

G 6288246

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



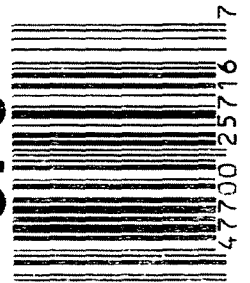
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288246

UPC



VERY IMPORTANT
 REMINGTON BODY
 57105316 55302
 57105316 55302
 462001

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Dillon, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO. J
G6288246

ORDER NO.
25716

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20AX

5716 G6288246

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SERIAL NO.



G6288246

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288246

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	1-8-03	RW
610	DIS-ASSEMBLE GUN		1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-15-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-15-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-15-03	RTL
	D) OIL FIRING PIN ASSEMBLY		3-15-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-19-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.5</u> <u>8.5</u>	3-19-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.0</u>	3-19-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-19-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.021</u> <u>.020</u>	3-19-03	DA
	J) ASSEMBLE STOCK		3-15-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-19-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-19-03	RTL
	M) IRON SIGHT ALIGNMENT		3-19-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-19-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
645	INSPECT FOR LIVE AMMO		3-17-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-19-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.43</u> <u>2.34</u> <u>2.96</u> <u>2.36</u>	3-19-03	DA
	C) FUNCTION		3-19-03	RTL
660	PACK		3-19-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 1-8-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.66	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.60	2.58	2.53	
PULL #3	2.61	2.56	2.59	
PULL #4	2.52	2.59	2.57	
PULL #5	2.55	2.56	2.61	
TOTAL	12.90	12.95	12.80	
AVG.	2.58	2.59	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.10	3.09	
PULL #2	3.09	3.01	
PULL #3	3.08	3.05	
PULL #4	3.05	3.07	
PULL #5	3.04	3.06	
TOTAL	15.36	15.28	
AVG.	3.07	3.05	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.30	4.22		4.27
PULL #2	4.26	4.36		4.15
PULL #3	4.27	4.28		4.11
PULL #4	4.44	4.36		4.25
PULL #5	4.28	4.21		4.27
TOTAL	21.55	21.43		21.05
AVG.	4.31	4.28		4.21

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288246.__0
FILE DATE AND TIME: 03/18/2003 11:33

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .5995

SERIAL NUMBER: G6288246. __0

TARGET NUMBER: 1

FILE DATE: 03/18/2003

FILE TIME: 11:33

POINT#	X	Y
1:	1.455	-1.066
2:	0.705	-0.335
3:	0.448	0.139
4:	-0.029	-0.249
5:	-0.649	0.189

X CENTROID: 0.386

Y CENTROID: -0.264

POA TO CENTROID: 0.468

HORZ SPREAD: 2.104

VERT SPREAD: 1.255

GROUP SPREAD: 2.450

MIN RADIUS: 0.327

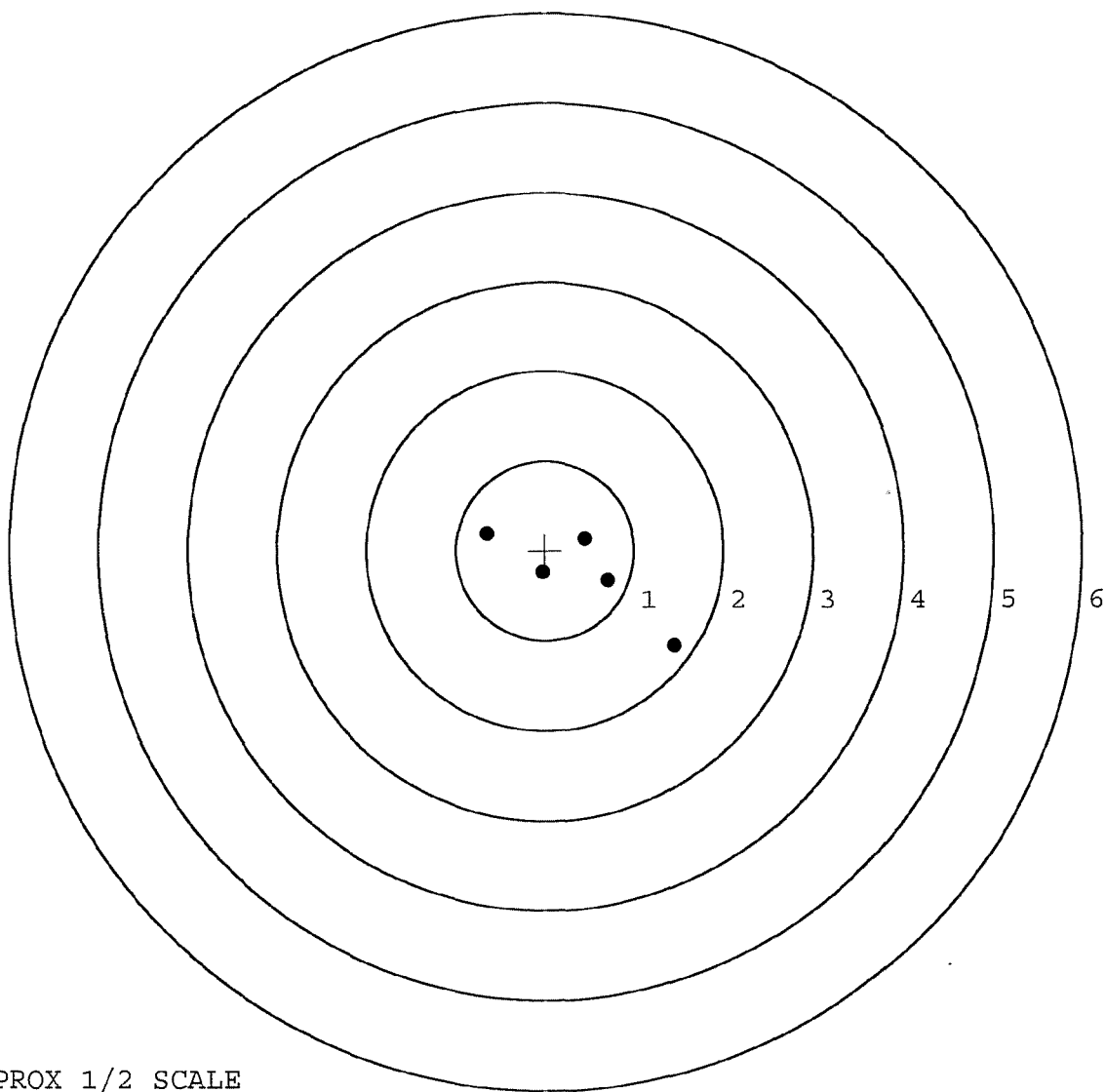
MAX RADIUS: 1.336

MEAN RADIUS: 0.723

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

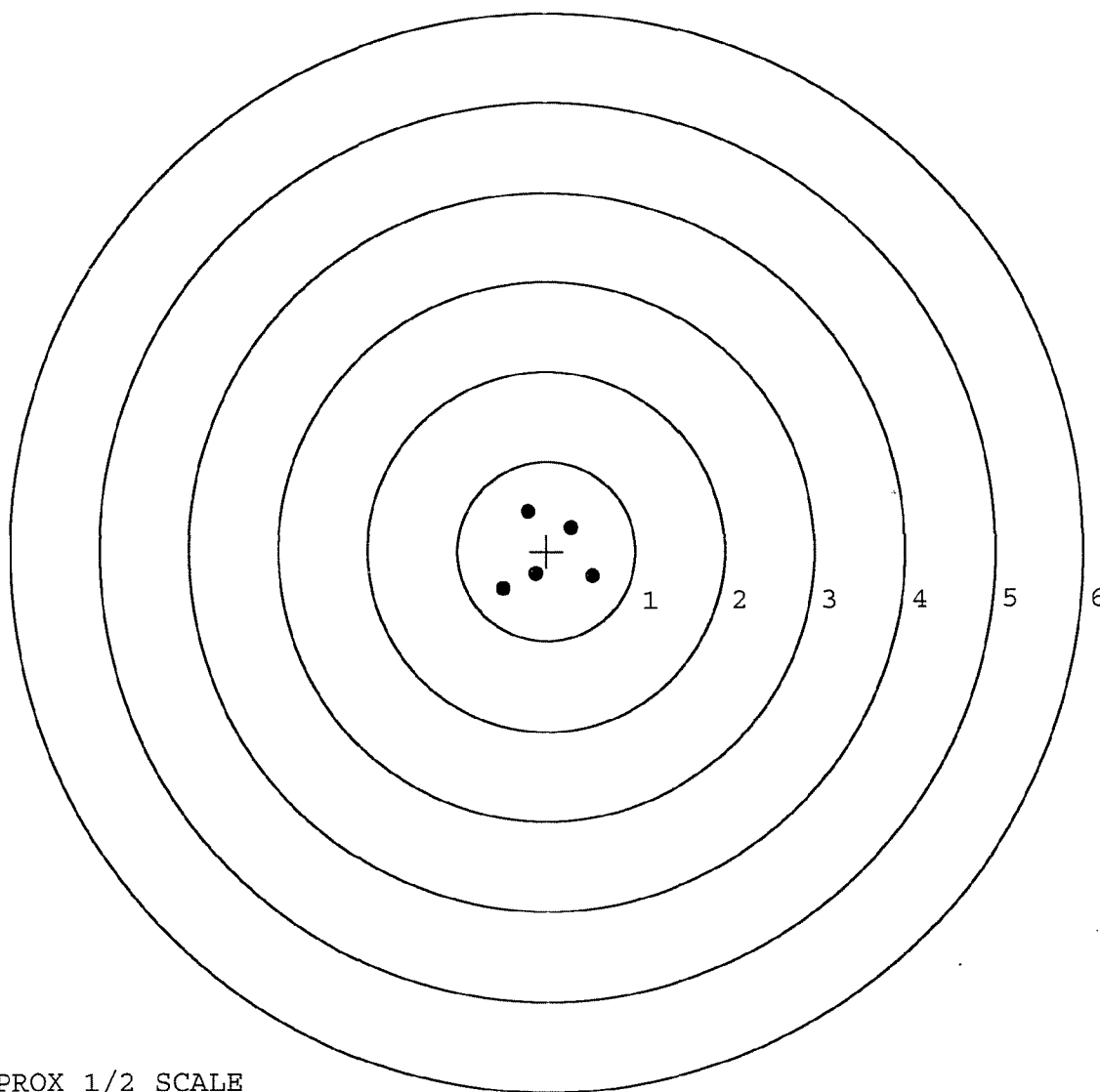


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288246. __0
TARGET NUMBER: 2
FILE DATE: 03/18/2003
FILE TIME: 11:33

POINT#	X	Y
1:	0.517	-0.285
2:	0.281	0.264
3:	-0.206	0.441
4:	-0.126	-0.258
5:	-0.489	-0.423

X CENTROID: -0.005
Y CENTROID: -0.052
POA TO CENTROID: 0.052
HORZ SPREAD: 1.006
VERT SPREAD: 0.864
GROUP SPREAD: 1.032
MIN RADIUS: 0.239
MAX RADIUS: 0.610
MEAN RADIUS: 0.476
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE