

G 6288235

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Hiram, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **66288235**

ORDER NO. **25716**

28AX

46

5716 66288235

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

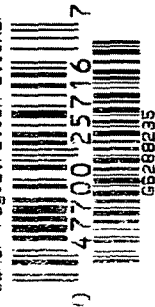
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



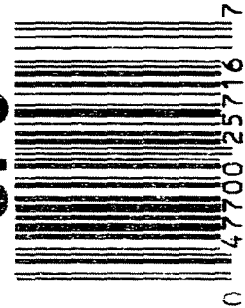
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BARREL LENGTH **24"**

CAPACITY **6**

G6288235

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288235

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX	1-6-03	RL
610	DIS-ASSEMBLE GUN	INSPECTED	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/16/03	RL
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TH
	(BOLT)		2-27	TH
625	FINAL ASSEMBLY		3-13-03	RL
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	RL
	D) OIL FIRING PIN ASSEMBLY		3-13-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-20-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	3-20-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.9</u> <u>2.5</u> <u>2.5</u>	3-20-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.022</u>	3-20-03	DA
	J) ASSEMBLE STOCK		3-20-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-20-03	RM
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-20-03	RM
	M) IRON SIGHT ALIGNMENT		3-20-03	RM
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-20-03	RM
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
	MALFUNCTION	CORRECTION	3-14-03	TRW
645	INSPECT FOR LIVE AMMO		3-14-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-20-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u> <u>2.78</u> <u>2.77</u> <u>2.80</u> <u>2.75</u>	3-20-03	DA
	C) FUNCTION		3-20-03	RM
660	PACK		3-20-03	DA

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.56		2.51	MIN. SETTING,
PULL #2	2.64	2.50		2.46	NO AVG. OF 5
PULL #3	2.40	2.47		2.37	READINGS ACCEPT
PULL #4	2.28	2.32		2.35	ABLE LESS THAN
PULL #5	2.29	2.21		2.37	
TOTAL	12.07	12.06		12.06	
AVG.	2.41	2.41		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.36		
PULL #2	3.09	3.35		
PULL #3	3.04	3.34		
PULL #4	3.14	3.22		
PULL #5	3.07	3.23		
TOTAL	15.63	16.50		
AVG.	3.12	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.21	4.33		4.16
PULL #2	4.23	4.29		4.15
PULL #3	4.19	4.18		4.14
PULL #4	4.26	4.36		4.12
PULL #5	4.22	4.42		4.12
TOTAL	21.11	21.58		20.69
AVG.	4.22	4.31		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288235.__0

FILE DATE AND TIME: 03/15/2003 11:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .714

SERIAL NUMBER: G6288235. __0

TARGET NUMBER: 1

FILE DATE: 03/15/2003

FILE TIME: 11:25

POINT#	X	Y
1:	0.341	-0.954
2:	-0.090	-0.237
3:	-0.465	0.328
4:	0.726	0.355
5:	-1.301	0.054

X CENTROID: -0.158

Y CENTROID: -0.091

POA TO CENTROID: 0.182

HORZ SPREAD: 2.027

VERT SPREAD: 1.309

GROUP SPREAD: 2.049

MIN RADIUS: 0.161

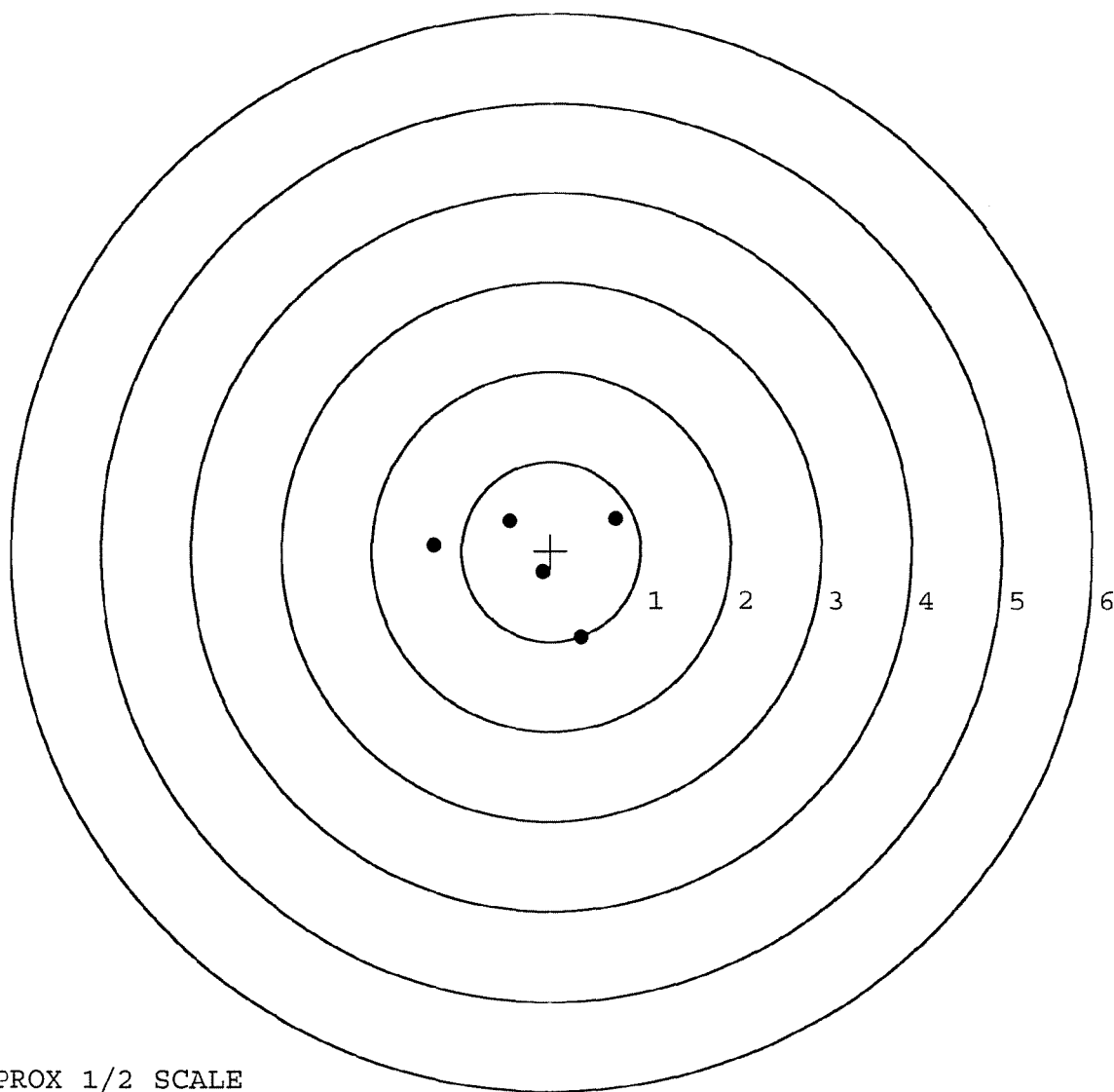
MAX RADIUS: 1.152

MEAN RADIUS: 0.764

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

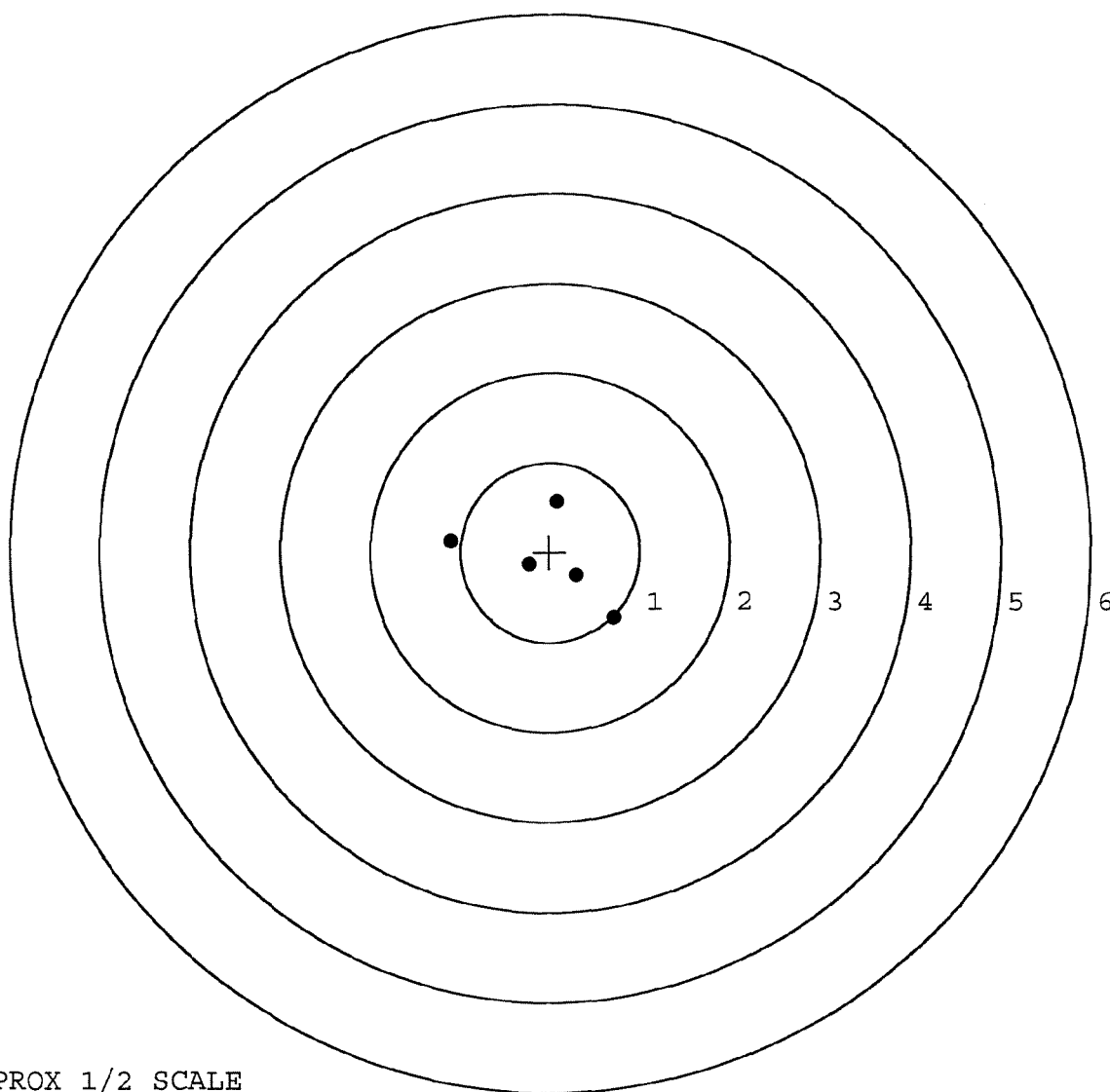


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288235. __0
TARGET NUMBER: 2
FILE DATE: 03/15/2003
FILE TIME: 11:25

POINT#	X	Y
1:	0.719	-0.731
2:	0.296	-0.263
3:	-0.228	-0.139
4:	0.085	0.563
5:	-1.109	0.123

X CENTROID: -0.047
Y CENTROID: -0.089
POA TO CENTROID: 0.101
HORZ SPREAD: 1.828
VERT SPREAD: 1.294
GROUP SPREAD: 2.018
MIN RADIUS: 0.187
MAX RADIUS: 1.083
MEAN RADIUS: 0.664
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE