

G-6288233

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66288233**
ORDER NO. **25716**
DD

Made in Hilton, NY. Reg. U.S. Pat. & Tar. Off. Marks Registered Perque Despatch.

17XX

5716 66288233

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



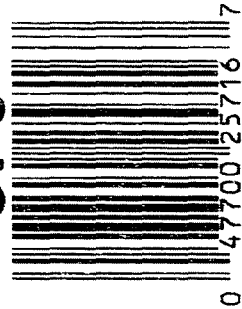
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288233

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288233

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		11-12-03	RTL
607	CHECK HEADSPACE		11-12-03	RTL
610	DIS-ASSEMBLE GUN		11-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED NOV 14 2003 OPERATOR <u>BD</u>		
615	ROLLMARK CALIBER		11-14-03	BS
617	DRILL AND TAP SIGHT HOLES		11-13-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		11-13-03	
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/2/03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/2/03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/2/03	RW
	D) OIL FIRING PIN ASSEMBLY		12/2/03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.50</u> <u>6.50</u> <u>6.50</u>	12-8-03	RJC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	12-8-03	RJC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	12-8-03	RJC
	J) ASSEMBLE STOCK		12/2/03	RW
	K) ASSEMBLE SWIVEL STUDS		12-9-03	RJC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12/2/03	RW
	M) IRON SIGHT ALIGNMENT		12/2/03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12/2/03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	12-5-03	TRW
	MALFUNCTION	CORRECTION	12-5-03	TRW
	MALFUNCTION	CORRECTION	12-5-03	TRW
	MALFUNCTION	CORRECTION	12-5-03	TRW
	MALFUNCTION	CORRECTION	12-5-03	TRW
645	INSPECT FOR LIVE AMMO		12-5-03	TRW
655	FINAL INSPECTION A) HEADSPACE		12-9-03	RJC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u> <u>2.31</u> <u>2.32</u> <u>2.37</u> <u>3.46</u>	12/6/03	RW
	C) FUNCTION		12-9-03	RJC
660	PACK		12/6/03	RW

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 12-2-03

TESTER TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.68	2.52		2.57	
PULL #2	2.70	2.70		2.48	
PULL #3	2.71	2.87		2.68	
PULL #4	2.73	2.81		2.60	
PULL #5	2.74	2.92		2.59	
TOTAL	13.56	13.82		12.92	
AVERAGE	2.71	2.76		2.58	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.19		
PULL #2	3.52	3.24		
PULL #3	3.38	3.01		
PULL #4	3.24	3.13		
PULL #5	3.40	3.14		
TOTAL	16.97	15.71		
AVERAGE	3.39	3.14		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.07	4.10		4.26
PULL #2	4.20	3.77		4.01
PULL #3	4.03	3.98		4.18
PULL #4	4.18	4.30		3.81
PULL #5	4.43	3.86		4.09
TOTAL	20.91	20.01		20.35
AVERAGE	4.18	4.00		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288233.___0
FILE DATE AND TIME: 12/05/2003 18:34

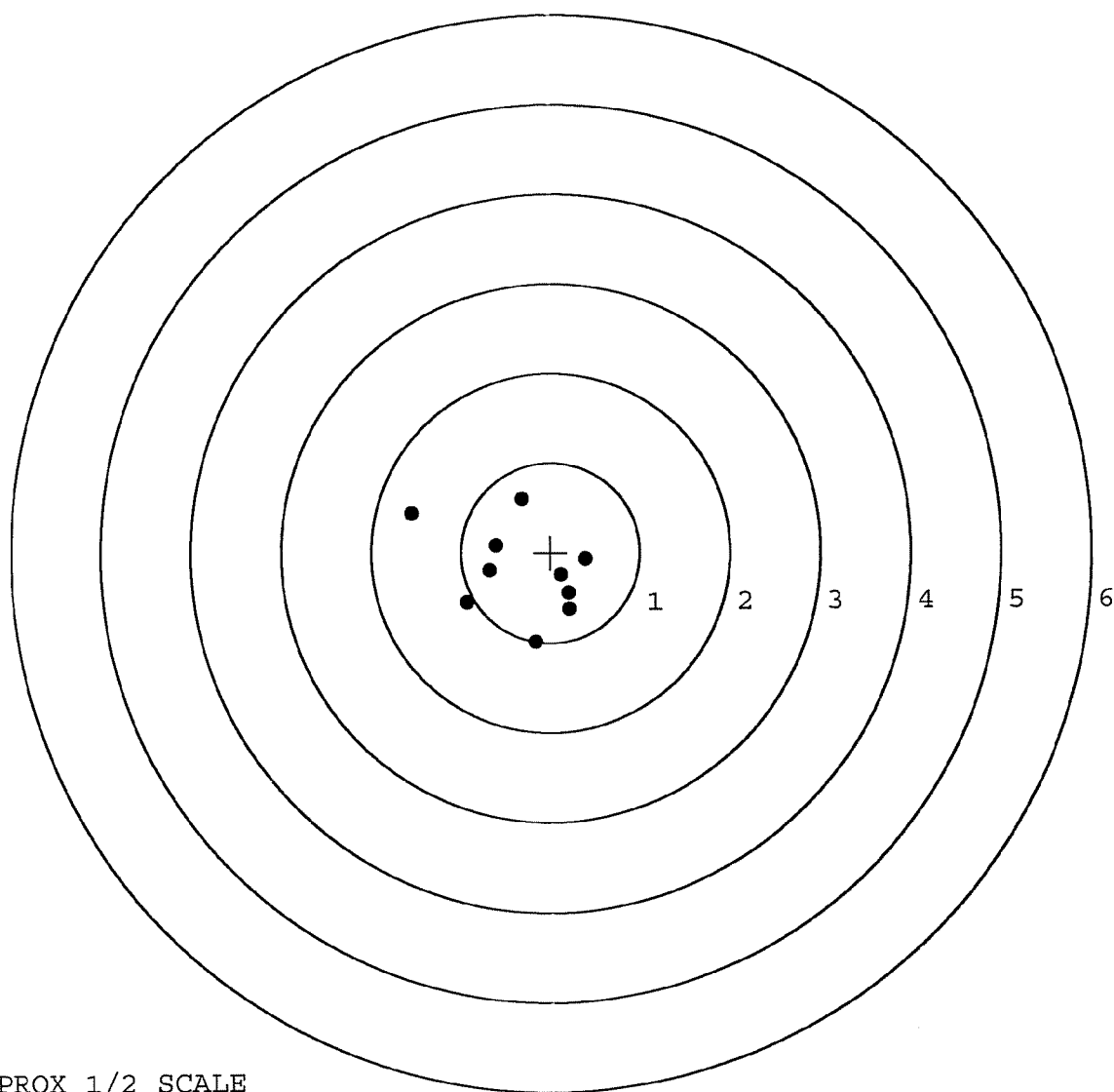
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.135
The Average Y Centroid of the Five Target Set:	-0.002
The Average Point of Impact of the Five Target Set:	0.135
The Average Mean Radius of the Five Target Set:	0.993
The Distance from POA to Centroid Target #1:	0.392
The Distance from Centroid Target #2 to Centroid Target #1:	0.347
The Distance from Centroid Target #3 to Centroid Target #1:	0.318
The Distance from Centroid Target #4 to Centroid Target #1:	0.900
The Distance from Centroid Target #5 to Centroid Target #1:	0.093

SERIAL NUMBER: G6288233. __0
TARGET NUMBER: 1
FILE DATE: 12/05/2003
FILE TIME: 18:34

POINT#	X	Y
1:	-0.172	-0.998
2:	-0.937	-0.551
3:	-0.684	-0.194
4:	-0.607	0.083
5:	-0.319	0.596
6:	-1.552	0.446
7:	0.390	-0.078
8:	0.115	-0.250
9:	0.200	-0.448
10:	0.210	-0.627

X CENTROID: -0.336
Y CENTROID: -0.202
POA TO CENTROID: 0.392
HORZ SPREAD: 1.942
VERT SPREAD: 1.594
GROUP SPREAD: 2.063
MIN RADIUS: 0.348
MAX RADIUS: 1.378
MEAN RADIUS: 0.690
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

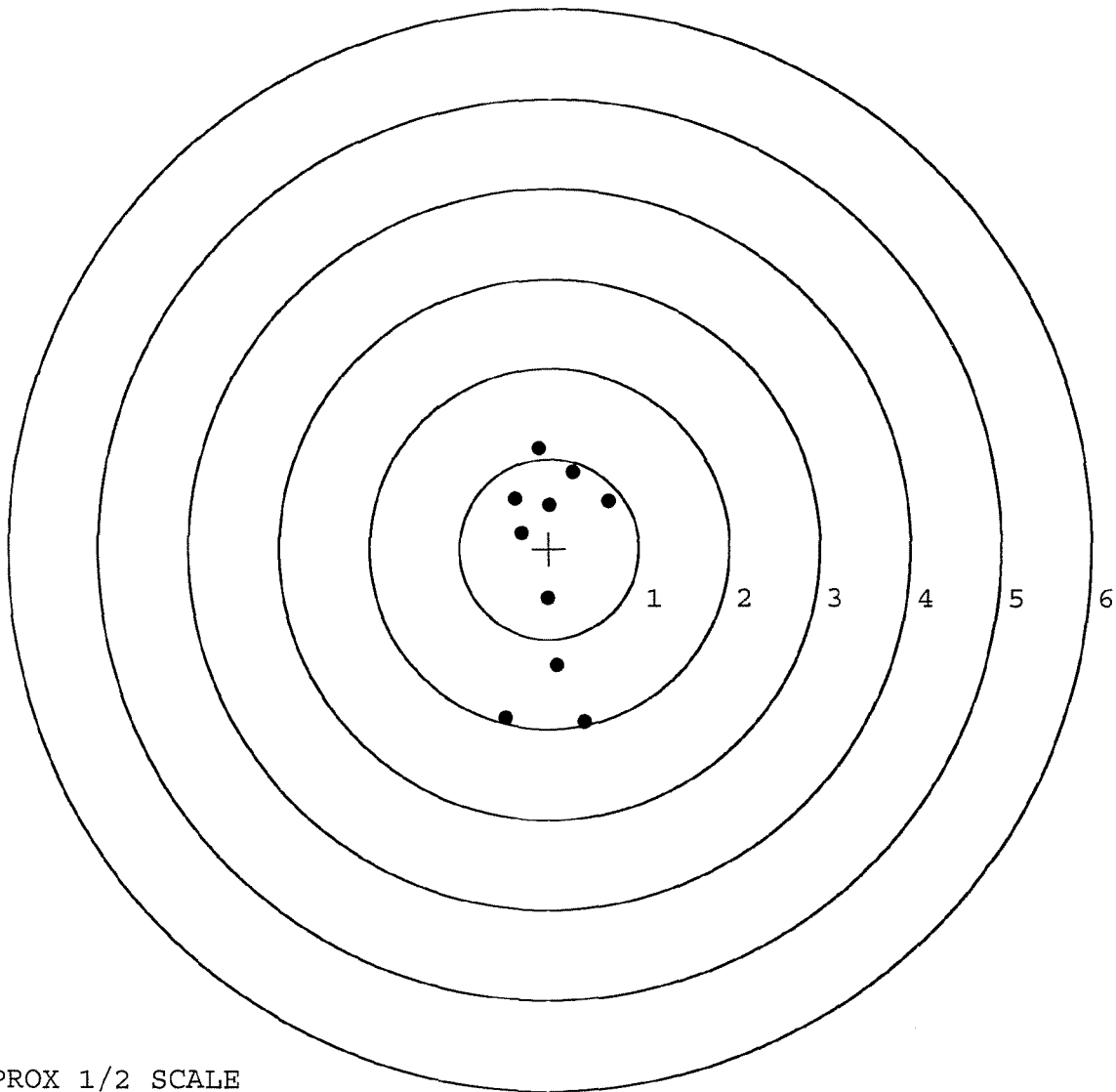


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288233. 0
TARGET NUMBER: 2
FILE DATE: 12/05/2003
FILE TIME: 18:34

POINT#	X	Y
1:	0.405	-1.933
2:	0.093	-1.294
3:	-0.474	-1.887
4:	-0.014	-0.548
5:	-0.312	0.178
6:	-0.385	0.551
7:	-0.122	1.115
8:	0.263	0.847
9:	0.660	0.528
10:	-0.002	0.488

X CENTROID: 0.011
Y CENTROID: -0.196
POA TO CENTROID: 0.196
HORZ SPREAD: 1.134
VERT SPREAD: 3.048
GROUP SPREAD: 3.093
MIN RADIUS: 0.353
MAX RADIUS: 1.782
MEAN RADIUS: 1.038
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

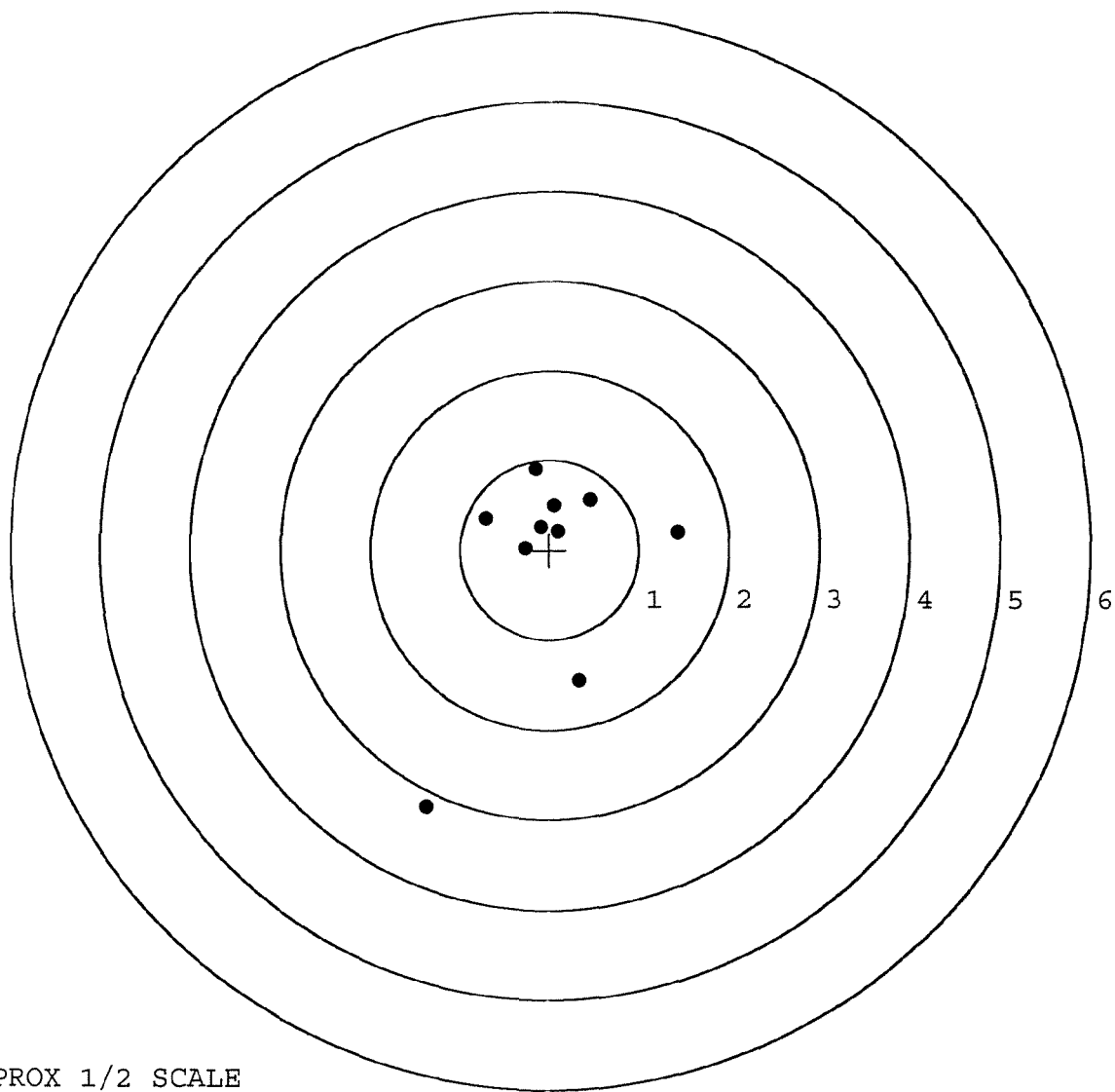


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288233. __0
TARGET NUMBER: 3
FILE DATE: 12/05/2003
FILE TIME: 18:34

X CENTROID: -0.025
Y CENTROID: -0.135
POA TO CENTROID: 0.137
HORZ SPREAD: 2.790
VERT SPREAD: 3.764
GROUP SPREAD: 4.144
MIN RADIUS: 0.289
MAX RADIUS: 3.045
MEAN RADIUS: 1.031
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.335	-1.458
2:	1.425	0.195
3:	0.456	0.554
4:	-0.158	0.895
5:	-0.715	0.349
6:	0.050	0.497
7:	0.091	0.208
8:	-0.101	0.258
9:	-0.268	0.021
10:	-1.365	-2.869



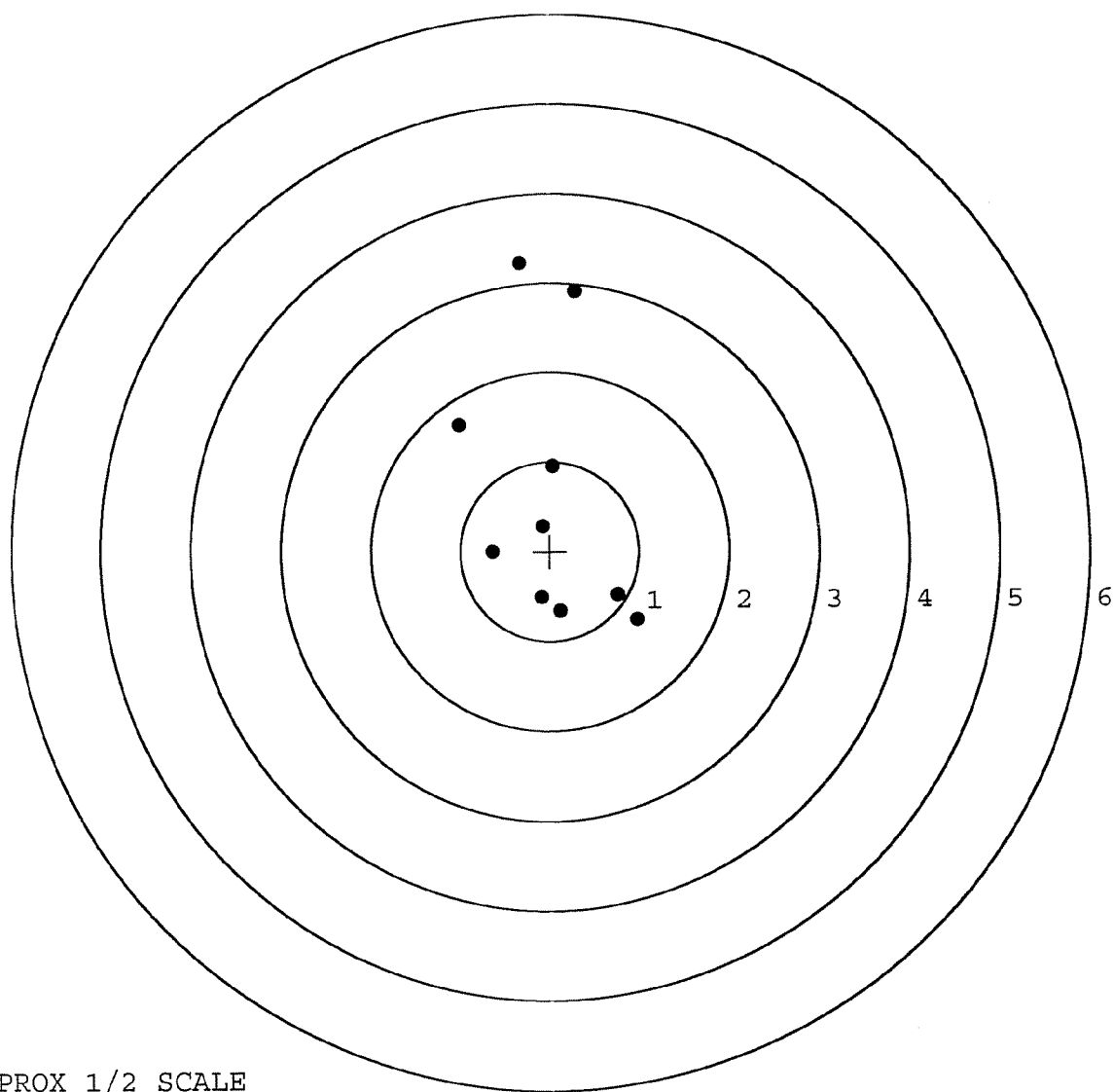
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288233.___0
TARGET NUMBER: 4
FILE DATE: 12/05/2003
FILE TIME: 18:34

X CENTROID: 0.002
Y CENTROID: 0.632
POA TO CENTROID: 0.632
HORZ SPREAD: 1.990
VERT SPREAD: 3.997
GROUP SPREAD: 4.207
MIN RADIUS: 0.317
MAX RADIUS: 2.615
MEAN RADIUS: 1.329

POINT#	X	Y
1:	0.978	-0.771
2:	0.764	-0.491
3:	0.120	-0.673
4:	-0.097	-0.516
5:	-0.643	0.003
6:	-0.085	0.283
7:	0.037	0.947
8:	-1.012	1.410
9:	0.292	2.904
10:	-0.333	3.226

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 7

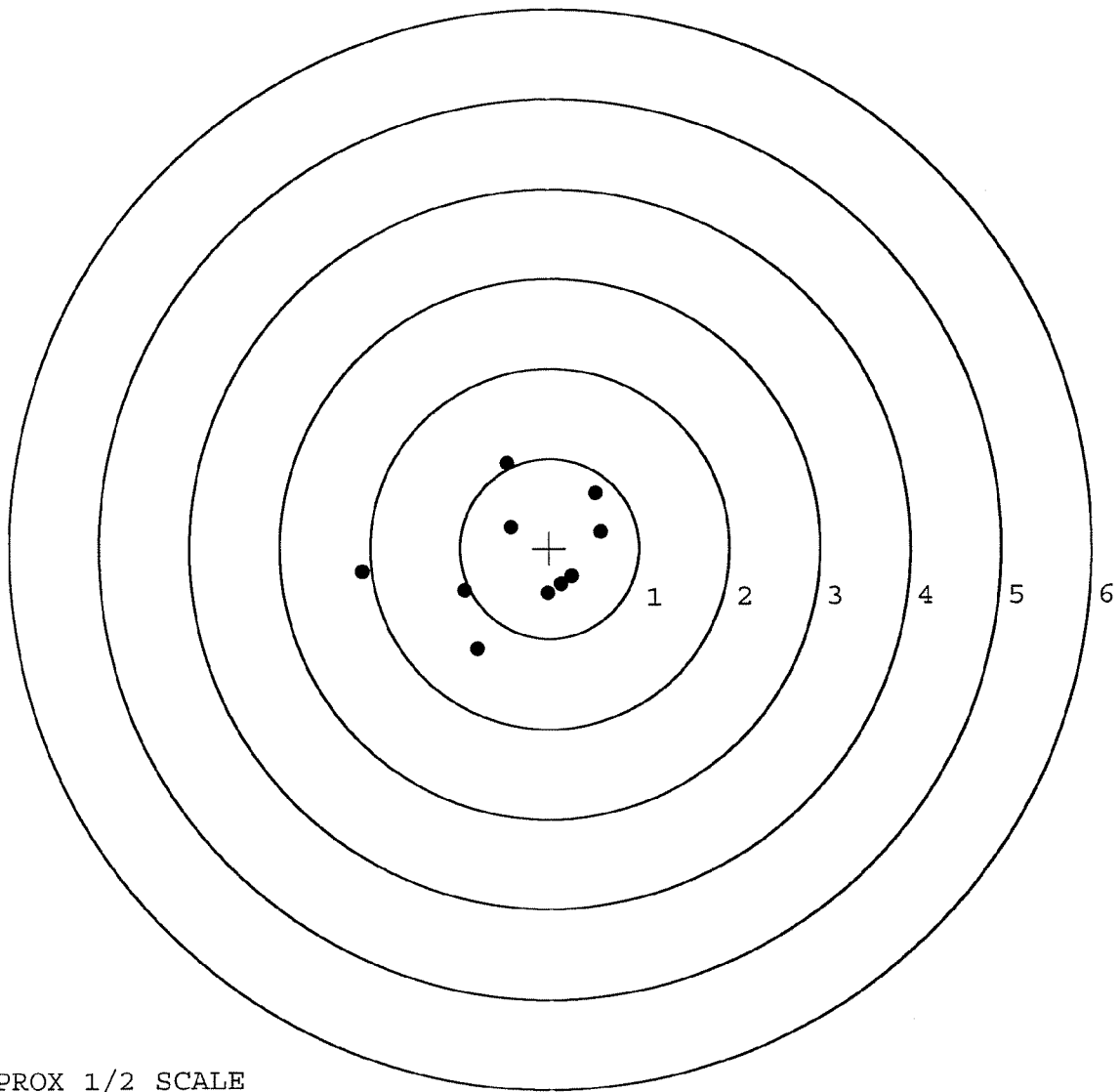


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288233. __0
TARGET NUMBER: 5
FILE DATE: 12/05/2003
FILE TIME: 18:34

X CENTROID: -0.329
Y CENTROID: -0.110
POA TO CENTROID: 0.347
HORZ SPREAD: 2.672
VERT SPREAD: 2.063
GROUP SPREAD: 2.753
MIN RADIUS: 0.360
MAX RADIUS: 1.770
MEAN RADIUS: 0.876
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.807	-1.114
2:	-0.947	-0.473
3:	-2.093	-0.259
4:	-0.026	-0.506
5:	0.133	-0.401
6:	0.253	-0.316
7:	0.579	0.180
8:	0.520	0.608
9:	-0.472	0.949
10:	-0.432	0.235



TARGET APPROX 1/2 SCALE