

G6288241

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

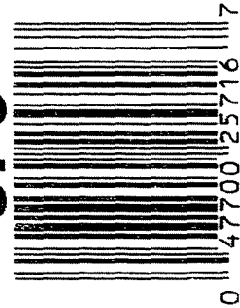
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288241

UPC



VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
G6288241

ORDER NO.
25716

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5716 G6288241

02EX

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

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ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288241

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE		8-8-03	AL
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/28/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/28/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/28/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/28/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.20</u> <u>7.0</u>	9-27-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-27-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.021</u>	9-27-03	RTL
	J) ASSEMBLE STOCK		9-11-03	RTL
	K) ASSEMBLE SWIVEL STUDS		9-17-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-12-03	RTL
	M) IRON SIGHT ALIGNMENT		9-12-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-12-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
	MALFUNCTION	CORRECTION	9-24-03	A
645	INSPECT FOR LIVE AMMO		9-24-03	A
655	FINAL INSPECTION A) HEADSPACE		9-27-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.14</u> <u>2.14</u> <u>2.13</u> <u>2.19</u> <u>2.19</u>	9/27/03	DA
	C) FUNCTION		9-27-03	RTL
660	PACK		9/29/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-15-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.18	2.62		2.26	
PULL #2	2.22	2.76		2.32	
PULL #3	2.08	2.18		2.39	
PULL #4	2.06	2.22		2.36	
PULL #5	2.03	2.17		2.43	
TOTAL	10.57	11.95		11.76	
AVERAGE	2.11	2.39		2.35	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.28		
PULL #2	3.30	3.35		
PULL #3	3.03	3.30		
PULL #4	3.26	3.32		
PULL #5	3.23	3.33		
TOTAL	15.85	16.58		
AVERAGE	3.17	3.31		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.40		4.48
PULL #2	4.17	4.49		4.46
PULL #3	4.15	4.41		4.41
PULL #4	4.21	4.45		4.45
PULL #5	4.17	4.44		4.48
TOTAL	20.91	22.19		22.28
AVERAGE	4.18	4.43		4.45

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288241.__0
FILE DATE AND TIME: 09/24/2003 07:48

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

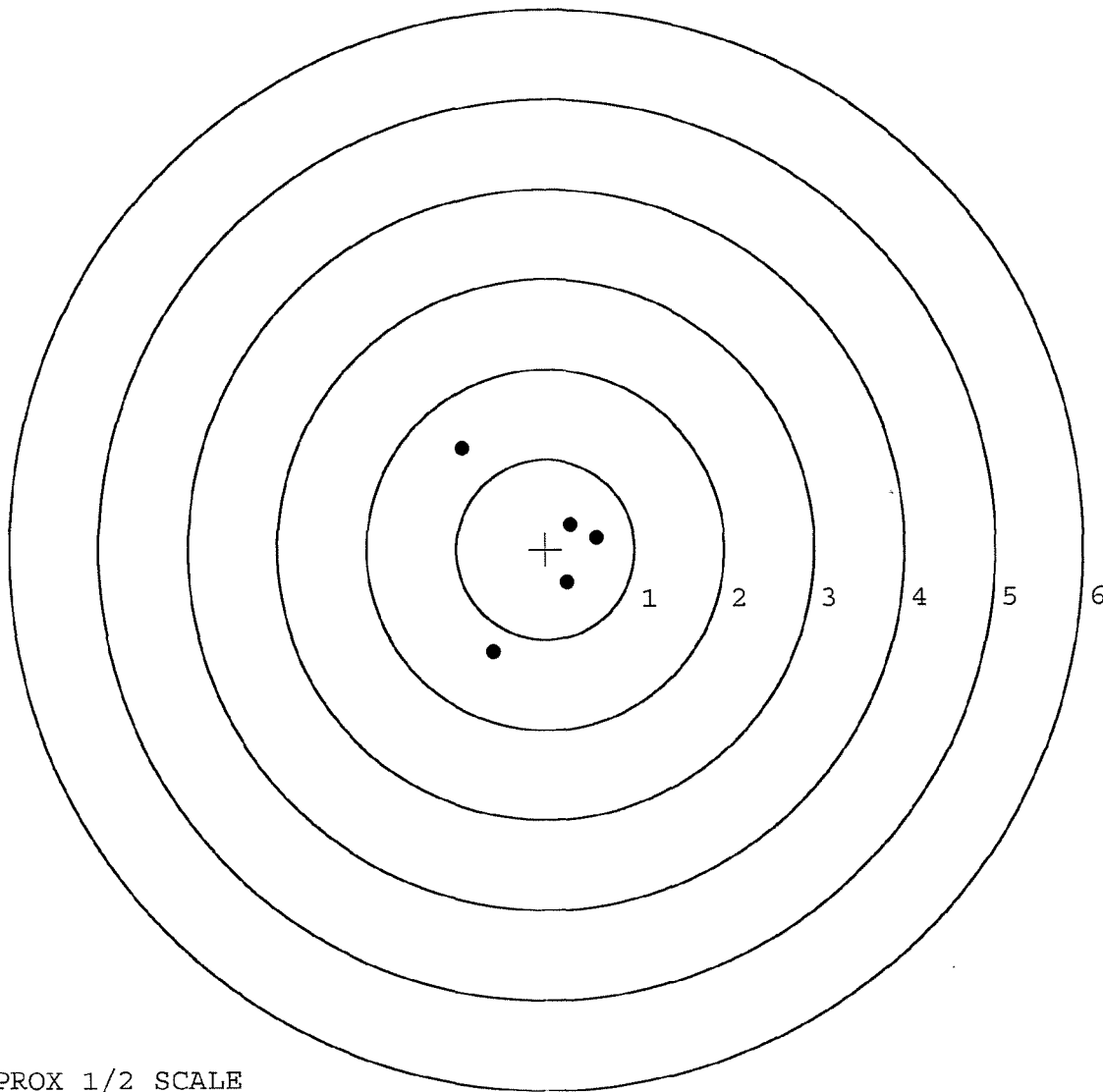
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

MEAN 7955

SERIAL NUMBER: G6288241. 0
TARGET NUMBER: 1
FILE DATE: 09/24/2003
FILE TIME: 07:48

POINT#	X	Y
1:	-0.592	-1.139
2:	0.246	-0.369
3:	0.574	0.131
4:	0.275	0.275
5:	-0.927	1.126

X CENTROID: -0.085
Y CENTROID: 0.005
POA TO CENTROID: 0.085
HORZ SPREAD: 1.501
VERT SPREAD: 2.265
GROUP SPREAD: 2.290
MIN RADIUS: 0.450
MAX RADIUS: 1.402
MEAN RADIUS: 0.855
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

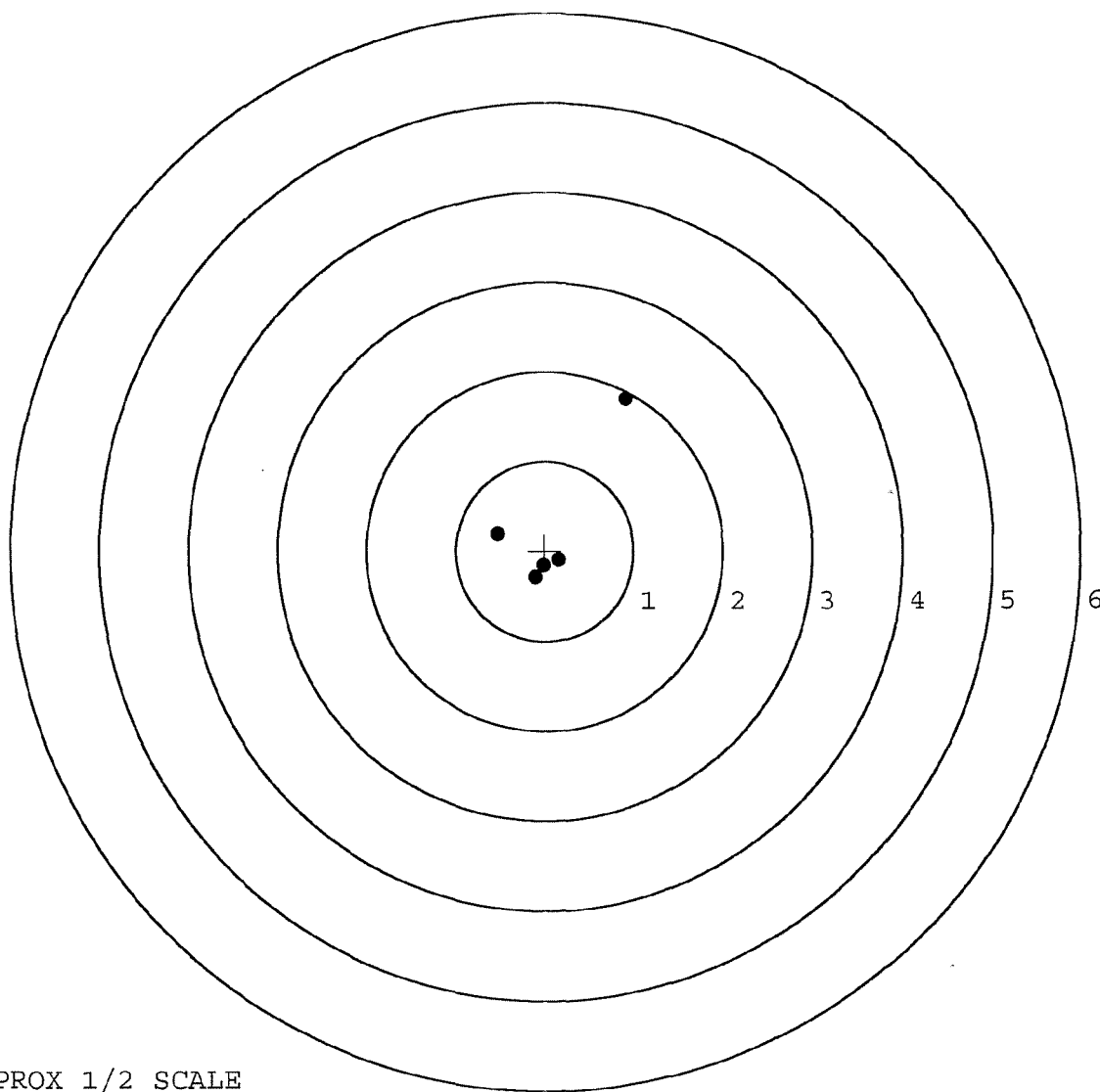


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288241. 0
TARGET NUMBER: 2
FILE DATE: 09/24/2003
FILE TIME: 07:48

POINT#	X	Y
1:	0.909	1.698
2:	-0.527	0.192
3:	0.154	-0.105
4:	-0.020	-0.162
5:	-0.112	-0.298

X CENTROID: 0.081
Y CENTROID: 0.265
POA TO CENTROID: 0.277
HORZ SPREAD: 1.436
VERT SPREAD: 1.996
GROUP SPREAD: 2.242
MIN RADIUS: 0.377
MAX RADIUS: 1.655
MEAN RADIUS: 0.736
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE