

G-6288243

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

-- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



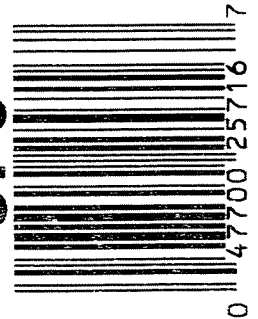
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288243

UPC



46 FORM

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
G6288243

ORDER NO.
25716

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5716 G6288243

02EX

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25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6628 8243

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		8-15-03	SFB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-19-03	TA
	(BOLT)		9-19-03	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-26-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-29-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.75</u> <u>5.5</u> <u>5.75</u>	9-29-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.25</u> <u>2.5</u>	9-29-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9-29-03	TRW
	J) ASSEMBLE STOCK		9-26-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-30-03	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-26-03	RW
	M) IRON SIGHT ALIGNMENT		9-26-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-26-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-29-03	TRW
	MALFUNCTION	CORRECTION	9-29-03	TRW
	MALFUNCTION	CORRECTION	9-29-03	TRW
	MALFUNCTION	CORRECTION	9-29-03	TRW
	MALFUNCTION	CORRECTION	9-29-03	TRW
645	INSPECT FOR LIVE AMMO		9-29-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-30-03	RJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.32</u> <u>2.14</u> <u>2.43</u> <u>2.27</u>	9-29-03	TRW
	C) FUNCTION		9-30-03	RJL
660	PACK		9-30-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-2-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.54	2.50		2.62	
PULL #2	2.68	2.77		2.85	
PULL #3	2.72	2.76		2.78	
PULL #4	2.75	2.79		2.63	
PULL #5	2.82	2.78		2.89	
TOTAL	13.51	13.60		13.77	
AVERAGE	2.70	2.72		2.75	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.45	3.34		
PULL #2	3.09	3.35		
PULL #3	3.37	3.31		
PULL #4	3.39	3.27		
PULL #5	3.42	3.43		
TOTAL	16.72	16.70		
AVERAGE	3.34	3.34		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.02	4.24		4.36
PULL #2	4.17	4.28		4.04
PULL #3	4.15	4.08		4.37
PULL #4	4.26	4.26		4.47
PULL #5	4.30	4.25		4.37
TOTAL	20.90	21.11		21.71
AVERAGE	4.18	4.22		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288243.__0
FILE DATE AND TIME: 09/29/2003 06:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

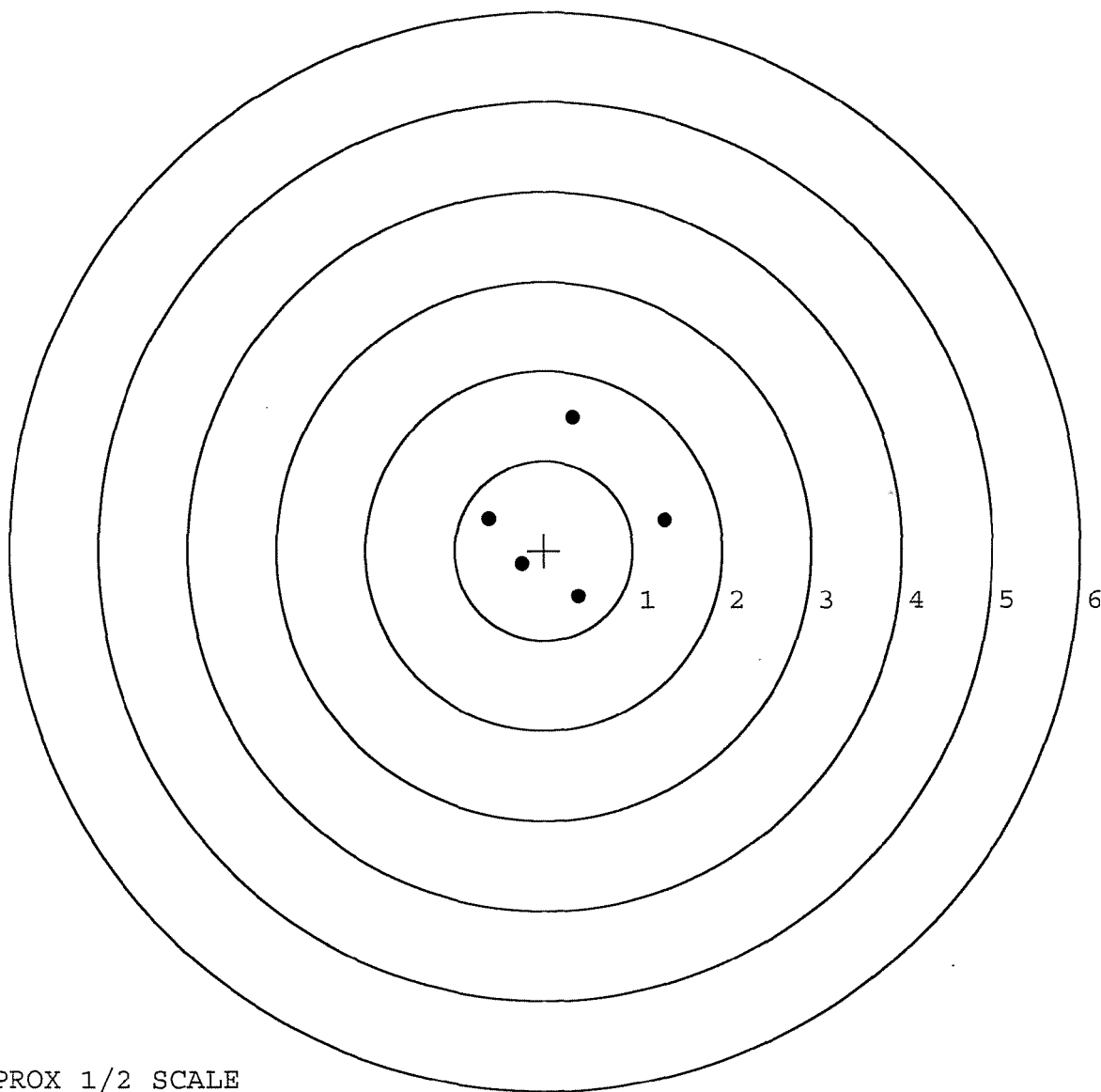
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .740

SERIAL NUMBER: G6288243. __0
TARGET NUMBER: 1
FILE DATE: 09/29/2003
FILE TIME: 06:44

POINT#	X	Y
1:	0.393	-0.509
2:	1.360	0.336
3:	-0.247	-0.153
4:	-0.626	0.355
5:	0.323	1.483

X CENTROID: 0.241
Y CENTROID: 0.302
POA TO CENTROID: 0.386
HORZ SPREAD: 1.986
VERT SPREAD: 1.992
GROUP SPREAD: 1.993
MIN RADIUS: 0.667
MAX RADIUS: 1.183
MEAN RADIUS: 0.933
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

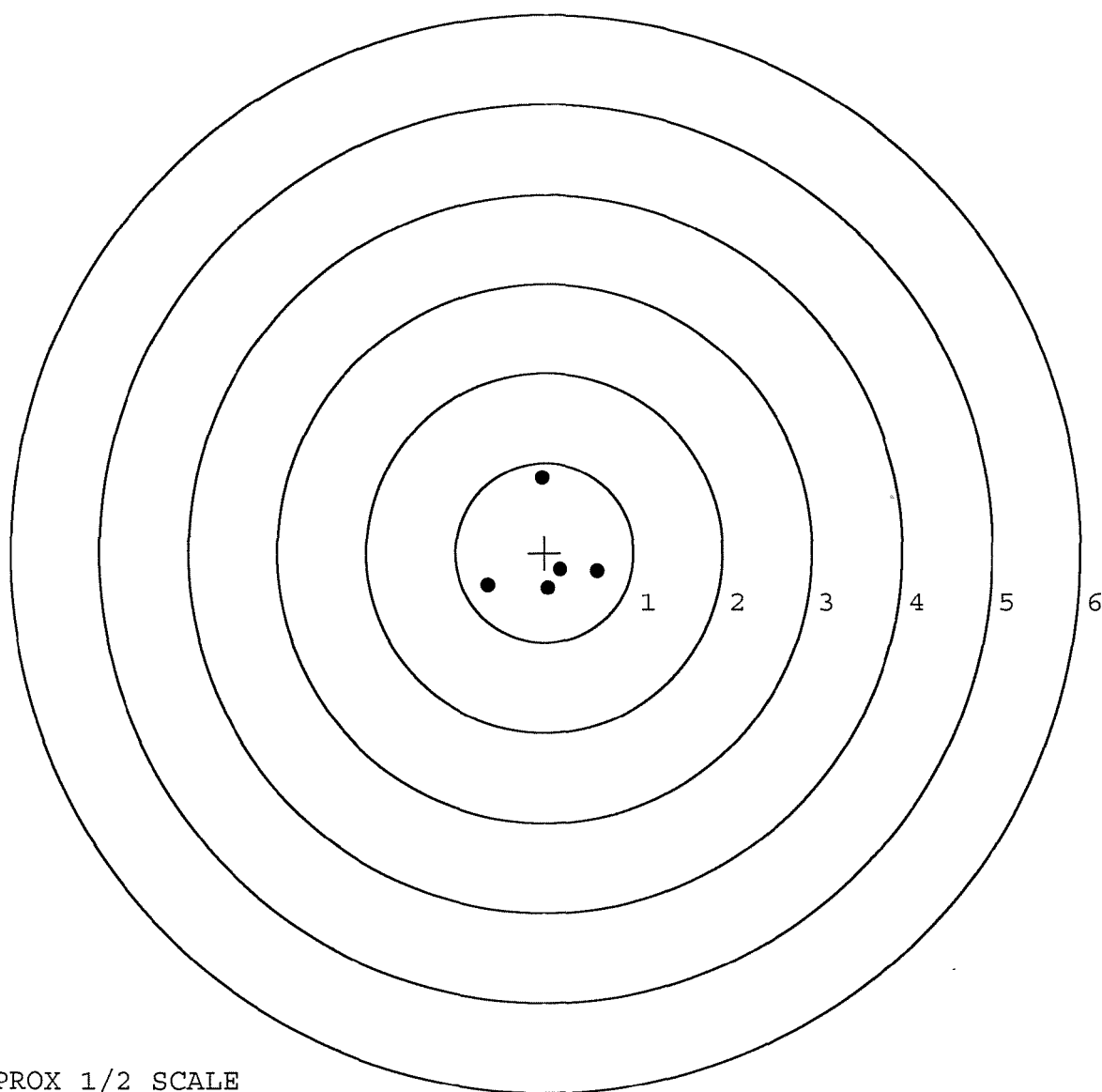


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288243. __0
TARGET NUMBER: 2
FILE DATE: 09/29/2003
FILE TIME: 06:44

POINT#	X	Y
1:	0.599	-0.206
2:	0.038	-0.395
3:	0.175	-0.192
4:	-0.634	-0.360
5:	-0.035	0.832

X CENTROID: 0.029
Y CENTROID: -0.064
POA TO CENTROID: 0.070
HORZ SPREAD: 1.233
VERT SPREAD: 1.227
GROUP SPREAD: 1.334
MIN RADIUS: 0.194
MAX RADIUS: 0.898
MEAN RADIUS: 0.547
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE