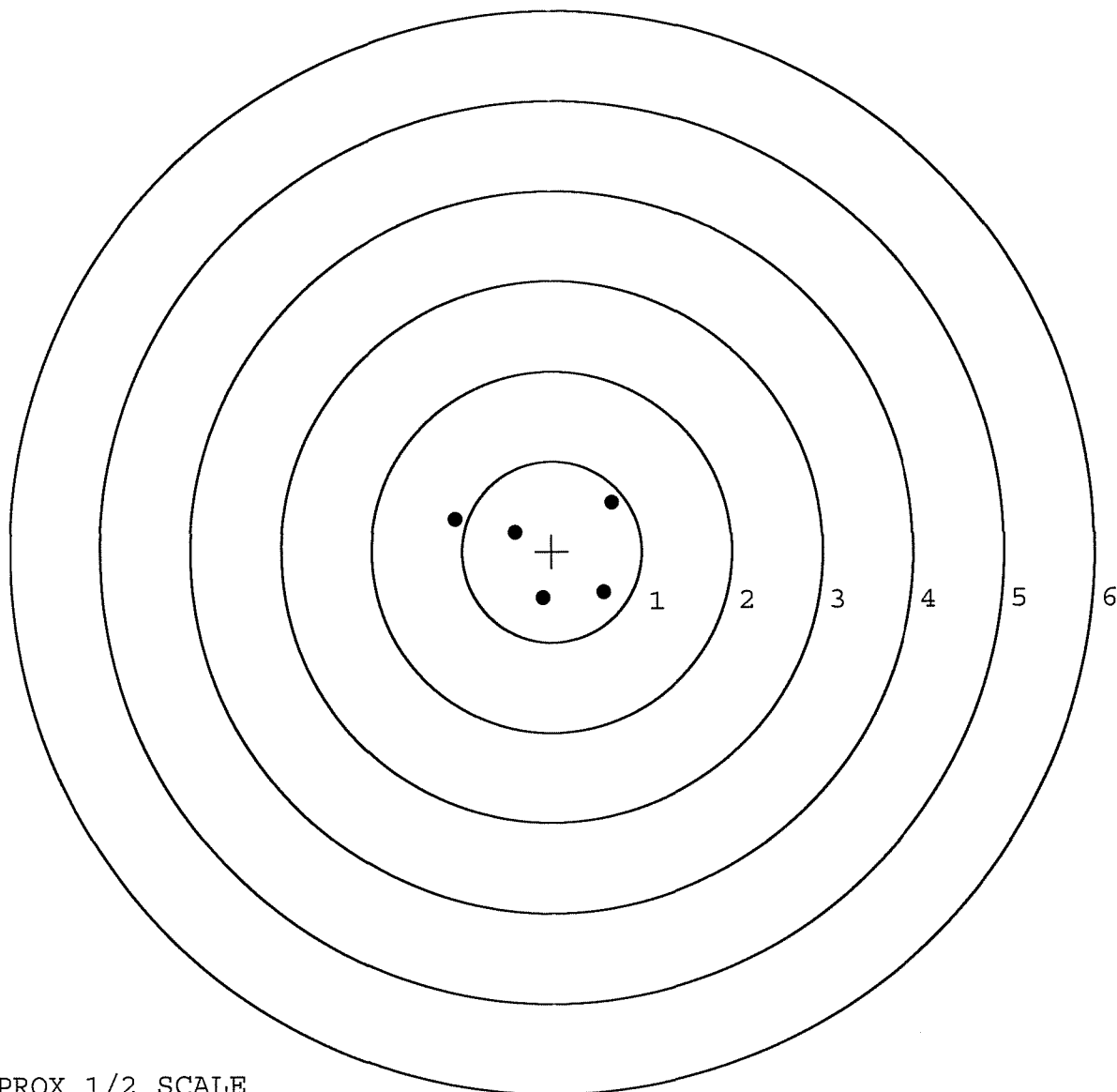


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288230. __0
TARGET NUMBER: 2
FILE DATE: 09/11/2003
FILE TIME: 07:46

POINT#	X	Y
1:	0.579	-0.459
2:	-0.103	-0.518
3:	-0.406	0.210
4:	0.675	0.535
5:	-1.067	0.354

X CENTROID: -0.064
Y CENTROID: 0.024
POA TO CENTROID: 0.069
HORZ SPREAD: 1.742
VERT SPREAD: 1.053
GROUP SPREAD: 1.836
MIN RADIUS: 0.389
MAX RADIUS: 1.055
MEAN RADIUS: 0.738
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE