

628525

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase

Owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288255



VERY IMPORTANT
 THIS IS A FACTORY
 ORDERING ASSURANCE
 LABEL. USE AT ALL
 TIMES

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.
 Made in Union, NY

SERIAL NO. **66288255**
 ORDER NO. **25716**

28AX

5716 66288255

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06288255

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECT	1-8-03	RW
610	DIS-ASSEMBLE GUN		1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2004 OPERATOR <i>RW</i>		
615	ROLLMARK CALIBER		1/16/03	JB
617	DRILL AND TAP SIGHT HOLES		1-29-03	RW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	AE
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	AE
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-20-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL.
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.2</u> <u>8.0</u> <u>8.2</u>	3-20-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-20-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-20-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.020</u> <u>.021</u>	3-20-03	DA
	J) ASSEMBLE STOCK		3-13-03	RLW
	K) ASSEMBLE SWIVEL STUDS		3-20-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-13-03	RLW
	M) IRON SIGHT ALIGNMENT		3-13-03	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-13-03	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03	TRLW
	MALFUNCTION	CORRECTION	3-14-03	TRLW
	MALFUNCTION	CORRECTION	3-14-03	TRLW
	MALFUNCTION	CORRECTION	3-14-03	TRLW
	MALFUNCTION	CORRECTION	3-14-03	TRLW
645	INSPECT FOR LIVE AMMO		3-14-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		3-20-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.98</u> <u>2.79</u> <u>2.73</u> <u>2.75</u> <u>2.85</u>	3-20-03	DA
	C) FUNCTION		3-20-03	RTL
660	PACK		3-20-03	DA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 1-13-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.36		2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.48	2.42		2.45	
PULL #3	2.40	2.34		2.50	
PULL #4	2.62	2.37		2.48	
PULL #5	2.50	2.33		2.49	
TOTAL	12.60	11.82		12.44	
AVG.	2.52	2.36		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.19		
PULL #2	3.11	3.06		
PULL #3	3.12	3.10		
PULL #4	3.11	3.09		
PULL #5	3.08	3.10		
TOTAL	15.56	15.54		
AVG.	3.11	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.07	4.15		4.22
PULL #2	4.08	4.08		4.00
PULL #3	4.09	4.05		4.14
PULL #4	4.11	4.14		4.12
PULL #5	4.03	4.13		4.17
TOTAL	20.38	20.55		20.65
AVG.	4.07	4.11		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288255.__0
FILE DATE AND TIME: 03/15/2003 11:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

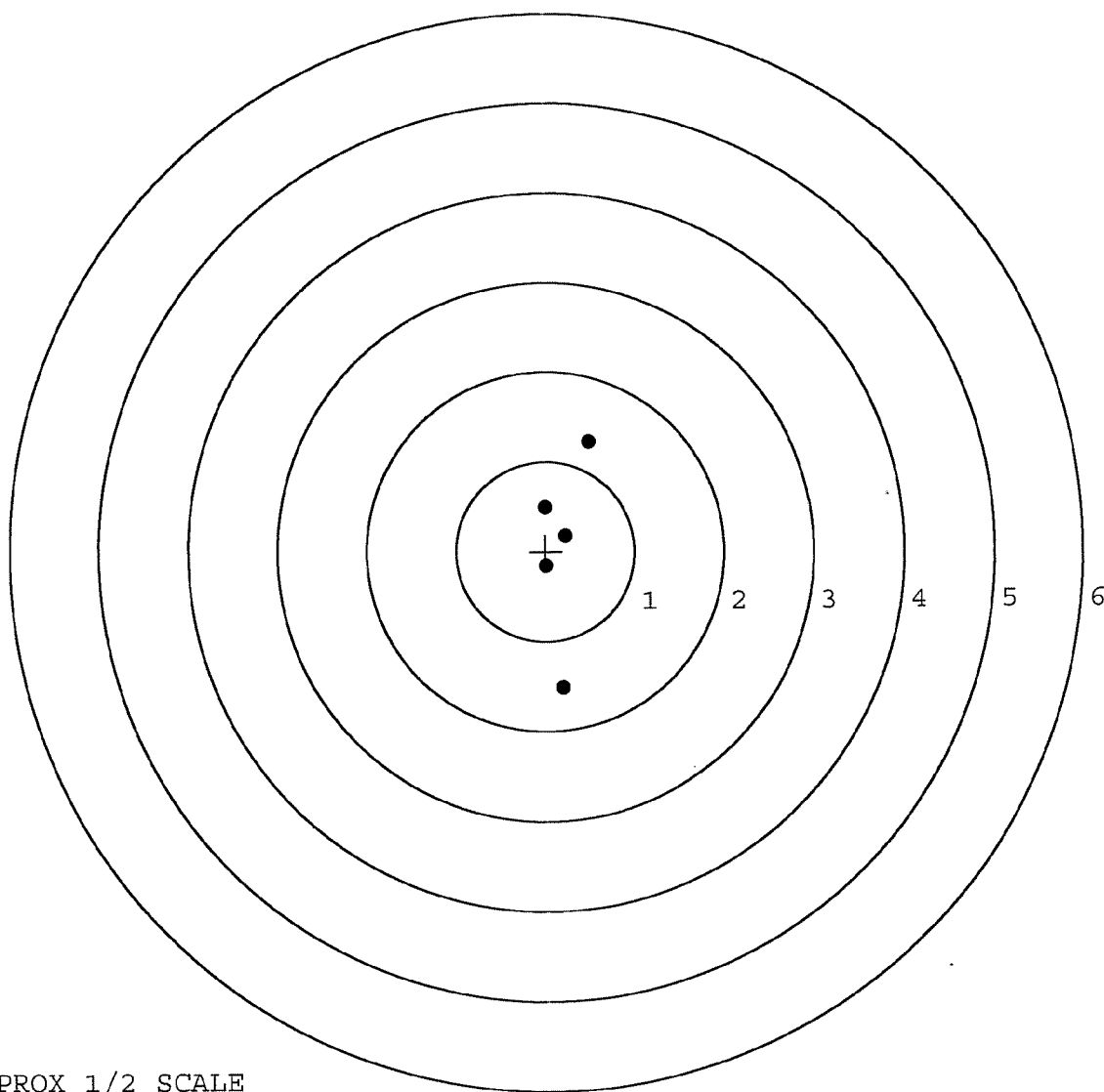
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN / .9065

SERIAL NUMBER: G6288255.___0
TARGET NUMBER: 1
FILE DATE: 03/15/2003
FILE TIME: 11:20

POINT#	X	Y
1:	0.189	-1.521
2:	-0.001	-0.173
3:	0.223	0.168
4:	-0.012	0.493
5:	0.489	1.218

X CENTROID: 0.178
Y CENTROID: 0.037
POA TO CENTROID: 0.181
HORZ SPREAD: 0.501
VERT SPREAD: 2.739
GROUP SPREAD: 2.755
MIN RADIUS: 0.139
MAX RADIUS: 1.558
MEAN RADIUS: 0.738
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

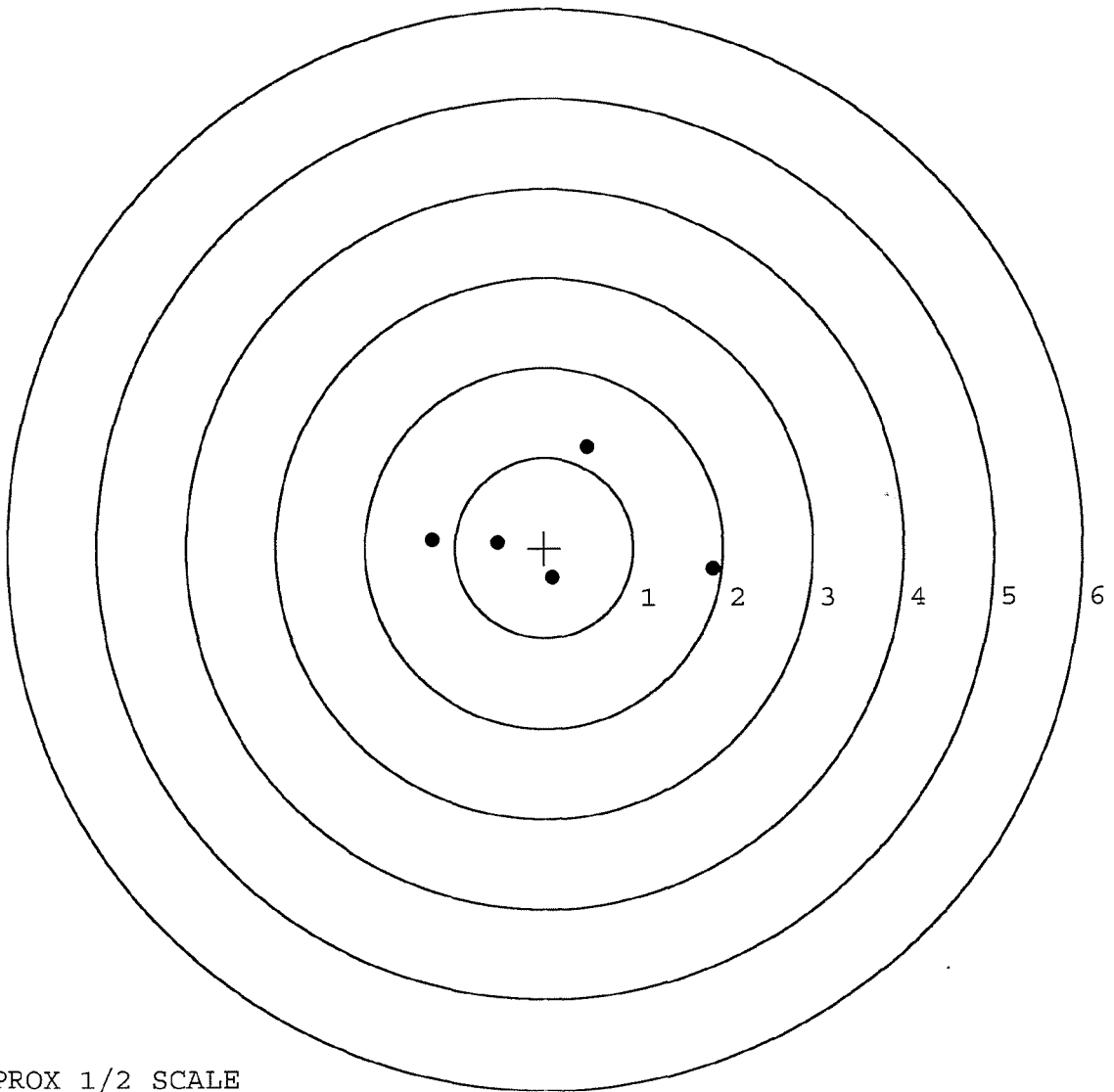


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288255. __0
TARGET NUMBER: 2
FILE DATE: 03/15/2003
FILE TIME: 11:20

POINT#	X	Y
1:	0.092	-0.339
2:	-0.524	0.066
3:	-1.253	0.091
4:	0.484	1.123
5:	1.891	-0.237

X CENTROID: 0.138
Y CENTROID: 0.141
POA TO CENTROID: 0.197
HORZ SPREAD: 3.144
VERT SPREAD: 1.462
GROUP SPREAD: 3.161
MIN RADIUS: 0.482
MAX RADIUS: 1.793
MEAN RADIUS: 1.075
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE