

G6288237

Remington®

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
G6288237

ORDER NO.
25716

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

46



5716 G6288237

02EX

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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0 47700 25716 7

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



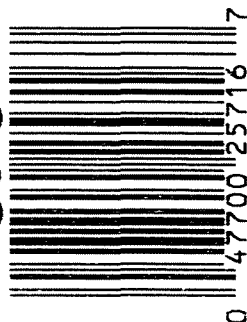
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288237

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 8237

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	Ac
607	CHECK HEADSPACE	MAGNAFLUX	8-13-03	Ac
610	DIS-ASSEMBLE GUN		8-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TH
	(BOLT)		9-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-5-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-12-03	RL

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>5.5</u> <u>5.0</u> <u>5.0</u>	9/12/03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9/12/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			9-12-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	9/12/03	DA
	J) ASSEMBLE STOCK			9-5-03	RW
	K) ASSEMBLE SWIVEL STUDS			9-12-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-10-03	RW
	M) IRON SIGHT ALIGNMENT			9-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-10-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	9-11-03	A
	MALFUNCTION		CORRECTION	9-11-03	A
	MALFUNCTION		CORRECTION	9-11-03	A
	MALFUNCTION		CORRECTION	9-11-03	A
	MALFUNCTION		CORRECTION	9-11-03	A
645	INSPECT FOR LIVE AMMO			9-11-03	A
655	FINAL INSPECTION A) HEADSPACE			9-12-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.75</u> <u>2.69</u> <u>2.68</u> <u>2.70</u>	9/12/03	DA
	C) FUNCTION			9-12-03	RTL
660	PACK			9/22/03	DA

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE 9-4-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.29	2.52		2.39	
PULL #2	2.17	2.23		2.36	
PULL #3	2.28	2.33		2.22	
PULL #4	2.27	2.18		2.39	
PULL #5	2.22	2.15		2.29	
TOTAL	11.23	11.41		11.65	
AVERAGE	2.24	2.28		2.33	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.10		
PULL #2	3.09	3.16		
PULL #3	3.07	3.06		
PULL #4	3.14	3.18		
PULL #5	3.05	3.08		
TOTAL	15.46	15.58		
AVERAGE	3.09	3.11		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.13	4.06		4.37
PULL #2	4.33	4.41		4.27
PULL #3	4.34	4.04		4.42
PULL #4	3.98	4.39		4.10
PULL #5	4.32	4.26		4.26
TOTAL	21.10	21.16		21.42
AVERAGE	4.22	4.23		4.28

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288237.___0
FILE DATE AND TIME: 09/11/2003 07:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

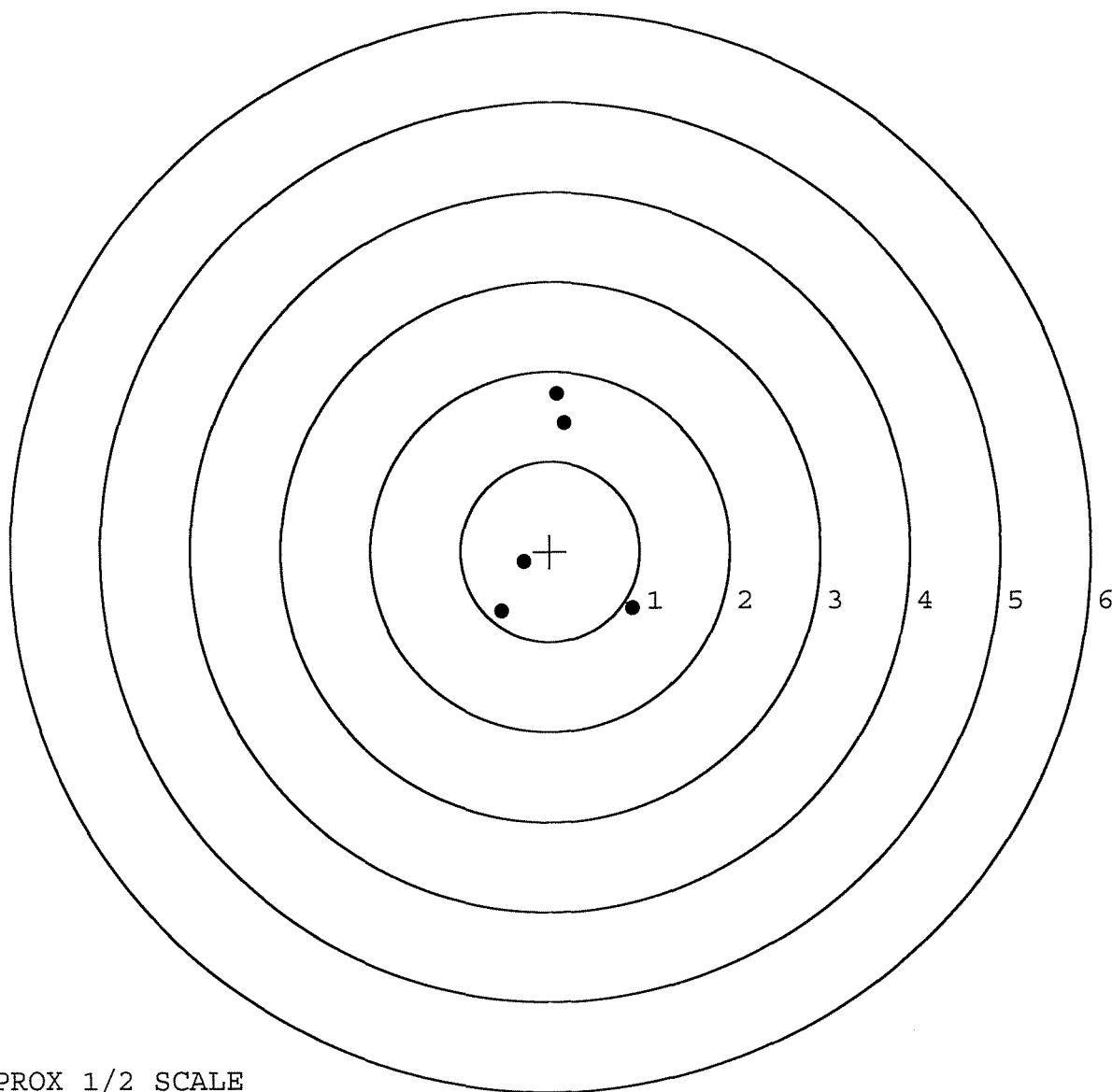
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean 1.019

SERIAL NUMBER: G6288237. __0
TARGET NUMBER: 1
FILE DATE: 09/11/2003
FILE TIME: 07:54

POINT#	X	Y
1:	0.915	-0.634
2:	-0.288	-0.117
3:	-0.545	-0.665
4:	0.156	1.424
5:	0.075	1.750

X CENTROID: 0.063
Y CENTROID: 0.352
POA TO CENTROID: 0.357
HORZ SPREAD: 1.460
VERT SPREAD: 2.415
GROUP SPREAD: 2.528
MIN RADIUS: 0.585
MAX RADIUS: 1.398
MEAN RADIUS: 1.110
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 5

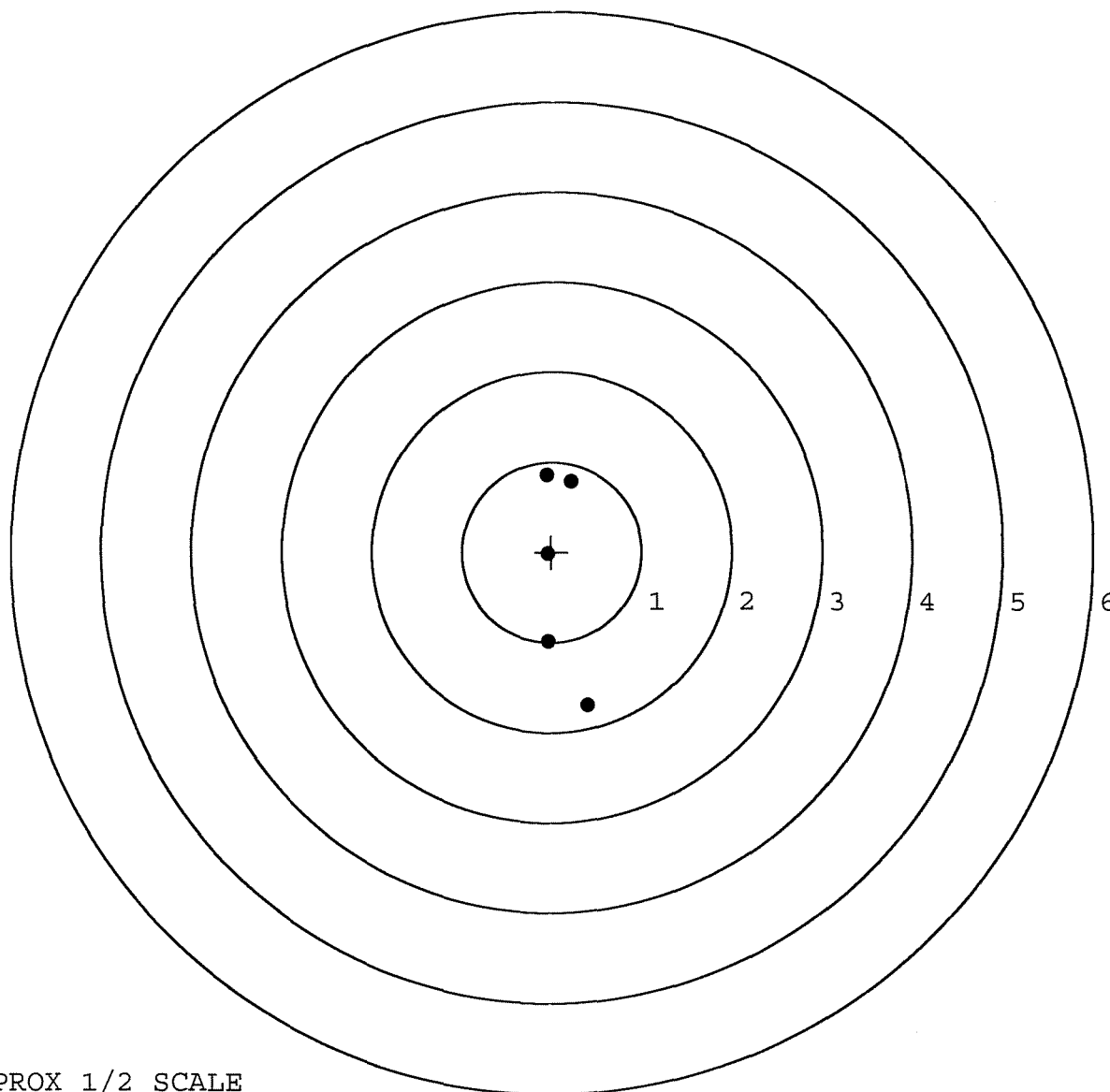


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288237. __0
TARGET NUMBER: 2
FILE DATE: 09/11/2003
FILE TIME: 07:54

X CENTROID: 0.098
Y CENTROID: -0.215
POA TO CENTROID: 0.236
HORZ SPREAD: 0.463
VERT SPREAD: 2.560
GROUP SPREAD: 2.602
MIN RADIUS: 0.240
MAX RADIUS: 1.520
MEAN RADIUS: 0.928
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4

POINT#	X	Y
1:	-0.036	-0.994
2:	0.409	-1.703
3:	-0.045	-0.022
4:	0.214	0.786
5:	-0.054	0.857



TARGET APPROX 1/2 SCALE