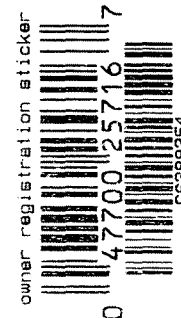
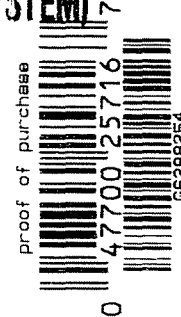


G6288254

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

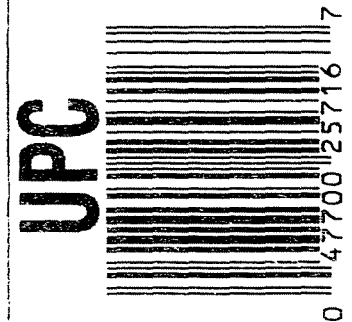


ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288254

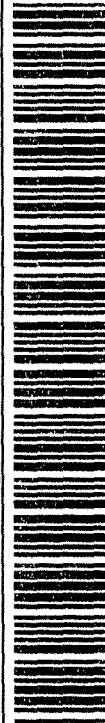


28 FORM

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYST
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque



5716 G6288254

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



G6288254

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288254

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-03	RLW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-03	RLW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-03	RLW
	D) OIL FIRING PIN ASSEMBLY		9-26-03	RLW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10-3-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIALS
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.0</u> <u>9.0</u>	10-3-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.25</u>	10-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.0225</u> <u>.023</u>	10-3-03	TRW
	J) ASSEMBLE STOCK		9-26-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-3-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-26-03	RW
	M) IRON SIGHT ALIGNMENT		9-26-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-26-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-27-03	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	9-27-03	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	9-27-03	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	9-27-03	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	9-27-03	<i>[Signature]</i>
645	INSPECT FOR LIVE AMMO		9-27-03	<i>[Signature]</i>
655	FINAL INSPECTION A) HEADSPACE		10-3-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.60</u> <u>2.65</u> <u>2.57</u> <u>2.60</u>	10/3/03	RW
	C) FUNCTION		10-3-03	RW
660	PACK		10/4/03	DA

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

DATE 9-2-03

3.00 LBS (plus or minus 0.75 LBS)

TESTER TRW

4.00 LBS (plus or minus 1.00 LBS)

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.67	2.59		2.81	
PULL #2	2.71	2.65		2.80	
PULL #3	2.58	2.52		2.83	
PULL #4	2.56	2.53		2.87	
PULL #5	2.58	2.56		2.90	
TOTAL	13.10	12.85		14.21	
AVERAGE	2.62	2.57		2.84	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.15		
PULL #2	3.40	3.47		
PULL #3	3.43	3.49		
PULL #4	3.45	3.45		
PULL #5	3.40	3.14		
TOTAL	16.97	16.70		
AVERAGE	3.39	3.34		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.44	4.40		4.15
PULL #2	4.33	4.28		4.14
PULL #3	4.03	4.09		4.20
PULL #4	4.26	4.30		4.25
PULL #5	4.22	4.14		4.09
TOTAL	21.28	21.21		20.83
AVERAGE	4.25	4.24		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288254.__0
FILE DATE AND TIME: 09/29/2003 06:58

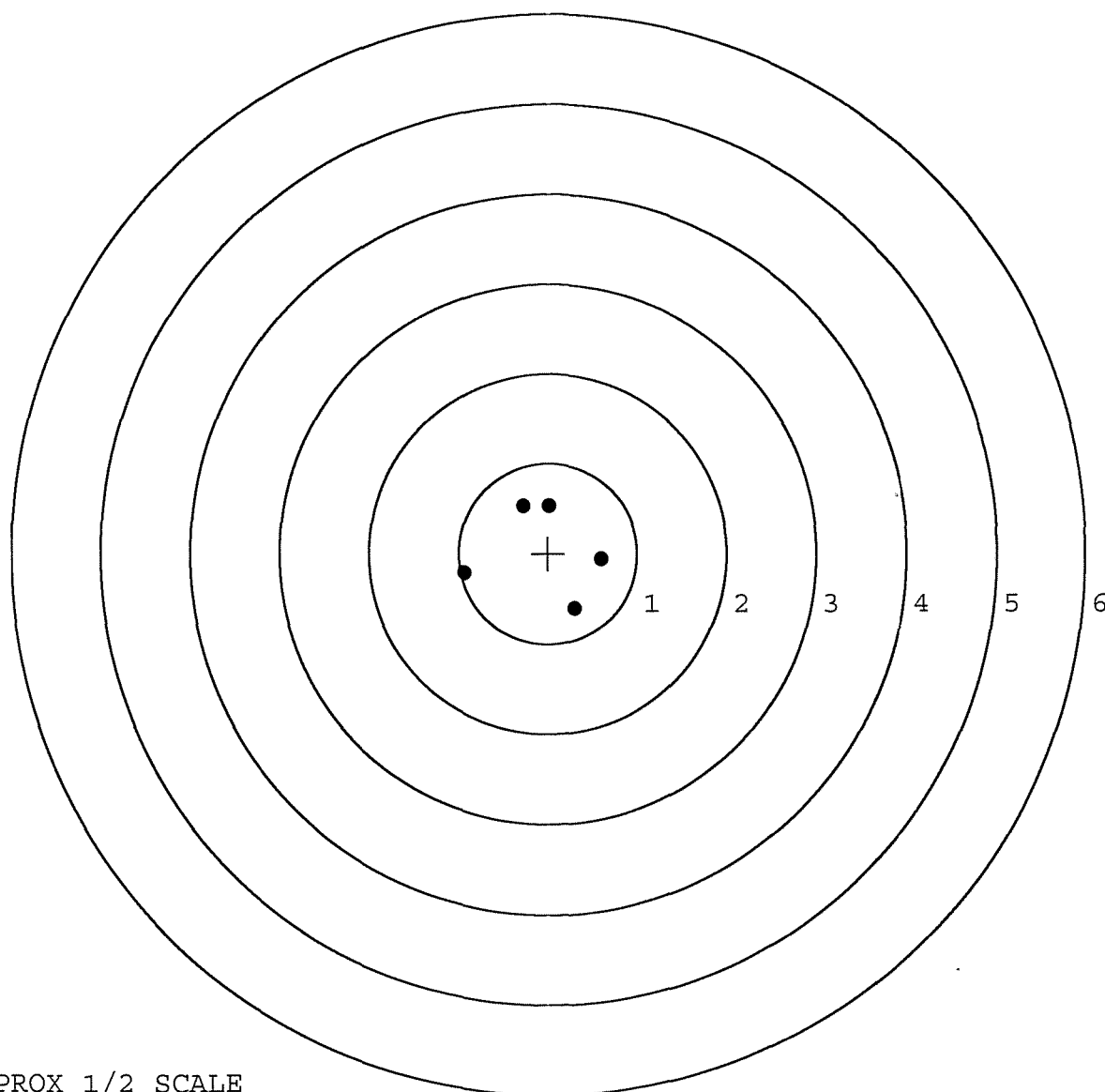
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .643

SERIAL NUMBER: G6288254. __0	POINT#	X	Y
TARGET NUMBER: 1	1:	0.595	-0.063
FILE DATE: 09/29/2003	2:	0.294	-0.609
FILE TIME: 06:58	3:	0.010	0.520
	4:	-0.285	0.520
	5:	-0.934	-0.220

X CENTROID:	-0.064
Y CENTROID:	0.030
POA TO CENTROID:	0.071
HORZ SPREAD:	1.529
VERT SPREAD:	1.129
GROUP SPREAD:	1.537
MIN RADIUS:	0.496
MAX RADIUS:	0.905
MEAN RADIUS:	0.667
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288254. __0

TARGET NUMBER: 2

FILE DATE: 09/29/2003

FILE TIME: 06:58

POINT#	X	Y
1:	0.177	-0.750
2:	-0.062	-0.368
3:	0.345	-0.118
4:	-0.503	0.468
5:	-0.194	0.859

X CENTROID: -0.047

Y CENTROID: 0.018

POA TO CENTROID: 0.051

HORZ SPREAD: 0.848

VERT SPREAD: 1.609

GROUP SPREAD: 1.651

MIN RADIUS: 0.386

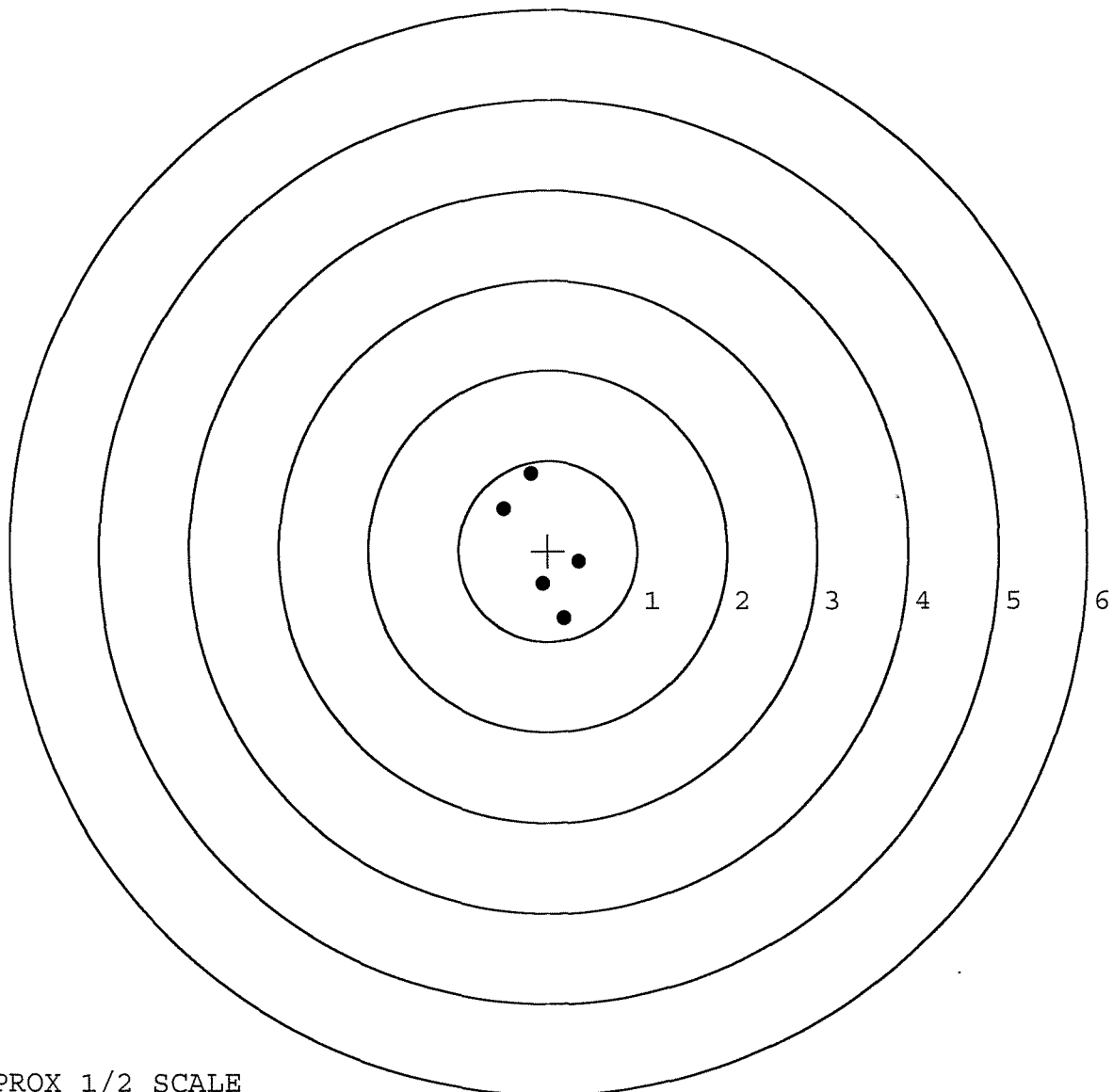
MAX RADIUS: 0.853

MEAN RADIUS: 0.619

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

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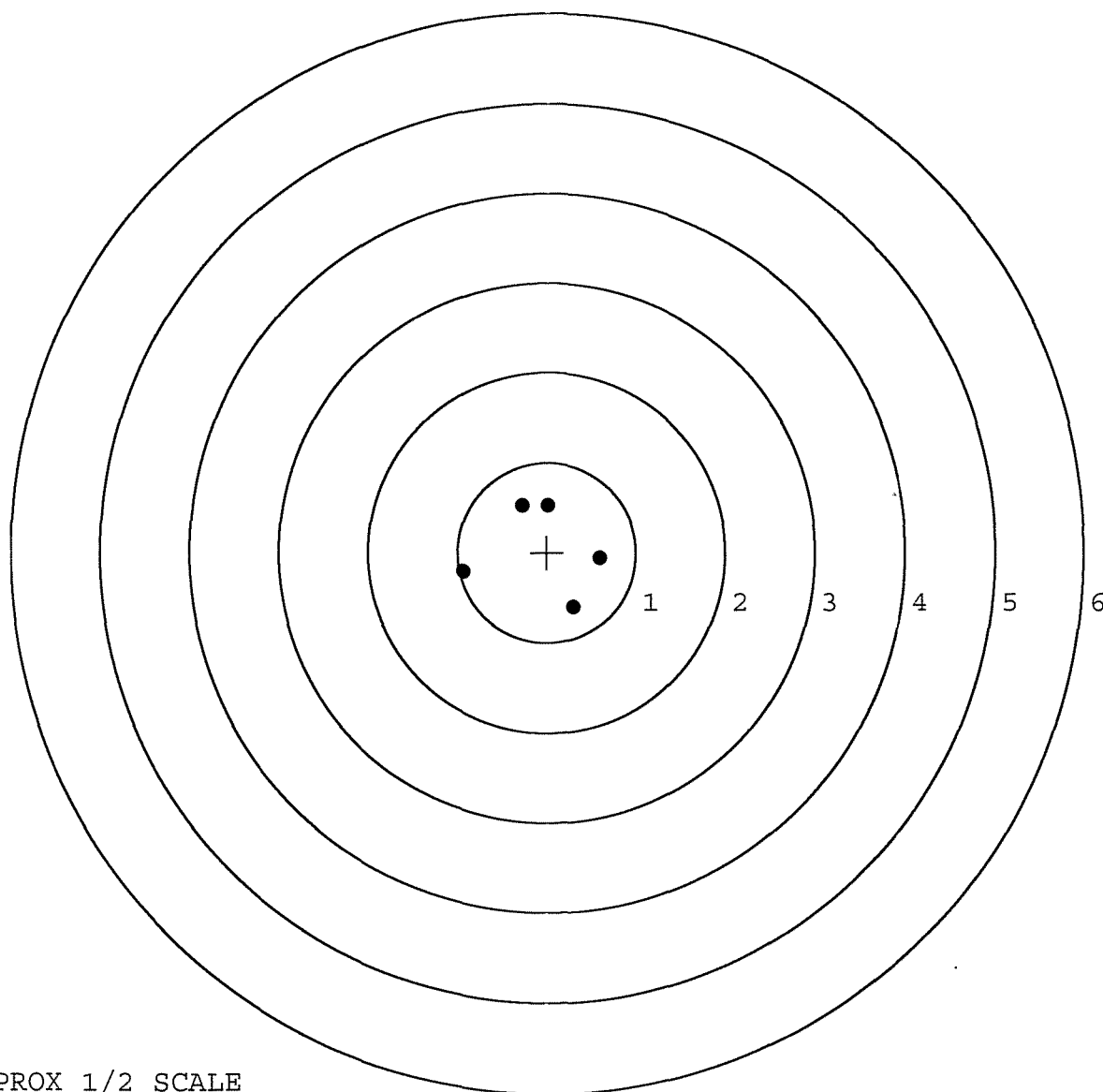
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MEAN RADIUS: 0.667

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IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

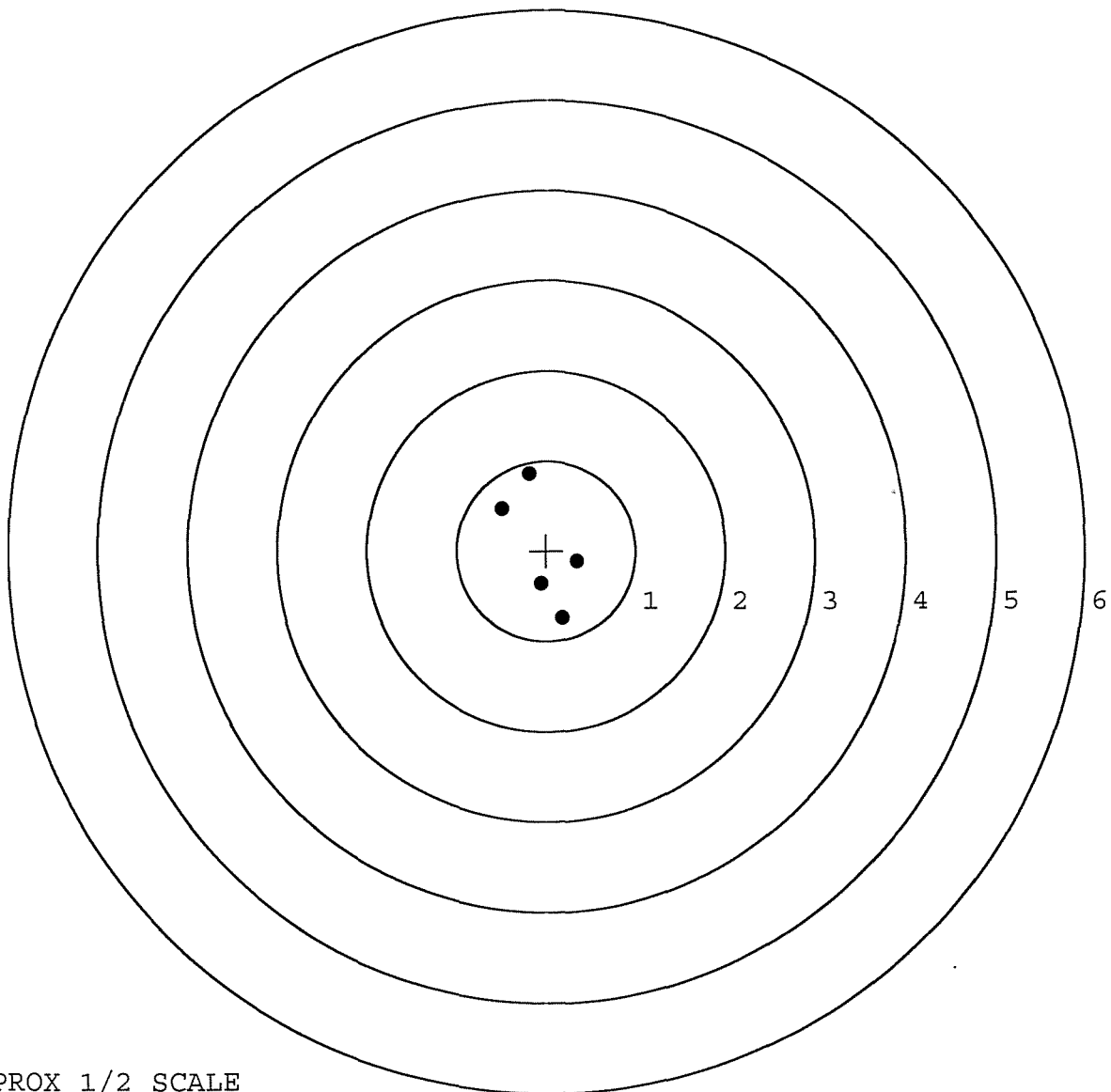


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