

66288249

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



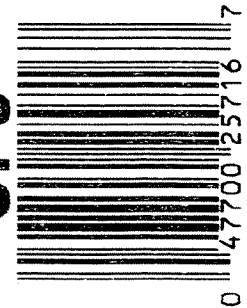
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6288249

UPC



VERY IMPORTANT
 INSTRUCTION BOOK
 ENCLOSED TO ASSURE
 SAFE USE OF THIS
 firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & TM. Off. Marks Registered Marque Deposee.

SERIAL NO. 66288249	ORDER NO. 25716	02EX
		

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.

 66288249

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 8249

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	X
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	X
610	DIS-ASSEMBLE GUN		8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRL
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		9/5/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/5/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/5/03	DA
	D) OIL FIRING PIN ASSEMBLY		9/5/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-19-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>3.5</u> <u>3.5</u>	9/12/03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9/14/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		9-12-03	RJL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9/12/03	DA
	J) ASSEMBLE STOCK		9-11-03	RJL
	K) ASSEMBLE SWIVEL STUDS		9-12-03	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-03	RW
	M) IRON SIGHT ALIGNMENT		9-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
645	INSPECT FOR LIVE AMMO		9-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-12-03	RJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.84</u> <u>2.60</u> <u>2.83</u> <u>2.90</u>	9/12/03	DA
	C) FUNCTION		9-12-03	RJL
660	PACK		9/22/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-4-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.10	2.05		2.14	
PULL #2	2.37	2.12		2.21	
PULL #3	2.17	2.11		2.18	
PULL #4	2.39	2.02		2.31	
PULL #5	2.15	2.11		2.16	
TOTAL	11.18	10.41		11.00	
AVERAGE	2.23	2.08		2.20	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.32	3.13		
PULL #2	3.07	3.19		
PULL #3	3.14	3.13		
PULL #4	3.12	3.14		
PULL #5	3.16	3.17		
TOTAL	15.81	15.76		
AVERAGE	3.16	3.15		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	4.07		4.40
PULL #2	4.09	4.10		4.20
PULL #3	3.98	4.18		4.33
PULL #4	4.19	4.14		4.30
PULL #5	4.10	4.18		4.33
TOTAL	20.55	20.67		21.56
AVERAGE	4.11	4.13		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288249.__0
FILE DATE AND TIME: 09/11/2003 07:01

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

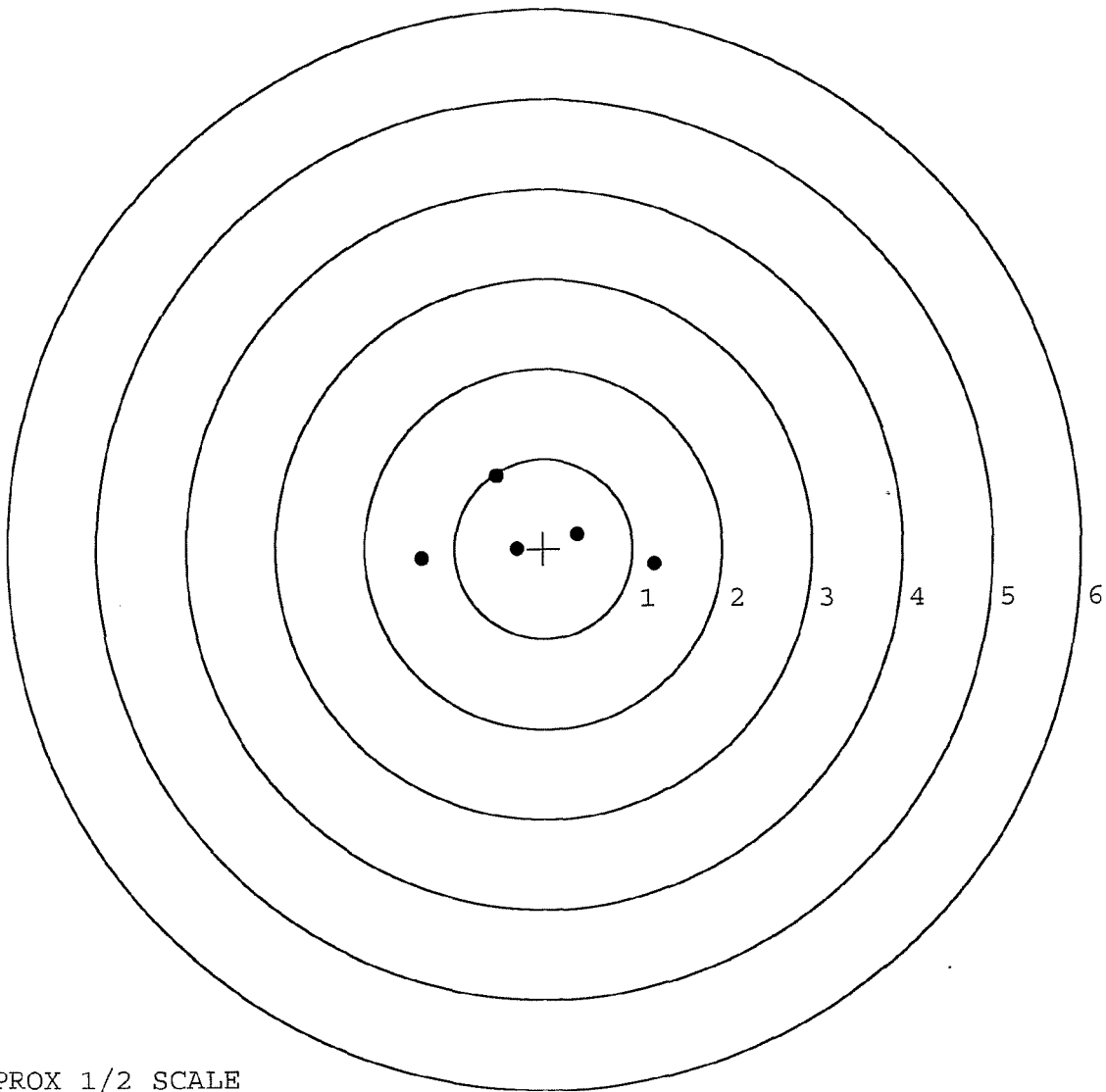
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .657

SERIAL NUMBER: G6288249. 0
TARGET NUMBER: 1
FILE DATE: 09/11/2003
FILE TIME: 07:01

POINT#	X	Y
1:	1.245	-0.179
2:	0.386	0.164
3:	-0.302	-0.008
4:	-0.527	0.820
5:	-1.366	-0.115

X CENTROID: -0.113
Y CENTROID: 0.136
POA TO CENTROID: 0.177
HORZ SPREAD: 2.611
VERT SPREAD: 0.999
GROUP SPREAD: 2.612
MIN RADIUS: 0.238
MAX RADIUS: 1.394
MEAN RADIUS: 0.842
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

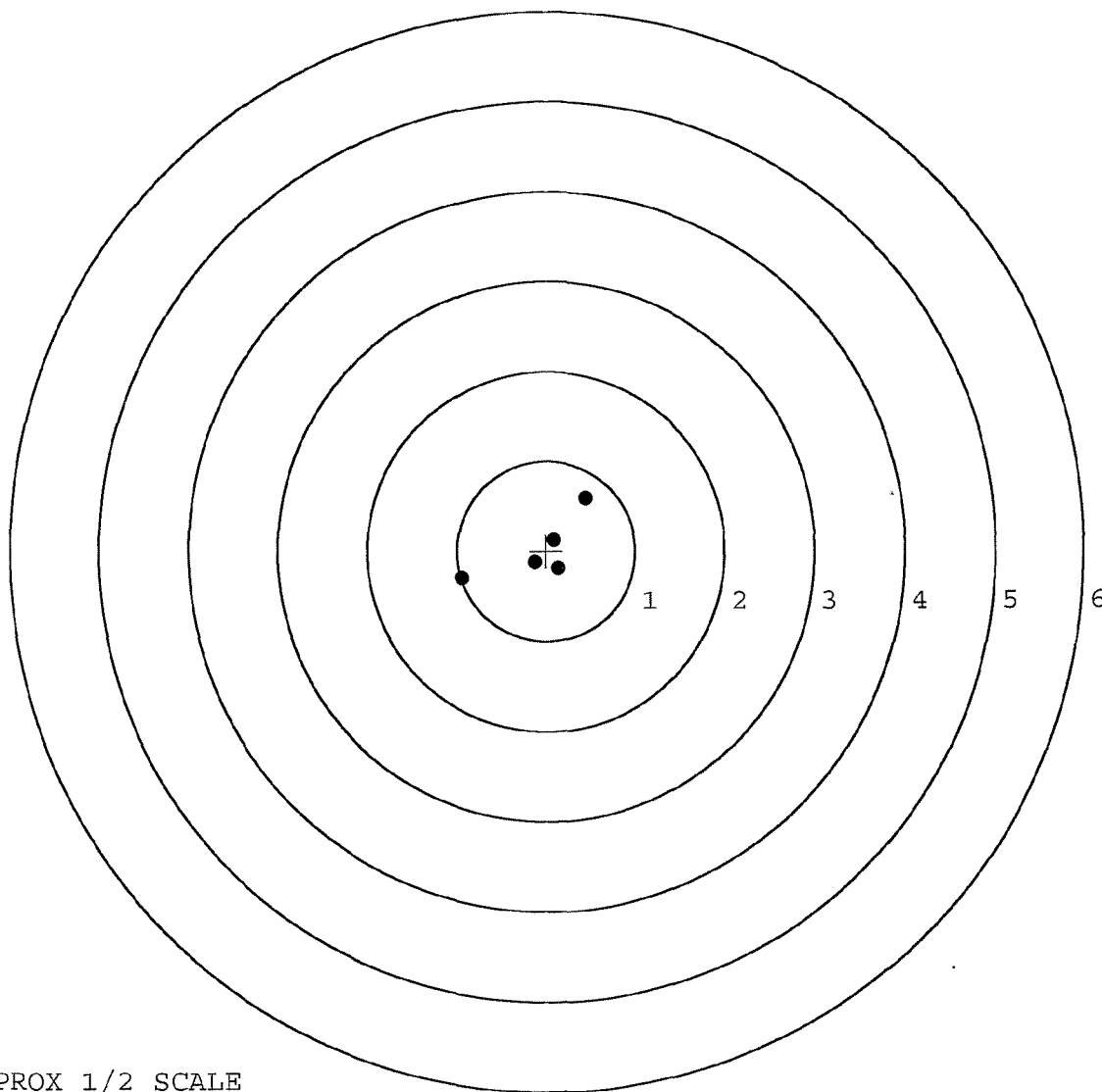


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288249. __0
TARGET NUMBER: 2
FILE DATE: 09/11/2003
FILE TIME: 07:01

POINT#	X	Y
1:	0.446	0.588
2:	-0.945	-0.300
3:	0.093	0.122
4:	-0.133	-0.131
5:	0.135	-0.197

X CENTROID: -0.081
Y CENTROID: 0.016
POA TO CENTROID: 0.082
HORZ SPREAD: 1.391
VERT SPREAD: 0.888
GROUP SPREAD: 1.650
MIN RADIUS: 0.156
MAX RADIUS: 0.920
MEAN RADIUS: 0.472
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE