

G 6288248

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



swine registration sticker



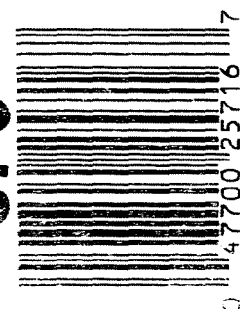
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288248

UPC



VERY IMPORTANT
INSTRUCTIONS - BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
FIREARM

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288248**
Order No. **25716**

46

Made in Illinois, U.S.A. Pat. & Lic. Off. Marca Registrada. Ne que Deposee.

22CX

5716 66288248

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
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ORDER 25716
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UPC



SERIAL NO.



66288248

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288248

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF		3-25-03	RTL
607	CHECK HEADSPACE		3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	<i>RD</i> MAR 28 2003 INSPECTED MAGNA-FLUX	3-26-03	
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-2-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-2-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-2-03	A
	D) OIL FIRING PIN ASSEMBLY		4-2-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-3-02	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	4-3-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	4-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	4-3-03	TRW
	J) ASSEMBLE STOCK		4-2-03	RLW
	K) ASSEMBLE SWIVEL STUDS		04-14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-14-03	RTL
	M) IRON SIGHT ALIGNMENT		04-14-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-14-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-3-03	AC
	MALFUNCTION	CORRECTION	4-3-03	A
	MALFUNCTION	CORRECTION	4-3-03	A
	MALFUNCTION	CORRECTION	4-3-03	A
	MALFUNCTION	CORRECTION	4-3-03	A
645	INSPECT FOR LIVE AMMO		4-3-03	A
655	FINAL INSPECTION A) HEADSPACE		04-14-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.28</u> <u>2.30</u> <u>2.32</u> <u>2.36</u>	4-3-03	TRW
	C) FUNCTION		04-14-03	RTL
660	PACK		7/15/03	RAF

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 4-2-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.47	2.73	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.34	2.51	2.57	
PULL #3	2.29	2.50	2.55	
PULL #4	2.32	2.44	2.61	
PULL #5	2.45	2.45	2.62	
TOTAL	11.87	12.63	12.86	
AVG.	2.37	2.52	2.57	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.38	3.38	
PULL #2	3.23	3.48	
PULL #3	3.34	3.36	
PULL #4	3.31	3.29	
PULL #5	3.43	3.36	
TOTAL	16.69	16.87	
AVG.	3.33	3.37	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.20	4.32		4.17
PULL #2	4.16	4.26		4.09
PULL #3	4.26	4.33		4.17
PULL #4	4.25	4.32		4.20
PULL #5	4.27	4.31		4.19
TOTAL	21.14	21.54		20.82
AVG.	4.22	4.30		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288248.__0
FILE DATE AND TIME: 04/04/2003 02:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

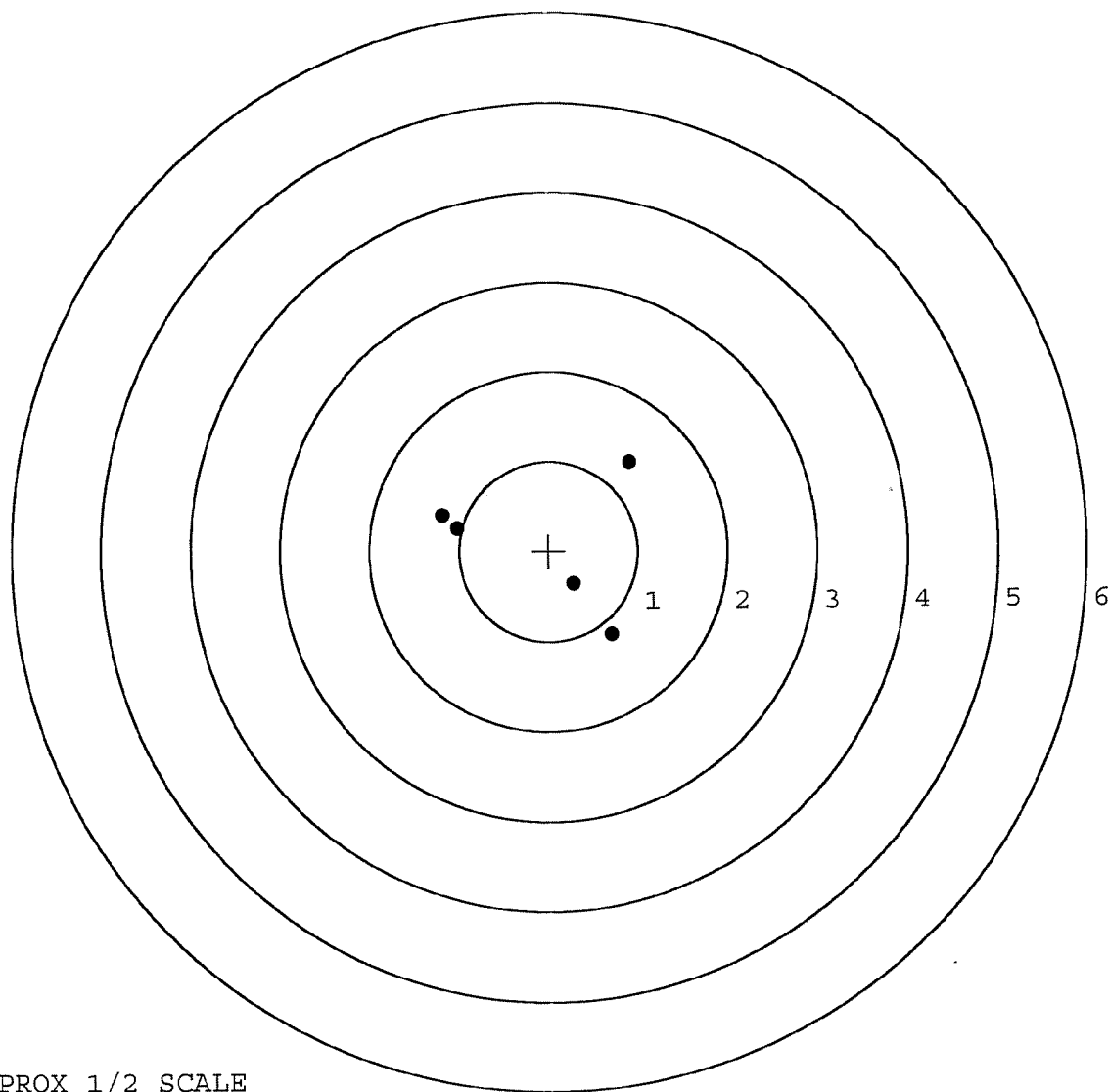
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .874

SERIAL NUMBER: G6288248. 0
TARGET NUMBER: 1
FILE DATE: 04/04/2003
FILE TIME: 02:38

POINT#	X	Y
1:	0.701	-0.922
2:	0.275	-0.366
3:	-1.021	0.254
4:	-1.191	0.403
5:	0.911	0.992

X CENTROID: -0.065
Y CENTROID: 0.072
POA TO CENTROID: 0.097
HORZ SPREAD: 2.102
VERT SPREAD: 1.914
GROUP SPREAD: 2.183
MIN RADIUS: 0.555
MAX RADIUS: 1.341
MEAN RADIUS: 1.060
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288248. __0

TARGET NUMBER: 2

FILE DATE: 04/04/2003

FILE TIME: 02:38

POINT#	X	Y
1:	1.483	-0.028
2:	-0.019	0.655
3:	0.137	-0.059
4:	-0.437	0.157
5:	-0.288	-0.565

X CENTROID: 0.175

Y CENTROID: 0.032

POA TO CENTROID: 0.178

HORZ SPREAD: 1.920

VERT SPREAD: 1.220

GROUP SPREAD: 1.929

MIN RADIUS: 0.099

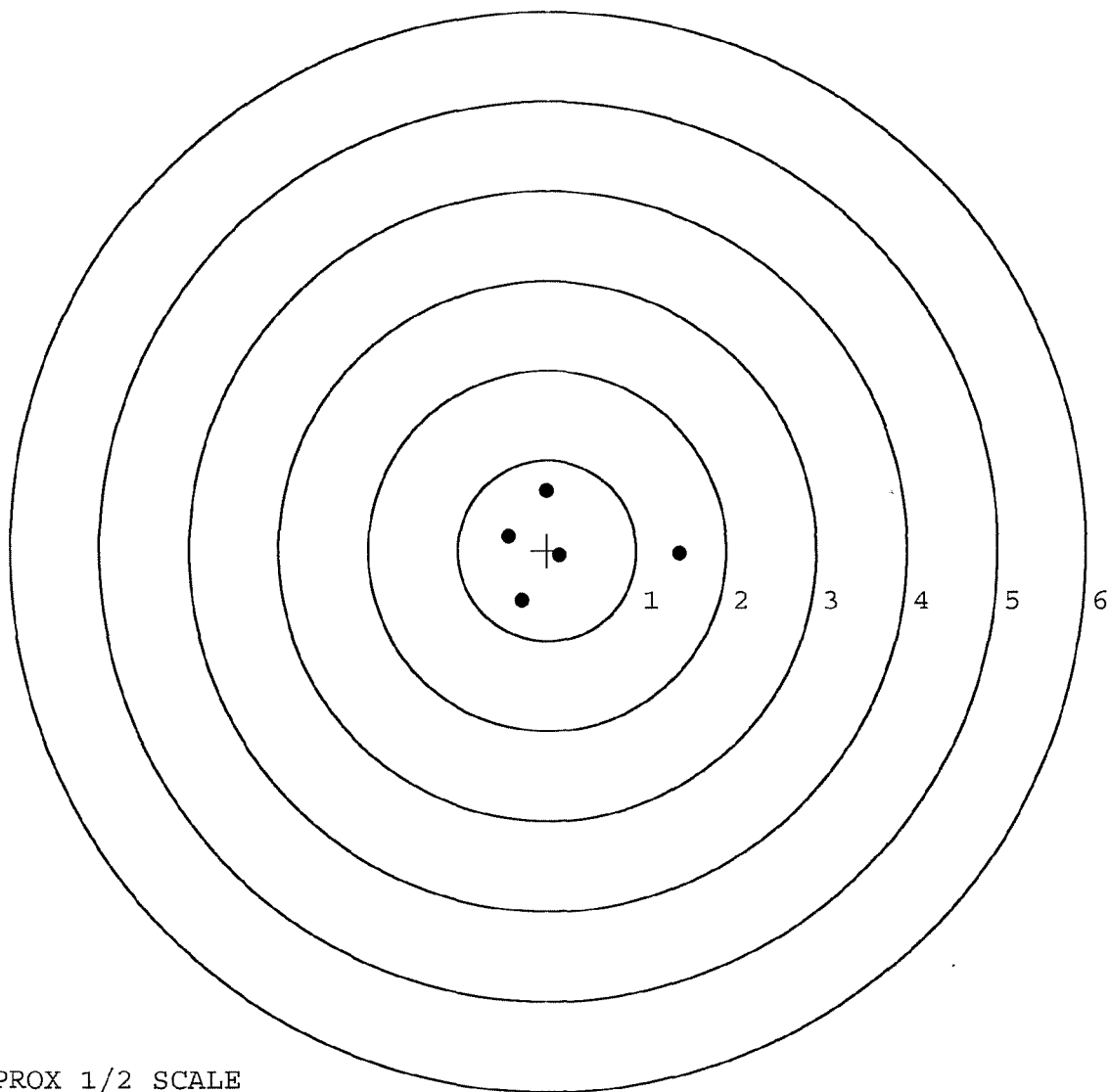
MAX RADIUS: 1.309

MEAN RADIUS: 0.688

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE